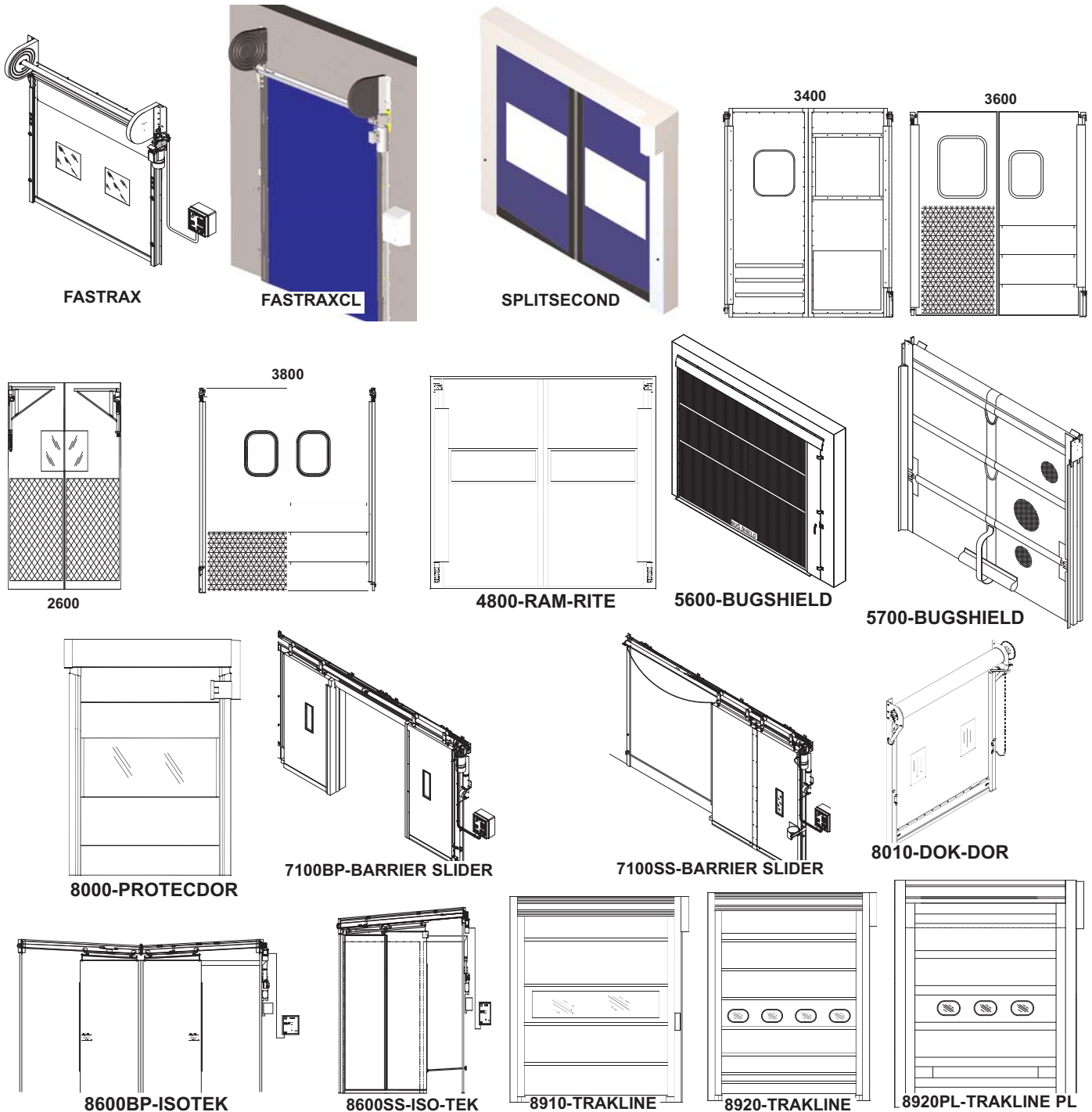


RITE-HITE DOORS / AFTERMARKET EXPLODED VIEWS WITH PART NUMBERS FOR CURRENT PRODUCTS



RITE-HITE®
DOORS
The Leading Edge In Door Safety.



This Document is Located Under the Electronic Trunk Item Number 4161.

TABLE OF CONTENTS

ACTIVATION DEVICES	3
RENTAL TOOLS/SPARE PARTS BOX/SAMPLES	3
SUGGESTED SERVICE PARTS STOCKING	4
FASTRAX	5
FASTRAXCL	19
SPLITSECOND	24
2600 IMPACT DOOR	28
3400 IMPACT DOOR	29
3600 IMPACT DOOR	30
3800 IMPACT DOOR	31
4800 IMPACT DOOR	32
5600 BUGSHIELD-SLIDING	34
5700 BUGSHIELD-ROLLING	35
7100 BARRIER GLIDER COLD STORAGE DOOR	39
8000 PROTECDOR	51
8010/A DOK-DOOR	65
8600 ISO-TEK	73
8910 TRAKLINE	96
8920 TRAKLINE	105
8920PL TRAKLINE	109
REPRESENTATIVE LISTING	115
PARTS AND MANUAL INFORMATION	116

OUT OF PRODUCTION DOORS

For out of production doors, models: 1000, 3680, 5900, 6800, 7514, 8000CL, 8000XL, 8132, 8196, 8200, 8400, 8500, 8700, 8800, 9100, see PartListPrevGenD manual.

NOTICE TO END USER:

Only **RITE-HITE DOORS**, INC. authorized parts should be used as replacement components. Consult owner's manual for details. Rite-Hite reserves the right to make product improvements without prior notice. This product may be covered by one or more of the following patent numbers. Patents Pending.

5,143,137; 5,203,175; 5,329,781; 5,579,820; 5,601,134; 5,638,883; 5,655,591; 5,730,197; 5,794,678; 5,887,385; 5,915,448; 5,944,086; 5,957,187; 6,042,158; 6,089,305; 6,098,695; 6,145,571; 6,148,897; 6,192,960; 6,321,822; 6,325,195; 6,330,763; 6,360,487; 6,560,927; 6,574,832; 6,598,648; 6,612,357; 6,615,898; 6,659,158; 6,688,374; 6,698,490; 6,766,562; 6,901,703; 6,923,238; 6,926,061; 6,942,000; 6,964,289; 7,034,682; 7,045,764; 7,111,661; 7,151,450

Before returning any parts, you must contact the RITE-HITE DOOR'S Technical Support group to obtain authorization. Parts will not be accepted without a PO#.

Rite-Hite does not suggest buying electrical components, such as - PLC's or Inverters, as they are programmed at Rite-Hite. By purchasing these units elsewhere, they are not programmed with specific door settings and will not work as is.

SUPPLY SO# AND SERIAL # WHEN ORDERING PARTS OR WARRANTY.					
SERIAL #S AND SO #S CAN BE FOUND ON EACH DOOR IN THE FOLLOWING LOCATION.					
MODEL	CONTROL BOX	SIDEFRAME/TRACK	HEADER	ROLLER TUBE	PANEL
FasTrax	Silver label on side	Sticker on lower track	n/a	n/a	n/a
FasTraxCL	Silver label on side	Sticker on lower track	n/a	n/a	n/a
SplitSecond	Silver label on side	Sticker on sideframe	n/a	n/a	n/a
1000	n/a	Counterweight tube sticker	n/a	n/a	Side
1325	Silver label on side	Sticker on post	n/a	n/a	n/a
1340/5060	Silver label on side	Sticker on post	Sticker	n/a	n/a
1370	Silver label on side	Sticker on post	Sticker	n/a	n/a
1380	Silver label on side	Sticker on post	Sticker	n/a	n/a
1390	Silver label on side	Sticker on post	Sticker	n/a	n/a
2600	n/a	Sticker on stile	n/a	n/a	Window
3400	n/a	Sticker on stile	n/a	n/a	Window
3600	n/a	Sticker on stile	n/a	n/a	Window
3800	n/a	Sticker on stile	n/a	n/a	Window
4800/6900	n/a	Sticker on stile	n/a	n/a	Window
5600	n/a	Sticker on curtain frame	n/a	n/a	n/a
5700	n/a	Sticker on track	n/a	Drive side	n/a
5900	n/a	n/a	n/a	n/a	Sticker
7100	Silver label on side	Inside s/f & cover	Inside brace	Non-drive end	n/a
7200	n/a	n/a	n/a	n/a	Sticker
7301	n/a	n/a	n/a	n/a	Sticker
7514	Silver label on side	Sticker on sideframe	Chain tensioner	n/a	n/a
8000	Silver label on side	Sticker on sideframe	Inside brace	Non-drive end	n/a
8000CL	Silver label on side	Sticker on sideframe	Inside brace	Non-drive end	n/a
8000XL	Silver label on side	Sticker on sideframe	End of motor plate	Non-drive end	n/a
8010/A	Silver label on side	Bottom of sideframe	n/a	Drive shaft end	n/a
8132	Label inside c box	Bottom of sideframe	n/a	n/a	n/a
8196	Label inside c box	Bottom of sideframe	n/a	n/a	n/a
8200	Silver label on side	Bottom of post & sticker	I-Beam cut out	n/a	n/a
8400	Silver label on side	Bottom s/f & sticker	Gearbox-I Beam	n/a	n/a
8500	Silver label on side	Bottom s/f & sticker	I-Beam cut out	n/a	n/a
8600	Silver label on side	Bottom of post & sticker	Top of both ends	n/a	Top
8700	Silver label on side	Bottom of post	Inside brace	Non-drive end	n/a
8800	Silver label on side	Sticker on sideframe	Drive end side	n/a	n/a
8910	Silver label on side	Sticker on sideframe	Inside header cover end	n/a	n/a
8920	Silver label on side	Sticker on sideframe	Inside header cover end	n/a	n/a
8920PL	Silver label on side	Sticker on sideframe	n/a	n/a	n/a

NOTE!!!

All dates listed for product changes are approximate.

VARIOUS PARTS LIST

ACTIVATION PARTS LIST RENTAL TOOLS PARTS LIST

ITEM	MODEL	DESCRIPTION	P/N
1	All	Alarm, Audible, 24VAC, 10-TONE, AB	11050008
2	All	Alarm, Audible, 120VAC, 10-TONE, AB	11050010
3	All	Beacon, Rotating, Amber, 120VAC	54270002
4	All	Beacon, Rotating, Red, 120VAC	54270004
5	All	Kit, Beacon, Rotating, Amber, 120VAC	53700054
6	All	Kit, Beacon, Rotating, Red, 120VAC	53700055
7	8600	Kit, Beacon, Rotating, Amber, 120VAC	53700184
8	8800	Kit, Beacon, Rotating, Amber, 120VAC	53700099
9	8800	Kit, Beacon, Rotating, Red, 120VAC	53700100
10	8900	I-Zone Cable (specify drive or non-drive)	1561....
11	8000XL	I-Zone Cable (specify drive or non-drive)	1562....
12	8000	I-Zone Cable (specify drive or non-drive)	1563....
13	A/R	I-Zone Kit	7622....
14	A/R	I-Zone Upgrade Kit	7636....
15	A/R	I-Zone Alarm	11050007
16	A/R	I-Zone Sensor Bracket Black	14500774
17	A/R	I-Zone Sensor Bracket Gray	14500775
18	A/R	I-Zone Cover Gray	17900110
19	A/R	I-Zone Cover Black	17900111
20	All	Loop Board, 24VDC (board only)	17500001
21	7100	Loop Board, Dual 12/24VDC	17500010
22	All	Loop Board Harness (i-Comm or PLC)	52000037
23	All	Loop, Kit, i-Comm or PLC	53700552
24	All	Motion Sensor, Programmer	55200012
25	All	Motion Sensor - BEA: < 11'-6" Mount	55200018
26	All	Motion Sensor - BEA: => 11'-6" Mount	55200019
27	All	Motion Sensor - 12-24V, Eagle	55200020
28	All	Kit, Photoeye, 24VAC, Thru-beam	53700053
29	All	Kit, Photoeye, 24VAC, Retroreflective	53700122
30	All	Photoeye, Retro-Reflective 20-40VAC/10-55VDC	63900002
31	All	Photoeye, Thru-beam Source 20-40VAC/10-55VDC	63900004
32	All	Photoeye, Thru-beam Receiver 20-40VAC/10-55VDC	63900005
33	All	PE, Light Curtain, Receiver, 2800MM	63900048
34	All	PE, Light Curtain, Transmitter, 2800MM	63900049
35	8132	Photoeye, Retro-Reflective Remote 12V	650-00-300
36	All	Kit, Pull Cord, Assembly, Standard	72700213
37	All	Kit, Pull Cord, Assembly, Heated	72700214
38	All	Push Button Station Single Green	72700030
39	All	Push Button Station Single Green, Illuminated	72700073
40	8800	Push Button Station, Open/E-Stop/Close, Nema 4X	72700102
41	All	Push Button Station Single Red Mushroom	900-10-211
42	All	Radio Control Antenna w/15' Cable	11280002
43	All	Radio Control, Kit 318MHz	53700068
44	All	Radio Receiver, 24V 318MHZ	66250016
45	All	Radio Receiver, 24V 300MHZ	66250017
46	All	Radio Transmitter, 4-BTN	73750003
47	All	Radio Transmitter, 318 MHZ 1-BTN	73750015
48	All	Radio Transmitter, 318MHZ, 3BTN	73750018
49	All	Radio Transmitter, 318MHZ, 2BTN	73750019
50	All	Strobe Amber 120VAC	54270030
51	All	Strobe Red 120VAC	54270031
52	All	Switch, Selector, Key, 2 Pos, Main	72700011
53	All	Switch, 2 Position Selector (Socket p/n: 17200012)	72700072
54	All	Switch, 2 Position Selector Keyed Momentary	72700126
55	5700	Switch Cam Up/Off/Down	72700144
56	All	Switch, 1 PB Station, Open/Reset/Flash	72700147
57	All	Kit, Virtual Vision, Stand Alone	VRTLV

ITEM	DESCRIPTION	P/N
1	Impact Door Vision Handle Gasketing Tool	518-00-035
2	Impact Door Vision Paddle Gasketing Tool	518-00-036
3	PLC, AB Downloader for 1200	53700408
4	Kit, Heat Gun 20MM (includes gun, roller & 20mm nozzle)	53700412
5	Kit, Heat Gun 40MM (includes gun, roller & 40mm nozzle)	53700413
6	WorkHorse 1000 Vision Template	53700473
7	8800 Spring Load Tool (Spring & Curtain Replacement)	515-00-028
8	8800 Spring Puller Tool (Spring Replacement only)	515-00-029
9	8400 Wear Pad Drill Fixture	650-00-869
10	RITE-HITE PLC Hand Held Programmer	650-20-005
11	PLC, AB Hand Held Programmer SLC 500	650-20-007
12	PLC, AB Hand Held Programmer Micro Logic 1000	650-20-010
13	8000, Fixture Belt Tensioner Stud (stud # 68950162)	650-20-016
14	8000, Fixture Belt Tensioner S.S. Stud (stud # 68950163)	650-20-016
15	PLC, Downloader	65100017
16	DCC, Loader, i-COMM	65100023

PARTS KITS / SAMPLES

ITEM	DESCRIPTION	P/N
1	Kit, Hardware Bag, Steel Rite II	53600159
2	Kit, 8000/XL Service Parts Box	53700117
3	Kit, 82/84/8500 Freezer Door Service Parts Box	53700134
4	Kit, 8600 Service Parts Box	53700303
5	Kit, 8800 Service Parts Box	53700304
6	Kit, 8910/20 Service Parts Box	53700305
7	Kit, Activation Service Parts Box	53700306
8	Kit, Sectional Doors (1000)	53700376
9	Kit, Fuses, Service Parts Box	53700377
10	Kit, 7100 Service Parts Box	53700468
11	Kit, 8600 Service Parts Box, European	53700489
12	Kit, 8000/XL Service Parts Box, European	53700490
13	Kit, 7514, Spare Parts Box	53700544
14	Kit, FasTrax, Service Parts Box	53700557
15	Kit, SplitSecond, Service Parts Box	53700722
16	Kit, FasTraxCL, Service Parts Box	53700756
17	Sample Door Mesh Fabric, 5700	67750007
18	Sample Slat Saver	67750023
19	Sample FasTrax	67750026
20	8900 Side Cover Installation Tool	73350005
21	Fastener, Hook, 1 1/2", Heated Sealed	74000011
22	Fastener, Loop, 1 1/2", Heated Sealed	74000012
23	Fastener, Loop, 2", PSA	74000019
24	Fastener, Hook, 2", PSA	74000020

SUGGESTED DOOR SPARE PARTS STOCKING

ITEM	QTY	DESCRIPTION- MODEL FASTRAX	PART NUMBER
1	2	BUMPER, RUBBER, MOTOR	15250081
2	1	CLOSED LIMIT SWITCH	51950075
3	1	OPEN LIMIT SWITCH	51950076
4	1	MODULE - ELECTRICAL	51950073
5	2	MAGNET - LIMIT SWITCH	55050023
6	2	FUSE, 1 AMP, 250V, TIME DELAY	51000002
7	2	FUSE, 2 AMP, 250V, TIME DELAY	51000005
8	1	KIT, PHOTOEYE, SOURCE	53700702
9	1	KIT, PHOTOEYE, RECEIVER	53700703

ITEM	QTY	DESCRIPTION- MODEL FASTRAXCL	PART NUMBER
1	2	BUMPER, RUBBER, MOTOR	15250083
2	2	FUSE, 1 AMP, 250V, TIME DELAY	51000002
3	2	FUSE, 2 AMP, 250V, TIME DELAY	51000005
4	1	MINERAL OIL	54650003
5	1	PHOTOEYE EMITTER (NON-DRV)	63900055
6	1	PHOTOEYE RECEIVER (DRIVE)	63900056
7	2	RE-FEED ROLLER	67200064
8	2	PRESSURE ROLLER	67200069

ITEM	QTY	DESCRIPTION- MODEL SPLITSECOND	PART NUMBER
1	2	FUSE, 1 AMP, 250V, TIME DELAY	51000002
2	2	FUSE, 2 AMP, 250V, TIME DELAY	51000005
3	1	PHOTOEYE EMITTER (NON-DR-IN)	63900051
4	1	PHOTOEYE RECEIVER (DRV-IN)	63900052
5	1	PHOTOEYE EMITTER (NON-DR-EX)	63900053
6	1	PHOTOEYE RECEIVER (DRV-EX)	63900054
7	2	SHEER PIN	67850161

ITEM	QTY	DESCRIPTION- MODEL 7100	PART NUMBER
1	1	BRIDGE RECTIFIER, 35AMP 600V	66270006
2	1	LIMIT SWITCH	53700512
3	1	CORD / SPRING ASSEMBLY	53700460

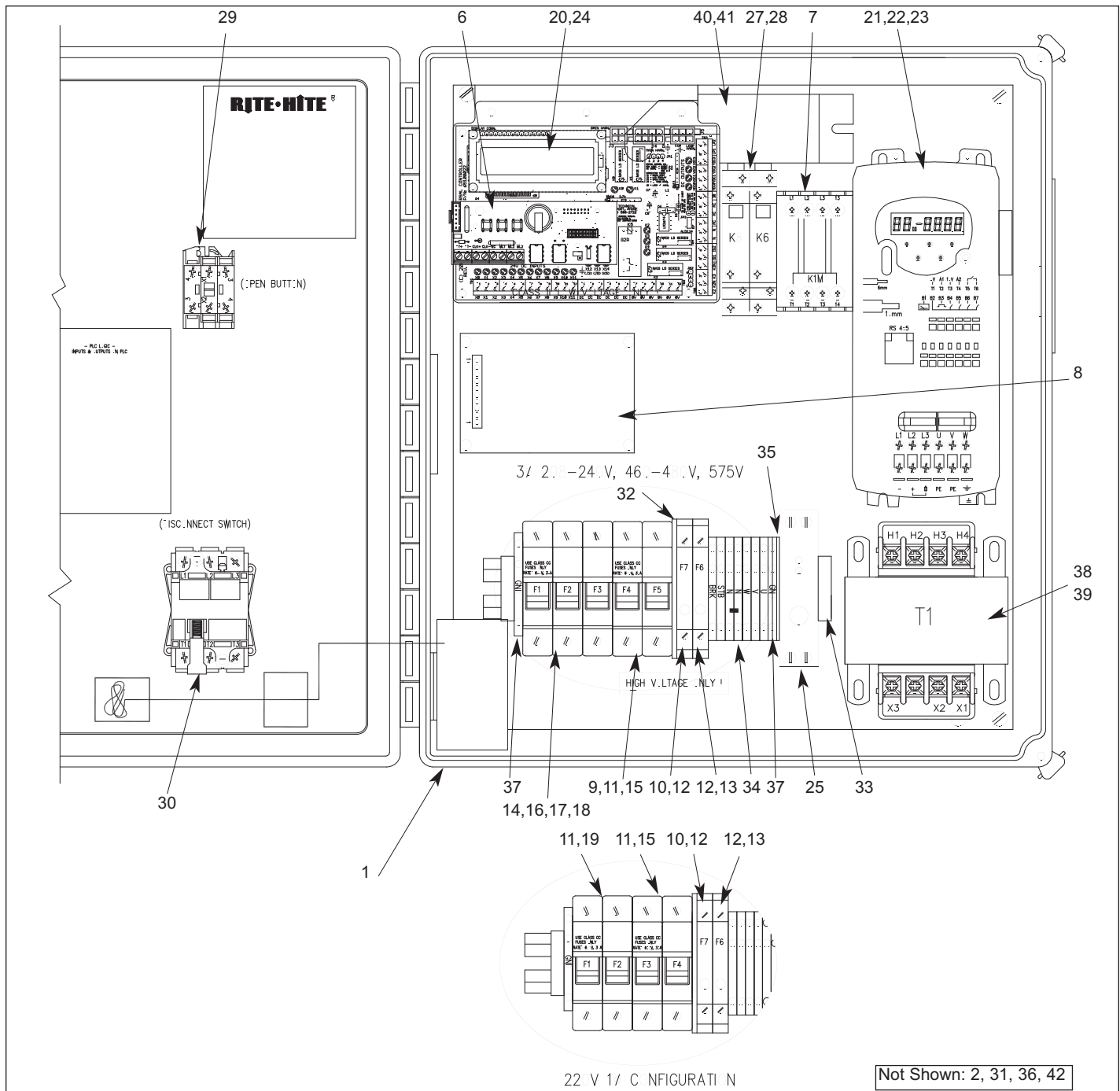
ITEM	QTY	DESCRIPTION- MODEL 8000	PART NUMBER
1	1	DRIVE BELT	12550012
2	1	L/S BELT	12550013
3	1	OPEN LIMIT SWITCH	15650061
4	1	CLOSE LIMIT SWITCH	15650062
5	1	MAGNET	72700009
6	1	REFLECTOR	66400001
7	2	FUSE 1AMP	51000002
8	2	FUSE 2AMP	51000005
9	2	RELAY 5AMP	66450003
10	2	RELAY 10AMP	66450004
11	1	INTERIOR PHOTOEYE	63900003
12	1	EXTERIOR PHOTOEYE	63900001

ITEM	QTY	DESCRIPTION- MODEL 8010	PART NUMBER
1	8	CLIP, EDGE RETENTION	16800010
2	1	BOTTOM RAIL SEAL	6882....
3	1	SPRING RIGHT SIDE	70700055
4	1	SPRING LEFT SIDE	70700054

ITEM	QTY	DESCRIPTION- MODEL 8600	PART NUMBER
1	1	LIMIT SWITCH ASS'Y	72700117
2	2	STRAP CONNECTOR	72200028
3	2	FUSE 10AMP KLDR	51000033
4	2	FUSE 1AMP KLDR	51000034
5	A/R	BELT, FLAT	1259....
6	A/R	BELT, TIMING	1258....

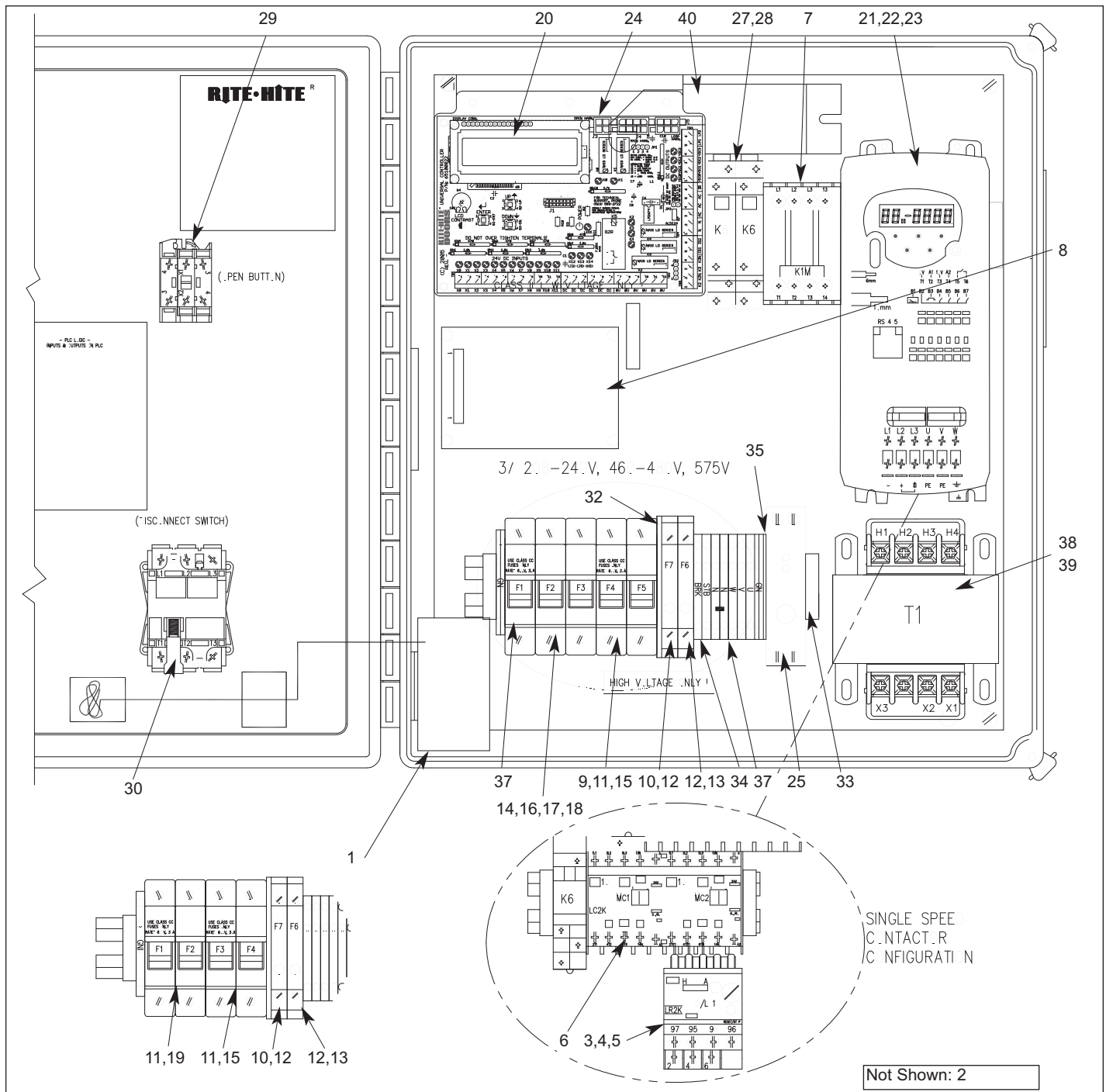
ITEM	QTY	DESCRIPTION- MODEL 8900	PART NUMBER
1	1	PE REFLECTOR	66400001
2	1	PHOTOEYE-RETRO	63900002
3	2	FUSE 1AMP KLDR	51000002
4	2	FUSE 2AMP KLDR	51000005

FASTRAX CONTROL BOX PARTS/LIST (=> 8/16/2010)



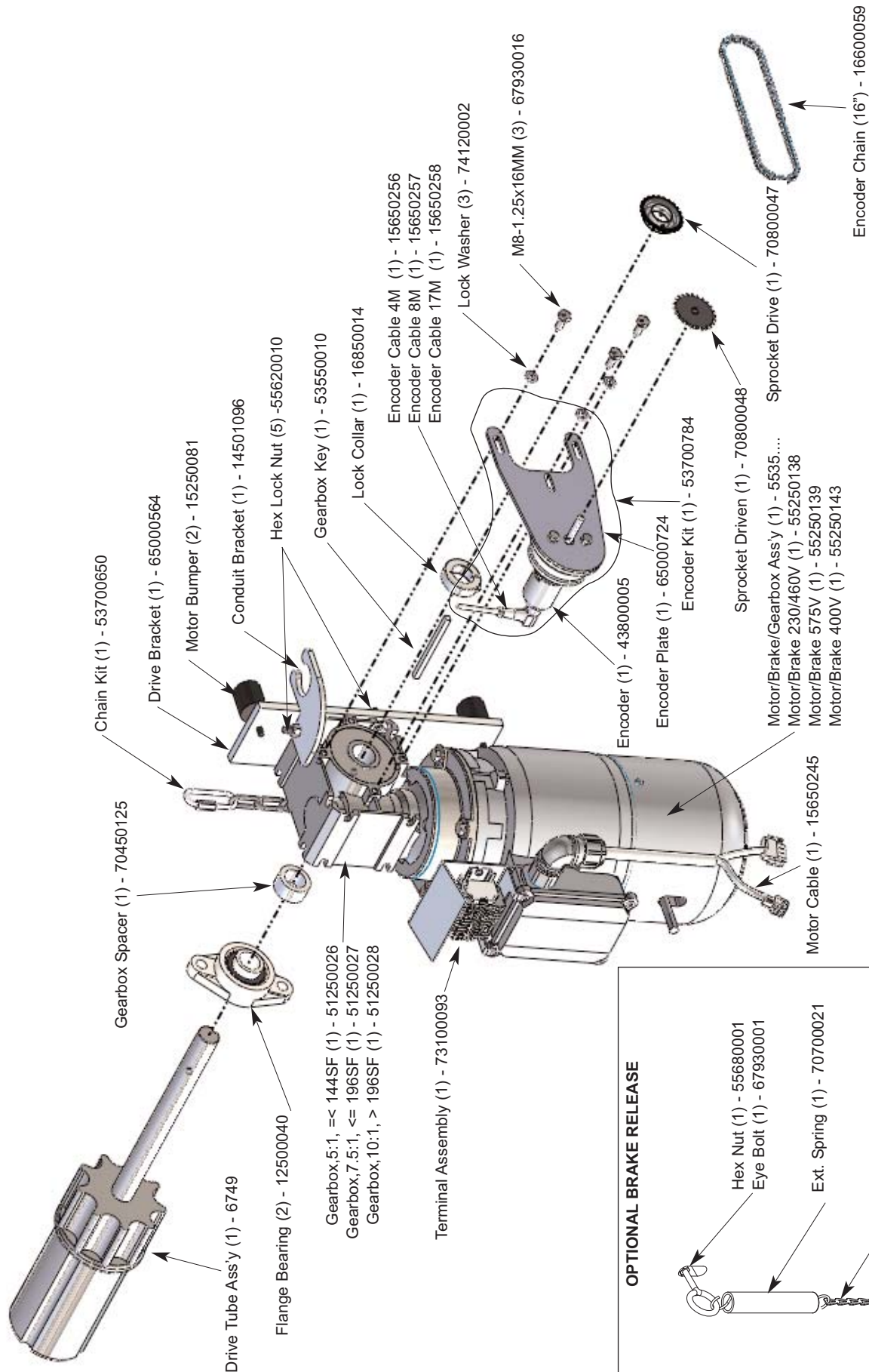
ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Ass'y (C-Box, BackPanel, Enclosure w/labels)	1744....	22	1	Inverter, 2HP, 460V, 3PH, CT (460V)	53300047
2	1	Alarm, Audible, 24AC/DC, 22.5 (I-Zone option)	11050007	23	1	Inverter, 2HP, 230V, 1-3PH, CT (208-230V)	53300046
3	-			24	1	Kit, i-COMM Controller, Encoder	53700737
4	-			25	1	Power Supply, DIN, 24VDC, 18W	65700006
5	-			26	-		
6	1	DCC, Module, i-Comm, SSI	65100025	27	1/1	Relay, SPDT, 24VDC, 10AMP (warn device & brake)	66450014
7	1	Contactor 24VAC, 16A, 50/60 Hz (Chain hoist)	17000020	28	1/1	Socket, Relay, 1Pole, 250VAC, 10AMP (W.D. & Brake)	70350002
8	1	Controller, Induction Loop, PC8, 24VDC	17500001	29	1	Switch, Push Button, Ext, Green, Illum, 22MM	72700005
9	2	Fuse, .5AMP, 600V Time Delay (400-575V)	51000001	30	1	Kit, Disconnect Switch, w/ Handle	53700567
10	1	Fuse, 1AMP, 250V Time Delay (208-240V)	51000002	31	1	Kit, FasTrax Inverter Relay (not shown)	53700643
11	1/2	Fuse Holder, 3 Pole, 600V, 30A (3Ø-1; 1Ø-2)	51000003	32	1	Terminal, End Barrier, Fuse Holder	73100019
12	2	Fuse Holder, 1 Pole, 300V, 12A	51000004	33	4/6	Terminal, End Stop, Screwless	73100024
13	1	Fuse, 2AMP, 250V, Time Delay	51000005	34	7	Terminal, WA, Cage, 20A, 3 Hole	73100085
14	1	Fuse Holder, 3 Pole, 600V, 30A (not 220V 1Ø)	51000013	35	1	Terminal, WA, Cage, 20A, 3 Hole, Barrier	73100086
15	2	Fuse, 1AMP, 600V, CC, Time Delay (208-230V)	51000023	36	1	Terminal, WA, Cage, 20A, Jump, 2P	73100081
16	3	Fuse, 15AMP, 600V, KLDR (208-230V)	51000051	37	2	Terminal, WA, Cage, 20A, 3 Hole, GND	73100087
17	3	Fuse, 10AMP, 600V, CC, KLDR (400-460V)	51000033	38	1	Transformer, 100VA, 208/230/460V:24/115	73550029
18	3	Fuse, 6A, 600V, CC, KLDR (575V)	51000055	39	1	Transformer, 100VA, 380/415/575V:24/115	73550030
19	2	Fuse, 20Amp, 600V, KLDR (220V 1Ø)	51950077	40	1	Resistor, Inverter, 230V, 2HP (doors >100SF)	66550004
20	1	Display, LCD, 2-Line, W/Conn	51950067	41	1	Resistor, Inverter, 460V, 2HP (doors >100SF)	66550005
21	1	Inverter, 2HP, 575V, 3PH, AB-FLEX40 (575V)	53300044	42	1	Relay, SPDT, 24VAC/DC, 6 Amp, Term (upgrade)	66450033

FASTRAX/FR CONTROL BOX SERVICE PARTS (<8/16/10)

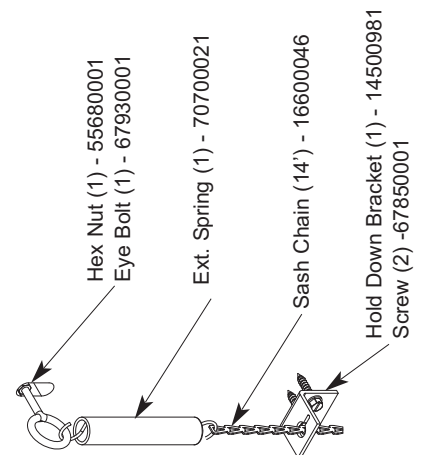


ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Assembly (Control Box, BackPanel, Enclosure w/labels)	1744...	22	1	Inverter, 2HP, 460V, 3PH, CT (460V)	53300047
2	a/r	Alarm, Audible, 24VAC/DC, 22.5mm	11050007	23	1	Inverter, 2HP, 230V, 1-3PH, CT (208-230V)	53300046
3	1	Circuit Breaker, Overload, 2.6-3.7 Amps (400-460V) <8/21/08	16660016	24	1	Kit, i-COMM Controller	53700528
4	1	Circuit Breaker, Overload, 1.8-2 Amps (575V) <8/21/08	16660017	25	1	Power Supply, DIN, 24VDC, 18W	65700006
5	1	Circuit Breaker, Overload, 5.5-8.0 Amps (208-230V) <8/21/08	16660020	26	-		
6	1	Contact, 24VAC, 12A, 50/60 Hz <8/21/08	17000016	27	1/1	Relay, SPDT, 24VDC, 10AMP (warning device & Brake)	66450014
7	1	Contact, 24VAC, 16A, 50/60 Hz (FR-chain hoist)	17000020	28	1/1	Socket, Relay, 1Pole, 250VAC, 10AMP (W.D. & Brake)	70350002
8	1	Controller, Induction Loop, PC8, 24VDC	17500001	29	1	Switch, Push Button, Ext, Green, Illum, 22MM	72700005
9	2	Fuse, .5AMP, 600V Time Delay (400-575V)	51000001	30	1	Kit, Disconnect Switch, w/ Handle	53700567
10	1	Fuse, 1AMP, 250V Time Delay (208-240V)	51000002	31	1	Kit, FasTrax Inverter Relay (not shown)	53700643
11	1/2	Fuse Holder, 3 Pole, 600V, 30A (3Ø-1; 1Ø-2)	51000003	32	1	Terminal, End Barrier, Fuse Holder	73100019
12	2	Fuse Holder, 1 Pole, 300V, 12A	51000004	33	4/6	Terminal, End Stop, Screwless	73100024
13	1	Fuse, 2AMP, 250V, Time Delay	51000005	34	7	Terminal, WA, Cage, 20A, 3 Hole	73100085
14	1	Fuse Holder, 3 Pole, 600V, 30A (not 220V 1Ø)	51000013	35	1	Terminal, WA, Cage, 20A, 3 Hole, Barrier	73100086
15	2	Fuse, 1AMP, 600V, CC, Time Delay (208-230V)	51000023	36	1	Terminal, WA, Cage, 20A, Jump, 2P	73100081
16	3	Fuse, 15AMP, 600V, KLDR (208-230V)	51000051	37	2	Terminal, WA, Cage, 20A, 3 Hole, GND	73100087
17	3	Fuse, 10AMP, 600V, CC, KLDR (400-460V)	51000033	38	1	Transformer, 100VA, 208/230/460V:24/115	73550029
18	3	Fuse, 6A, 600V, CC, KLDR (575V)	51000055	39	1	Transformer, 100VA, 380/415/575V:24/115	73550030
19	2	Fuse, 20AMP, 600V, KLDR (220V 1Ø)	51950077	40	1	Resistor, Inverter, 460V, 2HP (doors >100SF)	66550005
20	1	Display, LCD, 2-Line, W/Conn	51950067	41	1	Relay, SPDT, 24VAC/DC, 6 Amp, Term (575V)	66450033
21	1	Inverter, 2HP, 575V, 3PH, AB-FLEX40 (575V)	53300044				

FASTRAX MOTOR PARTS LIST (=> 8/16/2010)

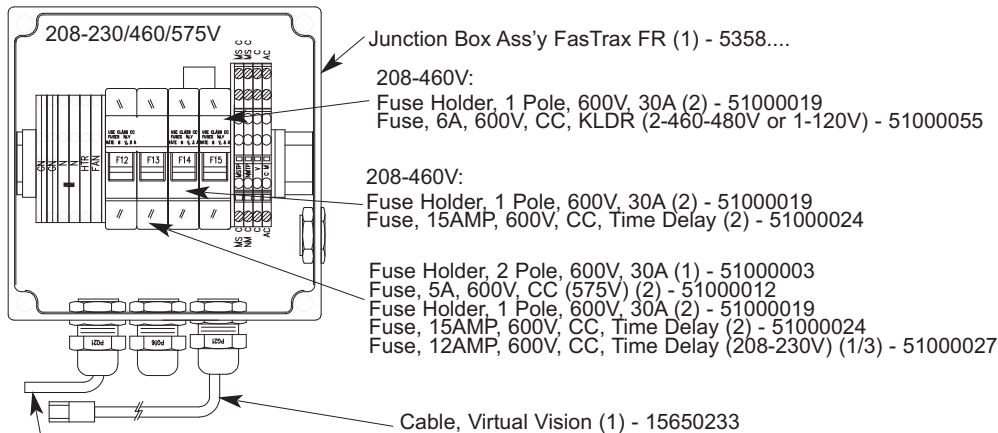
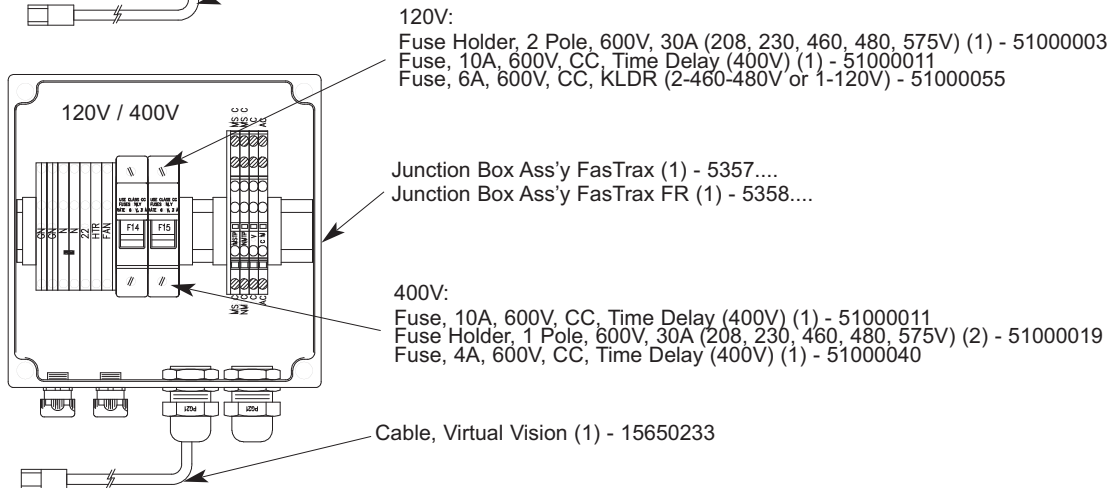
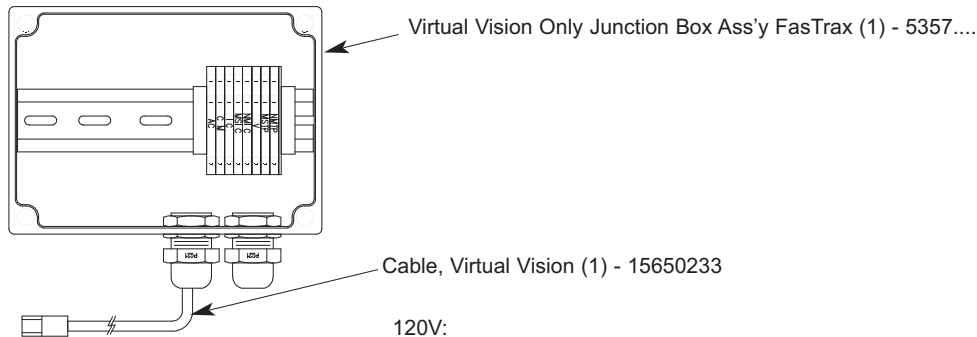
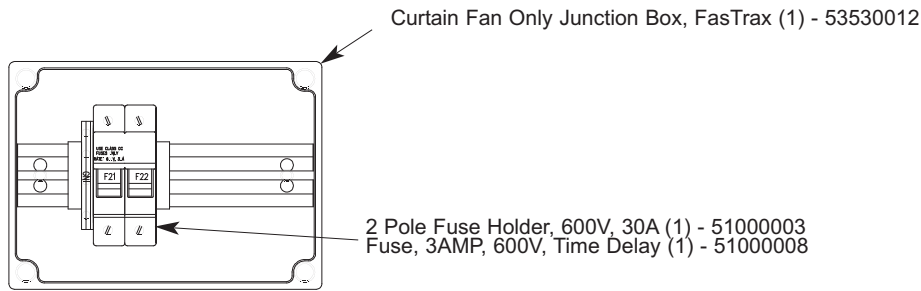


OPTIONAL BRAKE RELEASE



Not Shown:
AERO Lubriplate - 54650001

FASTRAX J-BOX AND SHROUD PARTS LIST (=> 9/04/2007)



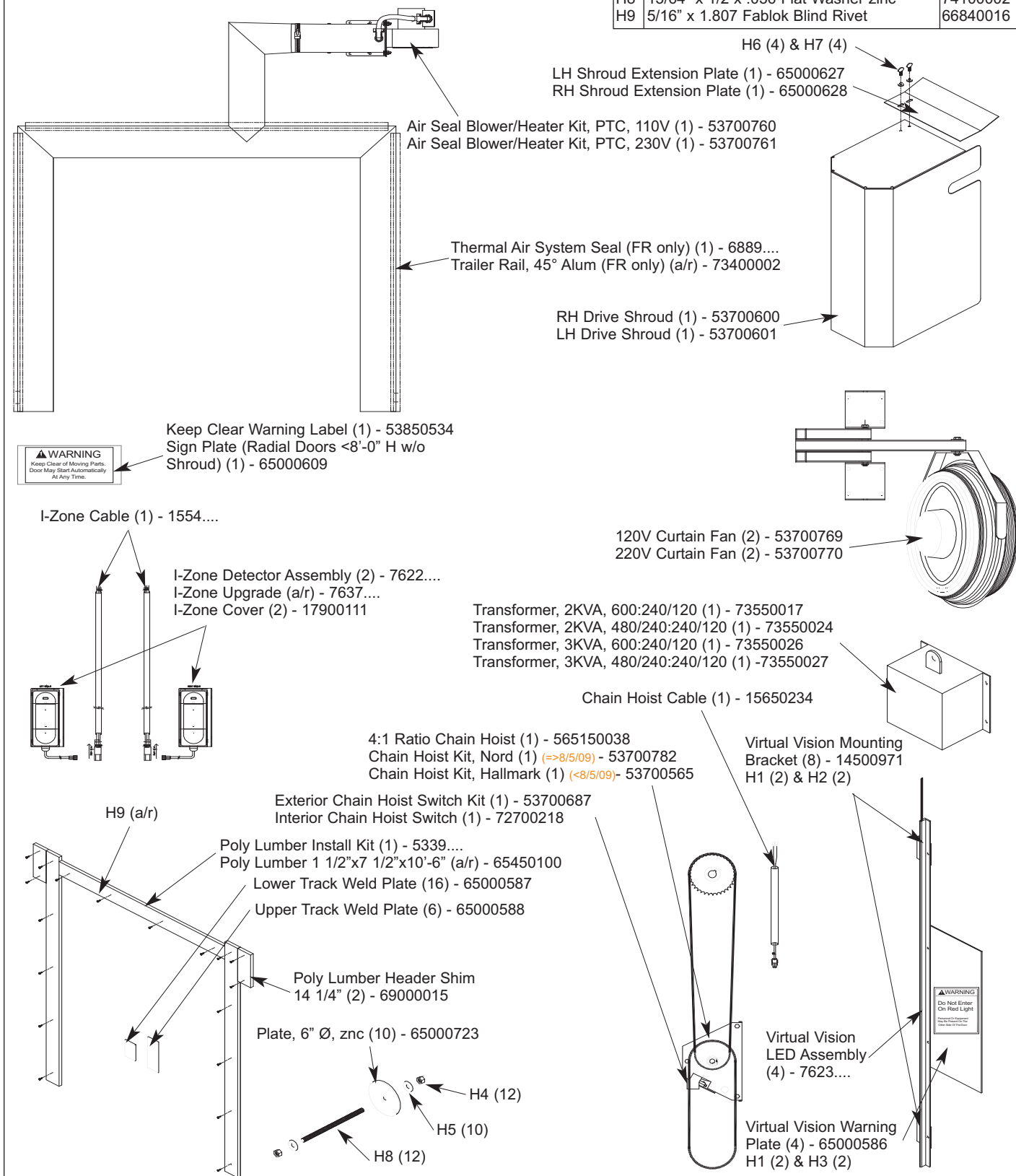
Cable, 10/5, 600V, 90C (5') - 15650235

FASTRAX MISC PARTS LIST

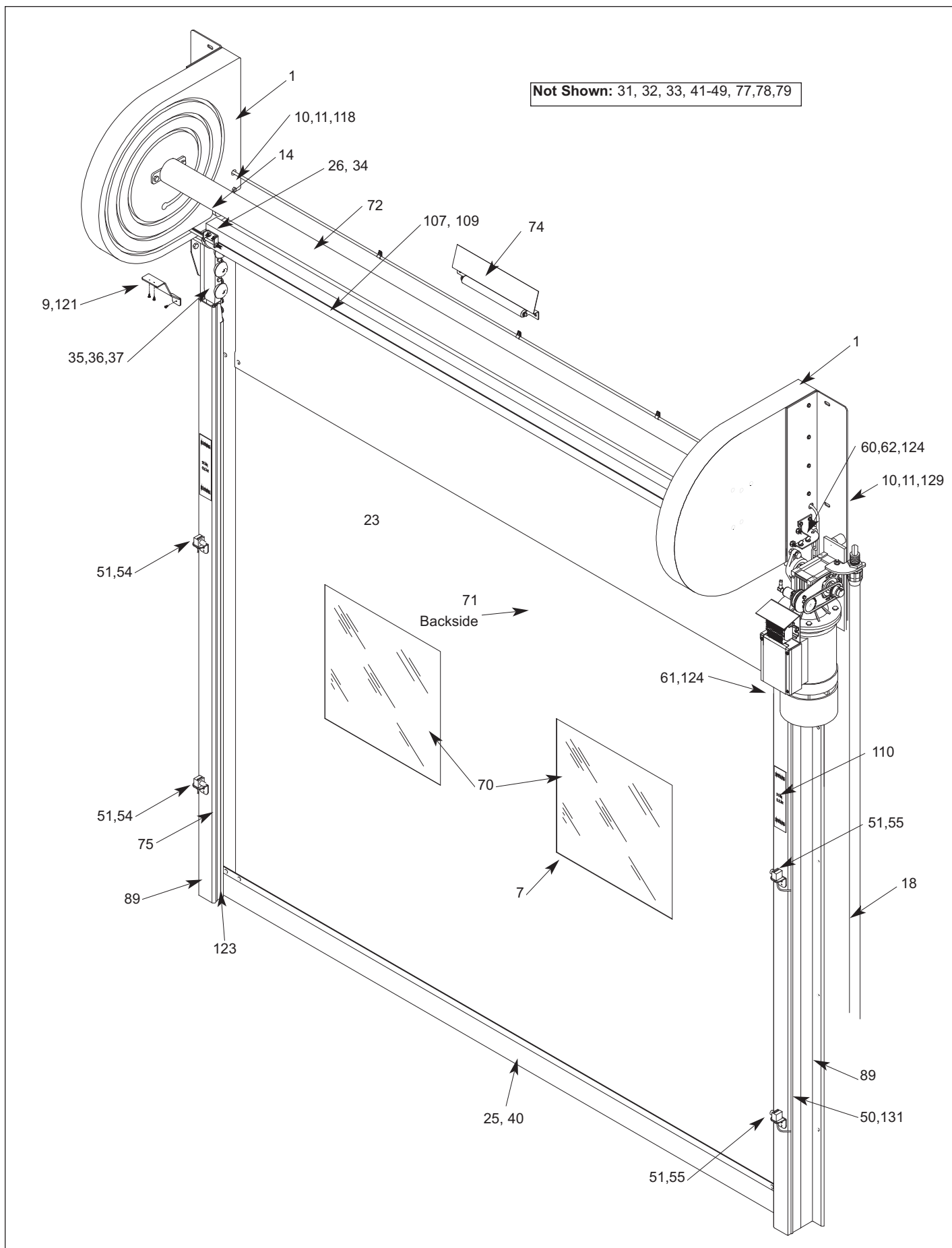
Not Shown:

FasTrax Entire Door (1) - FASTRAX
 FasTrax FR Entire Door (1) - FasTrax FR
 FasTrax Service Parts Kit (1) - 53700557
 FasTrax Sample (1) - 67750026
 Crate (1) - 53700146
 FasTrax Warning Bracket, Set (Radial Doors
 <8'-0" H w/o Shroud) (1) - 14500999

#	Hardware List:	Part #
H1	#10-24, Nylon Hex Lock Nut zinc	55600004
H2	#10-24 x 3/4" Phillips RHMS zinc	67850030
H3	#10-24 x 1/2" Phillips RHMS zinc	67850008
H4	3/8-16 S.S. Hex Nut	55630006
H5	3/8-16 x 12" S.S. Threaded Rod	67900047
H6	1/4-20 x 1/2" Thumb Screw GR2 zinc	67860019
H7	1/4" x 9/16" x 3/32" Neoprene Flat Washer	74110007
H8	13/64" x 1/2 x .036 Flat Washer zinc	74100002
H9	5/16" x 1.807 Fablok Blind Rivet	66840016

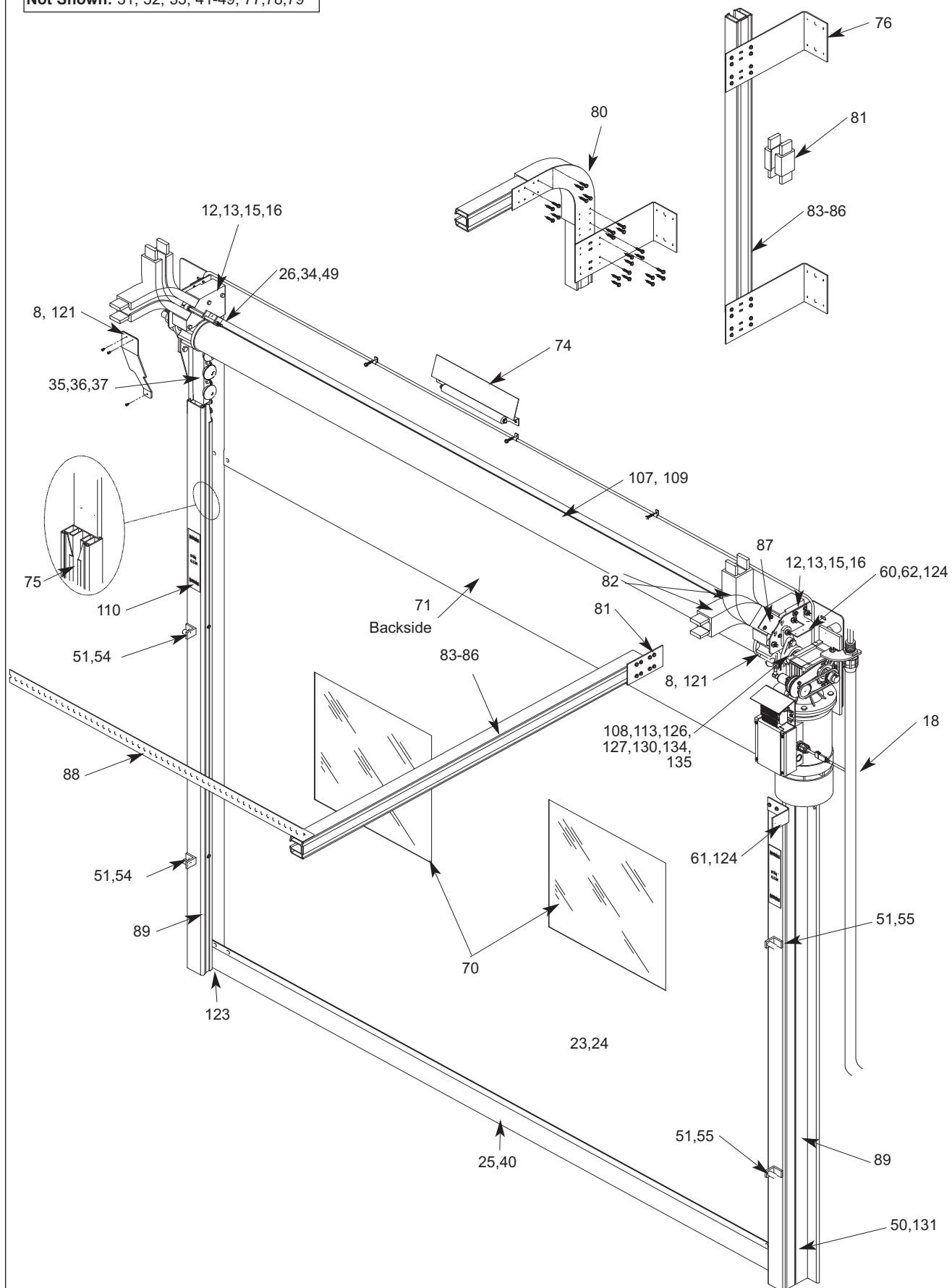


FASTRAX RADIAL PARTS LIST (=> 8/16/2010)



FASTRAX V/T/H LIFT PARTS LIST (=> 8/16/2010)

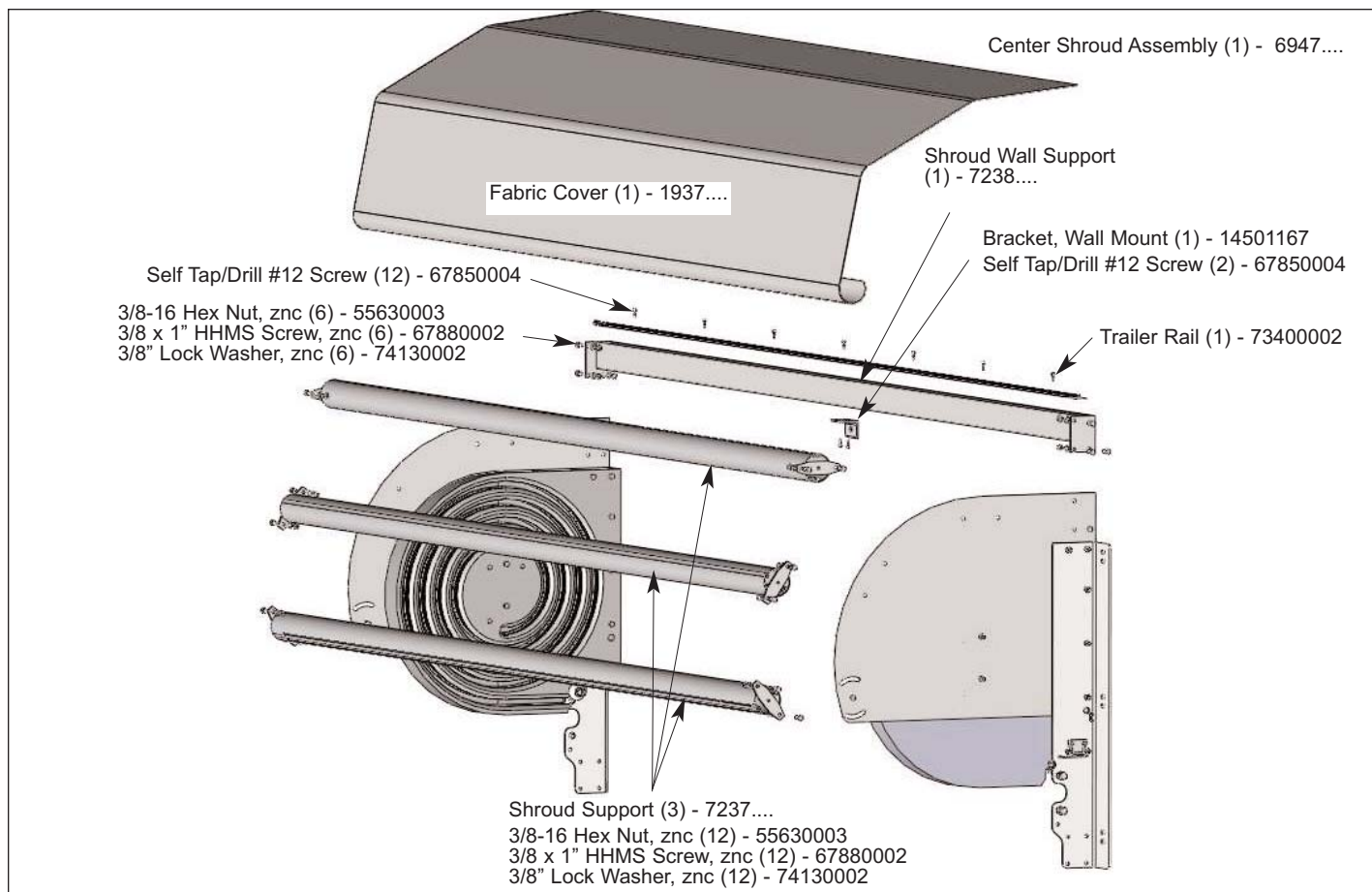
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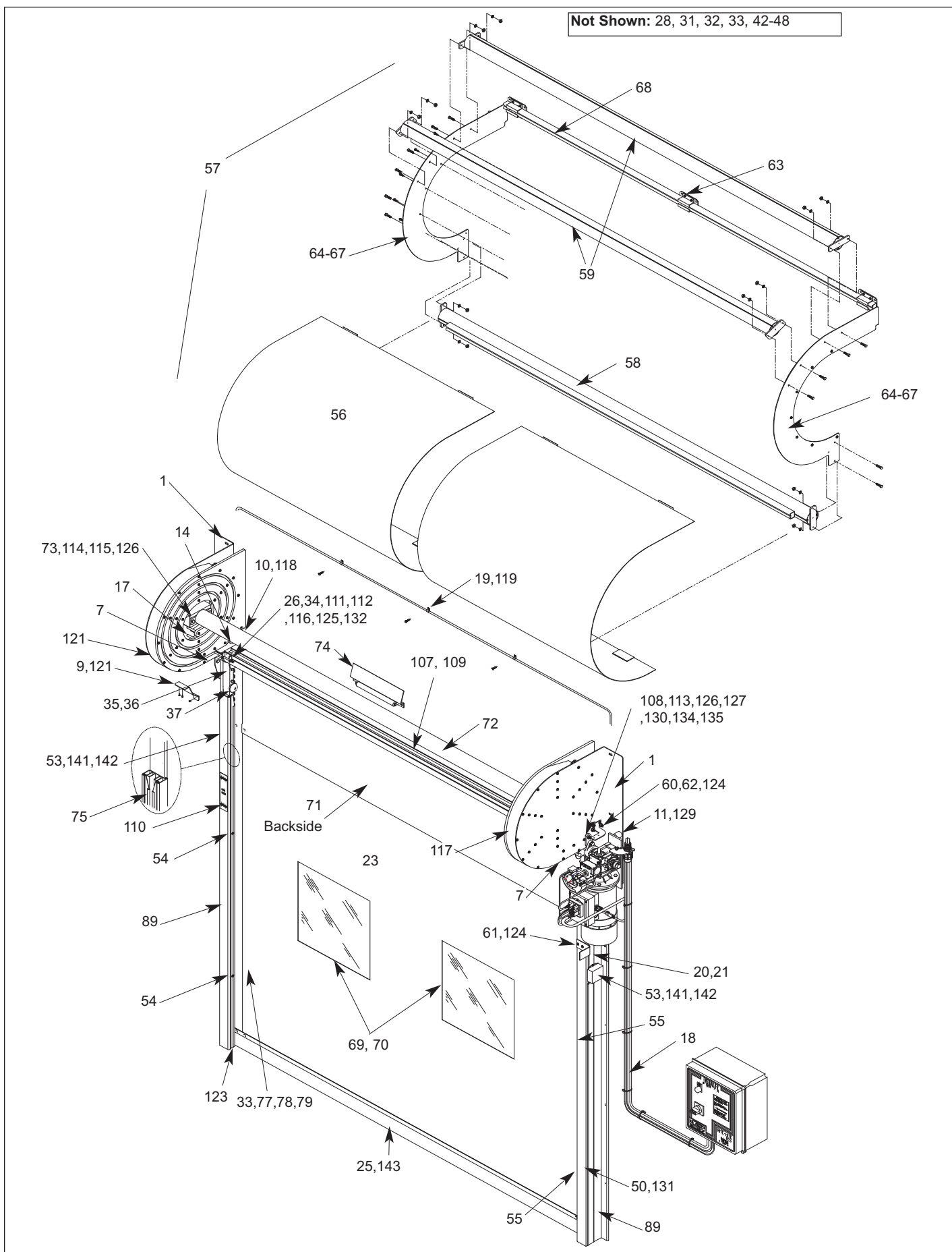
FASTRAX SERVICE PARTS LIST (=> 8/16/2010)

ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1/2	Upper Track, Radial, VL, High, Stand, Tilt	7368....	72	1	Radial Spreader Bar	7243....
2	-			73	-		
3	-			74	a/r	Kit, Lintel Roller	53700654
4	-			75	1	Breakaway Retention Strips	1481....
5	-			76	a/r	Track, Upper, Wall Mount Bracket	14500980
6	-			77	a/r	Kit, Edge Repair, 3 Spheres	53700712
7	-			78	a/r	Kit, Edge Repair, 6 Spheres	53700717
8	2	Guard, Drive Non-Radial (<8' d.o.h)	51300057	79	a/r	Kit, Edge Repair, 10 Spheres	53700723
9	2	Guard, Drive Radial (<8' d.o.h)	51300058	80	1	Track, Kit, Connector, Radius, 90°	53600185
10	1	Kit, Bracket, Radial Drive Cage, Left	53700608	81	1	Track, Kit, Connector, Universal Connector	53600186
11	1	Kit, Bracket, Radial Drive Cage, Right	53700609	82	1	Track, Kit, Connector, Radius, 45°	53600189
12	1	Kit, Vertical/High Lift Drive Cage, L	53700616	83	2	Track, Upper, =< 10'-0" O.D.H.	53700627
13	1	Kit, Vertical/High Lift Drive Cage, R	53700617	84	2	Track, Upper, =< 12'-0" O.D.H.	53700628
14	2	Kit, Radial Nylon Roller	53700632	85	2	Track, Upper, =< 14'-0" O.D.H.	53700629
15	1	Kit, Bracket, Drive Cage, Non Radial, L	53700645	86	2	Track, Upper, =< 16'-0" O.D.H.	53700630
16	1	Kit, Bracket, Drive Cage, Non Radial, R	53700646	87	2	Track, Joiner, Drive Cage	65000576
17	-			88	13'	Track, Perforated, Angle, 2"x2"x13', 12GA	71500030
18	1	Cable, Control Box Conduit (10',20',30',50')	1555....	89	1	Lower Track Assembly	7362....
19	-			90			
20	-			91			
21	-			92			
22	-			93			
23	1	Curtain, Assembly, FasTrax	2876....	94			
24	1	Curtain, Assembly, FasTrax FR	2877....	95			
25	1	Curtain, Weight Assembly, Soft Edge	7541....	96			
26	1	Curtain, Stiffener	7181....	97			
27	-			98			
28	-			99			
29	-			100			
30	1	Vision Patch Kit, 30oz clear	53700778	101			
31	1	Curtain, Patch Kit, PVC, 27 oz, Blue	53700558	102			
32	1	Curtain, Patch Kit, 60 oz, Blue	53700559	103			
33	a/r	Curtain, Kit, Drive Sphere, Qty 10	53700561	104			
34	2	Curtain, Kit, Top Roller	53700562	105			
35	1	Kit, FasTrax, Refeed, LH (bracket & 2 rollers)	53700606	106			
36	1	Kit, FasTrax, Refeed, RH (bracket & 2 rollers)	53700607	107	1	Tube, Drive Assembly	6749....
37	a/r	Kit, FasTrax/FR, Refeed Roller (includes 2)	53700611	108	2	Tube, Plate, Bearing	65000563
38	-			109	1	Tape, Foam, Double Sided	72800044
39	-			110	2	Label, Warning, Stand Clear, 2" x 9"	53850516
40	1	Kit, Bottom Loop Seal Replacement	6893....	111	a/r	Nut, Hex, Nylon, Lock, 1/4-20, znc (mtr/curt)	55610001
41	1	Curtain, Patch Kit, Urethane, 27 oz, Blue	53700774	112	6	Nut, Hex, Nylon, Lock, 5/16-18, znc (mtr/curt)	55620010
42	1	Curtain, Patch Kit, PVC, 27 oz, Green	53700667	113	8/10/12	Nut, Hex, 3/8-16, znc (Radial & shrd)	55630003
43	1	Curtain, Patch Kit, PVC, 27 oz, Gray	53700668	114	4	Nut, Hex, Nylon, Lock, 3/8-16, znc	55630005
44	1	Curtain, Patch Kit, PVC, 27 oz, Orange	53700669	115	4	Plug, Plastic, Black, 3/8" Dia Hole	65300017
45	1	Curtain, Patch Kit, 100 oz, Blue	53700670	116	2	Ring, Retaining, External, 5/16" Shaft	67020051
46	1	Curtain, Patch Kit, 100 oz, Green	53700671	117	a/r	Screw, HHWSMS, #14 x 1 1/4", znc	67850001
47	1	Curtain, Patch Kit, 100 oz, Gray	53700672	118	4	Screw, Phlp, Dr/Tap, #8 x 1/2" (curt)	67850015
48	1	Curtain, Patch Kit, 100 oz, Orange	53700673	119	4	Screw, PHSMS, Phillips, Tap, #8-18 x 3/4"	67850026
49	2'	Curtain, Handle	75000023	120	8	Screw, PHSMS, Phillips, #10 x 1", znc (Seal)	67850029
50	2	Photoeye, Wiring Cover	1917....	121	6/10	Screw, FHWH, #8 x 9/16", BLK, K-LATH	67850065
51	4	Photoeye, Bracket	14501129	122	a/r	Screw, PH, Phillips, Plstite, #8-16 x 3/8"	67850088
52	-			123	4	Screw, Phillips, Drill/Tap, #8 x 1/2" (Seal)	67850115
53	-			124	4	Screw, HWH, Drill/Tap, #14 x 3/4", znc (shrd)	67860094
54	2	Photoeye, Thrubeam Source, 13M	63900058	125	2	Screw, HHMS, 5/16-18x6", GR5, znc (curt)	67870111
55	2	Photoeye, Thrubeam Receiver	63900052	126	a/r	Screw, HHMS, 3/8-16 x 1", GR5, znc	67880002
56	-			127	6	Screw, HHMS, 3/8-16 x 1 1/4", GR5, znc	67880004
57	-			128	a/r	Screw, HHMS, 3/8-16 x 3 1/2", znc	67880017
58	-			129	a/r	Screw, HHMS, 3/8-16 x 4", GR5, nc	67880029
59	-			130	10	Screw, HHMS, 1/2-1 x 1", GR5, znc	67900003
60	1	Shroud, Bracket, Upper, LH	14501097	131	a/r	Tape, Foam, Double, .045 X .5, roll	72800038
61	1	Shroud, Bracket, Lower	14501098	132	a/r	Washer, Flat, 1/4 x 3/4 x 1/16, znc	74110001
62	1	Shroud, Bracket, Upper, RH	14501099	133	12	Washer, Flat, 1/4 x 9/16" x 3/32", Neoprene	74110007
63	-			134	8/12/12	Washer, Lock, Split, 3/8", znc (Radial & shrd)	74130002
64	-			135	10	Washer, Lock, Split, 1/2", znc (Radial)	74150005
65	-						
66	-						
67	-						
68	-						
69	-						
70	a/r	Kit, Vision Replacement, 20" x 20" (used on doors that currently do not have replaceable visions)	53700711				
71	1	Kit, Lintel Seal	6890....				

FASTRAX SHROUD PARTS LIST (=> 8/16/2010)



FASTRAX SERVICE PARTS - RADIAL (<8/16/10)

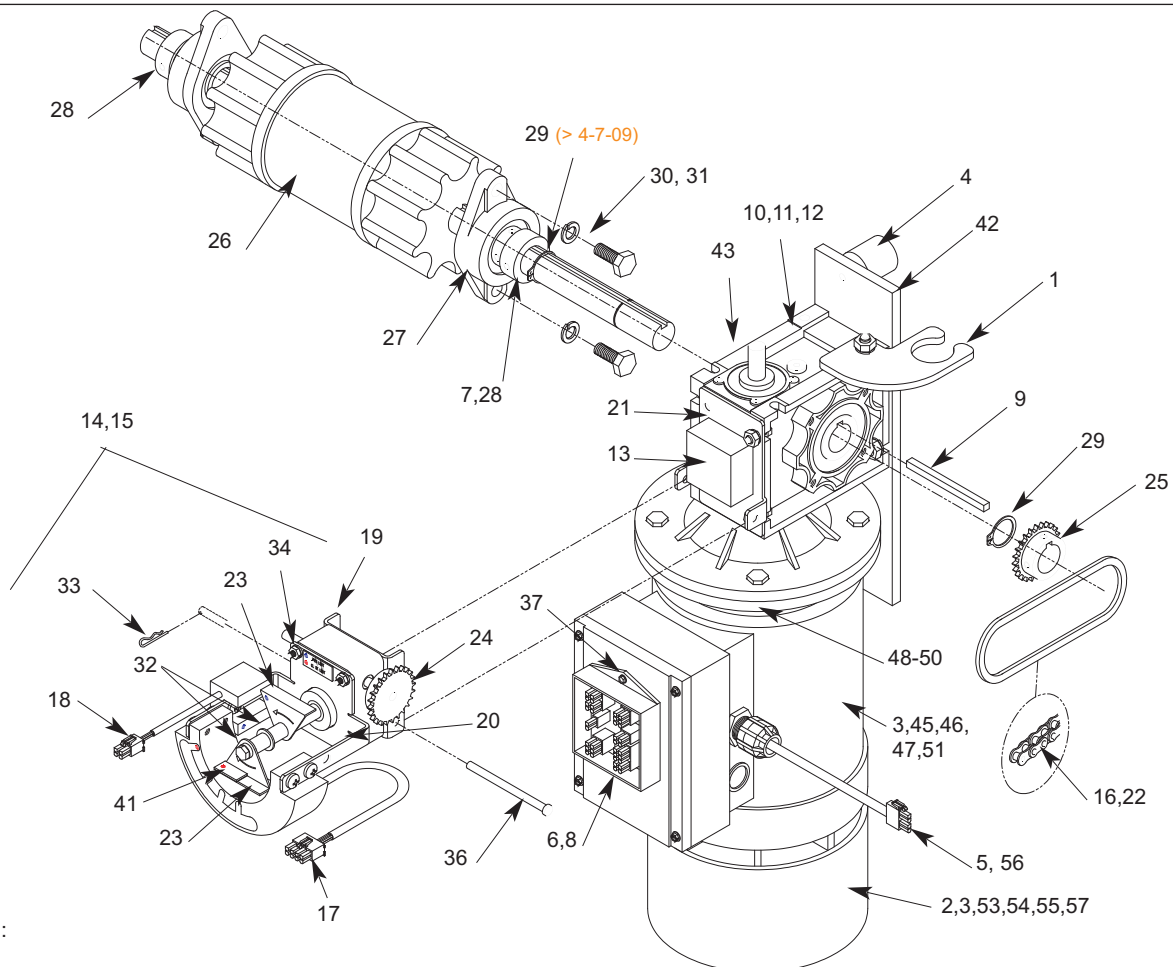


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FASTRAX/FR SERVICE PARTS LIST (<8/16/10)

ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	a/r	Header Assembly, Radial	5223....	72	1	Radial Spreader Bar	7243....
2	1	Bracket, Vertical Drive Cage, LH	14501089	73	2	Bracket, Mount, Spreader Bar	14501125
3	1	Bracket, Vertical Drive Cage, RH	14501090	74	a/r	Kit, Lintel Roller	53700654
4	2	Bracket, Curtain Retainer	14501092	75	1	Track, Retention Extrusion (R, L, Stan, High)	1481....
5	1	Bracket, Header, Vertical, LH	14501094	76	a/r	Track, Upper, Wall Mount Bracket	14500980
6	1	Bracket, Header, Vertical, RH	14501095	77	a/r	Kit, Edge Repair, 3 Spheres	53700712
7	2	Bracket, Header, Radial Reinforcement	14501103	78	a/r	Kit, Edge Repair, 6 Spheres	53700717
8	2	Guard, Drive Non-Radial (<8' d.o.h)	51300057	79	a/r	Kit, Edge Repair, 10 Spheres	53700723
9	2	Guard, Drive Radial (<8' d.o.h)	51300058	80	1	Track, Kit, Connector, Radius, 90°	53600185
10	1	Kit, Bracket, Radial Drive Cage, Left	53700608	81	1	Track, Kit, Connector, Universal Connector	53600186
11	1	Kit, Bracket, Radial Drive Cage, Right	53700609	82	1	Track, Kit, Connector, Radius, 45°	53600189
12	1	Kit, Bracket, Vertical/High Lift Drive Cage, L	53700616	83	2	Track, Upper, =< 10'-0" O.D.H.	53700627
13	1	Kit, Bracket, Vertical/High Lift Drive Cage, R	53700617	84	2	Track, Upper, =< 12'-0" O.D.H.	53700628
14	2	Kit, Radial Nylon Roller	53700632	85	2	Track, Upper, =< 14'-0" O.D.H.	53700629
15	1	Kit, Bracket, Drive Cage, Non Radial, L	53700645	86	2	Track, Upper, =< 16'-0" O.D.H.	53700630
16	1	Kit, Bracket, Drive Cage, Non Radial, R	53700646	87	2	Track, Joiner, Drive Cage	65000576
17	a/r	Radial Spacer	70450120	88	13'	Track, Perforated, Angle, 2"x2"x13', 12GA	71500030
18	1	Cable, Control Box Conduit (10', 20', 30', 50')	1555....	89	1	Lower Track Assembly (non - FR)	7362....
19	1	Cable, Photoeye Source (Non-Drive J-Box-Module)	1556....	90	1	FR Lower Track Assembly (non - Radial)	7363....
20	1	Cable, Photoeye Receiver (Drive J-Box-Module)	15650227	91	-		
21	1	Cable, Photoeye Receiver w/l-Zone (J-Box-Module)	15650228	92	-		
22	-			93	-		
23	1	Curtain, Assembly, FasTrax	2876....	94	-		
24	1	Curtain, Assembly, FasTrax FR	2877....	95	-		
25	1	Curtain, Weight Assembly, Soft Edge	7541....	96	-		
26	1	Curtain, Stiffener (117 1/2", 141 1/2", 189 1/2")	7181....	97	-		
27	2	Bracket, Spiral, Drive cage	14501091	98	-		
28	a/r	Kit, Maxigrip (FR doors only - not shown)	53700747	99	-		
29	-			100	-		
30	-			101	-		
31	1	Curtain, Patch Kit, PVC, 27 oz, Blue	53700558	102	-		
32	1	Curtain, Patch Kit, 60 oz, Blue	53700559	103	-		
33	a/r	Curtain, Kit, Drive Sphere, Qty 10	53700561	104	-		
34	2	Curtain, Kit, Top Roller	53700562	105	-		
35	1	Kit, FasTrax, Refeed, LH (bracket & 2 rollers)	53700606	106	-		
36	1	Kit, FasTrax, Refeed, RH (bracket & 2 rollers)	53700607	107	1	Tube, Drive Assembly	6749....
37	a/r	Kit, FasTrax/FR, Refeed Roller (includes 2)	53700611	108	2	Tube, Plate, Bearing	65000563
38	-			109	a/r	Tape, Foam, Double Sided	72800044
39	-			110	2	Label, Warning, Stand Clear, 2" x 9"	53850516
40	-			111	a/r	Nut, Hex, Nylon, Lock, 1/4-20, znc (mtr/curt)	55610001
41	-			112	6	Nut, Hex, Nylon, Lock, 5/16-18, znc (mtr/curt)	55620010
42	1	Curtain, Patch Kit, PVC, 27 oz, Green	53700667	113	8/1012	Nut, Hex, 3/8-16, znc (Radial & shrd)	55630003
43	1	Curtain, Patch Kit, PVC, 27 oz, Gray	53700668	114	8	Nut, Hex, Nylon, Lock, 3/8-16, znc	55630005
44	1	Curtain, Patch Kit, PVC, 27 oz, Orange	53700669	115	4	Plug, Plastic, Black, 3/8" Dia Hole	65300017
45	1	Curtain, Patch Kit, 100 oz, Blue	53700670	116	2	Ring, Retaining, External, 5/16" Shaft	67020051
46	1	Curtain, Patch Kit, 100 oz, Green	53700671	117	a/r	Screw, HWHSMS, #14 x 1 1/4", znc	67850001
47	1	Curtain, Patch Kit, 100 oz, Gray	53700672	118	4	Screw, Phlp, Dr/Tap, #8 x 1/2" (curt)	67850015
48	1	Curtain, Patch Kit, 100 oz, Orange	53700673	119	4	Screw, PHSMS, Phillips, Tap, #8-18 x 3/4"	67850026
49	2'	Curtain, Handle	75000023	120	8	Screw, PHSMS, Phillips, #10 x 1", znc (Seal)	67850029
50	2	Photoeye, Wiring Cover	1917....	121	6/10	Screw, FHWH, #8 x 9/16", BLK, K-LATH	67850065
51	4	Photoeye, Bracket	14501129	122	a/r	Screw, PH, Phillips, Plstite, #8-16 x 3/8"	67850088
52	-			123	4	Screw, RHMS, Phillips, #6-32x1/2", znc (Seal)	67850029
53	2	Photoeye, Wiring, Enclosure	43750136	124	4	Screw, HWH, Drill/Tap, #14 x 3/4", znc (shrd)	67860094
54	1	Photoeye, Kit, Thrubeam Source	53700702	125	2	Screw, HHMS, 5/16-18x6", GR5, znc (curt)	67870111
55	1	Photoeye, Kit, Thrubeam Receiver	53700703	126	a/r	Screw, HHMS, 3/8-16 x 1", GR5, znc (shrd, spdt)	67880002
56	1	Shroud, Center, Sheet (Radial)	1815....	127	6	Screw, HHMS, 3/8-16 x 1 1/4", GR5, znc	67880004
57	1	Shroud, Center (Radial)	6942....	128	a/r	Screw, HHMS, 3/8-16 x 3 1/2", znc	67880017
58	1	Shroud, Center, Support Tube, Lower (Radial)	7244....	129	a/r	Screw, HHMS, 3/8-16 x 4", GR5, nc	67880029
59	1/2	Shroud, Center, Support Tube, Center (Radial)	7245....	130	10	Screw, HHMS, 1/2-1 x 1", GR5, znc	67900003
60	1	Shroud, Bracket, Upper, LH	14501097	131	a/r	Tape, Foam, Double, .045 X .5, roll	72800038
61	1	Shroud, Bracket, Lower	14501098	132	a/r	Washer, Flat, 1/4 x 3/4 x 1/16, znc	74110001
62	1	Shroud, Bracket, Upper, RH	14501099	133	12	Washer, Flat, 1/4 x 9/16" x 3/32", Neoprene	74110007
63	3	Shroud, Center, Connector, Straight (Radial)	16952005	134	8/12/12	Washer, Lock, Split, 3/8", znc (Radial & shrd)	74130002
64	2	Shroud, Center, End Bracket, 8'-10' (Radial)	65000596	135	10	Washer, Lock, Split, 1/2", znc (Radial)	74150005
65	2	Shroud, Center, End Bracket, >10'-12' (Radial)	65000597	136	-		
66	2	Shroud, Center, End Bracket, >12'-14' (Radial)	65000598	137	-		
67	2	Shroud, Center, End Bracket, >14'-16' (Radial)	65000599	138	-		
68	1	Shroud, Center, Rail, Wall (Radial)	7342....	139	-		
69	a/r	Vision Window, Removable, 20" x 20"	17900163	140	1	Cable, Assembly, Brake, 50' (Ext/Ext >10-20-08)	15650241
70	a/r	Kit, Vision Replacement	53700711	141	7	Wire Nut, Lever, 2 Pole, 28-12 AWG	51950079
71	1	Kit, Lintel Seal	6890....	142	5	Wire Nut, Lever, 3 Pole, 28-12 AWG	51950080
		(used on doors that currently do not have replaceable visions)		143	1	Kit, Bottom Loop Seal Replacement	6893....
ITEM	QTY	PREVIOUS GENERATION DESCRIPTION	P/N				
1P	1	Curtain, E-Vac Panel Exhaust Blower (FR) (<10/12/09)	13250047				
2P	1	Traveling Evac Blower, AC (< 10/12/09)	13250061				
3P	1	Traveling Evac Blower, DC (< 10/12/09)	13250062				
4P	1	Cable, Assembly, Panel Blower (<10/12/09)	15650232				
5P	1	Curtain, Fitting, Comp/Str, 1" NPT, (FR) (<10/12/09)	45550027				
6P	4'	Curtain, E-Vac Blower Hose, 1 1/4"Ø, (FR) (<10/12/09)	52850005				
7P	8"	Seal, Thermal, Hose Duct, 3" (< 10/12/09)	52850006				
8P	1	Traveling Evac Junction Box	53530011				
9P	1	Kit, FR, Cup, Ass'y, Exhaust, S/F,RH (<10/12/09)	53700656				
10P	1	Kit, FR, Cup, Ass'y, Exhaust, Panel,RH (<10/12/09)	53700657				
11P	1	Kit, FR, Cup, Ass'y, Exhaust, S/F,LH (<10/12/09)	53700658				
12P	1	Kit, FR, Cup, Ass'y, Exhaust, Panel,LH (<10/12/09)	53700659				
13P	1	Kit, FR, Traveling Evac, Coil Cord (< 10/12/09)	53700713				
14P	4	Nut, Hex, Nylon Lock, Metric, M10, znc (<8-10-09)	55680003				
15P	2	Pad, Exhaust Cup, Foam	61200047				

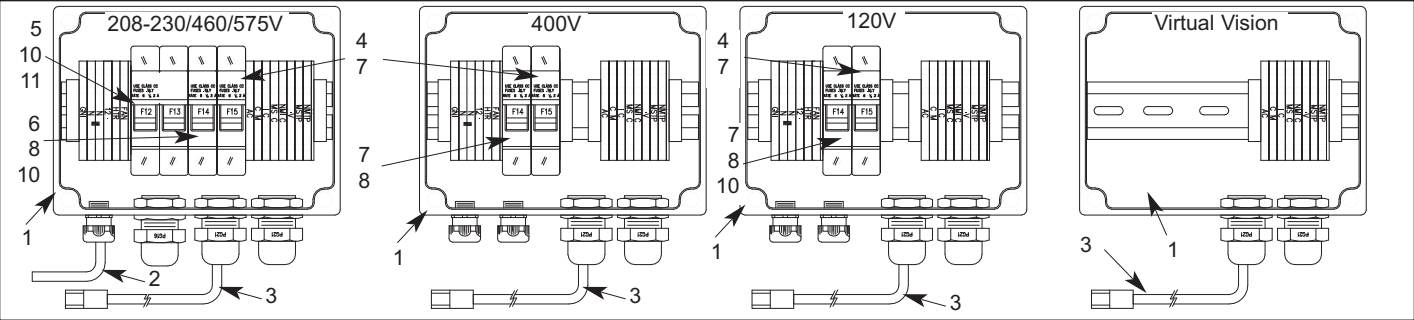
FASTRAX/FR MOTOR SERVICE PARTS (<8/16/10)



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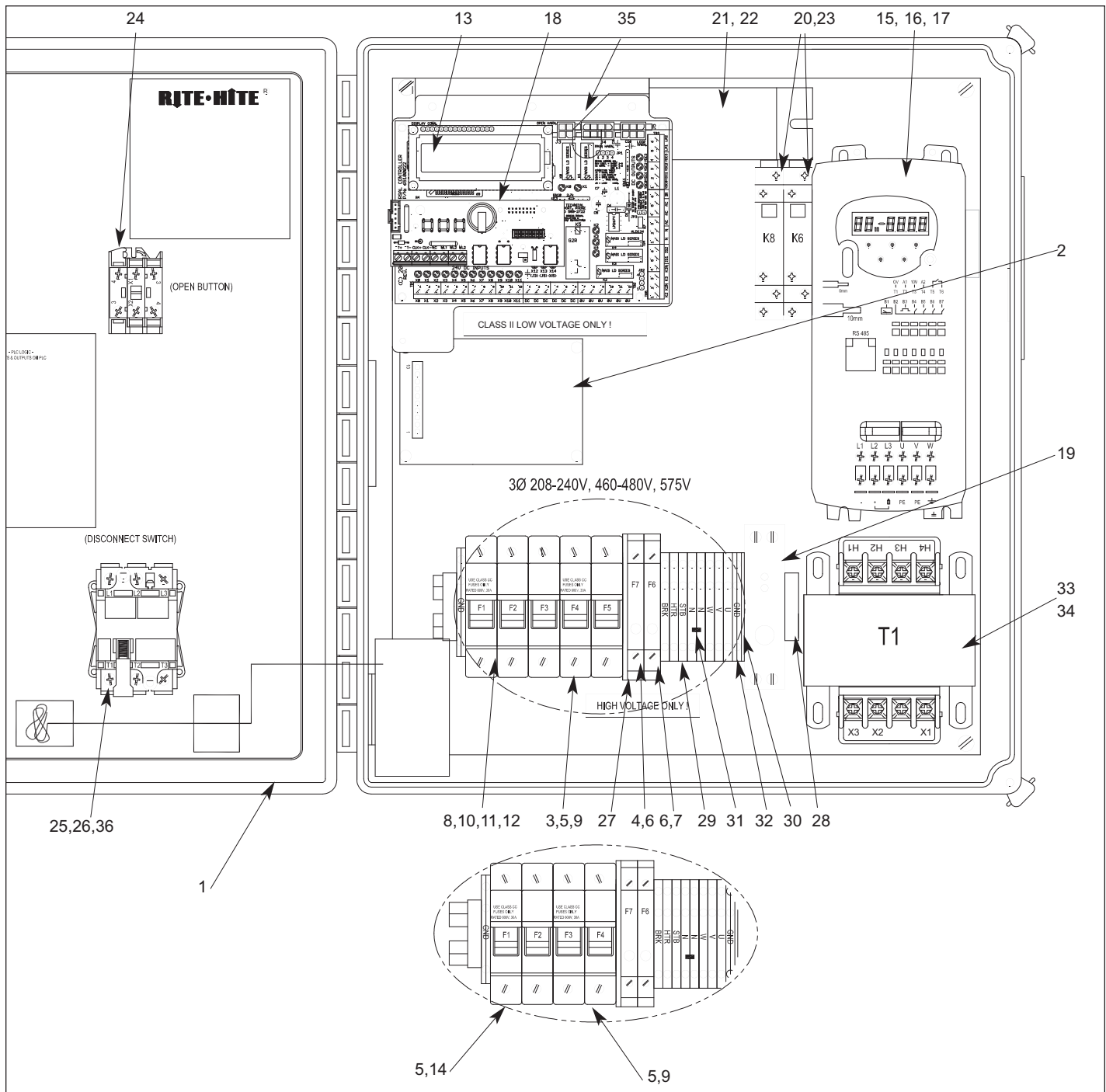
ITEM	QTY	DESCRIPTION	P/N				
1	1	Cable, Control, Conduit Bracket	14501096	32	2	Washer, Flat, 1/4 x 9/16" x 3/32", Neoprene (shrd)	74110007
2	1	Brake Handle (All Non-Ext/Ext Doors & Ext/Ext <10/20/08)	51850036	33	1	Clip, Bridge Pin, 1/4"-5/16" x .058", znc	16800002
3	1	Drive, Motor, Assembly (For units <10-20-08 thru 8-10-09, MUST incld 6645....)	5535....	34	a/r	Nut, Hex, Nylon, Lock, 1/4-20, znc	55610001
4	2	Drive, Motor, Rubber Bumpers	15250081	35	1/5	Nut, Hex, Nylon, Lock, 5/16-18, znc	55620010
5	1	Cable, Motor (> 8-10-09)	15650245	36	1	Clevis Pin, 1/4" x 3 1/2"	64020025
6	1	Module, Connection, Limit & PE	51950073	37	4	Screw, PH, Phillips, PLSTITE, #8-16X3/8	67850088
7	1	Spacer, Gearbox, Drive, Fastrax (> 4-7-09)	70450125	38	5	Screw, HHMS, 5/16-18x1 1/4", GR5, znc	67870003
8	1	Module, Connection, Limit & PE, CE	51950078	39	1	Screw, HHMS, 5/16-18x1", GR5, znc	67870065
9	1	Drive, Gearbox Key, 1/4" SQ x 3 1/2", Long	53550010	40	2	Screw, HHMS, 3/8-16 x 4", GR5, znc	67880003
10	1	Grbx, Worm, 5:1, 2HP, 56C =< 144SF (>8-10-09)	51250026	41	2	Magnet	55050023
11	1	Grbx, Worm, 7.5:1, 2HP, 56C =< 196SF (>8-10-09)	51250027	42	1	Drive, Anti-Rotation	65000564
12	1	Grbx, Worm, 10:1, 2HP, 56C > 196SF (>8-10-09)	51250028	43	1	Kit, Chain, Motor/Brake/Gearbox	53700650
13	1	Bumper, Rubber, Limit Switch	15250080	44	4	Washer, Flat, 5/16", znc	74120003
14	1	Limit Switch, Assembly, RH	53700555	45	1	Motor/Brk, 2HP, 230/460V, 3PH, Nord (>8-10-09)	55250138
15	1	Limit Switch, Assembly, LH	53700556	46	1	Motor/Brake, 2HP, 575V, 3PH, Nord (>8-10-09)	55250139
16	1	Kit, FasTrax/FR, Limit Switch Chain	53700644	47	1	Motor/Brake, 2HP, 400V, 3PH, Nord (>8-10-09)	55250143
17	1	Limit Switch, Closed/Photoeye	51950075	48	1	Kit, FasTrax, Gearbox, Retrofit Hallmark, 5:1	53700779
18	1	Limit Switch, Open	51950076	49	1	Kit, FasTrax, Gearbox, Retrofit Hallmark, 7.5:1	53700780
19	1	Limit Switch, Bracket, Gear Reducer, Bottom	14501086	50	1	Kit, FasTrax, Gearbox, Retrofit Hallmark, 10:1	53700781
20	1	Limit Switch, Bracket, Gear Reducer, Top	14501087	51	1	Motor, 2HP, 230/460V, 3PH, DBL56C, Nord (Ext/Ext 10-20-08 thru 8-10-09)	55250140
21	1	Limit Switch, Bracket, Gear Reducer, Ass'y	14501088	52	1	Chain Hoist, Brake Release, Plate (< 8-10-09)	65000589
22	1	Chain Connector	54400010	53	1	Brake Cover (All Non-Ext/Ext Doors & Ext/Ext <10/20/08)	17900143
23	2	Limit Switch, Bracket, Open/Close	55150150	54	1	Brake, 6FT-LB, AC, Nema 4 (Ext/Ext 10-20-08 thru 8-10-09)	14800013
24	1	Limit Switch Driven Sprocket, #25, 24 Tooth, 5/16" Bore	70800042	55	1	Brake, 6FT-LB, AC, Nema 4 w/non-powered opening (For Ext/Ext doors 10-20-08 thru 8-10-09)	14800015
25	1	Limit Switch Drive Sprocket, #25, 24 Tooth, 1" Bore	70800043	56	1	Cable, Motor (Hallmark/Ding) (< 8-10-09)	15650226
26	1	Tube, Drive Assembly	6749....	57	1	Brake, Relay Upgrade (Only on doors <10-20-08) (Includes, Inverter, brake cable, relay, sckt, term)	6645....
27	2	Tube, Drive Bearing	12500035	58	1	Cable, Ass'y, Ding Brake (Ext/Ext 10-20-08 thru 8-10-09)	15650242
28	1	Tube, Collar, Lock Shaft	16850014				
29	1/2	Tube, Snap Ring (qty 1, > 4-7-09)	67020016				
30	4	Washer, Lock, External, 1/2, znc	74150019				
31	4	Screw, HHMS, 1/2-13 x 1", GR5, znc	67900003				

FASTRAX JUNCTION BOX SERVICE PARTS (<9/4/2007)



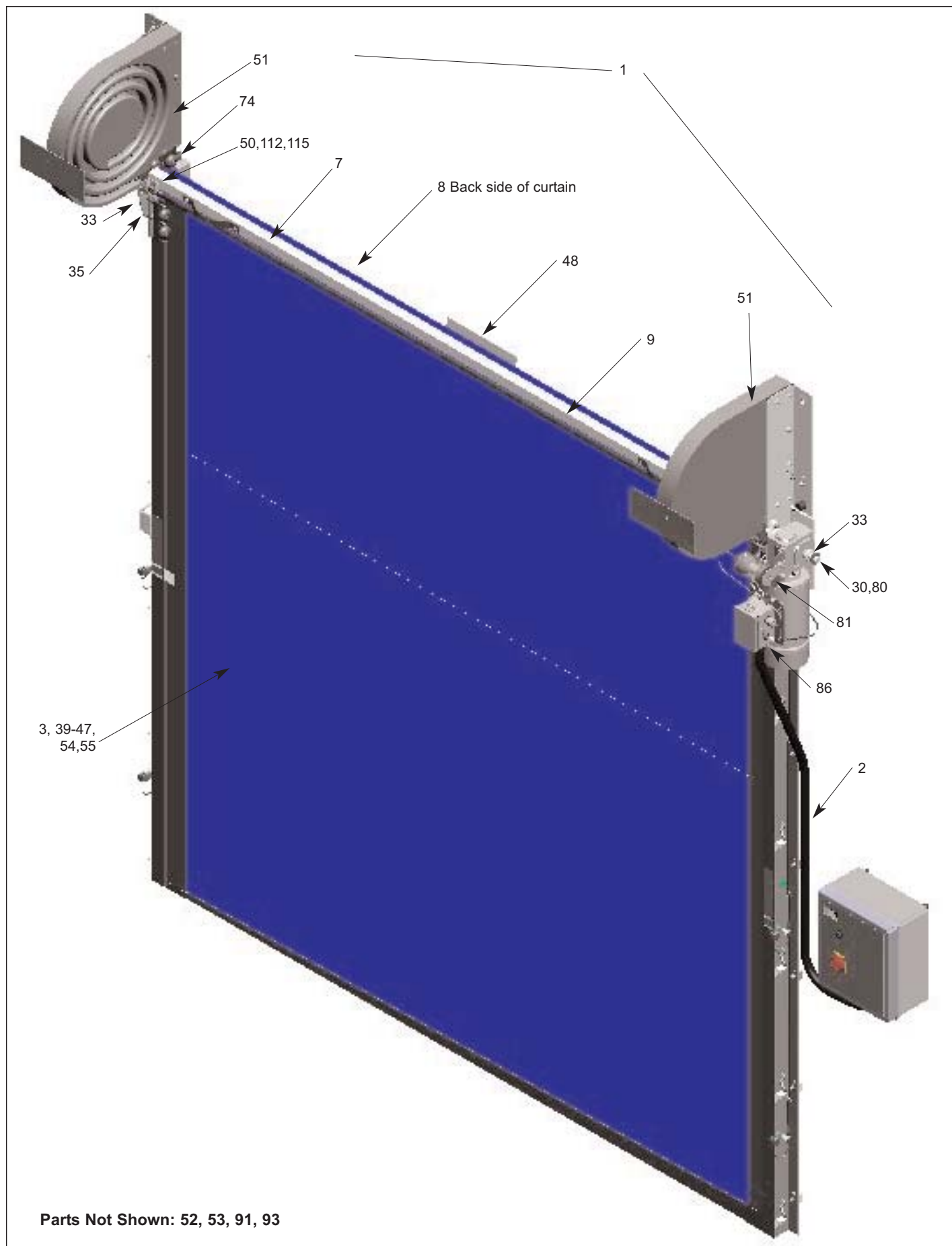
ITEM	QTY	DESCRIPTION (< 9/4/2007)	P/N
1	1	Junction Box Ass'y FasTrax	5357
2	1	Cable, 14/7, 600V, 90C	15650179
3	1	Cable, Virtual Vision	15650233
4	1	Fuse, .5AMP, 600V, Time Delay (FR only)	51000001
5	1	Fuse Holder, 2 Pole, 600V, 30A (230-460V)	51000003
6	1	Fuse, 6AMP, 600V, CC (400V)	51000016
7	2	Fuse Holder, 1 Pole, 600V, 30A (FR only)	51000019
8	2	Fuse, 15AMP, 600V, CC, Time Delay	51000024
9	1	Fuse, 12AMP, 600V, CC, Time Delay (120,230,460V)	51000027
10	2	Fuse, 10AMP, 600V, CC, KLDR (220,208,230V)	51000033
11	2	Fuse, 4.5AMP, 600V, CC, KLDR (460,575V)	51000046

FASTRAXCL CONTROL BOX SERVICE PARTS

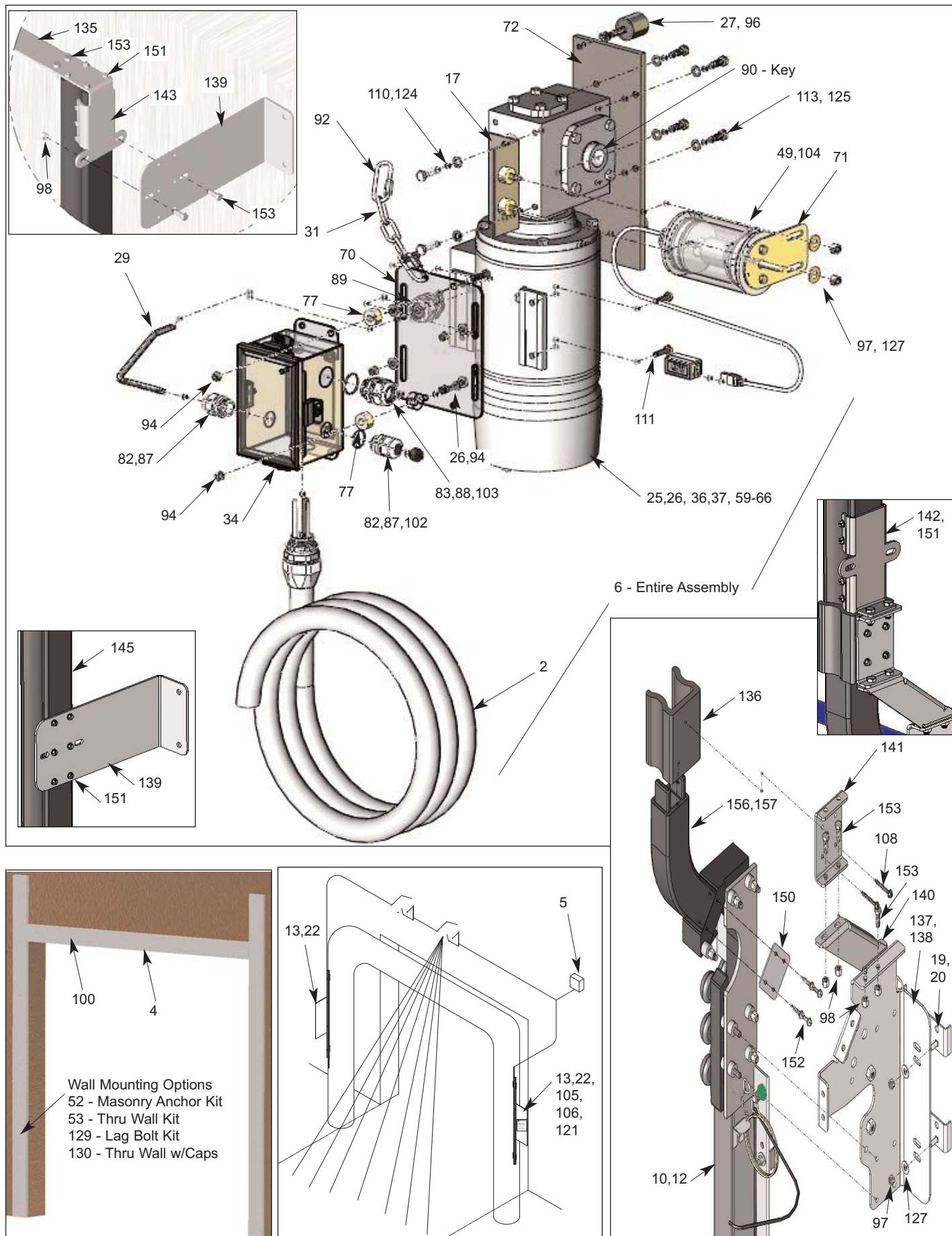


ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Assembly (Control Box, BackPanel, Enclosure w/labels)	1748...	20	1/2	Relay, SPDT, 24VDC, 10AMP (warning device)	66450014
2	1	Controller, Induction Loop, PC8, 24VDC	17500001	21	1	Resistor, Inverter, 230V, 2HP	66550004
3	2	Fuse, .5 amp, 600V Time Delay (400-575V)	51000001	22	1	Resistor, Inverter, 460V, 2HP	66550005
4	1	Fuse, 1 amp, 250V Time Delay (208-240V)	51000002	23	1/2	Socket, Relay, 1Pole, 250VAC, 10AMP (W.D.)	70350002
5	1/2	Fuse Holder, 2 Pole, 600V, 30A (3Ø-1; 1Ø-2)	51000003	24	1	Switch, Push Button, Ext, Green, Illum, 22MM	72700005
6	2	Fuse Holder, 1 Pole, 300V, 12A	51000004	25	1	Switch, Disconnect, 600V, 10HP	72700201
7	1	Fuse, 2 amp, 250V, Time Delay	51000005	26	1	Switch, Disconnect, Operator	72700202
8	1	Fuse Holder, 3 Pole, 600V, 30A (not 220V 1Ø)	51000013	27	1	Terminal, End Barrier, Fuse Holder	73100019
9	2	Fuse, 1 amp, 600V, CC, Time Delay (208-230V)	51000023	28	4/6	Terminal, End Stop, Screwless	73100024
10	3	Fuse, 10 amp, 600V, CC, KLDR (400-460V)	51000033	29	8	Terminal, WA, Cage, 20A, 3 Hole	73100085
11	3	Fuse, 15 amp, 600V, KLDR (208-230V)	51000051	30	1	Terminal, WA, Cage, 20A, 3 Hole, Barrier	73100081
12	3	Fuse, 6A, 600V, CC, KLDR (575V)	51000055	31	1	Terminal, WA, Cage, 20A, Jump, 2P	73100086
13	1	Display, LCD, 2-Line, W/Conn	51950067	32	2	Terminal, WA, Cage, 20A, 3 Hole, GND	73100087
14	2	Fuse, 20Amp, 600V, KLDR (220V 1Ø)	51950077	33	1	Transformer, 150VA, 208/230/460V:24/120	73550009
15	1	Inverter, 2HP, 575V, 3PH, AB-FLEX40 (575V)	53300044	34	1	Transformer, 150VA, 380/415/575V:24/120	73550010
16	1	Inverter, 2HP, 230V, 1-3PH, CT (208-230V)	53300046	35	1	Kit, CL/SPLT/PH, i-Comm Controller, w/LCD	53700737
17	1	Inverter, 2HP, 460V, 3PH, CT (460V)	53300047	36	1	Kit, Disconnect Switch, w/ Handle	53700567
18	1	DCC, Module, i-Comm, SSI	65100025	37	1	Bracket, Mount, Enclosure, Stainless	14501154
19	1	Power Supply, DIN, 24VDC, 18W	65700006	38	4	Spacer, .75OD x .325 ID x .75L, Poly (stand)	70450141
				39	4	Spacer, .75OD x .38 ID x .50L, S.S. (opt)	70450133

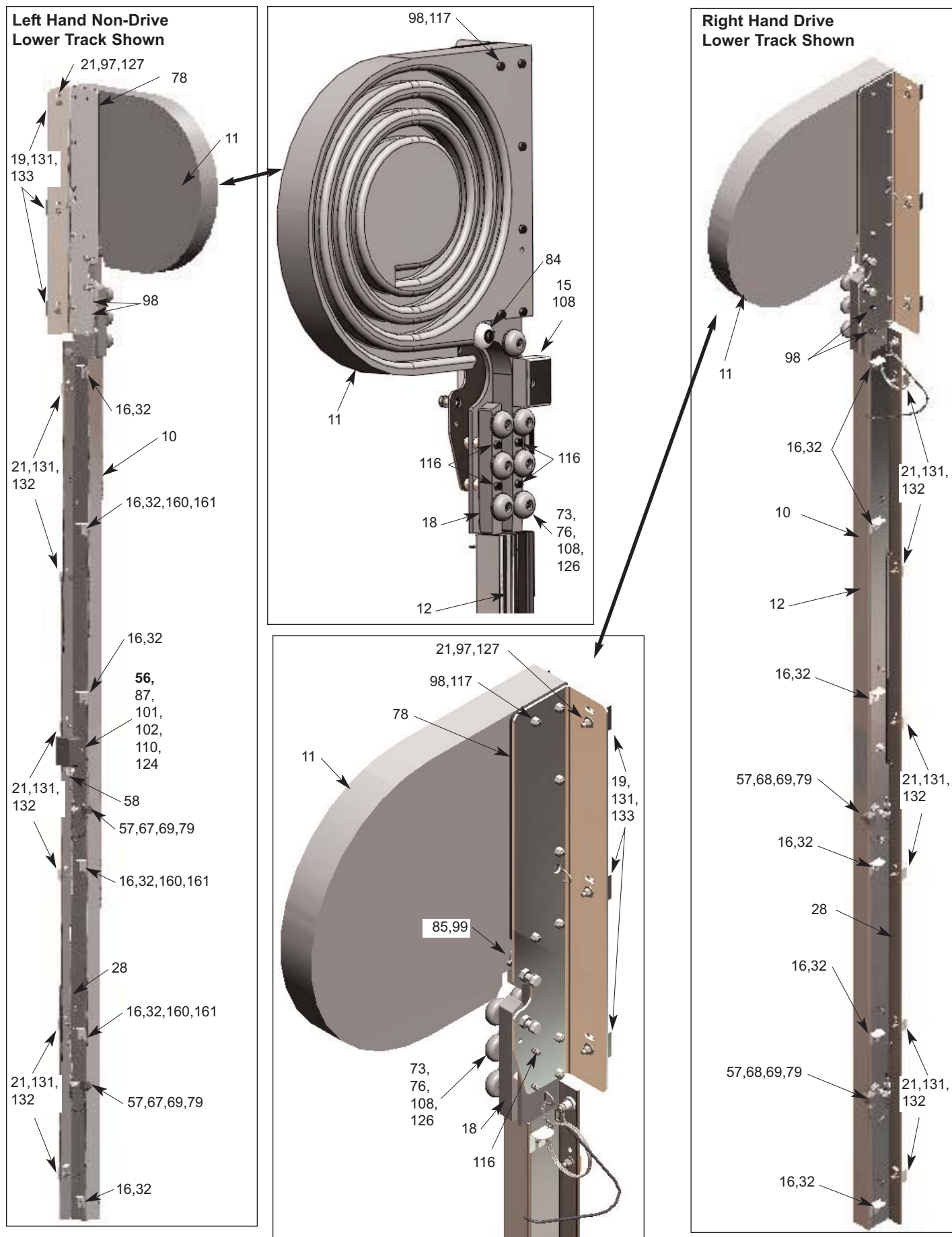
FASTRAXCL SERVICE PARTS LAYOUT



FASTRAXCL SERVICE PARTS LAYOUT



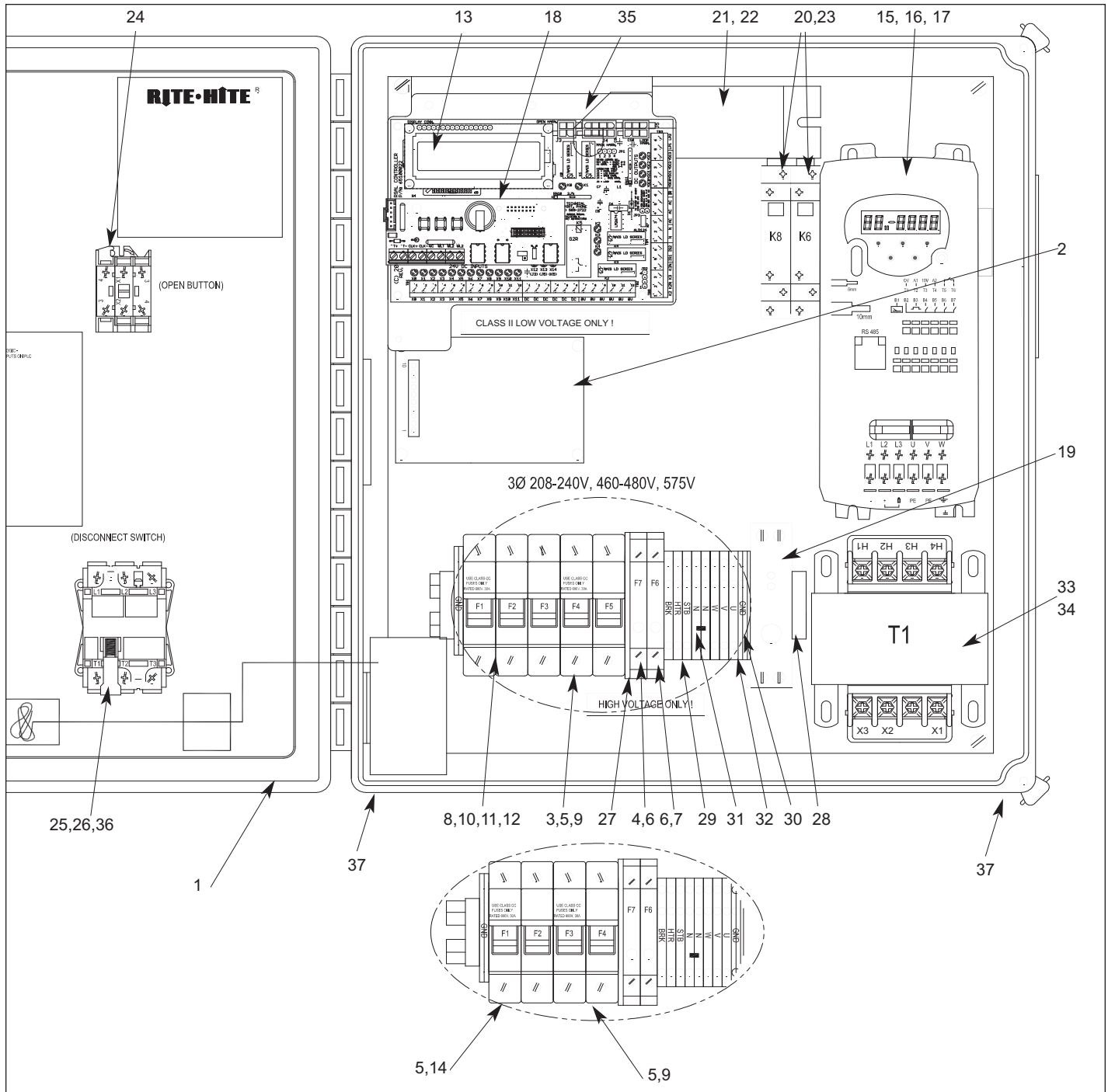
FASTRAXCL SERVICE PARTS LAYOUT



FASTRAXCL SERVICE PARTS LIST

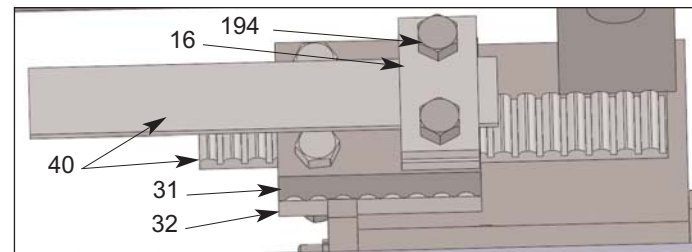
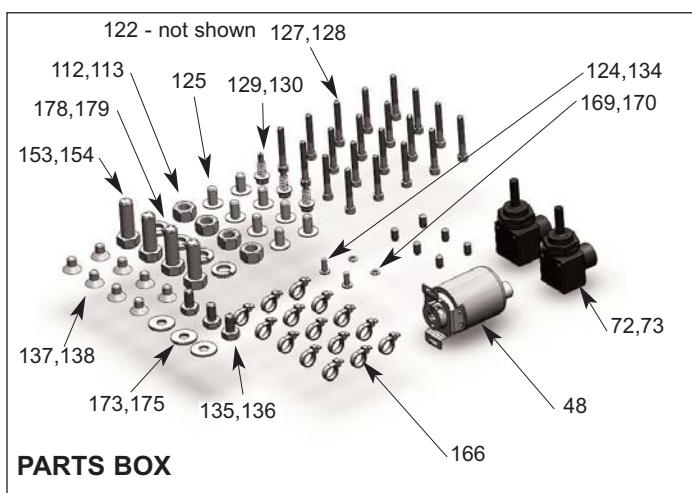
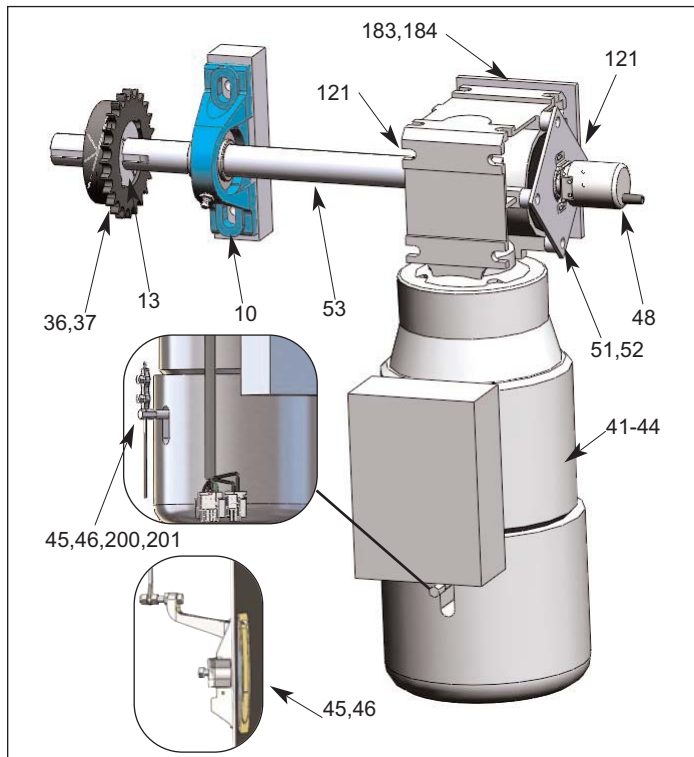
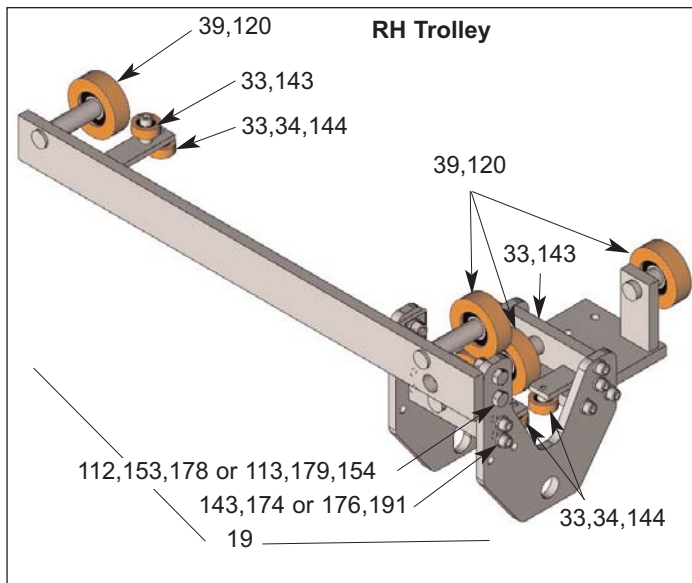
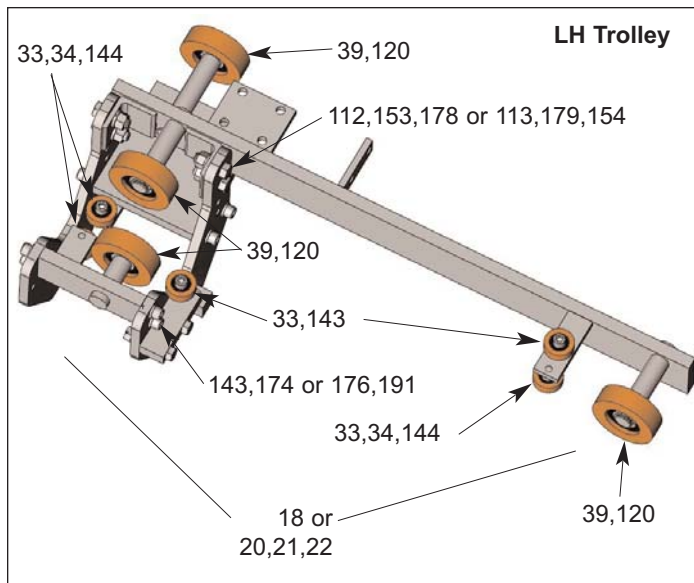
ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Entire Door, FasTrax CL	FasTraxCL	82	1	Bushing, CA Seal, 3 x 6 MM, 16 MM	15550003
2	1	Assembly, Cable, Control Box	1551....	83	2	Bushing, CA Seal, 2 x 8 MM, 21 MM	15550004
3	1	Assembly, Curtain	2888....	84	a/r	Bushing, Flange, .50 x .75x 1", Bronze	15550056
4	1	Assembly, Poly Lumber Install Kit	5339....	85	2	Clip, Bridgepin, 1/4-1/2 .062, ss	16800015
5	1	Assembly, Junction Box, Virtual Vision	5352....	86	1	Connector, Conduit, Straight, L/T, 1"	16960001
6	1	Assembly, Motor	5538....	87	2	Fitting, Straight, L/T, 16MM	16960014
7	1	Assembly, Drive Tube	6754....	88	1	Fitting, Straight, L/T, 21MM	16960015
8	1	Assembly, Curtain, Lintel Seal	6830....	89	1	Fitting, Straight, L/T, 3/4 NPT	16960085
9	1	Assembly, Curtain, Stiffener	7180....	90	1	Key, 1/4" sq x 3 1/2", ss	53550016
10	1/1	Assembly, Track, Lower (Radial or Vertical)	7365....	91	2	Label, Warning Stand Clear, 2" x 9"	53850516
11	1/1	Assembly, Track, Upper (Radial or Vertical)	7366....	92	2	Link, Quick, 3/16, Large Open, ss	54400013
12	1/1	Assembly, Track, Lower Plastic	7367....	93	1	Mineral Oil Lubricant, 14 oz Bottle	54650003
13	1	Assembly, Virtual Vision	7624....	94	10	Nut, Hex, Nylon, Lock, 1/4-20, ss	55610014
14	2	Bearing, Flange, 1" Bore, ss	12500042	95	2	Nut, Hex, Jam, 1/4-20 x 5/32, ss	55610023
15	2	Block, Lintel Seal	13000056	96	2	Nut, Hex, 5/16-18, ss	55620004
16	a/r	Bracket, Wedge, Lower Track, FasTraxCL	14501151	97	4	Nut, Hex, Nylon, Lock, 5/16-18, ss	55620014
17	1	Bracket, Mount, Encoder, FasTraxCL	14501155	98	16	Nut, Hex, Nylon Lock, 3/8-16, ss	55630016
18	2	Bracket, Retainer, Curtain, FasTraxCL	14501169	99	2	Pin, Clevis, 1/2 x 3 3/4", ss	64020056
19	2/3	Bracket, Weldment, Standoff, Track, Upper, RH	14501202	100	a/r	Screw, HH, Lag, 3/8" x 2", SS	67880118
20	2/3	Bracket, Weldment, Standoff, Track, Upper, LH	14501203	101	-		
21	a/r	Bracket, Weldment, Stand Off, Track, Lower	14501204	102	-		
22	2	Bracket, Virtual Vision Mount	14501179	103	-		
23	-			104	-		
24	-			105	16	Screw, RHMS, PHLP, #10-24 x 1/2", ss	67850054
25	1	Brake, 6 ft/lb, AC, Nema 4X, ss	14800021	106	16	Screw, RHMS, PHLP, #10-24 x 3/4", ss	67850057
26	1	Brake, 6 ft/lb, AC, Nema 4X, Epoxy	14800022	107	2	Screw, PHHM, PHLP, #4-40 x 1, ss	67850167
27	2	Bumper, Rubber, 1.25 x 5/16-18 x 1.16, ss	15250083	108	14	Screw, HWHSMS, #14 x 2, Slotted, ss	67850168
28	1	Cable, M12, 4Pin, Female, QD, 16'	15650249	109	10	Screw, Truss, Phlp, SMS, #8x5/8", ss	67850174
29	1	Cable, Motor/Jbox, FasTraxCL	15650250	110	1	Screw, HHMS, 1/4-20 x 3/4", ss (s/f)	67860043
30	2'	Chain, #25, Roller, Nylatron	16600059	111	6	Screw, HHMS, 1/4-20 x 1", ss	67860057
31	1	Chain, Straight Link, 2/0, ss	16600060	112	4	Screw, HHMS, 1/4-20 x 2 1/4, ss (curtain)	67860078
32	a/r	Chain, Sash, w/Ring, 4" Stainless	16600062	113	4	Screw, HHMS, 5/16-18 x 1", ss	67870016
33	2	Collar, Shaft, Lock, Split, 1" Dia, ss	16850017	114	2	Screw, HHMS, 5/16-18 x 1 1/4", ss	67870043
34	1	Enclosure, Stainless, 6 x 6x 4	43750145	115	2	Screw, HHMS, 5/16-18 x 6", ss (curtain)	67870119
35	2	Guard, Drive Radial	51300063	116	4	Screw, HHMS, 3/8-16 x 3 1/2", ss (s/f)	67880112
36	1	Gearbox, Reducer, Worm, 5:1, 2H, 56C, ss	51250029	117	12	Screw, HHMS, 3/8-16 x 4", ss	67880040
37	1	Gearbox, Reducer, Worm, 5:1, 2H, 56C, ep	51250030	118	12	Stud, Self-Clinch, 1/4-20 x 3/4, ss	72400016
38	6'	Radial Seal	53150011	119	a/r	Tape, Foam, Double, .062 x 1"	72800040
39	1	Kit, Curtain Patch, 27oz, Blue	53700558	120	a/r	Tape, Foam, Double, .062 x 2" (curtain)	72800044
40	1	Kit, Curtain Patch, 60ML, Blue	53700559	121	32	Washer, Flat, 13/16 x 1/2 x .036, znc	74100015
41	1	Kit, Curtain Patch, 27 oz, Green	53700667	122	2	Washer, Lock, Split, 1/4, ss	74110008
42	1	Kit, Curtain Patch, 27 oz, Grey	53700668	123	2	Washer, Thrust, 1/4 x 5/8 x .063, Bronze	74110018
43	1	Kit, Curtain Patch, 27 oz, Orange	53700669	124	13	Washer, Fender, 1/4 x 1 x .05, ss	74110019
44	1	Kit, Curtain Patch, 100ML, Blue	53700670	125	6	Washer, Lock, Split, 5/16, ss	74120006
45	1	Kit, Curtain Patch, 100ML, Green	53700671	126	28	Washer, Flat, .281 x .62 x .125, ss	74120013
46	1	Kit, Curtain Patch, 100ML, Grey	53700672	127	22	Washer, Flat, 3/8 x 7/8 x .074, ss	74130024
47	1	Kit, Curtain Patch, 100ML, Orange	53700673	128	1	Kit, FasTraxCL, Service Parts	53700756
48	1	Kit, FasTraxCL, Lintel Roller	53700730	129	1	Kit, Install, Lag Bolts, SS	53700762
49	1	Kit, FasTraxCL, Encoder Assembly	53700740	130	1	Kit, Install, TraxCL, Thru-wall/Caps, SS	53700767
50	2	Kit, FasTraxCL, Curtain Roller, Radial	53700741	131	1	Kit, Install, TraxCL, Caps	53700768
51	1	Kit, FasTraxCL, Radial Assembly, Set	53700744	132	a/r	Cap, Lower Track, Stand-Off	16200052
52	1	Kit, Install, Masonry Anchors, SS	53700745	133	6	Cap, Upper Track, Stand-Off	16200053
53	1	Kit, Install, Thru-Wall, SS	53700746	134	1	Cover, Encoder Chain	17900164
54	1	Kit, Curtain Patch, 100ML, Red	53700757	135	1	Brace, Upper Track, CL	1485....
55	1	Kit, Curtain Patch, 100ML, White	53700758	136	2	Adapter, Upper Track, CL	10300011
56	1	Kit, FasTraxCL, Non-Drive J-Box	53700759	137	1	Bracket, Upper, Weldment, Non-Radial, LH	14501206
57	4	Knob, Knurled, Stud, 1/4-20 x 3/4", ss	53800009	138	1	Bracket, Upper, Weldment, Non-Radial, RH	14501205
58	a/r	Cable, Non-Drive PE J-Box (d.o.h+d.o.w.+2')	15650002	139	4	Bracket, Wall Mount, Vertical/High, CL	14501188
59	1	Motor/Brake/Gearbox, 2HP, 230/400/460V, ss	55250145	140	2	Bracket, Gusset, CL	14501189
60	1	Motor/Brake/Gearbox, 2HP, 230/400/460V, ep	55250146	141	2	Bracket, Univ, Mount, CL	14501190
61	1	Motor/Brake/Gearbox, 2HP, 575V, ss	55250149	142	2	Bracket, Track, Upper, Slide, CL	14501191
62	1	Motor/Brake/Gearbox, 2HP, 575V, ep	55250150	143	2	Bracket, Track, Upper, Endcap, CL	14501192
63	1	Motor, AC, 2HP, 230/400/460V, ss	55250151	144	2	Conn, Radius, Unit, 45°	16960074
64	1	Motor, AC, 2HP, 230/400/460V, ep	55250152	145	2	Track, Upper	44850246
65	1	Motor, AC, 2HP, 575V, ss	55250155	146	2	Guard, Drive, Radial, CL (< 8' D.O.H.)	51300063
66	1	Motor, AC, 2HP, 575V, ep	55250156	147	2	Guard, Drive, Non Radial, CL (< 8' D.O.H.)	51300064
67	2	Photoeye, Thrubeam, Source	63900055	148	2	Label, Warning, Keep Clear	53850534
68	2	Photoeye, Thrubeam, Receiver	63900056	149	2	Plate, ABS, Sign, 5.5" x 13"	65000609
69	4	Plate, Photoeye	65000699	150	2	Plate, Drive, Cage, CL	65000705
70	1	Plate, Mount, Motor, Enclosure	65000702	151	a/r	Screw, HWHSMS, #14 x 1 1/4", znc	67850001
71	1	Plate, Mount, Encoder	65000703	152	8	Screw, HWHSMS, #14 x 1 1/4", ss	67850105
72	1	Plate, Anti-rotation, FasTraxCL	65000704	153	8	Screw, HHMS, 3/8-16 x 1", ss	67880037
73	14	Roller, Refeed	67200064	154	4	Screw, HHMS, 1/2-13 x 1", ss	67900050
74	a/r	Roller, Pressure	67200069	155	4	Washer, Lock, Split, 1/2, ss	74150010
75	2	Shim, Header, 14 1/4"	69000015	156	1	Bracket, Vertical Drive Cage, LH	14501089
76	14	Spacer, Nylon, Refeed Roller	70450121	157	1	Bracket, Vertical Drive Cage, RH	14501090
77	2	Spacer, .75 OD x .38 ID x .50, ss	70450133	158	1	Kit, Install, Lag Bolts, S.S.	53700762
78	a/r	Spacer, Spiral	70450138	159	1	Kit, Install, FastraxCL, Caps	53700768
79	4	Spacer, Nylon, .50 x 5/16L x .25 ID	70450139	160	a/r	Nut, Hex, Nylon, Lock, 1/4-20, SS, Thin	55610024
80	1	Sprocket, #25, 24T, 1" Bore, Plastic, ss	70800047	161	a/r	Ring, Key, Stainless	67020064
81	1	Sprocket, #25, 24T, 5/16" Bore, Plastic, ss	70800048	162	1	Encoder Chain Cover	17900164

SPLITSECOND SERVICE PARTS



ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Assembly (Control Box, BackPanel, Enclosure w/labels)	1747....	20	1/2	Relay, SPDT, 24VDC, 10AMP (warning device)	66450014
2	1	Controller, Induction Loop, PC8, 24VDC	17500001	21	1	Resistor, Inverter, 230V, 2HP	66550004
3	2	Fuse, .5AMP, 600V Time Delay (400-575V)	51000001	22	1	Resistor, Inverter, 460V, 2HP	66550005
4	1	Fuse, 1AMP, 250V Time Delay (208-240V)	51000002	23	1/2	Socket, Relay, 1Pole, 250VAC, 10AMP (W.D.)	70350002
5	1/2	Fuse Holder, 2 Pole, 600V, 30A (3Ø-1; 1Ø-2)	51000003	24	1	Switch, Push Button, Ext, Green, Illum, 22MM	72700005
6	2	Fuse Holder, 1 Pole, 300V, 12A	51000004	25	1	Switch, Disconnect, 600V, 10HP	72700201
7	1	Fuse, 2AMP, 250V, Time Delay	51000005	26	1	Switch, Disconnect, Operator	72700202
8	1	Fuse Holder, 3 Pole, 600V, 30A (not 220 or 575)	51000013	27	1	Terminal, End Barrier, Fuse Holder	73100019
9	2	Fuse, 1AMP, 600V, CC, Time Delay (208-230V)	51000023	28	4/6	Terminal, End Stop, Screwless	73100024
10	3	Fuse, 10AMP, 600V, CC, KLDR (400-460V)	51000033	29	8	Terminal, WA, Cage, 20A, 3 Hole	73100085
11	3	Fuse, 15AMP, 600V, KLDR (208-230V)	51000051	30	1	Terminal, WA, Cage, 20A, 3 Hole, Barrier	73100081
12	3	Fuse, 6A, 600V, CC, KLDR (575V)	51000055	31	1	Terminal, WA, Cage, 20A, Jump, 2P	73100086
13	1	Display, LCD, 2-Line, W/Conn	51950067	32	3	Terminal, WA, Cage, 20A, 3 Hole, GND	73100087
14	2	Fuse, 20Amp, 600V, KLDR (220V 1Ø)	51950077	33	1	Transformer, 100VA, 208/230/460V:24/115	73550029
15	1	Inverter, 2HP, 575V, 3PH, AB, 575V (<9/227/10)	53300044	34	1	Transformer, 100VA, 380/415/575V:24/115	73550030
16	1	Inverter, 2HP, 230V, 1-3PH, CT (208-230,575V)	53300046	35	1	Kit, i-Comm Controller, w/LCD & DCC Module	53700737
17	1	Inverter, 2HP, 460V, 3PH, CT (460V)	53300047	36	1	Kit, Disconnect Switch, w/ Handle	53700567
18	1	DCC, Module, I-Comm, SSI	65100025	37	2	Bracket, Mount, Enclosure, Stainless	14501154
19	1	Power Supply, DIN, 24VDC, 18W	65700006				

SPLITSECOND SERVICE PARTS

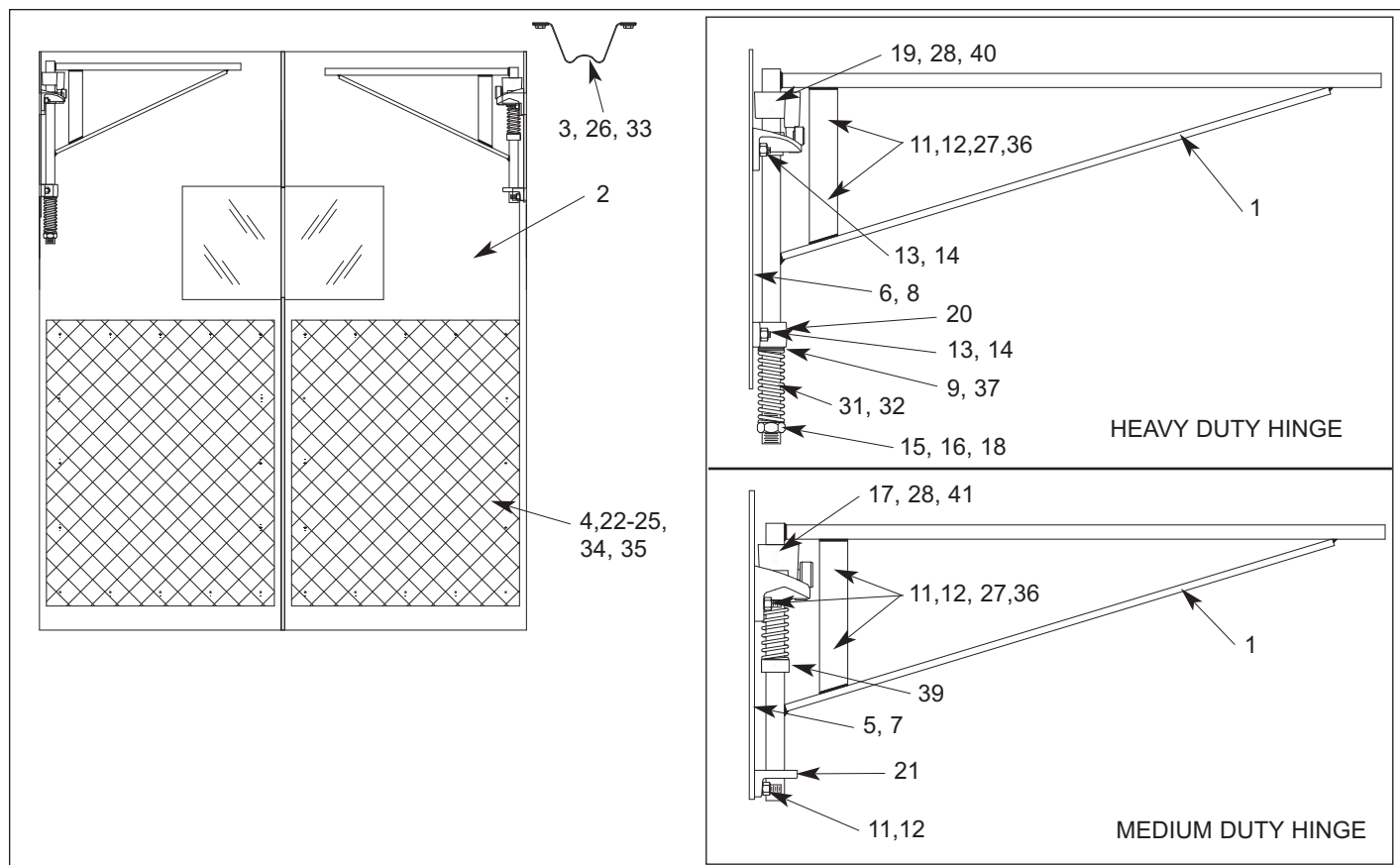




SPLITSECOND SERVICE PARTS

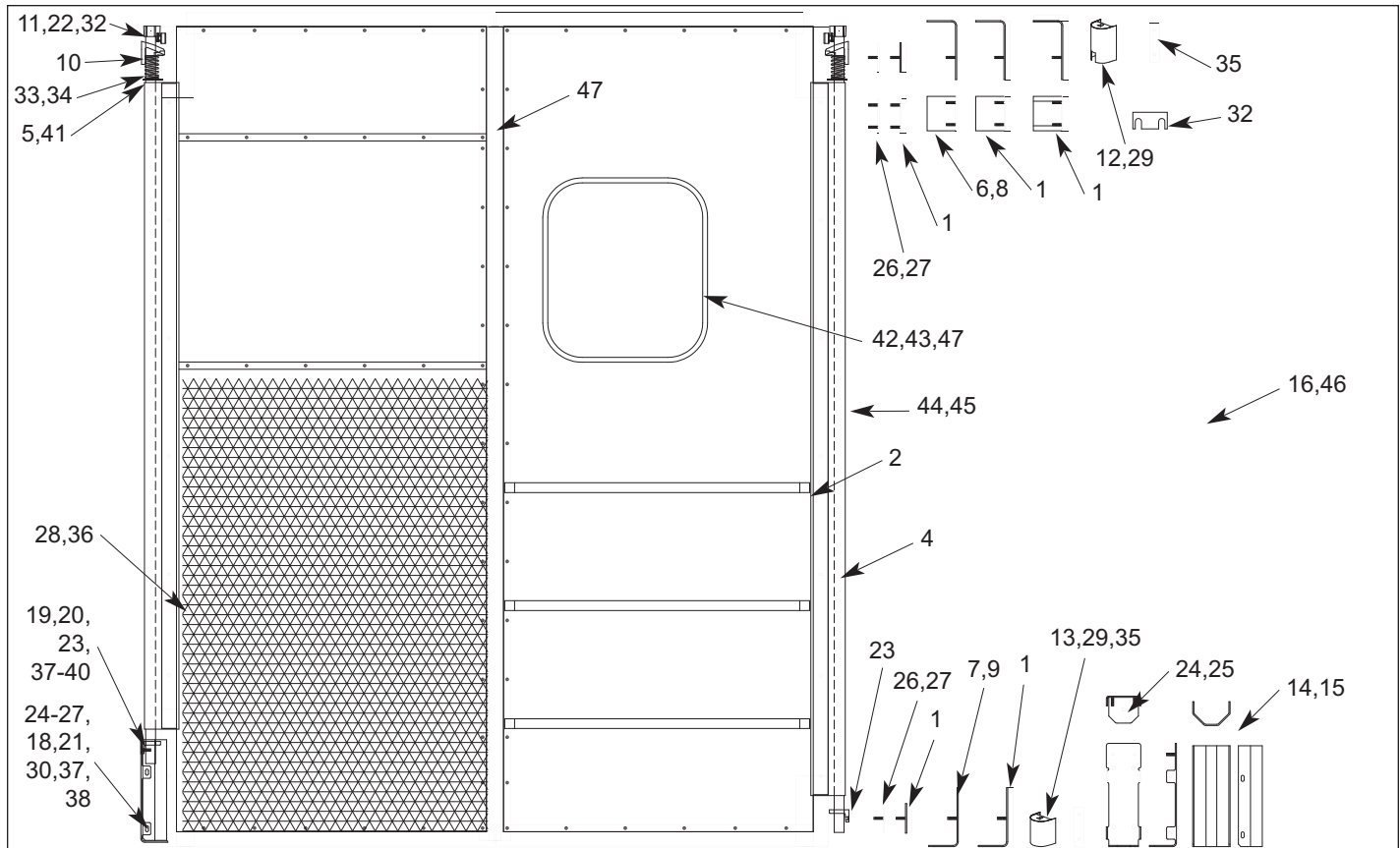
ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Entire Door, SplitSecond	SPLT	103	2	Curtain, Leading Edge, Pivot Pin	64040028
2	1	Entire Door, SplitSecond Pharma	SPLTPH....	104	-		
3	1	Kit, SplitSecond/Pharma Service Parts	53700722	105	-		
4	1	Header Shroud, Fabric	1935....	106	1	Clamp, Ribbon Cable, 1"	16700045
5	1	Header Assembly, Painted	5225....	107	a/r	Wire Nut, Lever, 2 Pole, 28-12AWG	51950079
6	1	Header Assembly, Stainless	5226....	108	a/r	Wire Nut, Lever, 5 Pole, 28-12AWG	51950081
7	1	Header Lintel Seal	6833....	109	2	Label, Warning, Stand Clear 2 x 9	53850516
8	1	Header Shroud, SplitSecond	6946....	110	a/r	Nut, Hex, 5/16-18, znc	55620001
9	1	Header Shroud, SplitSecond Pharma	6946....	111	22	Nut, Hex, 5/16-18, ss	55620004
10	2	Header, Pillow Block Bearing, SC, 1" Bore	12500018	112	4	Nut, Hex, 3/8-16, znc	55630003
11	1	Bracket, Clamp, Belt, Pharma	14501134	113	6	Nut, Hex, 3/8-16, ss	55630006
12	3	Header, Upper Wall Mount Bracket	14501167	114	1	Nut, Hex, 3/8-16, LH, znc	55630017
13	1	Bushing, Taper Lock, Int Key, 1x1" Bore (Pharma)	15550057	115	1	Nut, Hex, 3/8-16, LH, stnls	55630018
14	a/r	Header Chain (Painted)	16600033	116	2	Nut, Hex, Jam, 1/2-13, znc	55650005
15	1	Clamp, Chain, Top, Split	16700046	117	2	Nut, Hex, Jam, 1/2-13, stnls, LH	55650018
16	4	Clamp, Belt, Flat, (Pharma)	16700047	118	2	Nut, Hex, 1/2-13, S.S.	55650008
17	1	Clamp, Belt, Top, (Pharma)	16700048	119	-		
18	1	Header Trolley, RH	53700707	120	4	Retaining Ring, Ext. .669 Shaft x .035	67020006
19	1	Header Trolley, LH	53700706	121	2	Retaining Ring, Ext. 1.0 Shaft, x .042	67020016
20	1	Header Trolley, Pharma, RHD	53700708	122	4	Screw, PHMS, PHLP, #10-32x1 1/2", znc	67850109
21	1	Header Trolley, Pharma, Left, RHD	53700709	123	a/r	Screw, RHMS, PHLP, #10-24x1/2 znc	67850008
22	1	Header Trolley, Pharma, Left, LHD	53700710	124	2	Screw, RHMS, PHLP, #6-32 x 3/8", znc	67850022
23	1	Header Shroud, Drive, RHD, Flat	53700724	125	4	Screw, BHMS, SCKT, FLG, 1/4-20 x 1/2", ss	67860127
24	1	Header Shroud, Drive, LHD, Flat	53700725	126	-		
25	1	Header Shroud, Drive, LHD, Sloped, Blk	53700726	127	20	Screw, SHCS, #8-32x1 1/4, znc	67850161
26	1	Header Shroud, Drive, LHD, Sloped, Stnls	53700727	128	a/r	Screw, SHCS, #8-32x1 1/4, stnls	67850162
27	1	Header Shroud, Drive, RHD, Sloped, Blk	53700728	129	3	Screw, Set, SCKT, Cup, #10-24x 1/4, znc	67850163
28	1	Header Shroud, Drive, RHD, Sloped, Stnls	53700729	130	a/r	Screw, Set, SCKT, Cup, #10-24x 1/4, stnls	67850164
29	2	Kit, Tension Arm, SplitSecond	53700732	131	a/r	Screw, THSMS, #8x1/2, stnls	67850165
30	2	Kit, Tension Arm, SplitSecond Pharma	53700733	132	2	Screw, SHCS, #10-24 x 1", znc	67850169
31	1	Plate, Clamp, Belting (Pharma)	65000250	133	2	Screw, SHCS, #10-24 x 1", stnls	67850170
32	1	Plate, Clamp, Belting (Pharma)	65000679	134	2	Screw, RHMS, PHLP, #6-32 x 3/8", stnls	67850171
33	5	Urethane Roller, 1.125" OD	67200033	135	2	Screw, HHMS, 1/4-20x 1/2", znc	67860002
34	6	Spacer, Roller	70450068	136	2	Screw, HHMS, 1/4-20 x 1/2", stnls	67860056
35	1	Sprocket, Idler, 1/2" Bore, w/Bearing (Painted)	70800028	137	a/r	Screw, FHMS, Socket, 1/4-20 x 3/8", stnls	67860125
36	1	Sprocket, #40, 24T, Taper Lock (Painted)	70800049	138	8	Screw, FHMS, Sckt, 1/4-20 x 3/8"	67860126
37	1	Sprocket, Polychain, GT, 8MX-21, 34T	70800050	139	4	Screw, HHMS, 5/16-18 x 1 1/4", GR5, znc	67870003
38	1	Header Chain Turnbuckle (Painted)	73950010	140	a/r	Screw, HHMS, 5/16-18 x 3/4", GR5, znc	67870006
39	4	Urethane Roller, 2.50" OD	75550006	141	2	Screw, HHMS, 5/16-18 x 1 3/4", GR5, znc	67870008
40	1	Header Belting (Specify Timing or Flat) S.S.	1264....	142	2	Screw, HHMS, 5/16-18 x 2, 1/4", ss	67870018
41	1	Motor Assembly	5537....	143	10	Screw, SHCS, 5/16-18 x 1", znc	67870028
42	1	Motor/Brake/Gearbox, 230/460V, 7.5:1	55250157	144	3	Screw, SHCS, 5/16-18 x 3/4", znc	67870090
43	1	Motor/Brake/Gearbox, 400V, 7.5:1	55250158	145	a/r	Screw, HHMS, 5/16-18 x 3/4", GR5, znc	67870006
44	1	Motor/Brake/Gearbox, 575V, 7.5:1 (<9/22/10)	55250159	146	a/r	Screw, SHCS, 5/16-18 x 3/4", stnls	67870114
45	1	Kit, Brake Release, Standard	53700742	147	a/r	Screw, SHCS, 5/16-18 x 2", znc	67870115
46	1	Kit, Brake Release, Thru Wall	53700743	148	a/r	Screw, SHCS, 5/16-18 x 2", stnls	67870116
47	1	Motor Cable	15650156	149	4	Screw, HHMS, 5/16-18 x 7", stnls	67870117
48	1	Kit, Encoder	53700793	150	a/r	Screw, HHMS, 5/16-18 x 7", znc	67870118
49	-			151	a/r	Screw, FHMS, Socket, 5/16-18 x 3/4", znc	67870120
50	-			152	a/r	Screw, FHMS, SCKT, 5/16-18 x 3/4", stnls	67870121
51	1	Encoder, Mounting Plate	65000708	153	4/12	Screw, HHMS, 3/8-16 x 1 1/4", GR5, znc	67880004
52	1	Encoder, Mounting Plate, Pharma	65000709	154	4	Screw, HHMS, 3/8-16 x 1 1/4", GR5, stnls	67880032
53	1	Motor Drive Shaft	68950171	155	a/r	Screw, Shoulder, Socket, 3/8 x 1/2", znc	67880113
54	1	Pulley, Plastic, Flat belt, 4.5OD x 1" Cm (S.S.)	65570027	156	a/r	Screw, Shoulder, Socket, 3/8 x 1/2", stnls	67880114
55	1	Sideframe Front Cover, STNLS	1933....	157	2	Screw, HHMS, 3/8-16 x 2 1/4", stnls	67880115
56	1	Sideframe Front Cover, Fabric	1933....	158	2	Screw, HHMS, 1/2-13 x 2 1/4", GR5, znc	67900001
57	1/1	Sideframe, Set/RH/LH (Powered Coat, Fabric)	6823....	159	1	Screw, HHMS, 1/2-13 x 1 1/2", znc	67900005
58	1/1	Sideframe, Set/RH/LH (S.S.)	6824....	160	2	Screw, Bearing Hub, SplitSecond	67920009
59	1/1	Sideframe, Shell, Set/RH/LH	6825....	161	2	Screw, Bearing Hub, SplitSecond Pharma	67920010
60	1/1	Sideframe Seal, Curtain Back	6831....	162	2	Screw, HHMS, 1/2-13 x 2 1/4", stnls	67900024
61	1/1	Sideframe Seal, Curtain Front	6832....	163	4	Screw, HHMS, M6-1.0 x 30mm, stnls, 18-8	67930015
62	2	Sideframe Fabric Cover Support Tube	7240....	164	-		
63	1	Sideframe, Top Shaft Support Bracket, SPLT	14501142	165	-		
64	1	Sideframe, Top Shaft Support Bracket, PH	14501143	166	a/r	Tie, Cable, Nylon, 4", #18	73250004
65	1	Sideframe, Btm Shaft Support Bracket, SPLT	14501148	167	a/r	Velcro, PSA, Hook, Blk, 2"	74000020
66	1	Sideframe, Btm Shaft Support Bracket, PH	14501149	168	a/r	Washer, Lock, Int/Ext, #10, znc	74100004
67	2	Sideframe, Fabric, Photoeye Bracket	14501168	169	2	Washer, Lock, Split, #6, znc	74100013
68	2	Sideframe Latch	54150023	170	2	Washer, Lock, Split, #6, stnls	74100023
69	1	Kit, Sideframe, Membrane Switch	53700731	171	11	Washer, Flat, #8 x 3/8 x .031, ss	74100024
70	2	Photoeye Source (Non-Drive, Int)	63900051	172	-		
71	2	Photoeye Receiver (Drive, Int)	63900052	173	2	Washer, Flat, 1/4 x 3/4 x 1/16, znc	74110001
72	1	Photoeye Source (Non Drive, Ext)	63900053	174	a/r	Washer, Lock, Split, 5/16, znc	74120002
73	1	Photoeye Receiver (Drive, Ext)	63900054	175	2	Washer, Flat, 5/16 x 3/4 x .05, stnls	74120005
74	1	Cable Assembly, Control Box, SPLT/PH	1552....	176	22	Washer, Lock, Split, 5/16, ss	74120006
75	2	Cable, 22/2, 150V Shielded	15650225	177	2	Washer, Flat, 3/8 x 1 x .063, znc	74130001
76	1	Cable Assembly, Cover, Drive, SPLT/PH	15650246	178	4/12	Washer, Lock, Split, 3/8, znc	74130002
77	1	Cable Assembly, Cover, Non-Drive, SPLT/PH	15650247	179	4/12	Washer, Lock, Split, 3/8, ss	74130009
78	1	Curtain Assembly	2887....	180	2	Washer, Flat, 3/8 x 1 x 5/64, ss	74130012
79	1	Curtain Leading Edge, Ass'y	4370....	181	1	Washer, Flat, .531" x 1.06" x .135", znc	74150021
80	1/1	Curtain Roller Tube Spring Assembly	6752....	182	1	Clamp, Chain, Bottom, Split	65000668
81	1	Curtain Bottom, Seal	6834....	183	1	Plate, Motor, Spacer, SPLT	65000706
82	1	Curtain Leading Edge, Tube	7241....	184	1	Plate, Motor, Spacer, SPLTPH	65000707
83	2	Curtain Breakaway Block (Painted)	13000054	185	2	Header, Pillow Block, Spacer, SPLT	70450135
84	2	Curtain Breakaway Block (S.S.)	13000055	186	2	Header, Pillow Block, Spacer, SPLTPH	70450136
85	1	Curtain Hanger Weldment, RH (Painted)	51900073	187	d.o.h.	Seal, Rubber, Nose	68350067
86	1	Curtain Hanger Weldment, LH (Painted)	51900074	188	4	Bracket, Lintel Seal, Split	14501163
87	1	Curtain Hanger Weldment, RH (S.S.)	51900075	189	4	Bracket, Lintel Seal, SplitPH	14501164
88	1	Curtain Hanger Weldment, LH (S.S.)	51900076	190	a/r	Brush, Weatherstrip	15000001
89	1	Curtain Roller Tube Spring, Hub, Upper, Right	52940004	191	13	Screw, SHCS, 5/16-18 x 1", ss	67870062
90	1	Curtain Roller Tube Spring, Hub, Upper, Left	52940005	192	1	Tensioner, Belt, SplitPH	73000033
91	1	Curtain Roller Tube Spring, Hub, Bottom	52940017	193	4	Screw, HHMS, 5/16-18 x 1 1/2", ss	67870060
92	1	Curtain Roller Tube Spring, Hub, Center	52940018	194	4	Screw, HHMS, 5/16-18 x 3/4, ss	67870085
93	1	Curtain, Spring Assembly, Left	53700718	195	2	Seal, Ultra, Rear Sideframe corner	6829....
94	1	Curtain, Spring Assembly, Left, PH	53700719	196	1	Seal, Sideframe, Non-Drive, SPLT	68350160
95	1	Curtain, Spring Assembly, Right	53700720	197	1	Seal, Sideframe, Drive, Left, SPLT	68350161
96	1	Curtain, Spring Assembly, Right, PH	53700721	198	1	Seal, Sideframe, Drive, Left, SPLT	68350162
97	1	Kit, SPLT, Curtain, Patch, Blue	53700734	199	1	Ultra Seal Upgrade	6828....
98	1	Kit, SPLT, Curtain, Patch, White	53700735	200	1	Kit, Brake Release Cable	53700772
99	1	Kit, SPLT, Vision Patch	53700736	201	1	Cable Clamp, 2 Bolt, 3/32"	16700044
100	2	Kit, SPLT/PH, Leading Edge, Ten Arm, Stnls	53700738				
101	2	Kit, SPLT, Leading Edge, Ten Arm, Painted	53700739				
102	a/r	Tie, Cable Mount, 1 x 1, PSA	55290009				

2600 IMPACT DOOR SERVICE PARTS



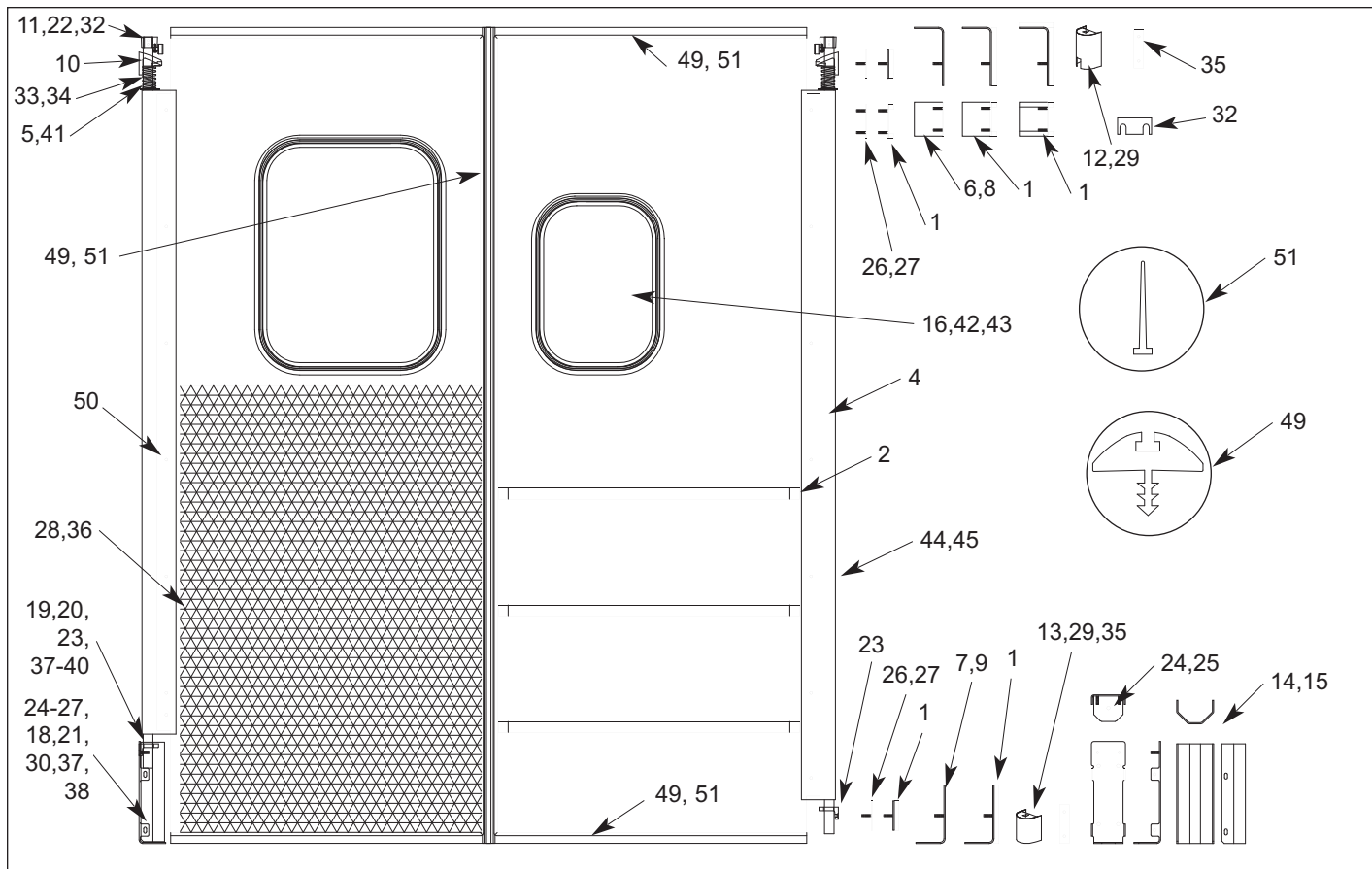
ITEM	QTY	DESCRIPTION	PART NUMBER
1	1/1	Hinge Assembly, 2600 (Specify Heavy Duty, Medium Duty, Steel, or Stainless Steel)	5250....
2	1/1	Panel, Sewn, 2600 (Specify Heavy Duty, Medium Duty, Tu-Ply or Vinyl) (Existing Hinge-Yes)	2600....
3	1/1	Seal, Loop, Lintel	6854....
4	2	Wear Panel, Replacement	7463....
5	1/1	Backplate, Medium Duty, Painted	660-10-265
6	1/1	Backplate, Heavy Duty, Painted	660-10-267
7	1/1	Backplate, Medium Duty, S.S.	660-10-273
8	1/1	Backplate, Heavy Duty, S.S.	660-10-275
9	1/1	Bearing, Roller, NTA 2233 (Heavy Duty Hinge)	12500029
10	1	Lubriplate, Tube	54650001
11	2/2/4/4	Nut, Hex, 1/4-20, znc	55610002
12	2/2/4/4	Nut, Hex, 1/4-20, S.S.	55610008
13	4/4	Nut, Hex, 3/8-16, znc (Heavy Duty Hinge)	55630004
14	4/4	Nut, Hex, 3/8-16, S.S. (Heavy Duty Hinge)	55630006
15	1/1	Nut, Hex, Special, 1-11 x 1 3/4", AF, S.S.	55670003
16	1/1	Nut, Hex, Special, 1-11NP x 1 11/16", AF	55670004
17	1/1	Pin, Roll, 1/4 x 1 1/2" (Medium Duty Hinge)	64010004
18	2	Pin, Roll, 3/8 x 1" (Heavy Duty Hinge)	64010005
19	1/1	Pin, Roll, 3/8 x 2 1/4" (Heavy Duty Hinge)	64010006
20	1/1	Hinge, Bottom Pivot (Heavy Duty Hinge)	64500013
21	1/1	Hinge, Bottom Pivot (Medium Duty Hinge)	64500014
22	a/r	Rivet, Roll, TRS, Plated Steel, 3/16" x 1/2" (Wear Panel Option)	66840004
23	20	Rivet, S/T TRS, Plated Steel, 3/16" x 5/8" (Wear Panel Option)	66840009
24	a/r	Rivet, S/T TRS, S.S., 3/16" x 1/2" (Wear Panel Option)	66840013
25	20	Rivet, S/T TRS, S.S., 3/16" x 5/8" (Wear Panel Option)	66840014
26	8	Rivet, Hit, Button, Black, 1/4 x 3/4" (Loop Seal)	66870002
27	2/2	Screw, HHMS, 1/4-20 x 3/4", S.S.	67860043
28	1/1	Screw, Set, Socket, Cone, 3/8-16 x 3/8"	67880024
29	3	Shim, 4 3/8" x 1 5/8" x .062 Polyurethane (Heavy Duty Hinge)	69000004
30	3	Shim, 3 1/2" x 1 11/16" x .062 Polyurethane (Medium Duty Hinge)	69000011
31	1/1	Spring, Comp, .250 Wire x 5" Long, Steel (Heavy Duty Hinge)	70700029
32	1/1	Spring, Comp, .250 Wire x 5" Long, S.S. (Heavy Duty Hinge)	70700030
33	a/r	Tape, Foam, Double, 1/32" x 3/4" (Loop Seal)	72800018
34	a/r	Washer, Flat, 13/64" x 1/2" x .036, znc (Wear Panel Option)	74100002
35	a/r	Washer, Flat, #10, S.S. (Wear Panel Option)	74100009
36	2/2	Washer, Lock, Split, 1/4", S.S.	74110008
37	3	Washer, Flat, .24 x .465 x .015, Nylon (Heavy Duty Hinge)	74170011
38	1/1	Kit, Vision, PVC, 2600	7409....
39	1	Collar, Shaft, Lock, 1" ID (Frame must be cut to replace)	16850002
40	1	Cam, Follower, 180°, Assembly, Heavy Duty, Znc (Frame must be cut to replace)	15750021
41	1	Cam, Follower, #81, Assembly, Medium Duty, Znc (Frame must be cut to replace)	15750042
42	1	Kit, 2600, Patch, 50oz, 1' x 2'	53700621

3400 IMPACT DOOR SERVICE PARTS/LIST



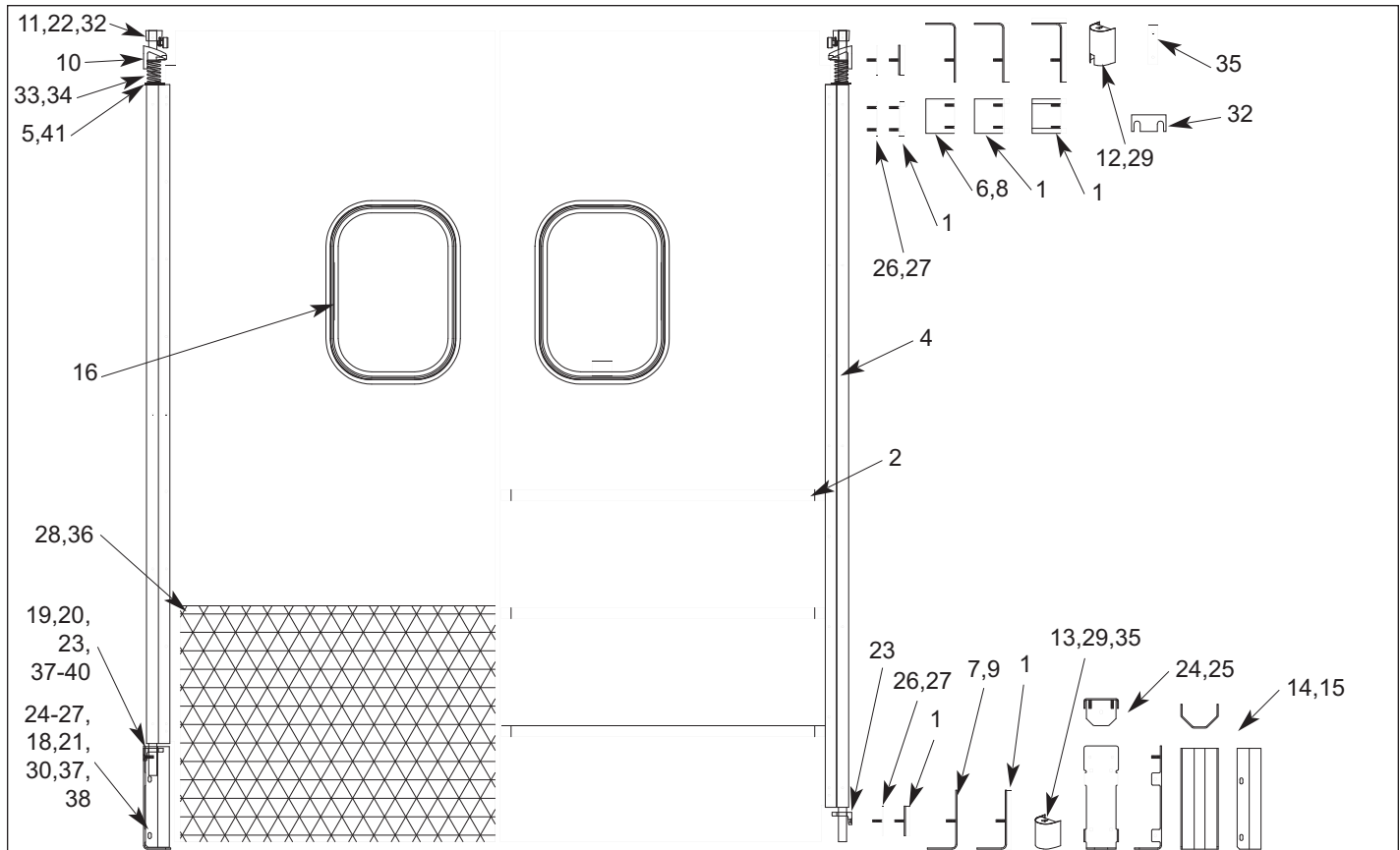
ITEM	QTY	DESCRIPTION	PART NUMBER
1	a/r	Bracket, Offset (specify, bottom, top w/lintel, top w/o lintel)	1468....
2	2/4/6	Ribbing Assembly (ribs both sides of panel, max 3 per side of panel)	1534....
3	1/1	Stile Weldment (specify Black Paint or S.S.)	7177....
5	1/1	Bearing, Roller, NTA, 1625 (Spring Assist only)	12500030
6	1/1	Bracket, "L", Painted, #80, Top	14500956
7	1/1	Bracket, "L", Painted, #80, Bottom	14500957
8	1/1	Bracket, "L", S.S., #80, Top	14500958
9	1/1	Bracket, "L", S.S., #80, Bottom	14500959
10	1/1	Cam, #83, znc	15750038
11	1/1	Cam, Follower, #81, Assembly, znc	15750042
12	1/1	Hardware Cover, 3400, Top	17900127
13	1/1	Hardware Cover, 3400, Bottom	17900128
14	1/1	Jamb Guard, Painted	51300055
15	1/1	Jamb Guard, S.S.	51300056
16	a/r	Bumper	1527....
17	1	Lubriplate, Tube (not shown)	54650001
18	2/2	Nut, Hex, Nylon, Lock, 1/4-20, znc	55610001
19	2/4/8	Nut, Hex, 1/4-20, znc (2 per jamb guard, 2 per mounting bracket)	55610002
20	2/4/8	Nut, Hex, 1/4-20, S.S. (2 per jamb guard, 2 per mounting bracket)	55610008
21	2/2	Nut, Hex, Nylon, Lock, 1/4-20, S.S.	55610014
22	1/1	Pin, Roll, 1/4 x 1 1/2"	64010004
23	1/1	Pivot, #84, znc	64500014
24	1/1	Mounting Bracket, Jamb Guard, Painted	65000545
25	1/1	Mounting Bracket, Jamb Guard, S.S.	65000546
26	a/r	Mounting Bracket, Painted (2 per panel, 0/1 if jamb guard)	65000549
27	a/r	Mounting Bracket, S.S. (2 per panel, 0/1 if jamb guard)	65000548
28	8/8	Rivet, S/T, TRS, S.S., 3/16" x 1/2" (S.S. wear panel only)	66840013
29	4/8/16	Rivet, Hit, Button, Black, 1/4" x 3/4" (4 per cover, 8 if top & bottom)	66870002
30	2/2	Screw, HHMS, 1/4-20 x 4 1/2", GR5, znc	67860114
31	1/1	Screw, Set, Socket, Cone Point, 5/16" x 3/8"	67870035
32	3/6	Shim, 3 1/2" x 1 11/16" x 1/16", Polyurethane(3 per panel, 6 if jamb guard & no top plate)	69000011
33	1/1	Spring, Compression, .148 Wire x 3", Black (Spring Assist only)	70700065
34	1/1	Spring, Compression, .148 Wire x 3", S.S. (Spring Assist only)	70700066
35	2/4/8	Velstik, Hook, 1" x 6" (2 per cover, 4 if top & bottom)	74000059
36	8/8	Washer, Flat, #10, S.S. (S.S. wear panel only)	74100009
37	a/r	Washer, Flat, 1/4 x 3/4 x 1/16, znc (6 per jamb guard, 2 per mounting bracket)	74110001
38	a/r	Washer, Flat, 1/4 x 5/8 x .050, S.S. (6 per jamb guard, 2 per mounting bracket)	74110003
39	a/r	Washer, Lock, Split, 1/4, znc (2 per mounting bracket)	74110004
40	a/r	Washer, Lock, Split, 1/4, S.S. (2 per mounting bracket)	74110008
41	2/2	Washer, Flat, 1 x 1 1/2" x 14ga, znc (Spring Assist only)	74170005
42	a/r	Gasket, Vision, 7/8" Panel Thickness	51150039
43	a/r	Gasket, Vision, Locking Strip	51150040
44	a/r	Seal, Blade, Stile, 84"	68350030
45	a/r	Seal, Blade, Stile, 108"	68350031
46	4/6	Screw, HHMS, 1/4-20 x 2", GR5, znc	67860016
47	1/1	Window, 15" x 17" 1/8"Lexan	74080018
48	a/r	Nose Seal	6877....
49	a/r	Kit, Window, 24" x 24"	53650053
50	a/r	Kit, Window, 36" x 24"	53650054
	a/r	Kit, Window, 48" x 24"	53650055

3600 IMPACT DOOR SERVICE PARTS/LIST



ITEM	QTY	DESCRIPTION	PART NUMBER
1	a/r	Bracket, Offset (specify, bottom, top w/lintel, top w/o lintel)	1468....
2	2/4/6	Ribbing Assembly (ribs both sides of panel, max 3 per side of panel)	1534....
3	-		
4	1/1	Stile Weldment (specify Black Paint or S.S.)	7177....
5	1/1	Bearing, Roller, NTA, 1625 (Spring Assist only)	12500030
6	1/1	Bracket, "L", Painted, #80, Top	14500956
7	1/1	Bracket, "L", Painted, #80, Bottom	14500957
8	1/1	Bracket, "L", S.S., #80, Top	14500958
9	1/1	Bracket, "L", S.S., #80, Bottom	14500959
10	1/1	Cam, #83, znc	15750038
11	1/1	Cam, Follower, #81, Assembly, znc	15750042
12	1/1	Hardware Cover, 36/3800 Top	17900127
13	1/1	Hardware Cover, 36/3800 Bottom	17900128
14	1/1	Jamb Guard, Painted	51300055
15	1/1	Jamb Guard, S.S.	51300056
16	1/1	Kit, 3600, Vision, 11" x 16"	53700462
17	1	Lubriplate, Tube (not shown)	54650001
18	2/2	Nut, Hex, Nylon, Lock, 1/4-20, znc	55610001
19	2/4/8	Nut, Hex, 1/4-20, znc (2 per jamb guard, 2 per mounting bracket)	55610002
20	2/4/8	Nut, Hex, 1/4-20, S.S. (2 per jamb guard, 2 per mounting bracket)	55610008
21	2/2	Nut, Hex, Nylon, Lock, 1/4-20, S.S.	55610014
22	1/1	Pin, Roll, 1/4 x 1 1/2"	64010004
23	1/1	Pivot, #84, znc	64500014
24	1/1	Mounting Bracket, Jamb Guard, Painted	65000545
25	1/1	Mounting Bracket, Jamb Guard, S.S.	65000546
26	a/r	Mounting Bracket, Painted (2 per panel, 0/1 if jamb guard)	65000549
27	a/r	Mounting Bracket, S.S. (2 per panel, 0/1 if jamb guard)	65000548
28	8/8	Rivet, S/T, TRS, S.S., 3/16" x 1/2" (S.S. wear panel only)	66840013
29	4/8/16	Rivet, Hit, Button, Black, 1/4" x 3/4" (4 per cover, 8 if top & bottom)	66870002
30	2/2	Screw, HHMS, 1/4-20 x 4 1/2", Gr5, znc	67860114
31	1/1	Screw, Set, Socket, Cone Point, 5/16" x 3/8"	67870035
32	3/6	Shim, 3 1/2" x 1 11/16" x 1/16", Polyurethane (3 per panel, 6 if jamb guard & no top plate)	69000011
33	1/1	Spring, Compression, .148 Wire x 3", Black (Spring Assist only)	70700065
34	1/1	Spring, Compression, .148 Wire x 3", S.S. (Spring Assist only)	70700066
35	2/4/8	Velstik, Hook, 1" x 6" (2 per cover, 4 if top & bottom)	74000059
36	8/8	Washer, Flat, #10, S.S. (S.S. wear panel only)	74100009
37	a/r	Washer, Flat, 1/4 x 3/4 x 1/16, znc (6 per jamb guard, 2 per mounting bracket)	74110001
38	a/r	Washer, Flat, 1/4 x 5/8 x .050, S.S. (6 per jamb guard, 2 per mounting bracket)	74110003
39	a/r	Washer, Lock, Split, 1/4, znc (2 per mounting bracket)	74110004
40	a/r	Washer, Lock, Split, 1/4, S.S. (2 per mounting bracket)	74110008
41	2/2	Washer, Flat, 1 x 1 1/2" x 14ga, znc (Spring Assist only)	74170005
42	a/r	Gasket, Vision, 7/8" Panel Thickness	51150039
43	a/r	Gasket, Vision, Locking Strip	51150040
44	a/r	Seal, Blade, Stile, 84"	68350030
45	a/r	Seal, Blade, Stile, 108"	68350031
47	4/6	Screw, HHMS, 1/4-20 x 2", GR5, znc	67860016
48	a/r	Bumper	1527
49	1	Extrusion, Edging, 3600, 156"	44850190
50	a/r	Rivet, 2pc, LF, 1/4 x 1 3/8 GRP, BLK BLM	66860005
51	a/r	Seal, Blade, 3600 (For top, bottom or nose blade seals)	44850191

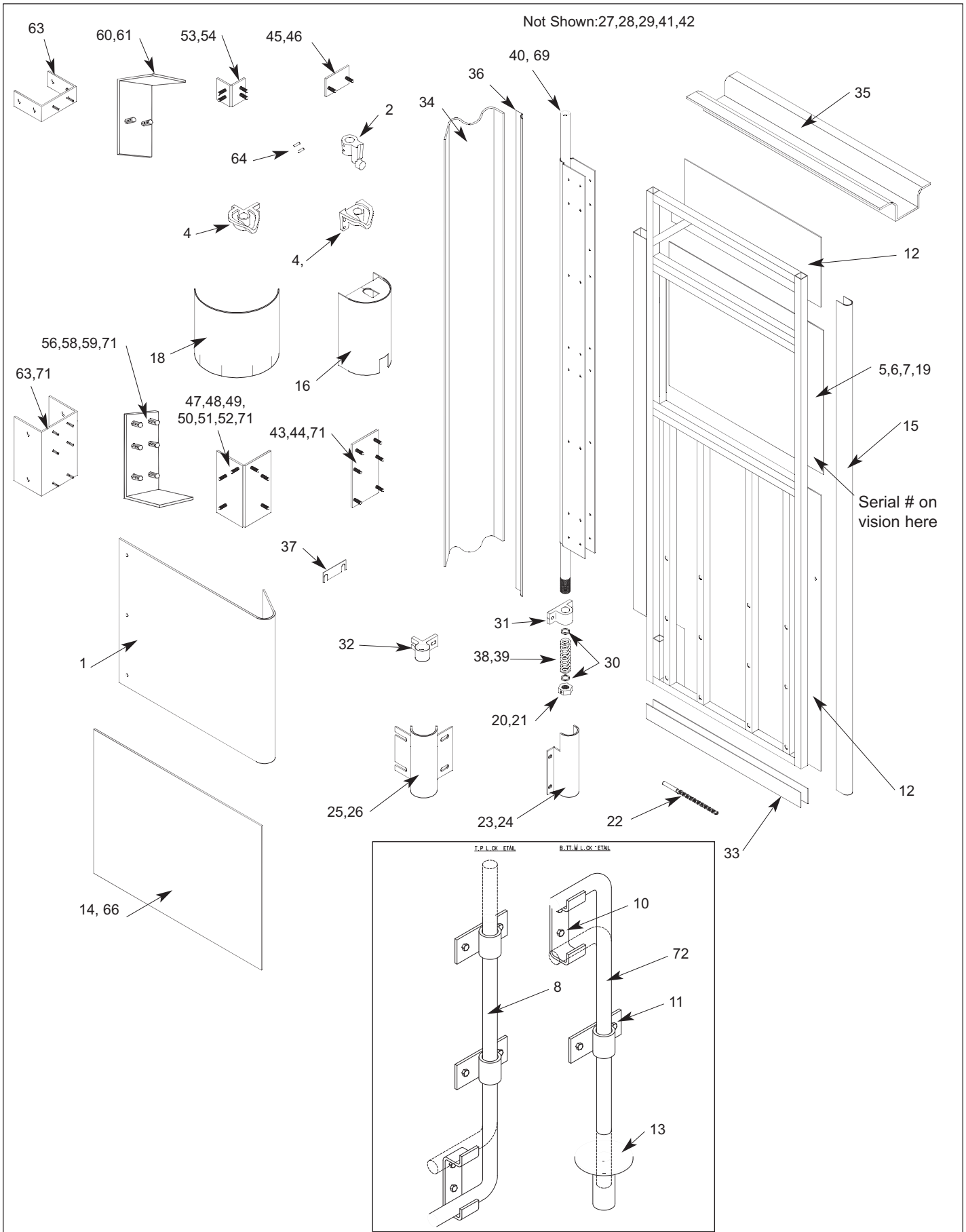
3800 IMPACT DOOR SERVICE PARTS/LIST



ITEM	QTY	DESCRIPTION	PART NUMBER
1	a/r	Bracket, Offset (specify, bottom, top w/lintel, top w/o lintel)	1468....
2	2/4/6	Ribbing Assembly (ribs both sides of panel, max 3 per side of panel)	1534....
3	-		
4	1/1	Stile Assembly (specify Black Paint or S.S.)	7176....
5	1/1	Bearing, Roller, NTA, 1625 (Spring Assist only)	12500030
6	1/1	Bracket, "L", Painted, #80, Top	14500956
7	1/1	Bracket, "L", Painted, #80, Bottom	14500957
8	1/1	Bracket, "L", S.S., #80, Top	14500958
9	1/1	Bracket, "L", S.S., #80, Bottom	14500959
10	1/1	Cam, #83, znc	15750038
11	1/1	Cam, Follower, #81, Assembly, znc	15750042
12	1/1	Hardware Cover, Top	17900127
13	1/1	Hardware Cover, Bottom	17900128
14	1/1	Jamb Guard, Painted	51300055
15	1/1	Jamb Guard, S.S.	51300056
16	1/1	Kit, 3800, Vision, 11" x 16"	53700463
17	1	Lubriplate, Tube (not shown)	54650001
18	2/2	Nut, Hex, Nylon, Lock, 1/4-20, znc	55610001
19	2/4/8	Nut, Hex, 1/4-20, znc (2 per jamb guard, 2 per mounting bracket)	55610002
20	2/4/8	Nut, Hex, 1/4-20, S.S. (2 per jamb guard, 2 per mounting bracket)	55610008
21	2/2	Nut, Hex, Nylon, Lock, 1/4-20, S.S.	55610014
22	1/1	Pin, Roll, 1/4 x 1 1/2"	64010004
23	1/1	Pivot, #84, znc	64500014
24	1/1	Mounting Bracket, Jamb Guard, Painted	65000545
25	1/1	Mounting Bracket, Jamb Guard, S.S.	65000546
26	a/r	Mounting Bracket, Painted (2 per panel, 0/1 if jamb guard)	65000549
27	a/r	Mounting Bracket, S.S. (2 per panel, 0/1 if jamb guard)	65000548
28	8/8	Rivet, S/T, TRS, S.S., 3/16" x 1/2" (S.S. wear panel only)	66840013
29	4/8/16	Rivet, Hit, Button, Black, 1/4" x 3/4" (4 per cover, 8 if top & bottom)	66870002
30	2/2	Screw, HHMS, 1/4-20 x 4 1/2", Gr5, znc	67860114
31	1/1	Screw, Set, Socket, Cone Point, 5/16" x 3/8"	67870035
32	3/6	Shim, 3 1/2" x 1 11/16" x 1/16", Polyurethane(3 per panel, 6 if jamb guard & no top plate)	69000011
33	1/1	Spring, Compression, .148 Wire x 3", Black (Spring Assist only)	70700065
34	1/1	Spring, Compression, .148 Wire x 3", S.S. (Spring Assist only)	70700066
35	2/4/8	Velstik, Hook, 1" x 6" (2 per cover, 4 if top & bottom)	74000059
36	8/8	Washer, Flat, #10, S.S. (S.S. wear panel only)	74100009
37	a/r	Washer, Flat, 1/4 x 3/4 x 1/16, znc (6 per jamb guard, 2 per mounting bracket)	74110001
38	a/r	Washer, Flat, 1/4 x 5/8 x .050, S.S. (6 per jamb guard, 2 per mounting bracket)	74110003
39	a/r	Washer, Lock, Split, 1/4, znc (2 per mounting bracket)	74110004
40	a/r	Washer, Lock, Split, 1/4, S.S. (2 per mounting bracket)	74110008
41	2/2	Washer, Flat, 1 x 1 1/2" x 14ga, znc (Spring Assist only)	74170005
41	1/	Hardware, #50, Black	615-00-004

Note:
x/x indicates qty per panel.
x indicates total qty.

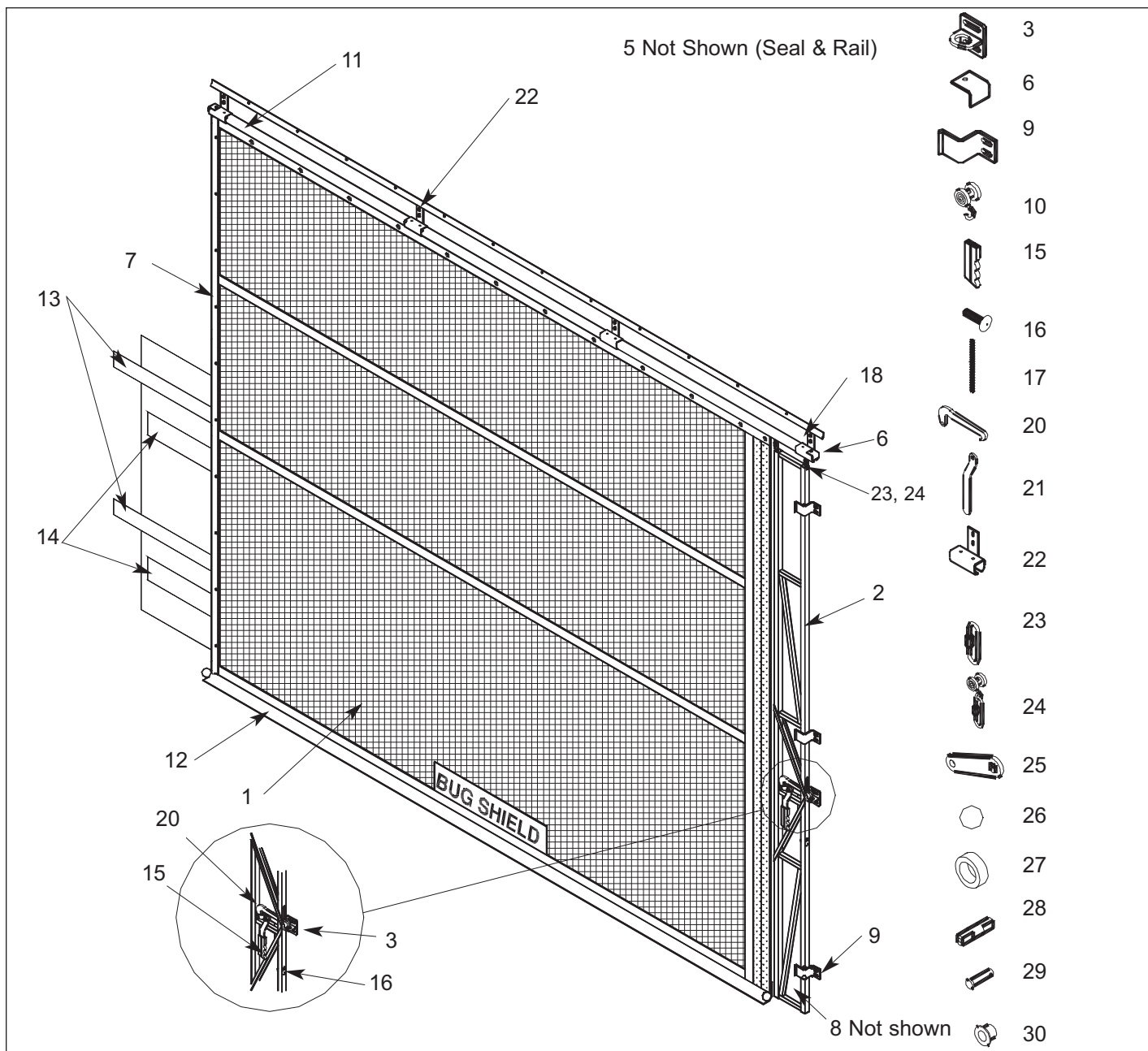
4800 IMPACT DOOR SERVICE PARTS



4800 IMPACT DOOR SERVICE PARTS LIST

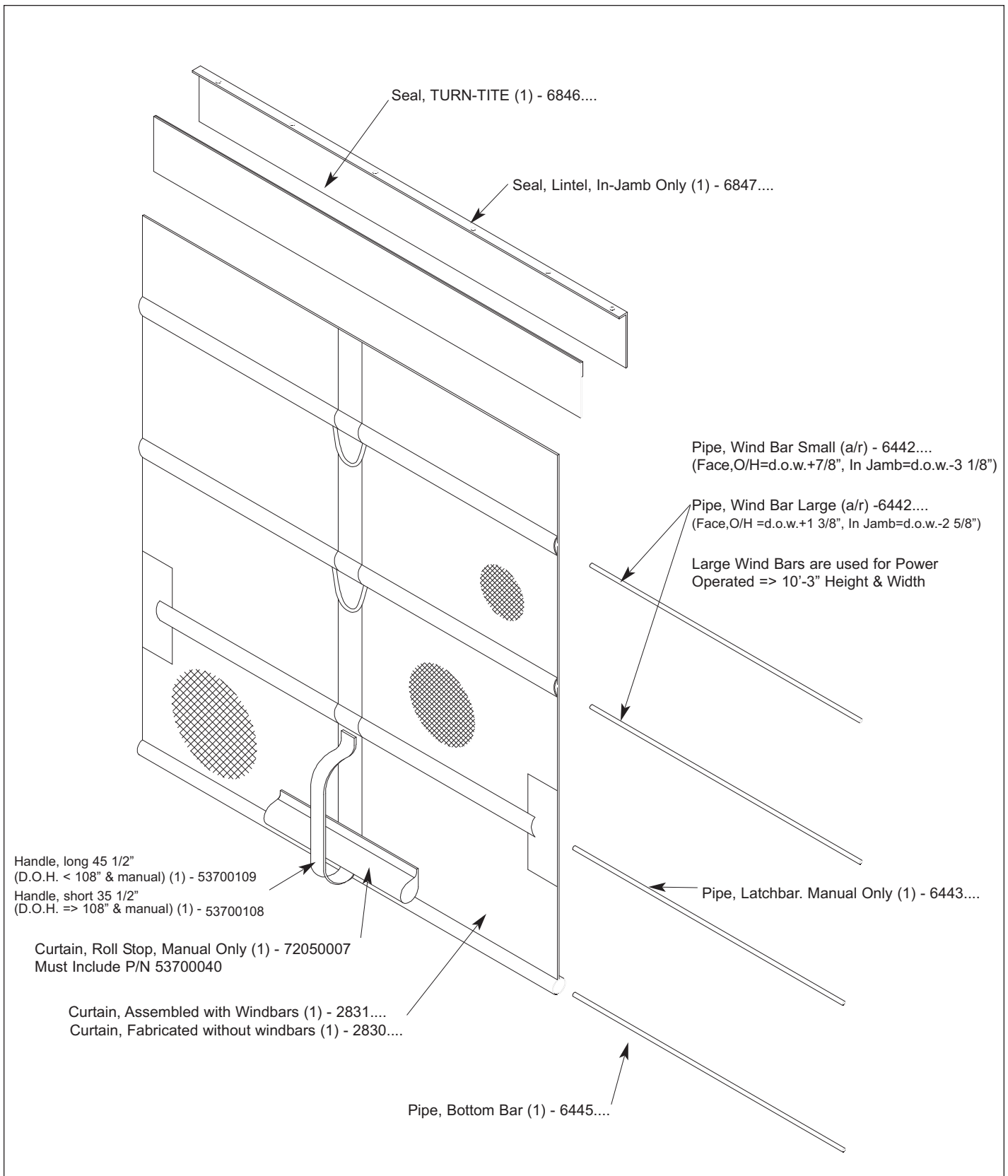
ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	2	Bumper, Tear Drop, -12",18",24",36" Includes hardware	1527....	39	2	Spring 1/4 wire x 5" (Stainless)	70700030
2	2	Cam Follower 180° Assembly	15750021	40	2	Stile & Shaft 180° No Spring Comp, No RLH	7175....
3	2	Cam Follower 270° Assembly	15750027	40	2	Stile & Shaft 180° Spring Comp	7175....
4	2	Cam, Assembly (Specify - Model, Cam w/Rise, or Notch)	1559....	40	2	Stile & Shaft 270°	7175....
5	a/r	Kit, Vision, 9000, 10"x12"	53700541	41	2	Stop angle header mount	7205....
6	a/r	Kit, Vision, 9000, 16"x18"	53700542	41	2	Stop plate header mount	7205....
7	a/r	Kit, Vision, 9000, 24"x24"	53700543	42	2	Foam pad-one way door stop	6120....
8	1/2	Bolt, Cane, Top, 12", 4/6/7/9000, znc	67910017	43	2	Weld Plate 180° BTM. JGD	65000174
9	-			44	2	Weld Plate 180° BTM. JGD (S.S.)	65000176
10	2	Cane Bolt Bracket, znc	14500294	45	2	Weld Plate 180° Top	65000175
11	2	Cane Bolt Slide, znc	70150005	46	2	Weld Plate 180° Top (Stainless)	65000177
12	2	Facing ABS Top-Specify Color	4520....	47	2	Weld Plate 270° BTM	65000179
12	2	Facing ABS Bottom-Specify Color	4520....	48	2	Weld Plate 270° BTM (Stainless)	65000181
12	2	Facing ABS Splice-Specify Color	4520....	49	2	Weld Plate 270° JGD, LF	65000155
12	2	Facing Metal Dutch Style "A" & "B"	4522....	50	2	Weld Plate 270° JGD, LF (Stainless)	65000153
12	2	Facing, Metal Top	4522....	51	2	Weld Plate 270° JGD, RT	65000154
12	2	Facing, Metal Bottom	4522....	52	2	Weld Plate 270° JGD, RT (Stainless)	65000152
12	2	Facing, Metal Dutch Door	4522....	53	2	Weld Plate 270° Top	65000178
13	2	Floor Socket	70350005	54	2	Weld Plate 270° Top (Stainless)	65000180
14	2	Wear Panel	7460....	55	2	Weld Plate Offset 180° Bottom	1462....
15	1	Seal - Nose	6877....	55	2	Weld Plate Offset 180° Top	1462....
16	1	Hardware cover 180° top	17900060	56	2	"L" Bracket 180° NO RLH	14500362
16a	1	Hardware cover 180° btm (not shown)	17900061	57	2	"L" Bracket 180° NO RLH (S.S.)	14500365
17	a/r	Kit,Stile Bolt	650-00-393	58	2	"L" Bracket 180° RLH, JGD	14500361
18	1	Hardware cover 270° top	17900058	59	2	"L" Bracket 180° RLH, JGD (S.S.)	14500364
19	2	Kit, Vision (specify 36", 48", 60" & finish)	7408....	60	2	"L" Bracket 180° Top	14500360
20	2	Nut, Hex, Special, 1-11NP x 1 11/16", AF	55670004	61	2	"L" Bracket 180° Top (Stainless)	14500363
21	2	Nut, Hex, Special, 1-11 x 1 3/4", AF, S.S.	55670003	62	2	"L" Bracket Offset 180° NO RLH	1462....
22	2	Hold Open Pin Assembly	64040013	62	2	"L" Bracket Offset 180° RLH JGD	1462....
23	2	Jamb Guard 180°	51300016	62	2	"L" Bracket Offset 180° Top	1462....
24	2	Jamb Guard 180° (Stainless steel)	51300021	63	2	"U" Bracket 270° BTM	1460....
25	2	Jamb Guard 270°	51300018	63	2	"U" Bracket 270° BTM, JGD, Left	1460....
26	2	Jamb Guard 270° (Stainless steel)	51300023	63	2	"U" Bracket 270° BTM, JGD, RLH	1460....
27	2	Kit,4800,Stub Shaft,Top	53650035	63	2	"U" Bracket 270° Top	1460....
28	2	Kit,4800,Stub Shaft, BTM	53650036	64	a/r	Roll Pin	64010005
29	2	Kit, Stub Shaft,BTM Spring compensator	53650037	65	a/r	Ring, Lock W/Flg, Blk Plastic, 2"OD (ns)	67020026
30	2	Washer, Thrust	74170011	66	a/r	Wear Panel Metal	7462....
31	2	Pivot, Bottom Hinge, #21 180°	64500006	67	a/r	Kit, Chain Lock Sleeve	53650044
32	2	Pivot, Bottom Hinge, #61 270°	64500008	68	a/r	Tape, Foam, Double, 1/8" x 1"	72800015
33	2	Seal - Bottom 3 1/2", ABS Mounted	6862....	69	1	Shaft, Stile, Ext, 270°	68950101
34	1	Seal - Jamb Mounted Loop (Includes rivets)	6861....	70	-		
34	1	Seal - Jamb to Stile (Includes rivets)	6861....	71	6/8/10	Nut, Hex, Flange,Toplock, 3/8-16	55630004
35	1	Seal - Lintel Loop (Includes rivets)	6854....	72	1/2	Bolt, Cane, Btm, 46", 4/6/7/9000, znc	67910019
36	1	Seal - Stile Blade-1.25 proj up to 6'-6" d.o.h.	68350029	73	A/R	Bumper bracket	14501196
36	1	Seal - Stile Blade-1.25 proj up to 8' d.o.h.	68350030				
36	1	Seal - Stile Blade-1.25 proj up to 10' d.o.h.	68350031				
37	a/r	Shim, 4 3/8" x 1 5/8" x 1/16"	69000004				
38	2	Spring 1/4 wire x 5"	70700029				

5600 DOOR SERVICE PARTS/LIST



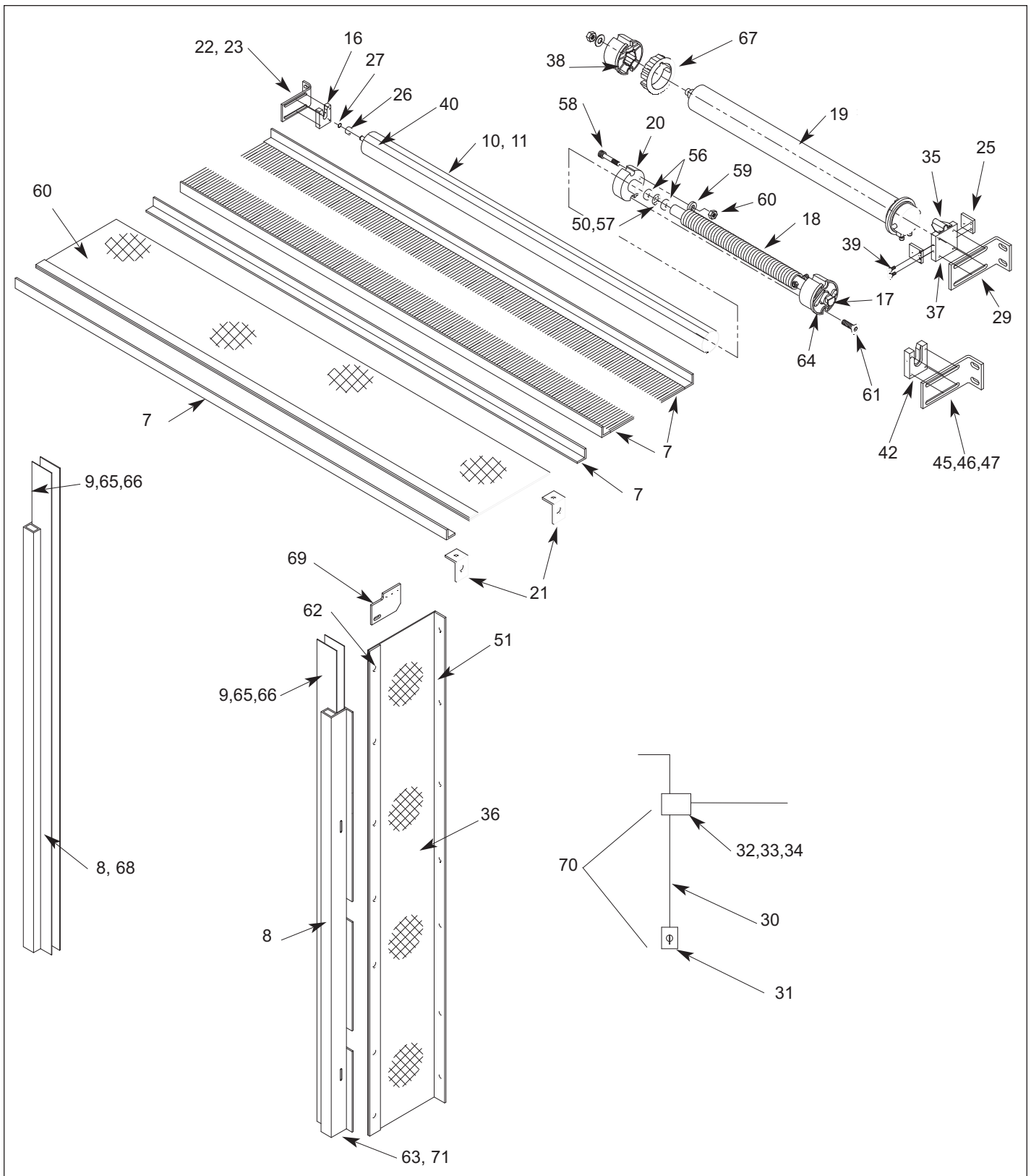
ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Curtain, Fabricated	2835....	17	1	Spring Latch, Zinc	70700027
2	1	Frame Weldment, Curtain	4604....	18	2	Self Drill/Tap Screw #12-14 x 3/4"	67850004
3	1	Catch Assembly	16500004	19	-		
4	1	Kit, Latch Assembly	53700110	20	1	Latch Hook	52900009
5	1	Seal, Lintel	6858....	21	1	Latch Handle	51850012
6	2	Kit, End Stop (includes bracket & hrdw)	53700111	22	1/2 dow	Splicer, Track Wall Mount w/setscrews	70600012
7	1	Trailer Rail 45° Alum Side Seal	7223....	23	2	Quick Link	54400003
8	1	Seal, Nose (Right for LH store & Left for RH store)	6859....	24	a/r	Roller and Quick Link Weldment	67200026
9	a/r	"Z" Bracket	14500272	25	2	Link, Latch	54400006
10	a/r	Steel Roller 2 1/2" (1/2 D.O.W.)	67200013	26	2	Ball, Nylon 5/8"	12350002
11	1	Galvanized Track T-880	7343....	27	2	Spacer, Latch	70450051
12	1	Seal, Bottom	6860....	28	1	Shaft, Latch Pivot	68950098
13	a/r	Webbing, Black, 1 1/2" (Must Inclcd 53700040)	75000013	29	2	Clevis Pin 5/16" x 1 1/4"	64020001
14	a/r	Webbing, Black, 2" (Must Inclcd 53700040)	75000012	30	1	Flange Bushing	15550028
15	2	Grip, Vinyl Black	55150010	31	a/r	Splicer, Track Ceiling Mount	70600010
16	1	Carriage Bolt, 5/16"-18 x 1 1/2"	67870023	32	a/r	Nose Patch Material (order per sq/ft)	45010060
				33	a/r	Fabric Adhesive (1 can)	280-00-008

5700 CURTAIN SERVICE PARTS



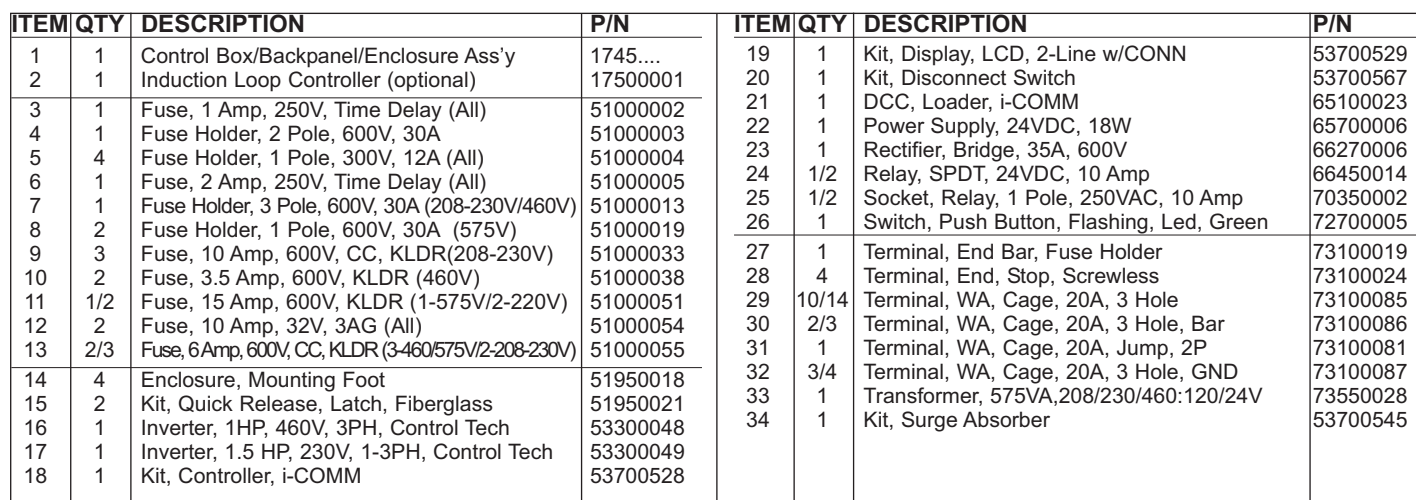
This diagram shows an exploded perspective view of a mechanical assembly. The components are labeled with numbers 1 through 68. The assembly includes a long central shaft (10, 11) with various fittings, a coiled spring (18), and several structural rails (8, 68 and 9, 65, 66). At the top left, there is a bracket assembly (12, 14, 16, 26, 27, 52). At the bottom right, there is another bracket assembly (13, 15, 28, 42, 52). The central shaft is connected to a gear-like component (38) and a cylindrical part (19). A coiled spring (18) is attached to the shaft via a fitting (20). Other components include a small pin (25), a bracket (35), a small block (37), a small pin (39), a small block (42), a small pin (61), a small block (64), a small pin (67), and a small block (68).

5700 FACE & OVERHEAD SERVICE PARTS

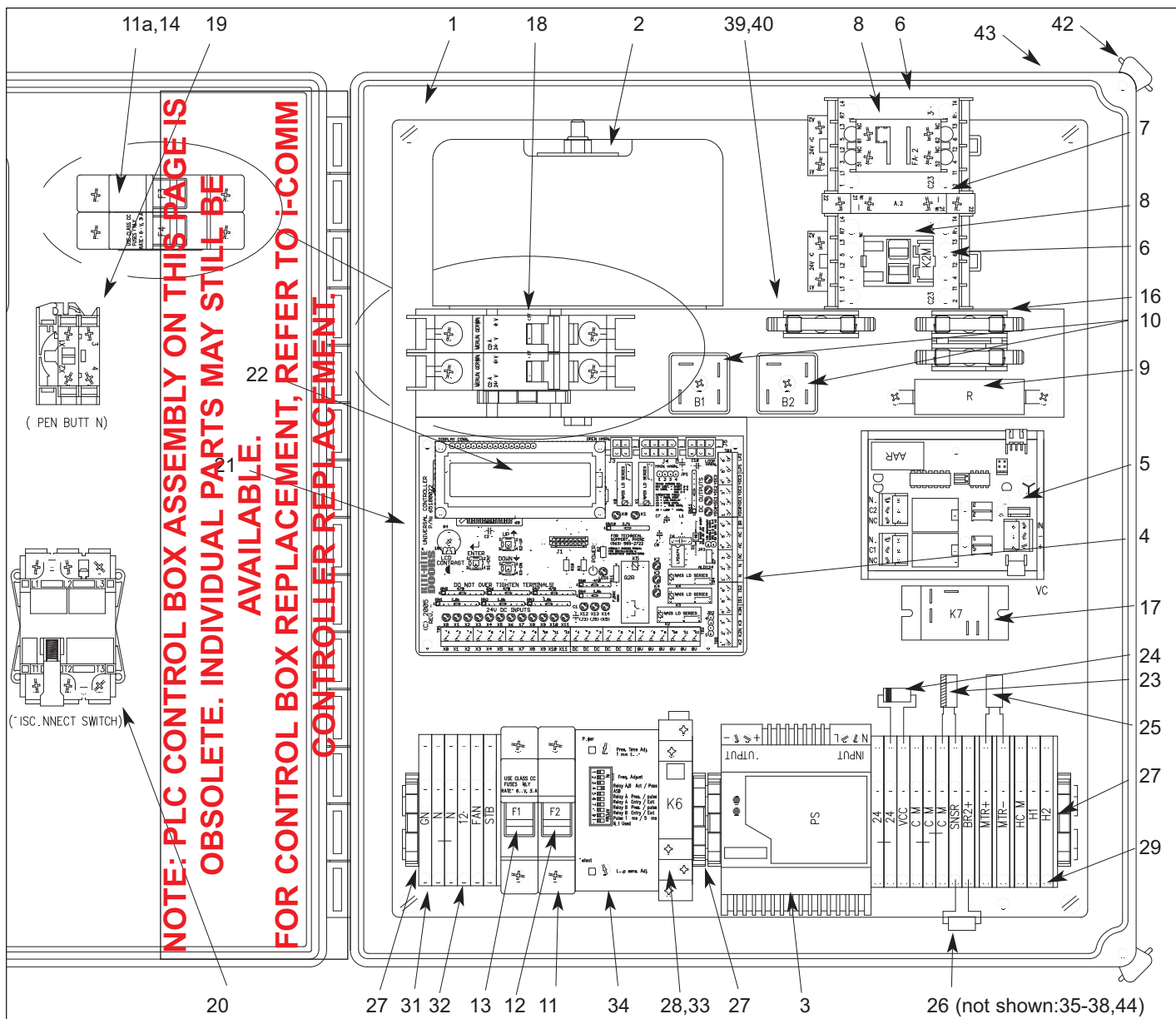


5700 SERVICE PARTS LIST

ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
7	1	Seal, Ass'y, Brush (Overhead Only)	6850....	40	A/R	2" Hook PSA (Touch and Hold Fastener)	74000020
8	1	Track Assembly		41	1	Sheet Metal Hood (not shown)	5283....
9	2	Track Insert, (part of track with hardware)	5310....	42	1	Bracket, Mount, Manual Drive	14500208
10	1	Roller Tube Weldment	6730....	43	1	Kit, Electrical (includes J-box, switch & cable)	53700104
11	1	Roller Tube Ass'y, Manual w / spring	6731....	44	1	Kit, 5700, Patch, 10x10 Mesh, Black	53700574
11	1	Roller Tube Ass'y, Power w / motor	6731....	44	1	Kit, 5700, Patch, 20x30 Mesh, Black	53700575
12	1	Kit, Bracket, In-Jamb, Manual and Power Idle	53700087	44	1	Kit, 5700, Patch, 20x30 Mesh, Grey	53700576
13	1	Kit, Bracket, In-Jamb, Manual Drive	53700082	44	1	Kit, 5700, Patch, 17x11 Mesh, Grey	53700577
14	1	Kit, Bracket, In-Jamb, Narrow (Manual/Power Idle)	53700088	44	1	Kit, 5700, Patch, 17x11 Mesh, Green	53700578
15	1	Kit, Bracket, Narrow In-Jamb, Manual Drive	53700083	44	1	Kit, 5700, Patch, 17x11 Mesh, Red	53700579
16	1	Bracket, Mount Idle	14500249	44	1	Kit, 5700, Patch, 17x11 Mesh, Blue	53700580
17	1	Shaft, Spring Drive	68950096	44	1	Kit, 5700, Patch, 17x11 Mesh, Yellow	53700581
18	1	Spring Ass'y, > 3' 6" to <= 5' 6" - 22"	53700069	45	1	Kit, Bracket, Face, Manual Drive	53700079
18	1	Spring Ass'y, > 5' 6" to <= 7' 10" - 44"	53700070	46	1	Kit, Bracket, Overhead, 16" Manual Drive	53700080
18	1	Spring Ass'y, > 7' 10" and Over - 67"	53700071	47	1	Kit, Bracket, Overhead, 24" Manual Drive	53700081
19	1	Motor x 120V Kit	53700409	48	-		
20	1	Adapter, Drive Side, Manual	10300006	49	-		
21	2/4	Bracket, Brush Seal Mounting (2-Overhead Only, 4 if Dim "J" > 10.5")	14500107	50	1	Kit, Thrust Bearing for Roller Tube Spring (manual doors only)	53700308
22	1	Kit, Bracket, Face Idle 5.5 (Includes #16)	53700084	51	a/r	Pressure Strip 1/8" x 1" x 8' (OH mount only)	10120001
23	1	Kit, Bracket, Overhead, 16", Idle (Incls #16)	53700085	52	2	Insert Bracket Mount (In-Jamb only)	14500219
23	1	Kit, Bracket, Overhead, 24", Idle (Incls #16)	53700086	53	-		
24	-			54	1	Flat Washer-Bronze	74160007
25	2	Tab, Motor Mounting (Powered Only)	72740025	55	-		
26	1	Bearing, Ball, 1/2" x 1-1/8" x 3/8"	12500012	56	2	Washer, Flat, .50 x .88	74150014
27	1	Ring, Spiral Retaining, 1/2"	67020025	57	1	Thrust Bearing 1/2" ID x 7/8" OD	12500024
28	1	Kit, Bracket, In-Jamb, Power (Drive)	53700092	58	1	Screw SHCS, 1/4-20 x 1 1/2" Gr 8	67860005
28	1	Kit, Bracket, Narrow In-Jamb, Power (Drive)	53700093	59	1	Washer Flat, 1/4" x 3/4" x 1/16"	74110001
29	1	Kit, Bracket, Face, Power	53700089	60	1	Top Filler Panel (Dim "J" > 10.5" only)	6346....
29	1	Kit, Bracket, Overhead, Power, 16"	53700090	61	1	Screw, FHMS, Socket, 5/16-18 x 1" Self Locking	67870093
29	1	Kit, Bracket, Overhead, Power, 24"	53700091	62	a/r	Tek Screw w/Washer	67850113
30	a/r	Cable, 16/5, PVC Jacket	15650203	63	2	Bracket, Floor, FC/OH, 5700	14500222
31	1	Switch, Cam, with Enclosure	72700144	64	1	Kit, Hub Drive (includes hub, catches & hdw)	53700392
32	1	Junction Box Assembly	53530009	65	1/1	Kit, 5700, Insert, < 10' W/HDW	53700105
33	1	Fuse, 6.25 AMP, 250V, 3AG, Time Delay	51000017	66	1/1	Kit, 5700, Insert, > 10' W/HDW	53700106
34	1	Fuse, Holder	51000019	67	1	Bushing, Tube Support	15550053
35	1	Guard, Cable (Powered Only)	51300015	68	a/r	Wind Support Kit (not shown)	53700423
36	1	Filler Panel (Overhead Only)	6346....	69	a/r	Plate, Top.F/OH,Steel Track	65000138
37	1	Plate, Motor Mount	65000144	70	1	Kit, Switch, JBox, Cable, 5700	53700484
38	1	Wheel, Drive	75550014	71	a/r	Rivet, 2pc, LF, 1/4 x 1 3/8" GRP, BLK, BLM	66860005
39	4	Screw, Flathead Allen, 1/4-20 x 3/4"	67860069				

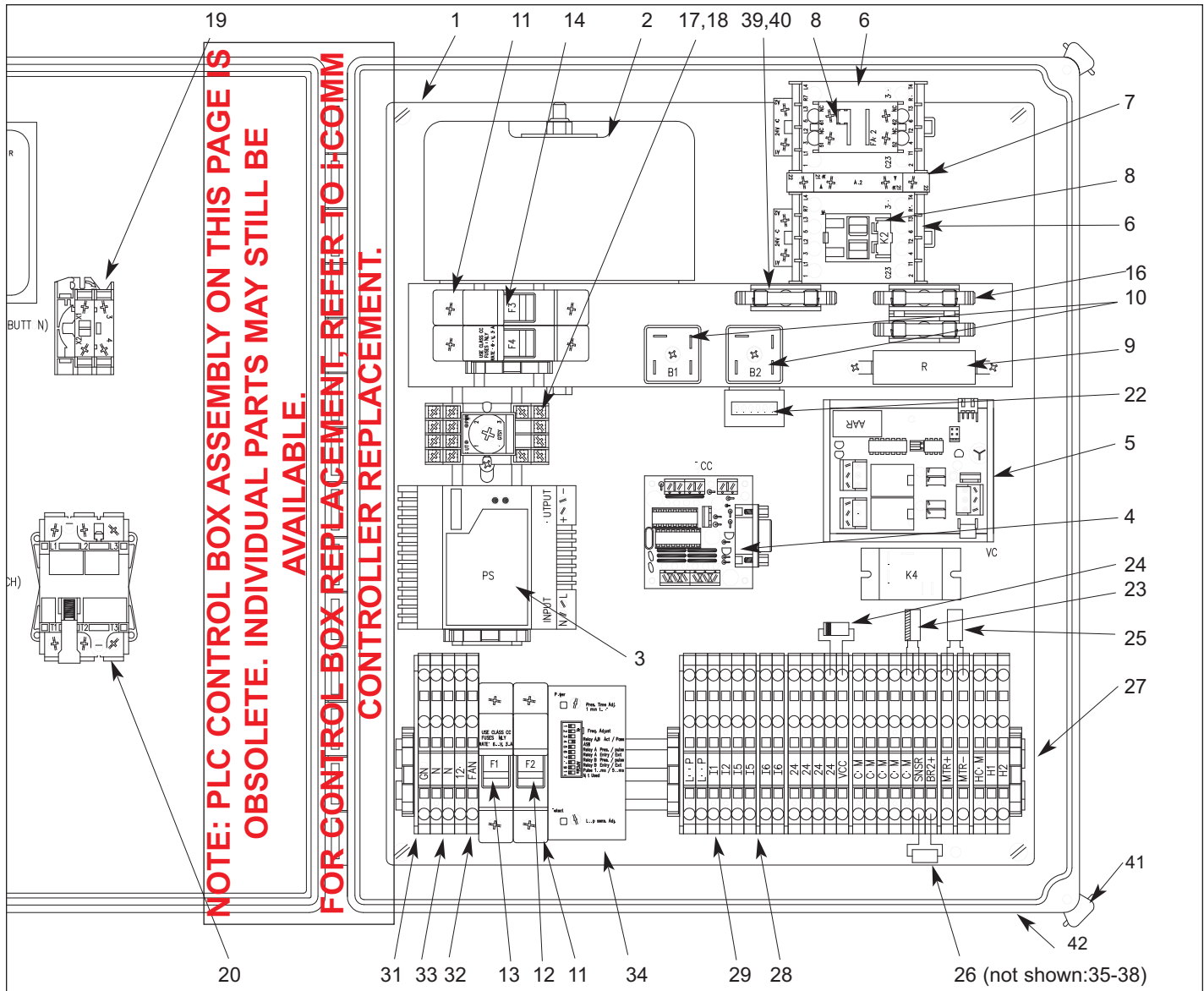


7100 CONTROL BOX SERVICE PARTS (12/17/07 thru 2/20/06)



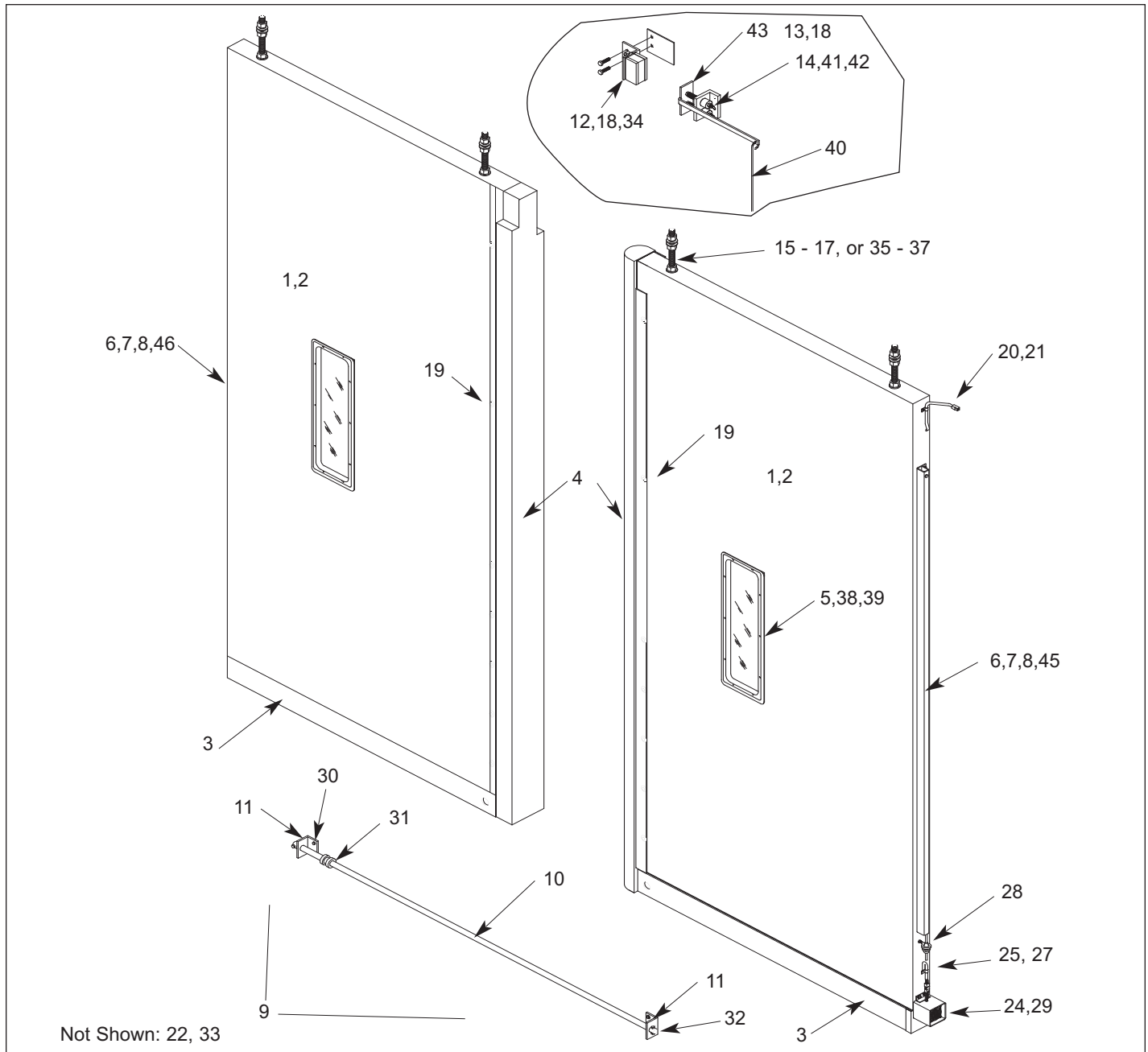
ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Control Box/Backpanel/Enclosure Ass'y	Consult Aft	24	1	Diode, 3Amp	38150001
2	1	Transformer, 750/375VA/120:30/15	73550021	25	1	Surge, Absorber, 82V, 6500A	51950054
3	1	Power Supply, 24VDC, 48W	65700004	26	1	Resistor, 3.9K OHM, 1Watt	66550011
4	1	Kit, Controller, i-COMM	53700528	27	5	Terminal, End, Stop, Screwless	73100024
5	1	Voltage Comparator (AAR card)	51950055	28	1	Relay, SPDT, 24VDC, 10 Amp	66450014
6	2	Contact, 24VDC, 23AMP, 3NO/1NC	17000024	29	5	Terminal, WA, Cage, 30A, 3 Hole, Bar	73100090
7	1	Contact, Interlock, MCS	17000010	30	2	Terminal, WA, Cage, 30A, Jump, 2P	73100088
8	1	Contact, Auxiliary, 2NC,MCS	17000025	31	1	Terminal, WA, Cage, 30A, 3 Hole, Grd	73100091
9	1	Resistor, 1 OHM, 25Watt	66550012	32	2	Terminal, WA, Cage, 30A, 3 Hole	73100089
10	2	Rectifier, Bridge, 60A, 200V	66270010	33	1	Socket, Relay, 1 Pole, 250VAC, 10 Amp	70350002
11	1/2	Fuse Holder, 2 Pole, 600V, 30A (1 opt-step down)	51000003	34	1	Induction Loop Controller (optional)	17500010
11a	1	Fuse Holder, 2 Pole, 600V, 30A (<5/8/06)	51000003	35	1	Step Down Transformer, 2.0KVA, 480/240:240/120	73550024
12	1	Fuse, 10Amp, 600V, CC Time Delay	51000011	36	1	Step Down Transformer, 2.0KVA, 600/240/120	73550017
13	1/3	Fuse, 15Amp, 600V, KLDR (2 opt)	51000051	37	2	Fuse, 6A, 600V, CC, KLDR (opt: 600V)	51000055
14	3	Fuse, 25Amp, 600V, CCMR (<5/8/06)	51000052	38	2	Fuse, 7A, 600V, CC, KLDR (opt: 460V)	51000047
15	1	Fuse Holder, Glass, 2 Pole	51000053	39	2	Fuse, 6.25Amp, 250V, 3AG, Time Delay (Clutch)	51000017
16	2	Fuse, 10A, 32V, 3AG	51000054	40	1	Fuse Holder, Glass, 1 Pole (Clutch)	51000057
17	1	Relay, SPDT, 24VDC, Base Mount	66450032	41	1	DCC, Loader, i-COMM	65100023
18	2	Circuit Breaker, 1 Pole, 20 Amp (>5/8/06)	16660025	42	2	Latch, Quick Release, Kit, Fiberglass	51950021
19	1	Switch, Push Button, Flashing, Led, Green	72700107	43	4	Enclosure, Mounting Foot	51950018
20	1	Kit, Disconnect Switch, w/ Handle	53700567	44	1	Kit, Surge, Absorber, 240V, 8A, .090HM	53700545
21	1	Kit, 7100, Transformer, Surge Absorber (ns)	53700545				
22	1	Kit, Display, LCD, 2-Line w/CONN	53700529				
23	1	Cap, Electrolytic, 33uF, 20%, 50V	16250003				

7100 CONTROL BOX SERVICE PARTS (<2/20/06)



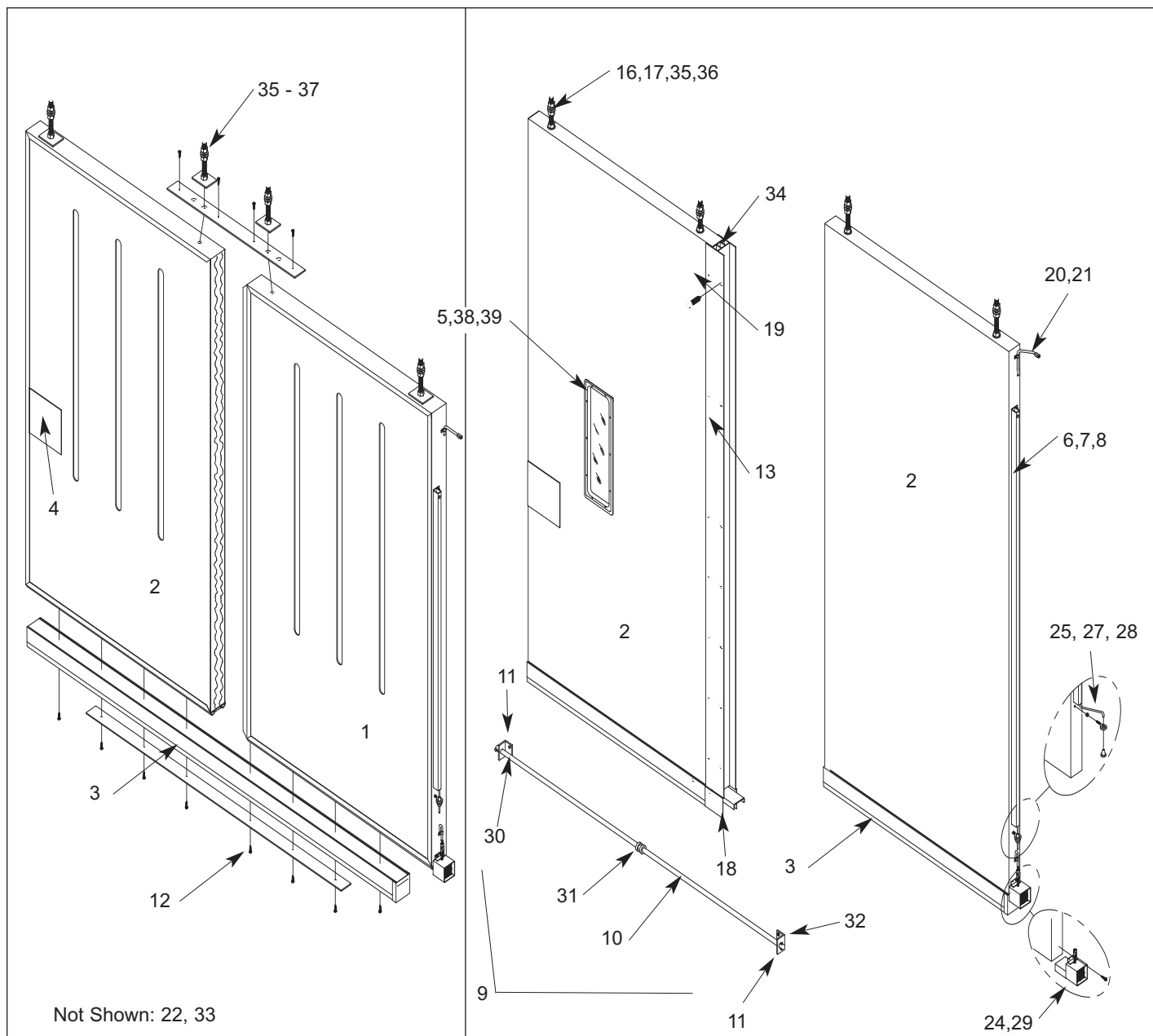
ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Control Box/Backpanel/Enclosure Ass'y	Consult Aft	22	1	Counter	17600022
2	1	Transformer, 750/375VA/120:30/15	73550021	23	1	Cap, Electrolytic, 33uF, 20%, 50V	16250003
3	1	Power Supply, 24VDC, 48W	65700004	24	1	Diode, 3Amp	38150001
4	1	Control Card, 10 I/O 24VDC	65100020	25	1	Surge, Absorber, 82V, 6500A	51950054
5	1	Voltage Comparator (AAR card)	51950055	26	1	Resistor, 3.9K OHM, 1Watt	66550011
6	2	Contactor, 24VDC, 23AMP, 3NO/1NC	17000024	27	5	Terminal, End, Stop, Screwless	73100024
7	1	Contactor, Interlock, MCS	17000010	28	23	Terminal, Cage, 30A, 3 Clamp, Blue	73100056
8	2	Contactor, Auxiliary, 2NC,MCS	17000025	29	8	Terminal, Cage, 30A, Quad Barrier	73100057
9	1	Resistor, 1 OHM, 25Watt	66550012	30	2	Terminal, Cage, 30A, 10P Jump	73100058
10	2	Rectifier, Bridge, 60A, 200V	66270010	31	1	Terminal, Cage, 30A, 3 Clamp, Grd	73100059
11	2/3	Fuse Holder, 2 Pole, 600V, 30A (1 opt)	51000003	32	2	Terminal, Cage, 30A, 3 Clamp, Black	73100060
12	1	Fuse, 10Amp, 600V, CC Time Delay	51000011	33	2	Terminal, Cage, 30A, 3 Clamp, White	73100061
13	1/3	Fuse, 15Amp, 600V, KLDR (2 opt)	51000051	34	-		
14	2	Fuse, 25Amp, 600V, CCMR	51000052	35	1	Step Down Transformer, 2.0KVA, 480/240:240/120	73550024
15	1	Fuse Holder, Glass, 2 Pole	51000053	36	1	Step Down Transformer, 2.0KVA, 600/240/120	73550017
16	1	Fuse, 10A, 32V, 3AG	51000054	37	2	Fuse, 6A, 600V, CC, KLDR (opt: 600V)	51000055
17	1	Relay, Timing, On Delay, 24VDC, DPDT	66450027	38	2	Fuse, 7A, 600V, CC, KLDR (opt: 460V)	51000047
18	1	Socket, Relay, 2 Pole, IDEC	70350012	39	2	Fuse, 6.25Amp, 250V, 3AG, Time Delay (Clutch)	51000017
19	1	Switch, Push Button, Flashing, LED, GRN	72700107	40	1	Fuse Holder, Glass, 1 Pole (Clutch)	51000057
20	1	Kit, Disconnect Switch, w/ Handle	53700567	41	2	Latch, Quick Release, Kit, Fiberglass	51950021
21	1	Kit, 7100, Transformer, Surge Absorber (ns)	53700545	42	2	Enclosure, Mounting Foot	51950018

7100BP PANEL SERVICE PARTS/LIST



ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1/2	Panel, Fiberglass, Right, Left or Set	6361....	24	2	Kit, Panel Bottom Seal Blower	53700647
2	1/2	Panel, Flexible, Right, Left or Set	6361....	25	2	Nut, Hex, 1/4-20, znc	55610002
3	2	Panel, Seal, Bottom	6881....	26	-		
4	1/1	Panel, Seal, Nose, Right, Left or Set (specify fiberglass or flexible)	6880....	27	2	Screw, Eyebolt, 1/4-20 x 1 5/16"	67850134
5	1/2	Panel, Window, Flexible	74080009	28	10'	Cord, Nylon, 3/16", Poly Coat	67600008
6	2	Panel, Retention, Spring (1) & Rope	53700460	29	24	Screw, HWH, Dr/Tap, #14 x 1 1/4"	67860001
7	2	Panel, Retention Spring	70700042	30	4	Anchor, 1" Fab-Lok, .06" Grip	55150065
8	2	Panel, Retention Extrusion	44850165	31	2	Panel, Retention, Slide Collar	70150009
9	2	Panel, Retention, Wall Assembly	6791....	32	4	Screw, HWH, DR/Tap, #14 x 1", Znc	67860101
10	2	Panel, Retention, Rod	45400007	33	1	Kit, Patch Nose Seal	53700465
11	4	Panel, Retention, Wall Bracket	14500893	34	1	Shim, Magnet, 7100 (<12/17/2007)	69000010
12	1	Panel, Magnet (<12/17/2007)	55050002	35	8	Hex Nut, 3/4", S.S. (fiber panel)	55670014
13	1	Kit, Spring/Magnet Plate (<12/17/2007)	53700510	36	8	Washer, FLat, 3/4", S.S. (fiber panel)	74170026
14	2	Standoff, Spring (<12/17/2007)	71300007	37	4	All Thread Rod, 3/4" x 8", S.S. (fiber pan)	67920007
15	4	All Thread Rod, 5/8" x 8", S.S. (flex panel)	67910025	38	a/r	Window Back w/Holes	74080013
16	8	Hex Nut, 5/8" (flex panel)	55660002	39	a/r	Window Front w/o Holes	74080014
17	8	Washer, Flat, 5/8" x 1 3/4" x 9/64", znc.	74160001	40	15'	Rope, Nylon, 3/16", (<12/17/2007)	67600008
18	4	Screw, HHMS, 3/8-16 x 1 1/4" (<12/17/2007)	67880004	41	2	Nut, Hex, 3/8-16, znc (<12/17/2007)	55630003
19	20	Plastic Rivet	16800014	42	2	Stud, 3/8-16 x 6", S.S. (<12/17/2007)	72400010
20	4	Cable Clamp	16700037	43	1	Bracket, Magnet Release (<12/17/2007)	14500896
21	4	Screw, PHMS, PHLP, Tap, #8-18 x 3/4"	67850026	44	1	Mount, Cable Tie (<12/17/2007)	55290009
22	1	Crate, Panel	2792....	45	1	Kit, Panel Retention, Ass'y, Retro, RH	53700477
23	-			46	1	Kit, Panel Retention, Ass'y, Retro, LH	53700482

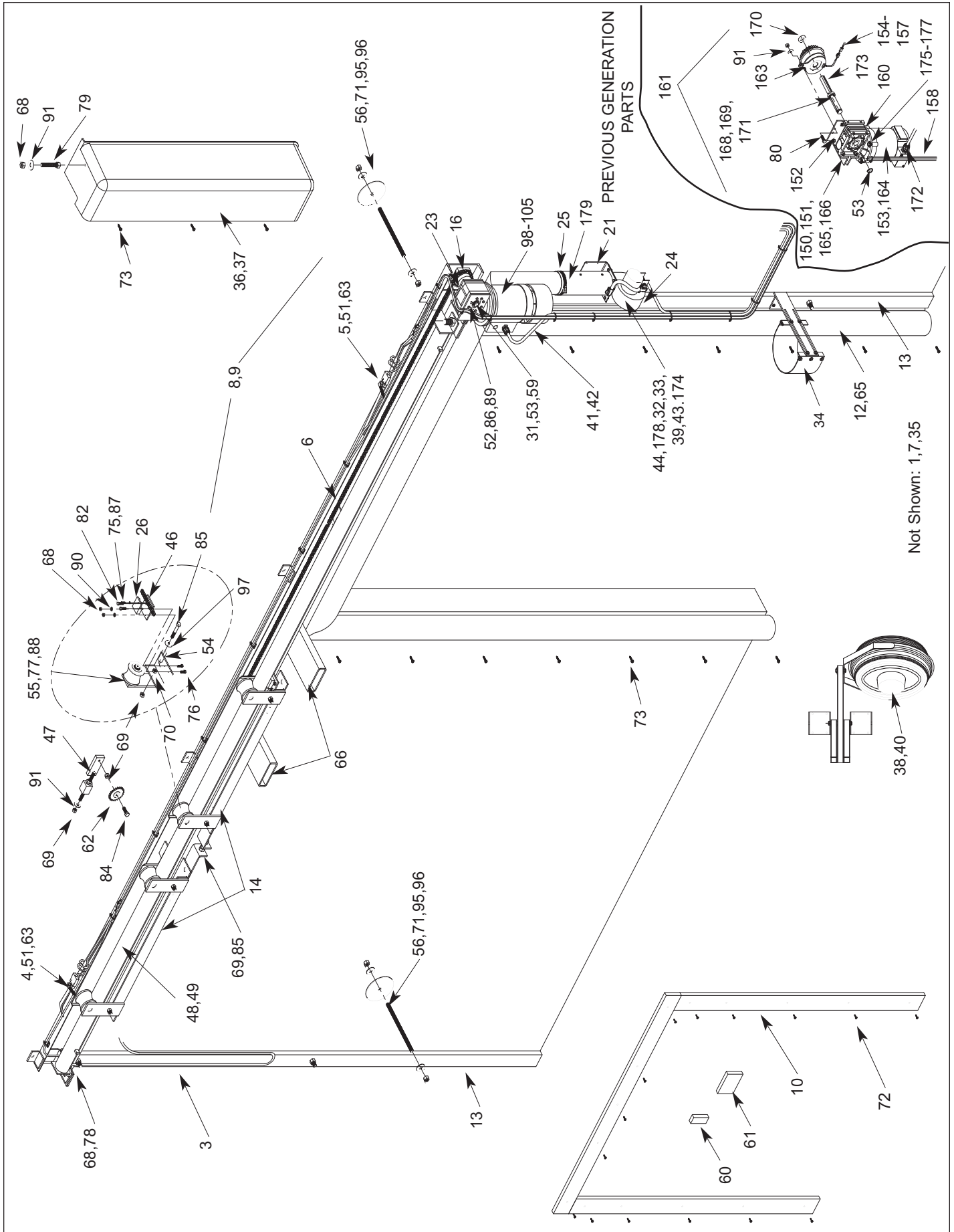
7100SS PANEL SERVICE PARTS/LIST



ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Panel, Fiberglass, Lead, Trail or Set	n/a	20	4	Cable Clamp	16700037
2	1	Panel, Flexible, Lead, Trail or Set	6361....	21	4	Screw, PHMS, PHLP, Tap, #8-18 x 3/4"	67850026
3	2	Panel, Seal, Bottom	6881....	22	1	Crate, Panel	2792....
4	1	Pad, Wear, Lead Panel, SS	61200037	23	-		
5	1	Panel, Window, Flexible	74080009	24	2	Kit, Panel Bottom Seal Blower	53700647
6	1	Panel, Retention, Spring (1) & Rope	53700460	25	1	Nut, Hex, 5/16-18, znc	55620001
7	3	Panel, Retention Spring	70700042	26	-		
8	1	Panel, Retention Extrusion	44850165	27	1	Screw, Eyebolt, 5/16-18 x 2 1/2"	67870100
9	1	Panel, Retention, Wall Assembly	6791....	28	5'	Cord, Nylon, 3/16", Poly Coat	67600008
10	1	Panel, Retention, Rod	45400007	29	24	Screw, HWH, Dr/Tap, #14 x 1 1/4"	67860001
11	2	Panel, Retention, Wall Bracket	14500893	30	2	Anchor, 1" Fab-Lok, .06" Grip	55150065
12	a/r	Screw, HWH Self Tap/Drill 1/4-14 x 2", znc	67860109	31	1	Panel, Retention, Slide Collar	70150009
13	1	Panel Splice, PVC "H" Extrusion, 14', 12', 10'	44850172/173/174	32	2	Screw, HHMS, 1/4-20 x 1 1/4, ZNC	67860015
14	a/r	Tape, Foam Double, .062 x 1" (ns)	72800040	33	1	Kit, Patch Nose Seal	53700465
15	4	All Thread Rod, 8", S.S.	67910025	34	7"	Rubber Foam, "H" Extrusion End Cap	45800062
16	8	Hex Nut, 5/8"	55660002	35	8	Hex Nut, 3/4", S.S. (fiber panel)	Barrier Doors
17	8	Washer, Flat, 5/8" x 1 3/4" x 9/64", znc	74160001	36	8	Washer, FLat, 3/4", S.S. (fiber panel)	Barrier Doors
18	a/r	Neoprene Strip, 1/16" x 4", 30A	55150063	37	4	All Thread Rod, 3/4" x 8", S.S. (fiber pan)	Barrier Doors
19	20	Plastic Rivet	16800014	38	a/r	Window Back w/Holes	74080013
				39	a/r	Window Front w/o Holes	74080014



7100SS DOOR SERVICE PARTS



7100BP / SS DOOR SERVICE PARTS

ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Door Assembly	7100....	73	40	Screw, HHWSMS, #14 x 1 1/4", Znc	67850001
2	1	Cable, Panel Heater, Drive	1591....	74	4	Screw, RHMS, #10-24 x 1"	67850024
3	1	Cable, Panel Heater, Non-Drive	1591....	75	1	Screw, RHMS PHLP, #10-24 x 3/4", Znc	67850030
4	1	Cable, Limit Switch, Open	1592....	76	8	Screw, HWH, DR/Tap, #14 x 1", Znc	67860101
5	1	Cable, Limit Switch, Closed	1592....	77	2	Screw, BHMS, Socket, 1/4-20 x 1/2"	67860110
6	a/r	Drive Chain, #40	1655....	78	2	Screw, HHMS, 5/16-18 x 3 1/2", Gr5, Znc	67870015
7	1	Door Crate	2791....	79	1	Screw, Carriage, 5/16-18 x 2 1/2", Znc	67870034
8	1	Header Weldment (specify RHD/LHD)	4653....	80	7	Screw, HHMS, 5/16-18 x 1", Gr5, znc	67870065
9	1	Header Assembly (specify RHD/LHD)	5220....	81	2	Screw, HHMS, 5/16-18 x 1", Gr8, Znc	67870101
10	1	Kit, Poly Lumber	5337....	82	2	Screw, HHMS, 5/16-18 x 1 1/2", Gr8, Znc	67870102
11	-			83	-		
12	1	Seal, Perimeter Ass'y (Specify Drive & Storage)	6879....	84	1	Screw, HHMS, 1/2-13 x 1 1/2", Gr5, znc	67900005
13	2	Support Post	7266....	85	2	Screw, HHMS, 1/2-13 x 4", Gr5, znc	67900023
14	1/2	Header Trolley (specify SS-R/L, Bi-Part)	7385....	86	8	Screw, HHMS, M6-1.0x16MM, GR8	67930006
15	-			87	2	Washer, Lock, Split, #10, Znc	74100001
16	1	Gearbox Bushing	12500036	88	4	Washer, Flat, 1/4 x 5/8 x .050, SS	74110003
17	1	Drive Chain Wear Pad	13000041	89	8	Washer, Lock, Split, 1/4", znc	74110004
18	-			90	2	Washer, Lock, Split, 5/16, Znc	74120002
19	-			91	2	Washer, Flat, 5/16, Znc	74120003
20	-			92	-		
21	-			93	-		
22	1	Drive Chain Attachment, LH Trolley	14500831	94	2	Washer, Flat, 1/2 x 1 3/8" x 7/64", Znc	74150001
23	1	Bracket, Drive Shroud, 7100	14501113	95	10/12	Backer plate, 1/8" x 6" Ø, Znc	65000723
24	20/50'	Cable, Blower	15650204	96	20/24	Washer, Flat, 5/8 x 1-3/4 x 9/64, Znc	74160001
25	1	Clamp, Nose, Snap lock, 2-5" STNLS	16700020	97	4	Washer, Trolley	74170021
26	1	Drive Chain Trolley Clamp	16700035	98	1	Kit, 7100BP, M/B/G/S, RHD, 460V	53700640
27	-			99	1	Kit, 7100SS, M/B/G/S, RHD, 460V	53700642
28	-			100	1	Kit, 7100BP, M/B/G/S, LHD, 460V	53700661
29	-			101	1	Kit, 7100BP, M/B/G/S, RHD, Not 460V	53700662
30	-			102	1	Kit, 7100BP, M/B/G/S, LHD, Not 460V	53700663
31	1	Key, Gearbox, 1/4" SQ x 3 1/2"	53550010	103	1	Kit, 7100SS, M/B/G/S, LHD, Not 460V	53700664
32	1	Kit, Blower, Heater, Air seal, PTC, 110V	53700760	104	1	Kit, 7100SS, M/B/G/S, RHD, Not 460V	53700665
33	1	Kit, Blower, Heater, Air seal, PTC, 230V	53700761	105	1	Kit, 7100SS, M/B/G/S, LHD, 460V	53700666
34	1	Panel Guide (S.S. only)	53700458	ITEM QTY PREVIOUS GENERATION (<12/17/07) P/N			
35	1	Kit, Spare Parts Box (not shown)	53700468	150	2	Bracket, Gearbox Mount Plate (<12/17/07)	14500829
36	1	Shroud, Motor, RHD, Kit	53700480	151	2	Bracket, Clutch/Motor/Gearbox Mount (<12/17/07)	14500894
37	1	Shroud, Motor, LHD, Kit	53700481	152	1	Bracket, Clutch, Anti-Rotation, 7100 (<12/17/07)	14500895
38	1	Kit, Curtain Fan, 115V	53700769	153	1	Motor Brush Pair (<12/17/07)	15000010
39	1	Kit, Blower, Air seal, 4", 120V (cooler)	53700765	154	1	Cable, Assembly, Clutch, 10' (<12/17/07)	15650125
40	1	Kit, Curtain Fan, 220V, 1 PH	53700770	155	1	Cable, Assembly, Clutch, 20' (<12/17/07)	15650126
41	1	Kit, 7100, Cable, Motor, 20'	53700637	156	1	Cable, Assembly, Clutch, 30' (<12/17/07)	15650127
42	1	Kit, 7100, Cable, Motor, 50'	53700638	157	1	Cable, Assembly, Clutch, 50' (<12/17/07)	15650128
43	1	Kit, Blower, Air seal, 4", 230V (cooler)	53700766	158	20/50'	Cable, Motor (<12/17/07)	15650205
44	1	Blower 140 CFM 115V (Thermal Air Seal)	13250025	159	-		
45	1	Motor, Brake, Bevel Gearbox, 1HP, 230/460V, 7100	55250130	160	1	Gearbox (<12/17/07)	51250014
46	1	Drive Chain Attachment, RH Trolley	65000424	161	1	Kit, 7100, Clutch Retrofit (<12/17/07)	53700492
47	1	Drive Chain Tensioner	65000430	162	1	Clutch, 7100, BP (<12/17/07)	55150079
48	2	Limit Switch Strike Plate 36" (dow <= 84")	65000431	163	1	Clutch, 7100, SS (<12/17/07)	55150105
49	2	Limit Switch Strike Plate 42" (dow > 84")	65000432	164	1	Motor (<12/17/07)	55250090
51	2	Limit Switch, Plate Mount	65000433	165	2	Nut, Hex, Nylon, Lock, 5/16-18, Znc	55620010
52	1	Gearbox, Plate Weldment	65000613	166	2	Screw, HHMS, 5/16-18 x 1 1/2", Gr5, Znc	67870017
53	1	Retaining Ring	67020052	167	1	Shaft, Drive, 7100, BP (<12/17/07)	68950132
54	4	Header Trolley Roller, Bottom	67200046	168	1	Shaft, Gearbox, Clutch, 7100 (<12/17/07)	68950133
55	4	Header Trolley Roller Assembly	67200052	169	1	Shaft, Gearbox Weldment, SS (<12/17/07)	68950135
56	10/12	Thru-Bolt All Thread Rods, 5/8"-11 x 12"	67900042	170	1	Spacer, Clutch, ZNC, 7100 (qty=2 <5/30/06)	70450102
57	-			171	1	Spacer, Gearbox, 7100 (qty=0 <5/30/06)	70450118
58	1	Gearbox Shaft, 7100, BP	68950147	172	1	Fitting, Straight, L/T, 1/2" (<12/17/07)	45550015
59	1	Gearbox Shaft, 7100, SS	68950148	173	1	Clutch Key, 3/8" SQ x 3 1/4" (<12/17/07)	53550009
60	6	Shim, Support Tube, 3", 7100	69000008	174	1	Blower 70 CFM 115V (<12/17/07)	13250002
61	6	Shim, Header, 10", 7100	69000009	175	4	Screw, 3/8-16 x 1 1/4", Gr 5, znc	67880004
62	1	Sprocket, Idler	70800028	176	4	Washer, Flat, 3/8" x 1" x .063", znc	74130001
63	2	Limit Switch	53700512	177	4	Washer, Lock, Split, 3/8", znc	74130002
64	9"	Drive Chain Wear Pad Tape	72800036	178	1	Blower 582 CFM 115V (Fan) (<10/06/09)	13250065
65	1	Seal, Perimeter Track (18')	73400002	179	1	Blower, Thermal Sensor (<10/06/09)	n/a
66	2	Header Lifting Bracket	73870033				
67	-						
68	2	Nut, Hex, 5/16-18, Znc	55620001				
69	6	Nut, Hex, 1/2-13, Znc	55650001				
70	4	Nut, Hex, Lock, 1/2-13, Znc	55650004				
71	20/24	Nut, Hex, 5/8-11, Znc	55660001				
72	a/r	Fab Lok, 5/16" x 1.8"	66840016				

Note: Single Slide Door can be built with either of the following conditions. Make sure when ordering parts to configure properly.

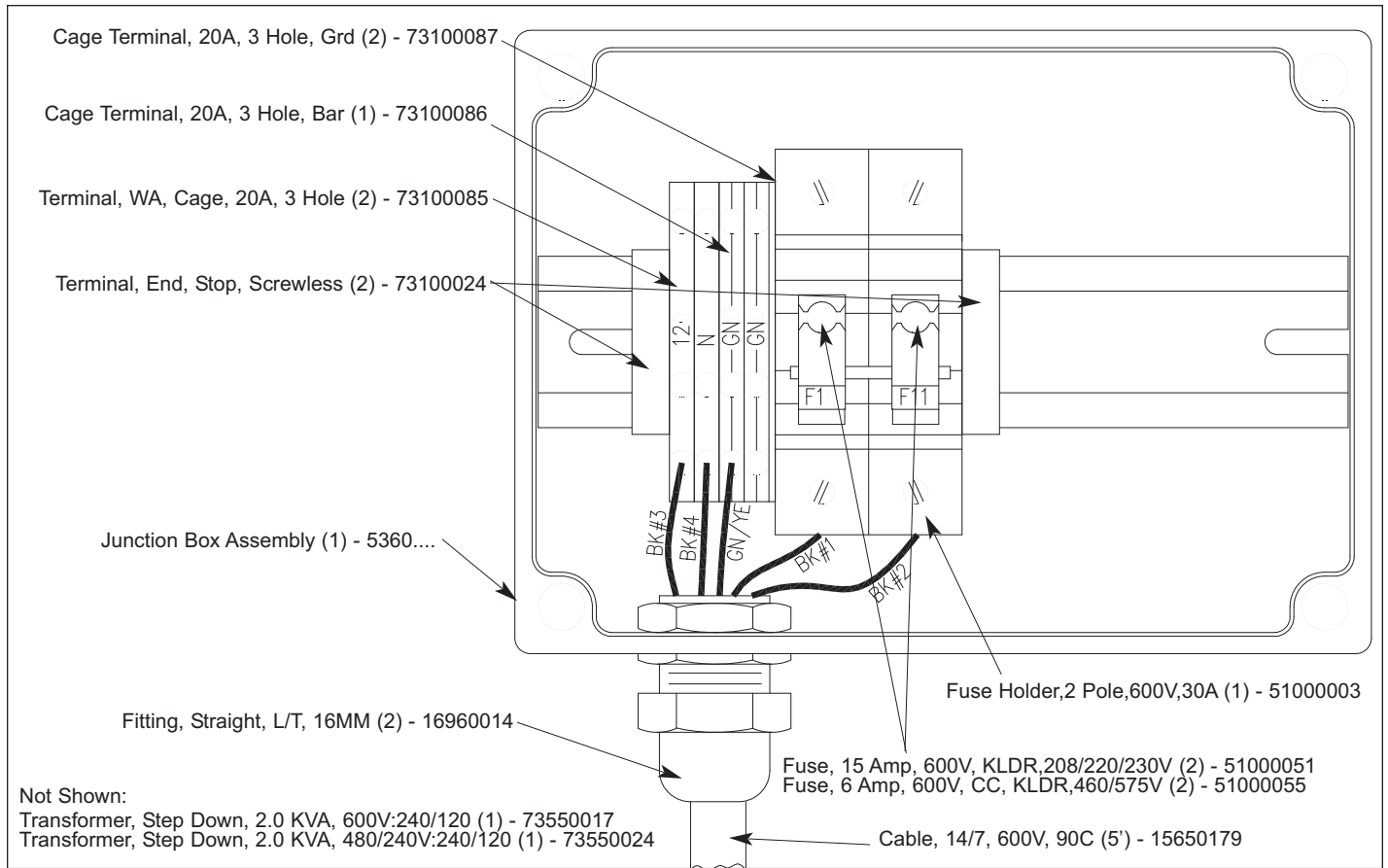
RHD & RH Storage

RHD & LH Storage

LHD & LH Storage

LHD & RH Storage

7100 JUNCTION BOX ASS'Y SERVICE PARTS (>12/17/07)



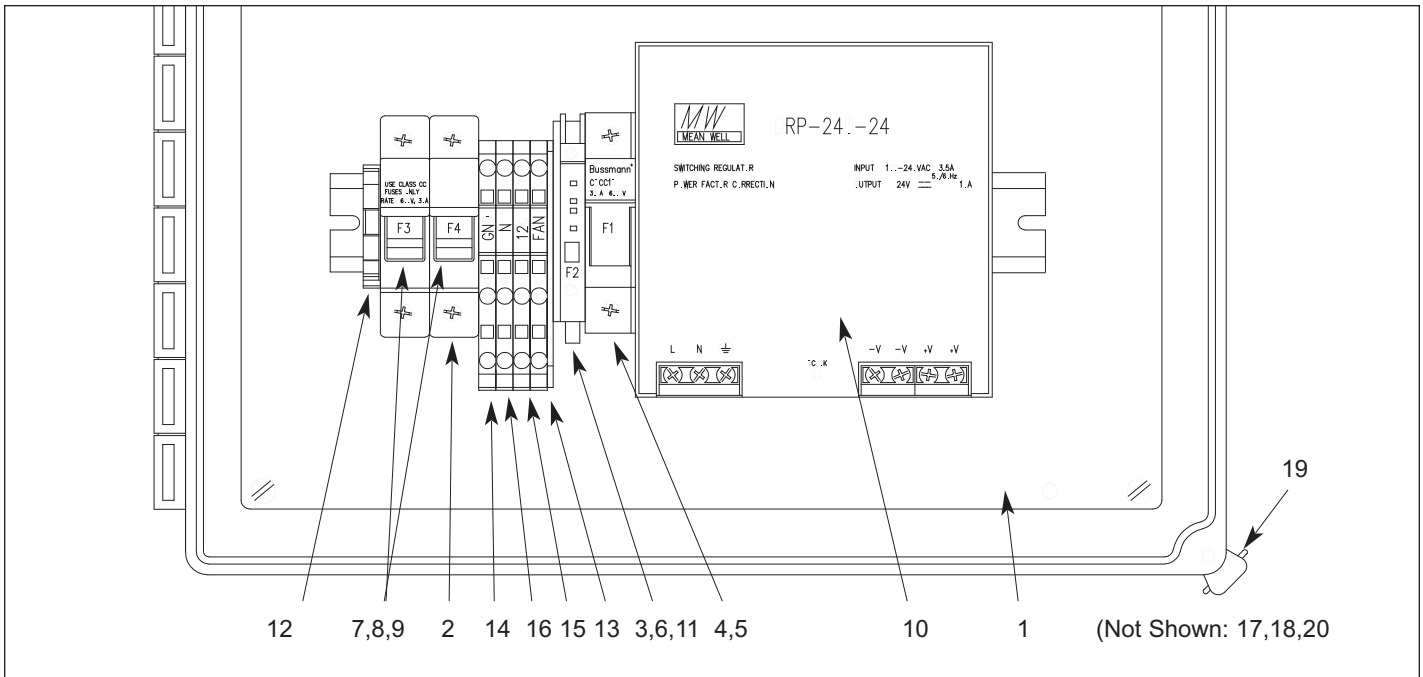


7100 MANUAL DOOR SERVICE PARTS LIST

ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Header Assembly (specify RH/LH)	5221....	47	-		
2	1	Header Weldment (specify RH/LH)	4654....	48	2	Screw, HHMS, 1/2-13 x 4", Gr5, znc	67900023
3	1/1	Header Trolley (specify SS-R/L, Bi-Part)	7385....	49	-		
4	4	Header Trolley Roller Assembly	67200052	50	-		
5	4	Header Trolley Roller, Bottom	67200046	51	-		
6	2	Header Lifting Bracket	73870033	52	2	Washer, Flat, 1/2 x 1 3/8" x 7/64", Znc	74150001
7	1	Shroud, Motor, RHD, Kit	53700480	53	4	Washer, Flat, 1/4 x 5/8 x .050, SS	74110003
8	1	Shroud, Motor, LHD, Kit	53700481	54	4	Washer, Trolley	74170021
9	1	Kit, Curtain Fan, 115V	53700769	55	1	Poly Lumber Kit	5337....
10	1	Kit, Curtain Fan, 220V, 1 PH	53700770	56	1	Kit, Blower, Heater, Air seal, PTC, 110V	53700760
11	-			57	1	Kit, Blower, Heater, Air seal, PTC, 230V	53700761
12	-			58	a/r	Fab Lok, 5/16" x 1.8"	66840016
13	-			59	1	Control Box, Ass'y, Defrost, 120V, 7100, Manual	1737....
14	-			60	1	Panel, Flexible, Lead, Trail or Set	6361....
15	-			61	2	Panel, Seal, Bottom	6881....
16	-			62	1	Panel, Window, Flexible (include (2) 70450076 & (19') 45800043)	74080009
17	2	Support Post	7266....	63	1	Panel, Retention, Spring (1) & Rope	53700460
18	1	Seal, Perimeter Assembly	6879....	64	3	Panel, Retention Spring	70700042
19	1	Seal, Perimeter Track (18')	73400002	65	1	Panel, Retention Extrusion	44850165
20	20/50'	Cable, Blower	15650204	66	1	Panel, Retention, Wall Assembly	6791....
21	1	Cable, Panel Heater, Non-Drive	1591....	67	1	Panel, Retention, Rod	45400007
22	-	see below		68	2	Panel, Retention, Wall Bracket	14500893
23	-	see below		69	a/r	Screw, HWH Self Tap/Drill 1/4-14 x 2", znc	67860109
24	1	Blower 70 CFM 120V	13250002	70	1	Panel Splice, PVC "H" Extrusion, 14', 12', 10'	44850172-174
25	1	Blower 135 CFM 230V	13250027	71	4	All Thread Rod, 8", S.S.	67910025
26	-	see below		72	6	Hex Nut, 5/8"	55660002
27	-	see below		73	6	Washer, Flat, 5/8" x 1 3/4" x 9/64", znc	74160001
28	-	see below		74	20	Plastic Rivet	16800014
29	10/12	Thru-Bolt All Thread Rods, 5/8"-11 x 12"	67900042	75	4	Cable Clamp	16700037
30	10/12	Thru-Bolt Plates, 6" Ø	65000723	76	4	Screw, PHMS, PHLP, Tap, #8-18 x 3/4"	67850026
31	1	Clamp, Nose, Snap lock, 2-5" STNLS	16700020	77	1	Crate, Panel (not shown)	2792....
32	-			78	2	Kit, Panel Bottom Seal Blower	53700457
33	-			79	1	Nut, Hex, 5/16-18, znc	55620001
34	-			80	1	Handle, Pull, 3" x 5", SS	51850031
35	4	Nut, Hex, Lock, 1/2-13, Znc	55650004	81	1	Screw, Eyebolt, 5/16-18 x 2 1/2"	67870100
36	20/24	Nut, Hex, 5/8-11, Znc	55660001	82	5'	Cord, Nylon, 3/16", Poly Coat	67600008
37	40	Screw, HWHMS, #14 x 1 1/4", Znc	67850001	83	24	Screw, HWH, Dr/Tap, #14 x 1 1/4"	67860001
38	1	Handle, Hand / Foot, 6 3/4", Steel, znc	51850002	84	2	Anchor, 1" Fab-Lok, .06" Grip	55150065
39	1	Handle, Pull, 3" x 5", SS	51850031	85	1	Panel, Retention, Slide Collar	70150009
40	2	Screw, BHMS, Socket, 1/4-20 x 1/2"	67860110	86	2	Screw, HWH, DR/Tap, #14 x 1", Znc	67860101
41	8	Screw, HWH, DR/Tap, #14 x 1", Znc	67860101	87	1	Kit, Patch Nose Seal (not shown)	53700465
42	2	Screw, HHMS, 5/16-18 x 3 1/2", Gr5, Znc	67870015	88	7"	Rubber Foam, "H" Extrusion End Cap	45800062
43	1	Panel Guide	53700458	89	20/24	Washer, Flat, 5/8 x 1-3/4 x 9/64, ZNC	74160001
44	-			90	1	Door Assembly	7100....
45	2	Screw, HHMS, 5/16-18 x 1", Gr8, Znc	67870101				
46	-						

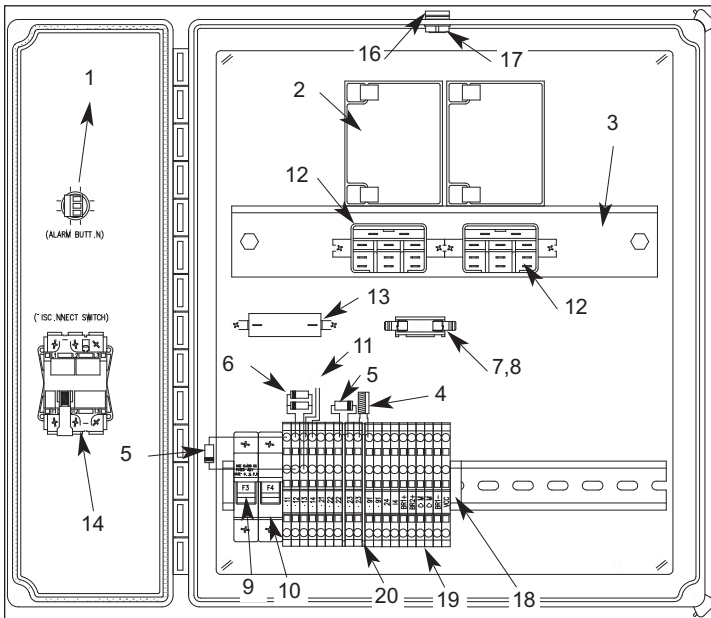
ITEM	QTY	PREVIOUS GENERATION DESCRIPTION	P/N				
22	1	Blower Mount Bracket (<10/06/09)	n/a				
23	1	Blower Duct Reducer (<10/06/09)	n/a				
26	1	Blower, Thermal Sensor (<10/06/09)	n/a				
27	1	Heater 1000W, 120V, 2.375 Ø (<10/06/09)	n/a				
28	1	Heater 1000W, 220V, 2.375 Ø (<10/06/09)	n/a				

7100 MANUAL CONTROL BOX SERVICE PARTS LIST



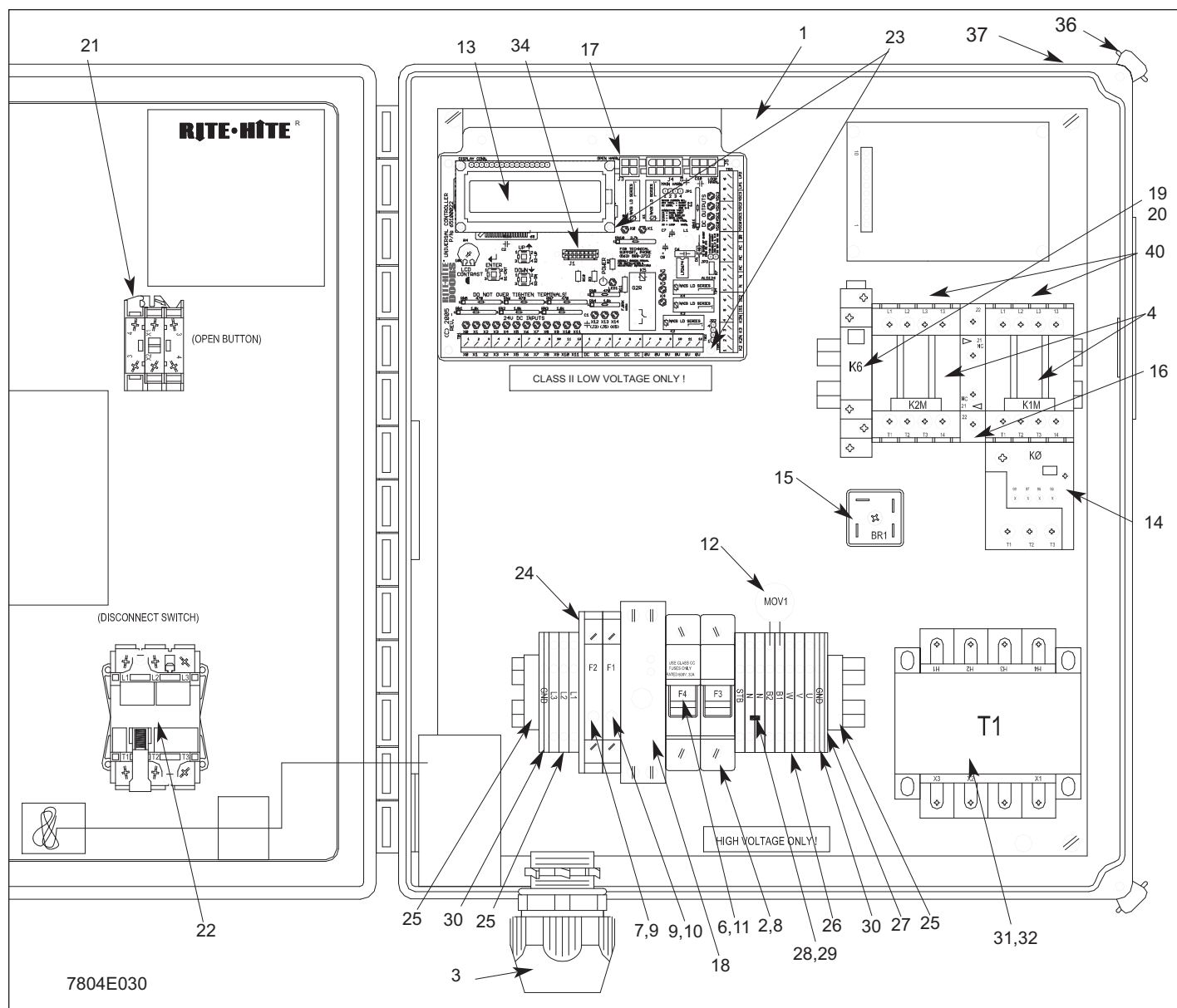
ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Control Box Assembly	1737....	11	1	Terminal, End Barrier, Single Tier	73100019
2	1	Fuse Holder, 2 Pole, 600V, 30A	51000003	12	1	Terminal, End, Stop, Screwless	73100024
3	1	Fuse Holder, 1 Pole, 300V, 12A	51000004	13	1	Terminal, Cage, 30A, Quad Barrier	73100057
4	1	Fuse Holder, 1 Pole, 600V, 30A	51000019	14	1	Terminal, Cage, 30A, 3 Clamp, Grd	73100059
5	1	Fuse 10 Amp, 600V, CC, KLDR	51000033	15	2	Terminal, Cage, 30A, 3 Clamp, Black	73100060
6	1	Fuse 4 Amp, Fast Acting	51000042	16	1	Terminal, Cage, 30A, 3 Clamp, White	73100061
7	2	Fuse, 7A, 600V, CC, KLDR (460V only)	51000047	17	1	Step Down Transformer, 2.0KVA, 600/:240/120	73550017
8	2	Fuse, 15Amp, 600V, KLDR (230V only)	51000051	18	1	Step Down Transformer, 2.0KVA, 480/240:240/120	73550024
9	2	Fuse, 6A, 600V, CC, KLDR (600V only)	51000055	19	2	Latch, Quick Release, Kit, Fiberglass	51950021
10	1	Power Supply, 24VDC, 240W	65700005	20	4	Enclosure, Mounting Foot	51950018

7100 BATTERY BACKUP SERVICE PARTS (<6/2006)



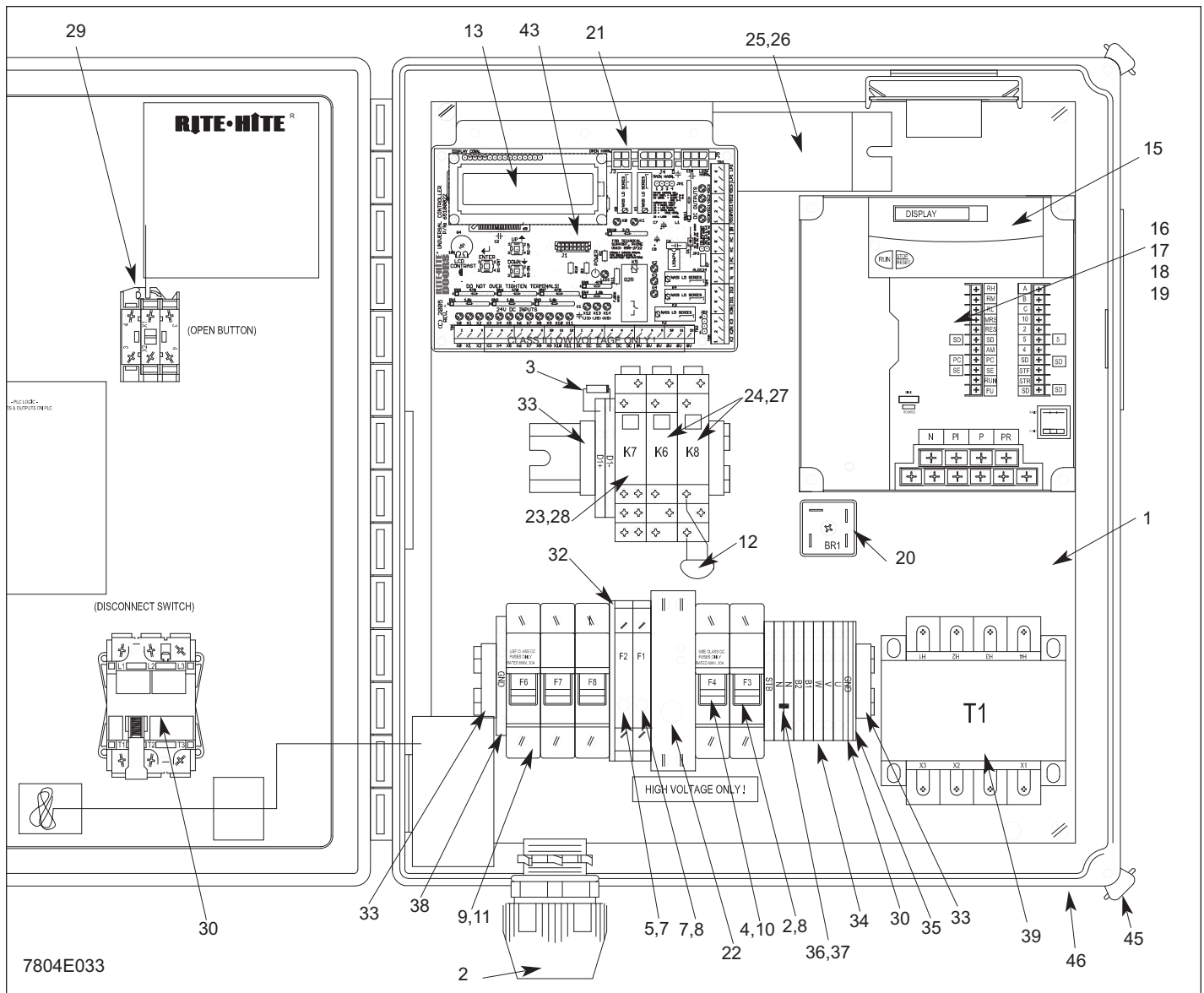
ITEM	QTY	DESCRIPTION	P/N
1	1	Alarm, Audible, 24VAC/DC, 22.5mm	11050007
2	2	Battery, 12V, 5AH	12450003
3	1	Bracket, Battery, Mount	14500861
4	1	Cap, Electro, 2200UF, 50V	16250004
5	2	Diode, 1N5401, 3AMP, 100V	38150001
6	2	Diode, Zenor, 6V, 5W	38150005
7	1	Fuse, 1AMP, 250V, Time Delay	51000002
8	1	Fuse Holder, 2Pole, 600V, 30A	51000003
9	2	Fuse, 25AMP, 600V, CCMR	51000052
10	1	Fuse Holder, Glass, 2 Pole	51000053
11	1	Fuse, 1.85A, PTC	51000056
12	2	Relay, 3PDT, 24VDC, 30AMP	66450028
13	1	Resistor, 50 OHM, 25W	66550015
14	1	Kit, Disconnect Switch, w/ Handle	53700567
15	-		
16	1	Vent, Gore, Membrane	74050003
17	1	Vent, Gore, Membrane, Nut	74050004
18	2	Terminal, End Stop, Screwless	73100024
19	19	Terminal, Cage, 30A, 3 Clamp Blue	73100056
20	3	Terminal, Cage, 30A, Quad Barrier	73100057
21	1	Terminal, Cage, 30A, 10P Jump	73100058

8000 CONTROL BOX SERVICE PARTS\LIST (>2/20/06)

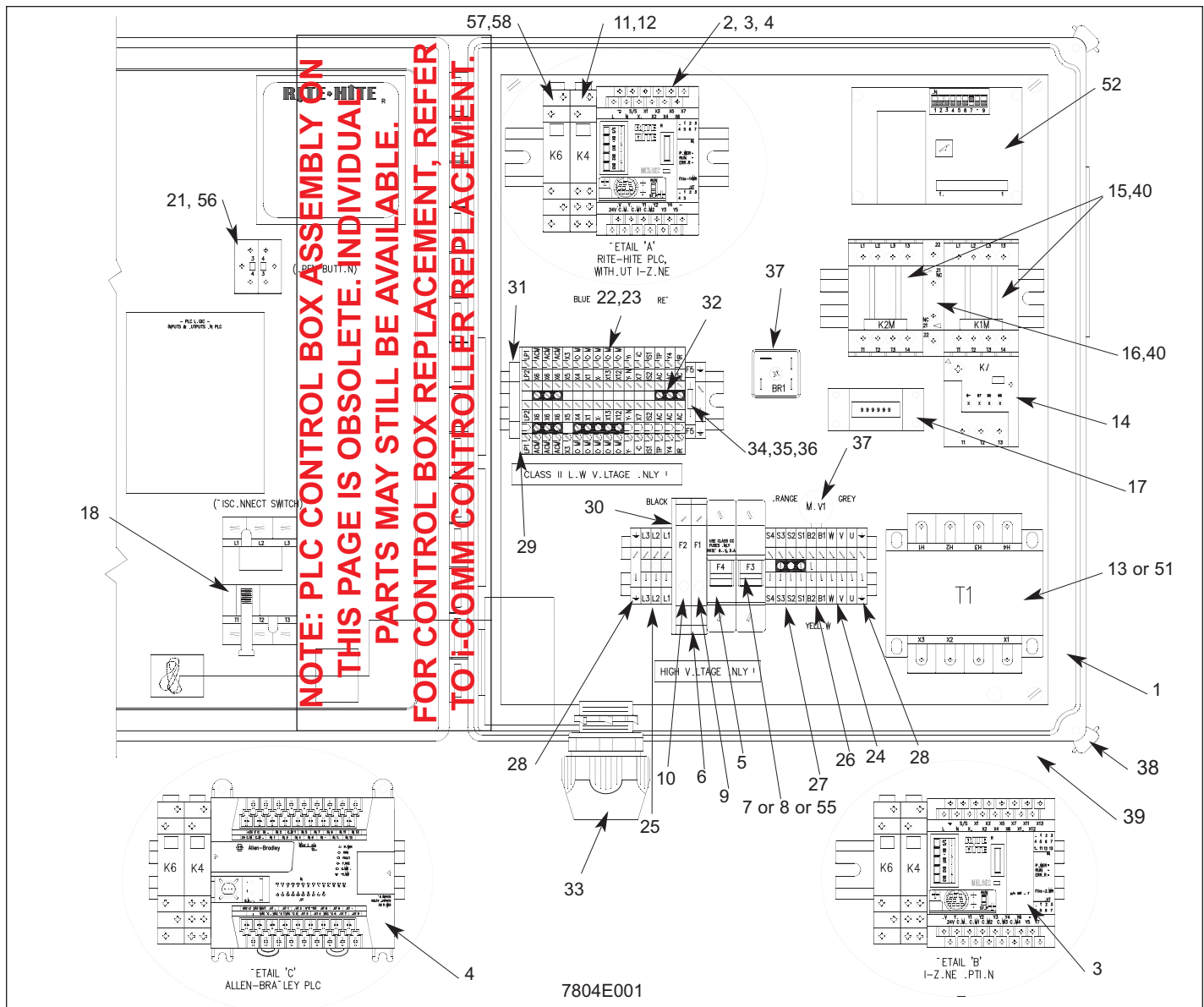


ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Control Box, Backpanel or Enclosure Ass'y	1739...	21	1	Open Button	72700005
2	1	Circuit Breaker, 2 Pole, 1 Amp (400V 50Hz)	16660006	22	1	Kit, Disconnect Switch, w/ Handle	53700567
3	1	Connector Conduit, L/T, 1"	16960001	23	a/r	Standoff's	71300005
4	2	Contactor, 24VAC, 16 AMP, 50/60HZ	17000020	24	1	Terminal End Barrier, Single Tier	73100019
5	1	Contactor Interlock	17000010	25	2	End Barrier Screwless	73100024
6	2	Fuse, .5 Amp, 600V, Time Delay (460-575V)	51000001	26	11	Terminal WA, Cage, 20 Amp, 3 Hole	73100085
7	1	Fuse, 1 Amp, 3 AG	51000002	27	1	Terminal WA, Cage, 20 Amp, 3 Hole, Bar	73100086
8	1	Fuse Holder, 2 Pole, 600V, 30A	51000003	28	1	Terminal WA, Cage, 20 Amp, Jump, 2P	73100081
9	2	Fuse Holder, 1 Pole, 300V, 12A	51000004	29	1	Terminal WA, Cage, 20 Amp, Jump, 3P	73100082
10	1	Fuse, 2 Amp, 3 AG	51000005	30	2	Terminal WA, Cage, 20 Amp, 3 Hole, Gnd	73100087
11	2	Fuse, 1 Amp, 600V, CC, Time Delay (208-240V)	51000023	31	1	Transformer 208V, 230V, 460V	73550029
12	1	Surge Absorber	51950059	32	1	Transformer 380V, 415V, 575V	73550030
13	1	Kit, Display, LCD, 2-Line w/CONN	53700529	33	-		
14	1	Kit, Circuit Breaker O/L 1.6-5 amp w/Bracket	53700118	34	1	DCC, Loader, i-COMM	65100023
15	1	Kit, Rectifier,Brake,KEB (8000/CL)	53700471	35	-		
16	1	Kit, Contactor/Interlock	53700483	36	2	Latch, Quick Release, Kit, Fiberglass	51950021
17	1	Kit, Controller, i-COMM	53700528	37	4	Enclosure, Mounting Foot	51950018
18	1	Power Supply, DIN, 24VDC, 18W	65700006	38	1	Line Reactor, 460V (not shown)	55150174
19	1	Relay SPDT, 24VDC 10 Amp	66450014	39	1	Line Reactor, 230V (not shown)	55150175
20	1	Relay Socket 1 Pole 250V, 10A	70350002	40	2	Varistor, 100C, Contactor, Surge Suppress	73990002

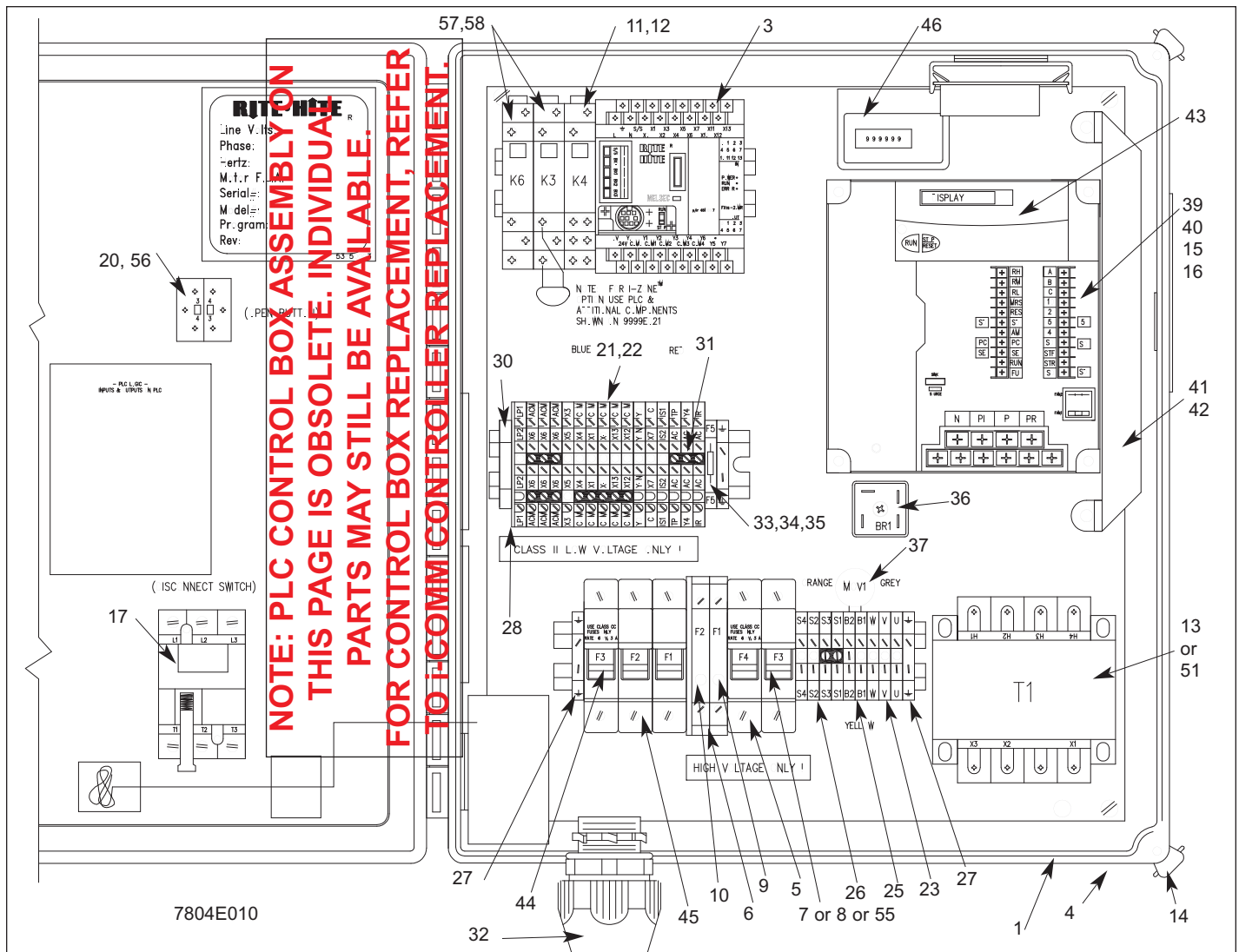
8000 PRO SYS C- BOX SERVICE PARTS\LIST (>2/20/06)



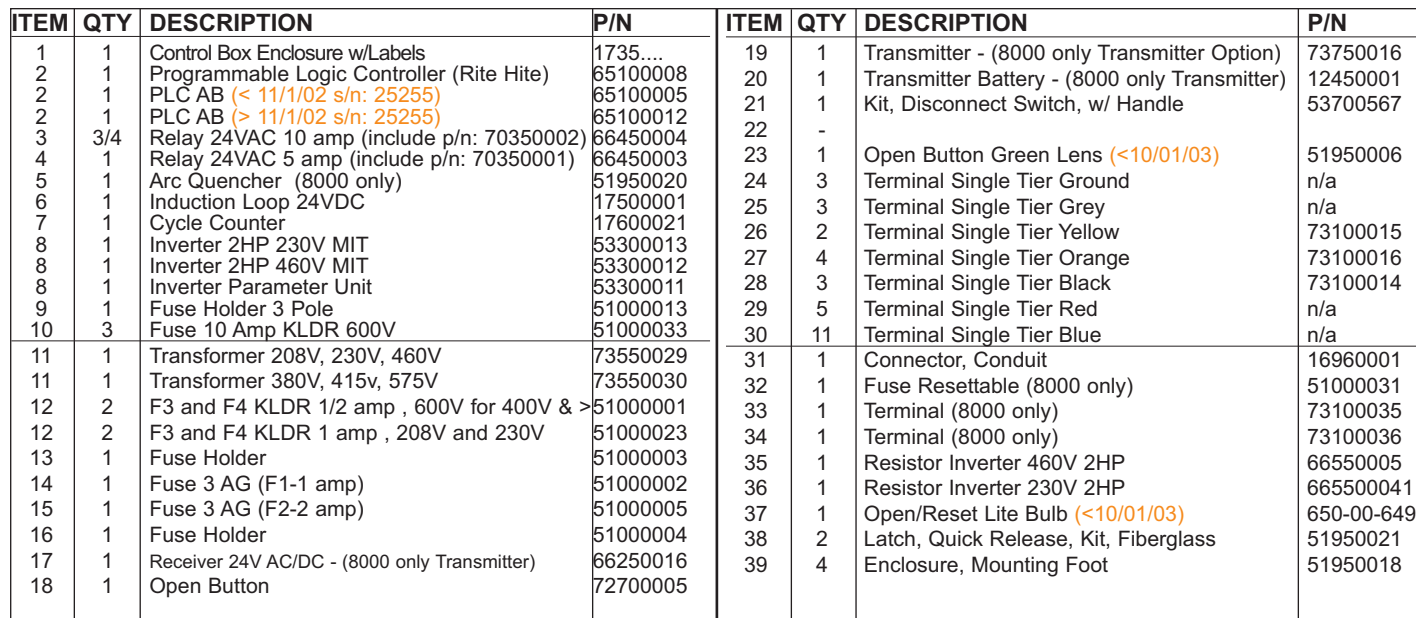
ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Control Box Enclosure w/Labels	1739....	25	1	Resistor Inverter 230V 2HP	66550004
2	1	Connector Conduit, L/T, 1"	16960001	26	1	Resistor Inverter 460V 2HP	66550005
3	1	Diode, 1N5401, 3AMP, 100V	38150001	27	1	Relay Socket 2 Pole 250V, 5A	70350001
4	2	Fuse, .5 Amp, 600V, Time Delay (460-575V)	51000001	28	1	Relay Socket 1 Pole 250V, 10A	70350002
5	1	Fuse, 1 Amp, 3 AG	51000002	29	1	Open Button	72700005
6	1	Fuse Holder, 2 Pole, 600V, 30A	51000003	30	1	Kit, Disconnect Switch, w/ Handle	53700567
7	2	Fuse Holder, 1 Pole, 300V, 12A	51000004	31	-		
8	1	Fuse, 2 Amp, 3 AG	51000005	32	1	Terminal End Barrier, Fuse Holder	73100019
9	1	Fuse Holder 3 Pole	51000013	33	2	End Barrier Screwless	73100024
10	2	Fuse, 1 Amp, 600V, CC, Time Delay (208-240V)	51000023	34	10	Terminal WA, Cage, 20 Amp, 3 Hole	73100085
11	3	Fuse 10 Amp KLDR 600V	51000033	35	1	Terminal WA, Cage, 20 Amp, 3 Hole, Bar	73100086
12	1	Arc Suppressor .01MF, 22OHM	51950020	36	1	Terminal WA, Cage, 20 Amp, Jump, 2P	73100081
13	1	Kit, Display, LCD, 2-Line w/CONN	53700529	37	1	Terminal WA, Cage, 20 Amp, Jump, 3P	73100082
14	1	Harness Kit (I-Zone)	n/a	38	2	Terminal WA, Cage, 20 Amp, 3 Hole, Gnd	73100087
15	1	Inverter Parameter Unit	53300011	39	1	Transformer 208V, 230V, 460V	73550029
16	1	Inverter 2HP 460V MIT	53300012	40	1	Alarm, Audible, 24VAC/DC, 22.5MM (I-Zone)	11050007
17	1	Inverter 2HP 230V MIT	53300013	41	-		
18	1	Inverter 2HP 460V AB	53300035	42	-		
19	1	Inverter 2HP 230V AB	53300037	43	1	DCC, Loader, i-COMM	65100023
20	1	Kit, Rectifier,Brake,KEB (8000/CL)	53700471	44	-		
21	1	Kit, Controller, i-COMM	53700528	45	2	Latch, Quick Release, Kit, Fiberglass	51950021
22	1	Power Supply, DIN, 24VDC, 18W	65700006	46	4	Enclosure, Mounting Foot	51950018
23	1	Relay DPDT, 24VAC 5 Amp	66450003	47	1	Line Reactor, 460V (not shown)	55150174
24	1	Relay SPD, 24VDC 10 Amp	66450014	48	1	Line Reactor, 230V (not shown)	55150175

8000/87/CL/XL CONTROL BOX (<2/20/06 thru >5/25/04) SERVICE PARTS\LIST

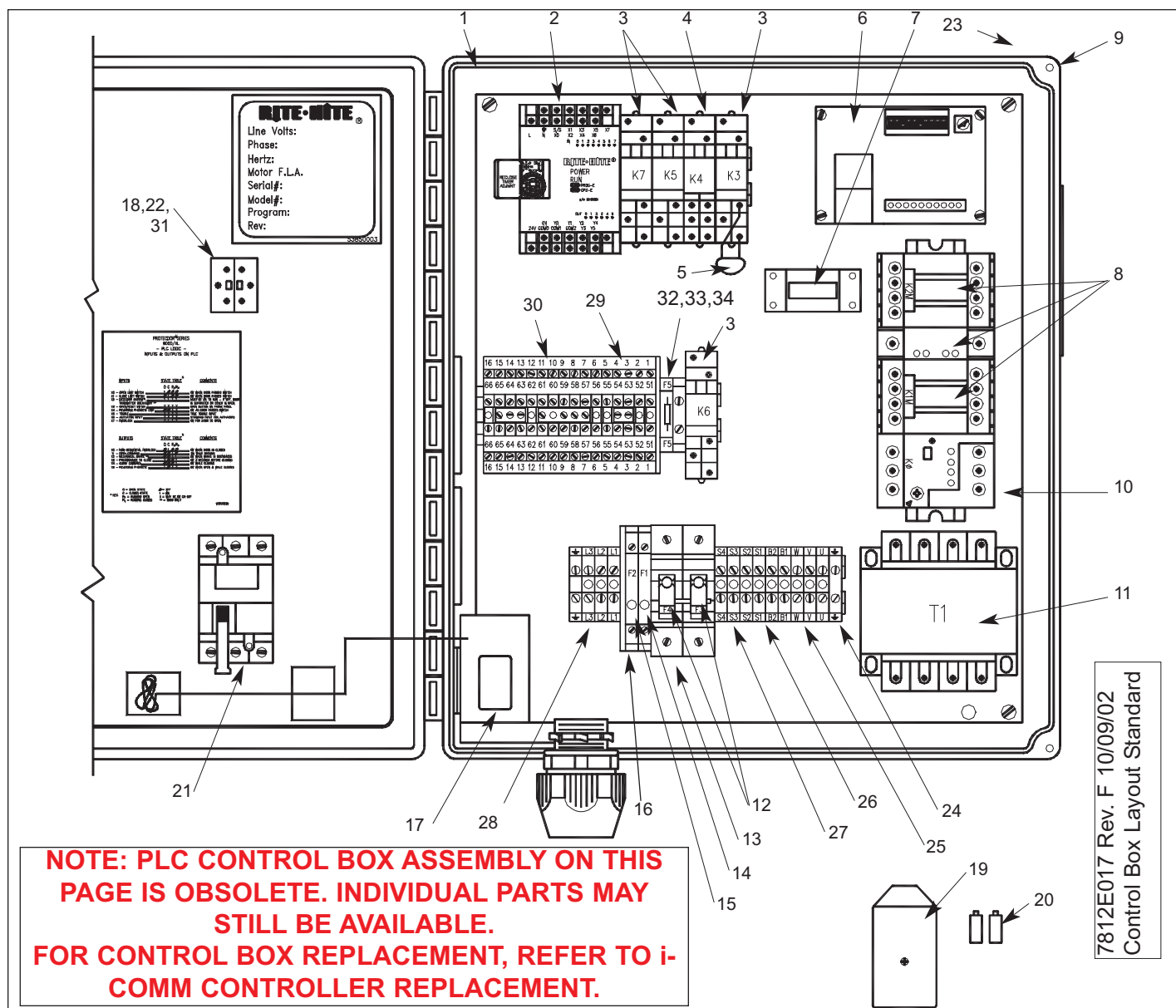
ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Control Box Enclosure w/Labels	1735....	29	1	Terminal End Barrier, Double Tier	n/a
2	1	Programmable Logic Controller 14 I/O (RH)	65100008	30	1	Terminal End Barrier, Single Tier	73100019
3	1	Programmable Logic Controller 20 I/O (RH)	65100007	31	1	End Barrier Screwless	73100024
4	1	Programmable Logic Controller Allen Bradley	65100012	32	2	Jumper, 10 Pole	53500003
5	1	Fuse Holder	51000003	33	1	Connector Conduit, L/T, 1"	16960001
6	2	Fuse Holder	51000004	34	1	Fuse (8000 only)	51000031
7	2	F3 & F4 KLDR 1/2 amp, 600V for 400V & >	51000001	35	1	Terminal Component (8000 only)	73100035
8	2	F3 & F4 KLDR 1 amp, 208V & 230V	51000023	36	1	Terminal Component Insert (8000 only)	73100036
9	1	Fuse 3 AG (1 amp)	51000002	37	1	Kit, 8000, Rectifier, Brake, KEB (not on 8000XL)	53700471
10	1	Fuse 3 AG (2 amp)	51000005	38	2	Latch, Quick Release, Kit, Fiberglass	51950021
11	1	Relay 24VAC 5 amp	66450003	39	4	Enclosure, Mounting Foot	51950018
12	1	Relay Socket 2 Pole 600V, 30A	70350001	40	1	Kit, Contactor/Interlock	53700483
13	1	Transformer 208V, 230V, 460V	73550029	OPTIONAL ITEMS (NOT SHOWN)			
14	1	Kit, Circuit Breaker O/L 1.6-5 amp w/Bracket	53700118	51	1	Transformer 380V, 415V, 575V	73550030
15	2	Contactor, 24VAC, 16 AMP, 50/60HZ	17000020	52	1	Induction Loop 24VDC	17500001
16	1	Contactor Interlock	17000010	53	-		
17	1	Cycle Counter	17600021	54	1	Partial Open 4 I/O	65100015
18	1	Kit, Disconnect Switch, w/ Handle	53700567	55	1	Circuit Breaker, 2 Pole, 1 AMP (Euro only)	16660006
19	-			56	1	Switch, PB, Flashing LED, Green (Euro only)	72700107
20	-			57	1	Relay SPDT 24VAC 10 amp (preannouce)	66450004
21	1	Open Button	72700005	58	1	Relay Socket 1 Pole 250V, 10A (preannouce)	70350002
22	11	Terminal Single Tier Blue	n/a	59	1	Harness Kit (preannouce)	n/a
23	5	Terminal Single Tier Red	n/a	60	1	Alarm, Audible, 24VAC/DC, 22.5MM (I-Zone)	11050007
24	3	Terminal Single Tier Grey	n/a	61	1	Harness Kit (I-Zone)	n/a
25	3	Terminal Single Tier Black	73100014	62	1	OIT, 2-Line, 5-Key (LCD Display)	51950041
26	2	Terminal Single Tier Yellow	73100015	63	1	OIT, 2-Line, RH PLC (LCD Display)	51950042
27	4	Terminal Single Tier Orange	73100016	64	1	OIT, 2-Line, AB PLC (LCD Display)	51950050
28	3	Terminal Single Tier Ground	n/a				

8000/87/CL/XL PRO SYS CONTROL BOX (<2/20/06 thru >5/25/04) PARTS LIST

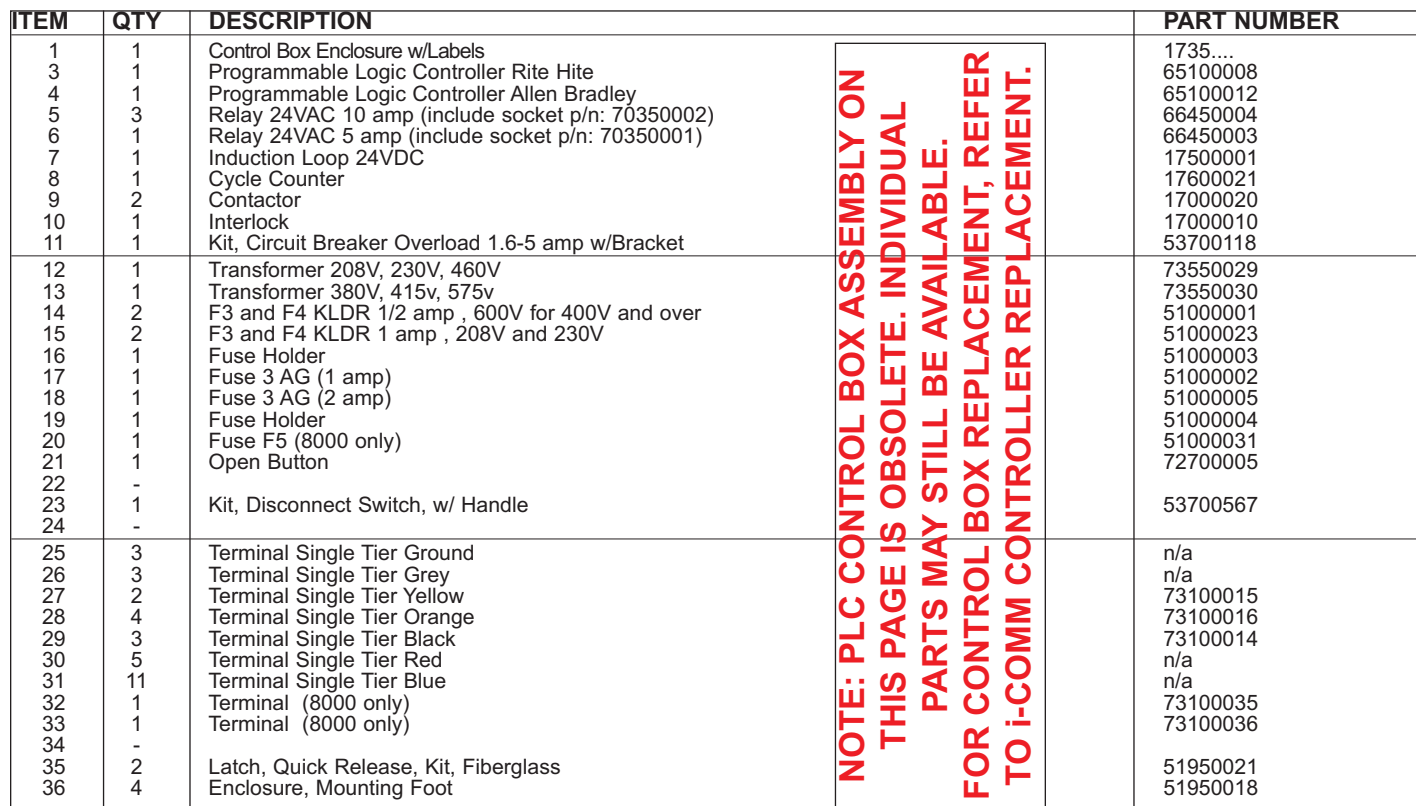
ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Control Box Enclosure w/Labels	1735....	31	2	Jumper, 10 Pole	53500003
-	-	For 8000XL doors <9/15/03 w/Pro System this generic # cannot be used.		32	1	Connector Conduit, L/T, 1"	16960001
3	1	Programmable Logic Controller 20 I/O (RH)	65100007	33	1	Fuse (8000 only)	51000031
4	2	Latch, Quick Release, Kit, Fiberglass	51950021	34	1	Terminal Component (8000 only)	73100035
5	1	Fuse Holder	51000003	35	1	Terminal Component Insert (8000 only)	73100036
6	2	Fuse Holder	51000004	36	1	Brake Rectifier Ass'y (not on 8000XL)	66270006
7	2	F3 & F4 KLDR 1/2 amp, 600V for 400V & >	51000001	37	1	Surge Absorber, 150V, 6500A (not on 8000XL)	51950059
8	2	F3 & F4 KLDR 1 amp, 208V & 230V	51000023	38	1	Arc Quencher	51950020
9	1	Fuse 3 AG (1 amp)	51000002	39	1	Inverter 2HP 230V MIT	53300013
10	1	Fuse 3 AG (2 amp)	51000005	40	1	Inverter 2HP 460V MIT	53300012
11	1	Relay 24VAC 5 amp	66450003	41	1	Resistor Inverter 230V 2HP	66550004
12	1	Relay Socket 2 Pole 600V, 30A	70350001	42	1	Resistor Inverter 460V 2HP	66550005
13	1	Transformer 208V, 230V, 460V	73550029	43	1	Inverter Parameter Unit	53300011
14	4	Enclosure, Mounting Foot	51950018	44	1	Fuse Holder 3 Pole	51000013
15	1	Inverter 2HP 230V AB (optional)	53300035	45	3	Fuse 10 Amp KLDR 600V	51000033
16	1	Inverter 2HP 460V AB (optional)	53300037	46	1	Cycle Counter w/battery	17600001
17	1	Kit, Disconnect Switch, w/ Handle	53700567	OPTIONAL ITEMS (NOT SHOWN)			
18	-			51	1	Transformer 380V, 415V, 575V	73550030
19	-			52	1	Induction Loop 24VDC	17500001
20	1	Open Button	72700005	53	-		
21	11	Terminal Single Tier Blue	n/a	54	1	Partial Open 4 I/O	65100015
22	5	Terminal Single Tier Red	n/a	55	1	Circuit Breaker, 2 Pole, 1 AMP (Euro only)	16660006
23	3	Terminal Single Tier Grey	n/a	56	1	Switch, PB, Flashing LED, Green (Euro only)	72700107
24	-			57	1	Relay SPDT 24VAC 10 amp (preannouce)	66450004
25	2	Terminal Single Tier Yellow	73100015	58	1	Relay Socket 1 Pole 250V, 10A (preannouce)	70350002
26	4	Terminal Single Tier Orange	73100016	59	1	Harness Kit (preannouce)	n/a
27	3	Terminal Single Tier Ground	n/a	60	1	Alarm, Audible, 24VAC/DC, 22.5MM (I-Zone)	11050007
28	1	Terminal End Barrier, Double Tier	n/a	61	1	Harness Kit (I-Zone)	n/a
29	1	Terminal End Barrier, Single Tier	73100019	62	1	OIT, 2-Line, 5-Key (LCD Display)	51950041
30	1	End Barrier Screwless	73100024	63	1	OIT, 2-Line, RH PLC (LCD Display)	51950042
				64	1	OIT, 2-Line, AB PLC (LCD Display)	51950050



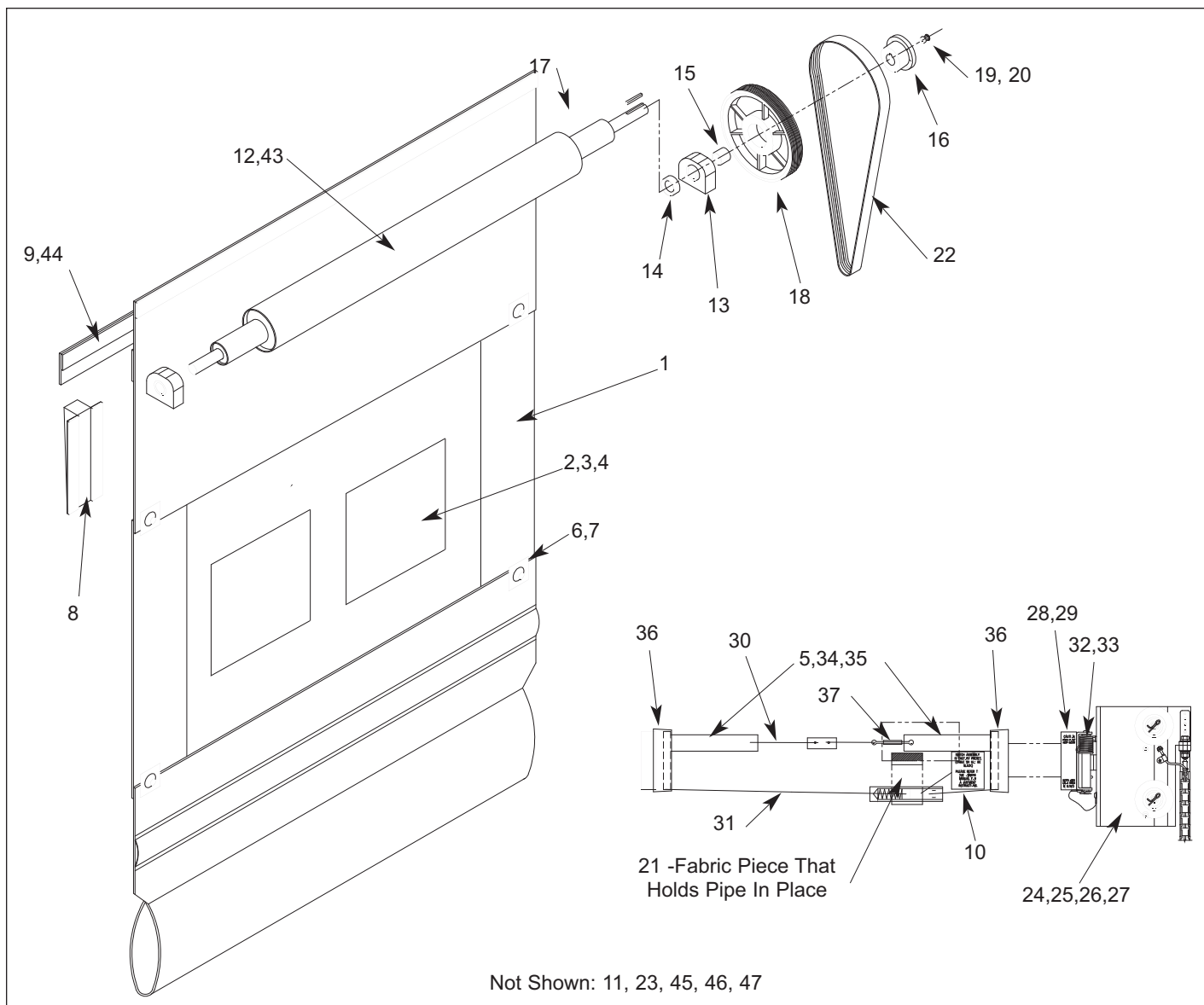
8000 (<10/01/03) & 8000XL (<1/13/04) CONTROL BOX PARTS/LIST



ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Control Box Enclosure w/Labels (Transmitter or Internal Sensing System) (> 9/15/03)	1735....	15	1	Fuse 3 AG (2 amp)	51000005
2	1	Programmable Logic Controller (Rite Hite)	65100008	16	1	Fuse Holder	51000004
2	1	Programmable Logic Controller (Allen Bradley-(< 11/1/02 s/n: 25255))	65100005	17	1	Receiver 24V AC/DC (8000 only)	66250016
2	1	Programmable Logic Controller (Allen Bradley-(> 11/1/02 s/n: 25255))	65100012	18	1	Open Button	72700005
3	3	Relay 24VAC 10 amp (include socket p/n: 70350002)	66450004	19	1	Transmitter (8000 only)	73750016
4	1	Relay 24VAC 5 amp (include socket p/n: 70350001)	66450003	20	1	Transmitter Battery (8000 only)	12450001
5	1	Arc Quencher (8000 only)	51950020	21	1	Kit, Disconnect Switch, w/ Handle	53700567
6	1	Induction Loop 24VDC	17500001	22	1	Push Button Green Lens (<10/01/03)	51950006
7	1	Cycle Counter	17600021	23	2	Latch, Quick Release, Kit, Fiberglass	51950021
8	1	Kit, Contactor/Interlock	53700483	24	3	Terminal Single Tier Ground	n/a
9	4	Enclosure, Mounting Foot	51950018	25	3	Terminal Single Tier Grey	n/a
10	1	Kit, Circuit Breaker Overload 1.6-5 amp w/Bracket	53700118	26	2	Terminal Single Tier Yellow	73100015
11	1	Transformer 208V, 230V, 460V	73550029	27	4	Terminal Single Tier Orange	73100016
11	1	Transformer 380V, 415v, 575v	73550030	28	3	Terminal Single Tier Black	73100014
12	2	F3 & F4 KLDR 1/2 amp , 600V for 400V and >	51000001	29	5	Terminal Single Tier Red	n/a
12	2	F3 and F4 KLDR 1 amp , 208V and 230V	51000023	30	11	Terminal Single Tier Blue	n/a
13	1	Fuse Holder	51000003	31	1	Open/Reset Lite Bulb (<10/01/03)	650-00-649
14	1	Fuse 3 AG (1 amp)	51000002	32	1	Fuse (8000 only)	51000031
				33	1	Terminal (8000 only)	73100035
				34	1	Terminal (8000 only)	73100036
				35	a/r	Open Push Button Station Green	72700030



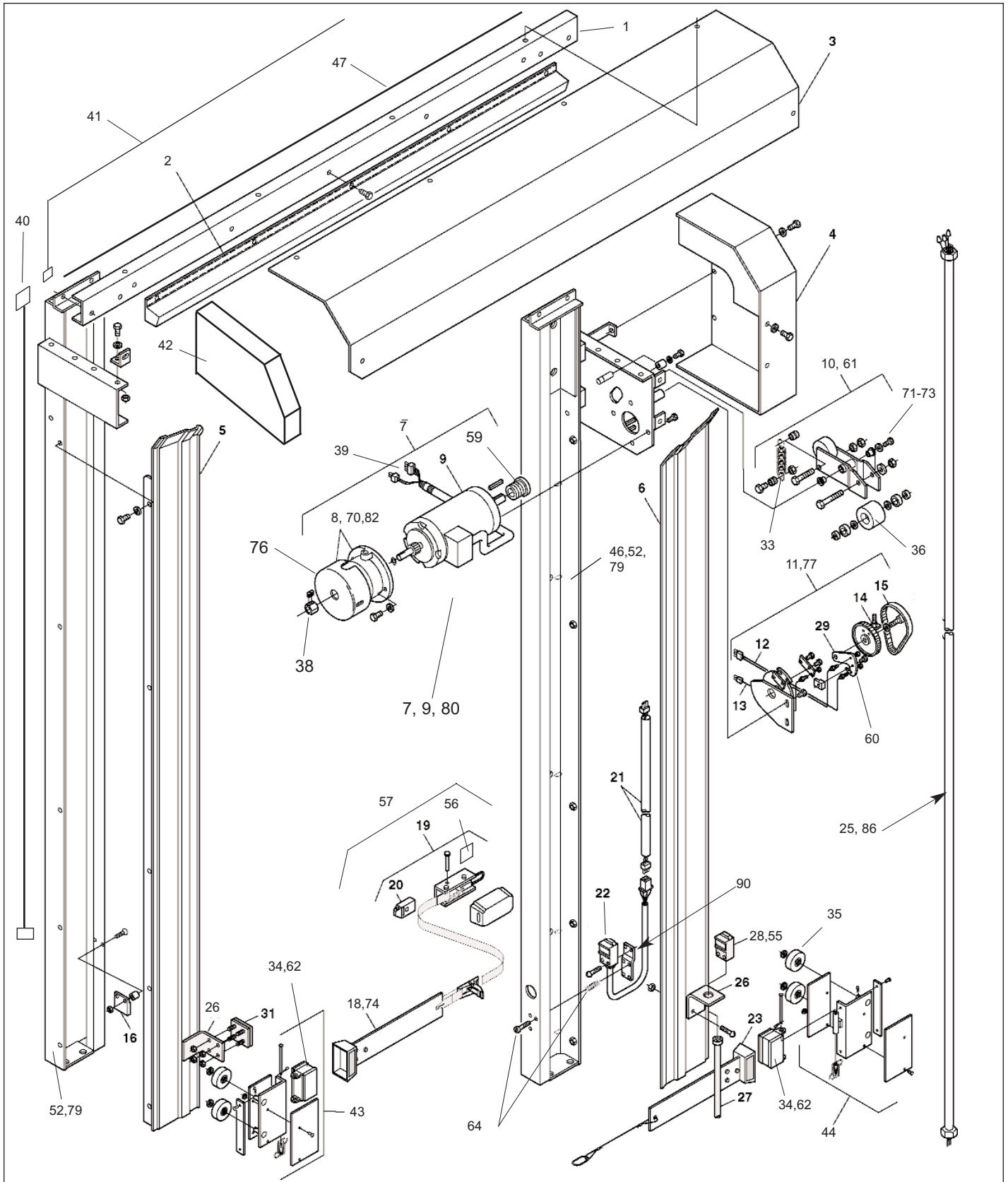
8000 CURTAIN/TROLLEY/TENSION SRV PARTS (>3/15/04)



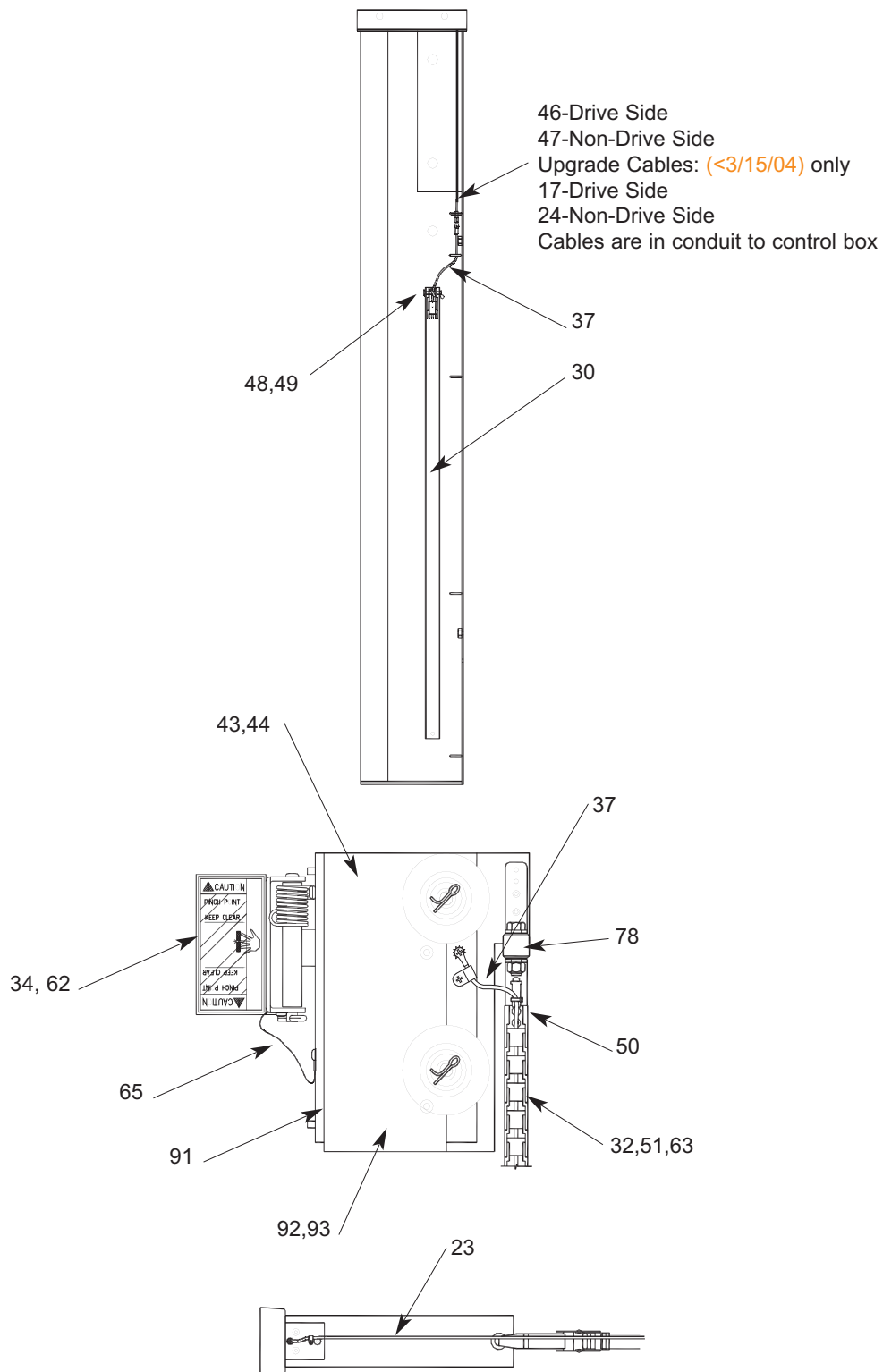
ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Curtain (Soft Edge) (> 3/15/04)	2869....	24	1	Trolley Soft Edge RH, Painted (> 3/15/04)	53700444
1	1	Curtain (Internal Sensing System) (4/99-3/04)	2869....	25	1	Trolley Soft Edge LH, Painted (> 3/15/04)	53700445
2	1	Removable Screen Panel 24" x 24"	17900041	26	1	Trolley Soft Edge RH, S.S. (> 3/15/04)	53700446
3	1	Removable Vision Panel 24" x 24"	17900040	27	1	Trolley Soft Edge LH, S.S. (> 3/15/04)	53700447
4	1	Removable Vision Panel 24" x 24", Low Temp	17900076	28	2	Trolley Soft Edge Magnet, Painted (> 3/15/04)	55050016
5	2	Kit, 8000, PH2, Cup, Insert (inclds, 34,36)	53700520	29	2	Trolley Soft Edge Magnet, Chrome (> 3/15/04)	55050017
6	4	Retention Clip	53700124	30	1	Trolley Soft Edge Tension Cable (top) (> 3/15/04)	1590....
7	a/r	Retention Clip Reinforcement Patch	55150016	31	1	Trolley Soft Edge Sensing Cable (btm) (> 3/15/04)	7275....
8	2	Side Seal Assembly	68350100	32	1	Trolley Soft Edge Spring, RH (> 3/15/04)	70700057
9	1	Turn-Tite Seal	6845....	33	1	Trolley Soft Edge Spring, LH (> 3/15/04)	70700058
10	1	Cable, Sensing, Short	53700527	34	2	Curtain Insert, Soft Edge System, Painted	53100016
11	a/r	Binding Screw Kit	53700040	35	2	Curtain Insert, Soft Edge System, Chrome	53100017
12	1	Roller Tube (Specify width)	6729....	36	2	Trolley Soft Edge System Insert, Cup	19730007
13	2	Pillow Block Bearing	12500010	37	1	Kit, Turnbuckle and Hardware	53700521
14	1	Bevel Spacer	70450034	38	2	Trolley Wear Pad, Front (> 3/15/04)	61200034
15	1	Straight Spacer	70450033	39	2	Trolley Wear Pad, Outside (> 3/15/04)	61200033
16	1	QD Bushing	15550024	40	2	Trolley Wear Pad, Inside (> 3/15/04)	61200032
17	1	Key 1/4" x 2 1/4"	53550006	41	a/r	Fastener, Heatsealed, Hook, 1 1/2"	74000011
18	1	16 Groove Pulley (roller tube)	65750017	42	a/r	Fastener, Heatsealed, Loop, 1 1/2"	74000012
19	1	Kit, 14 Groove Pulley w/ Hdw (< 12' d.o.h.)	650-00-812	43	a/r	Fastener, Loop, PSA, 2"	74000019
20	1	Kit, 12 Groove Pulley, w/ Hdw (=> 12' d.o.h.)	53700452	44	a/r	Fastener, Hook, PSA, 2"	74000020
21	1	Holder, Tension Switch	55150095	45	a/r	Kit, 8000/CL, Curtain Patch, Blue	53700571
22	1	16 Groove Belt	12550012	46	a/r	Kit, 8000/CL, Curtain Patch, Orange	53700572
23	1	Pulley/Disk Kit (not shown)	650-00-815	47	a/r	Kit, 8000/CL, Curtain Patch, White	53700573

8000 FRAME SERVICE PARTS

TROLLEY / TENSION SYSTEM (<3/15/04)



8000 FRAME SERVICE PARTS

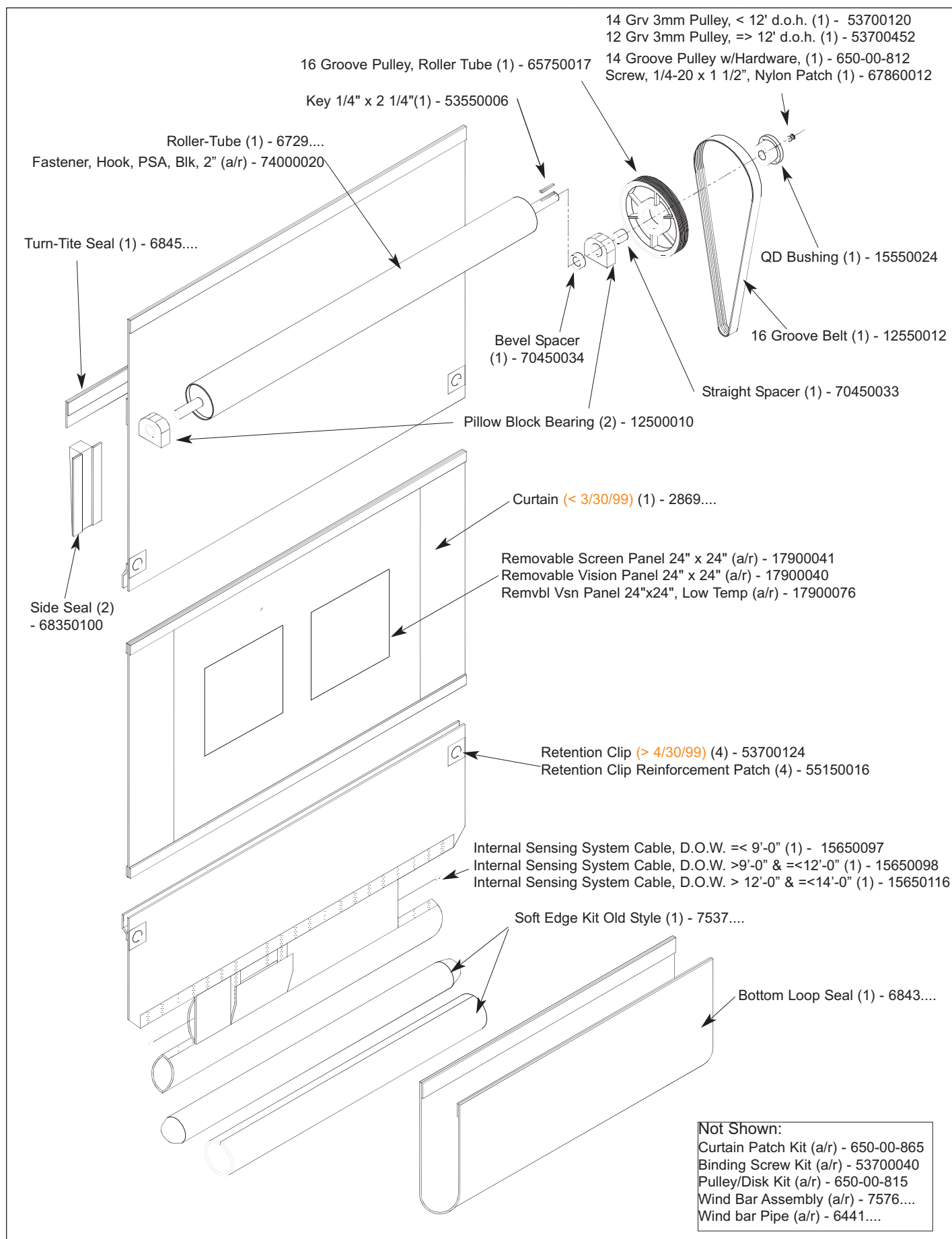


8000 FRAME SERVICE PARTS LIST

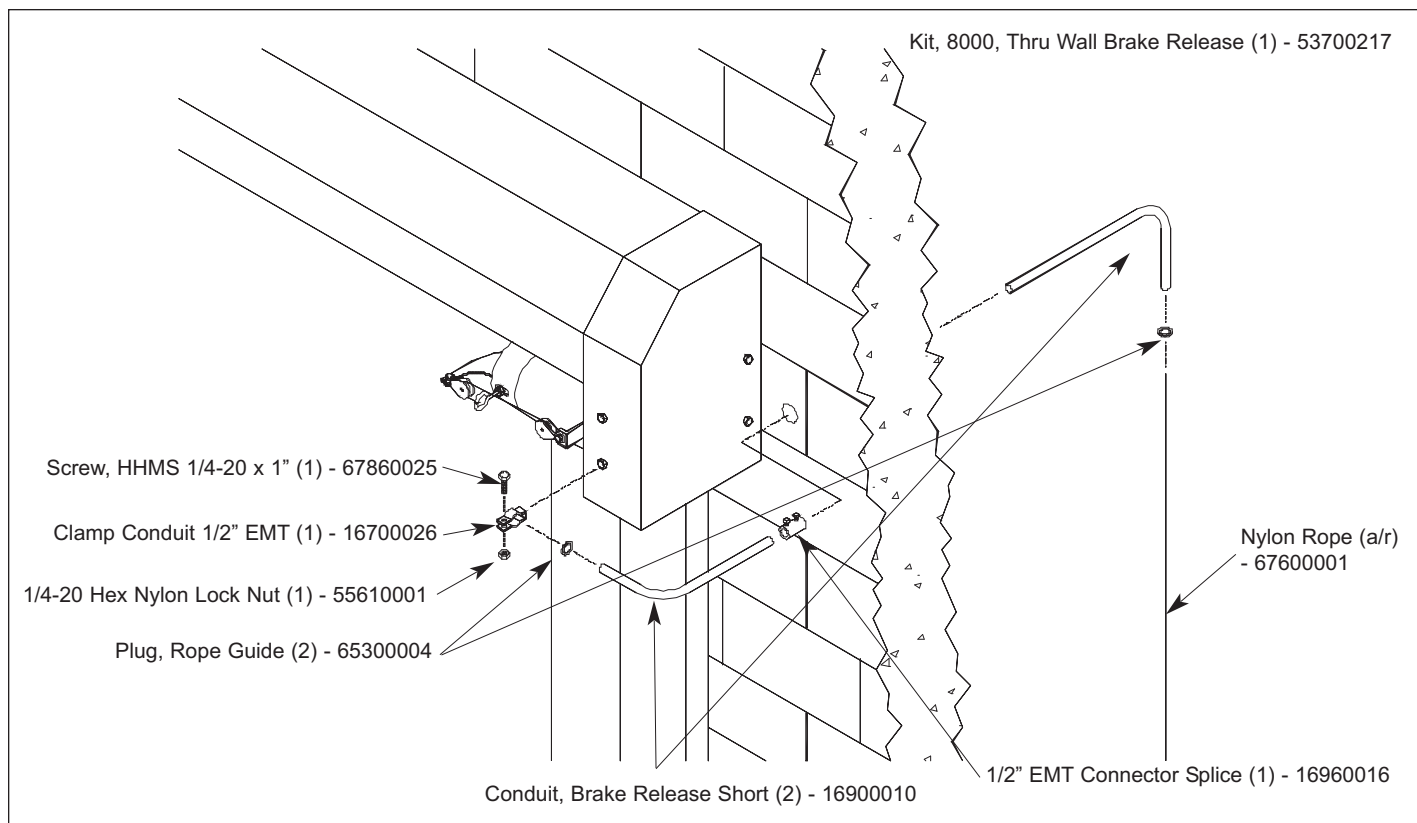
*** Note: Doors (< 1/29/97) have Different Photoeye Hole Locations, Consult Factory.**

ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Header Channel Weldment	1662....	44	1	Trolley Assembly RH	53700126
2	1	Header Curtain Foam Seal	6844....			(internal sensing system) (< 3/15/04)	
3	1	Shroud, Center, Drive, RH	6925....	45	1	Kit, External Photoeye Guard	53700136
3	1	Shroud, Center, Drive, LH	6925....	46	1	Cable Assembly Drive Side	1577....
4	1	Shroud, Drive RH (standard)	69200098			(internal sensing system)	
4	1	Shroud, Drive LH (standard)	69200097	47	1	Cable Assembly Non-Drive	1575....
5	1	Sideframe Cover L.H. 7' thru 14'	1814....			Side/Header (internal sensing system)	
6	1	Sideframe Cover R.H. 7' thru 14'	1814....	48	2	Clevis Pin (internal sensing system)	64020029
7	1	Motor and Brake Assembly	5527....	49	2	Bridge Pin Clip (internal sensing system)	16800002
		(all voltages, includes, 8,9,39)		50	2	Cable Carrier Chain female bracket	14500371
8	1	Kit, Brake (includes rectifier)	53700472	51	1	Internal Sensing System Upgrade (Not Shown)	1658....
9	1	Motor 1HP 208V-460V	55250012				
9	1	Motor 1HP 380V, 415V	55250017	52*	1	Sideframe Weldment	4623....
9	1	Motor 1HP 575V	55250013			(Specify Drive/Non Drive & RH/LH)	
10	1	Belt Tensioner Assembly R.H. Drive	650-00-556	53	2	Photoeye, Thrubeam, Source, Non-Drive	63900007
11	1	Limit Switch Assembly R.H. Drive	650-00-553	54	1	Photoeye, Internal, T.B. Receiver, Drive (<2/20/06)	63900008
		Does not include belt #12550013		55	1	Photoeye, External, T.B. Receiver, Drive	63900009
12	1	Closed/PE Limit Switch Assembly	15650062	56	1	Transmitter Breakaway Adapter	10300004
13	1	Open Limit Switch Assembly	15650061	57	1	Kit, Transmitter Breakaway, Receiver Adapter	53700147
14	1	Proximity Switch Magnet	72700009	58	-		
15	1	Limit Switch Drive Belt	12550013	59	1	Pulley, Poly V 16 Groove, 1.8Dia, Motor	65750018
16	1	-		60	1	Plate, Limit Switch Adjustment	65000410
17	1	Cable Assembly, Upgrade Drive	1578....	61	1	Belt Tensioner Assembly L.H. Drive	650-00-648
		(Internal Sensing System) (<3/15/04)					
18	1	Tension System Assembly L.H. (<3/15/04)	73000001	62	2	Magnet, Chrome Plated w/Jumper Wire	53700411
19	1	Transmitter Housing Assembly	53700172	63	2	Internal Sensing System, Cable & Chain	1656....
		(transmitter option)		64	3/6	Photoeye Screw	67850111
20	1	Transmitter (transmitter breakaway)	73750016	65	2	Trolley, Jumper Wire Kit	53700387
				66	1	Kit, Limit Switch Roller Tube Sprocket	650-00-815
21	1	Photoeye Cable Drive side (T.B or Retro)	1567....	67	10'	Brake Rope	67600001
22	1	Photoeye, Internal, Reflective (<2/20/06)	63900003	68	1	Brake Magnet	55050001
22	1	Photoeye, Int, T.B., I-comm, 4 Pin (>2/20/06)	63900041	69	1	Cable, Thru-Beam Source	1572....
22	1	Photoeye, Int, Reflective, I-comm, 4 Pin (>2/20/06)	63900044	70	1	Wash Down Brake	14800006
23	1	Tension System Assembly R.H.	7300....	71	1	Tensioner Bolt	67880008
		(transmitter option) (< 4/19/99)		72	1	Tensioner Washer	74130001
23	1	Tension System Assembly R.H. (<3/15/04)	73000006	73	1	Tensioner Angle	14500156
24	1	Cable Assembly, Upgrade (<3/15/04)	1579....	74	1	Plated Tensioner LH (< 3/15/04)	73000027
		Non-Drive (Internal Sensing System)		75	1	Plated Tensioner RH (< 3/15/04)	73000028
25	1	Control Box Cable (<2/20/06)	1583....	76	1	Handle, Brake Release, 8000	51850020
		(specify 10', 20', 30' or 50' & Transmitter,		77	1	Limit Switch Assembly L.H. Drive	650-00-554
		Internal sensing system option				Does not include belt #12550013	
		and/or retroreflective or thru-beam p.e.)		78	1	Kit, Igus Aluminum Bracket	53700422
26	1	Photoeye, External, Reflector Bracket	14500024	79	1	Sideframe Assembly	6812....
27	1	Photoeye, External, Cable	1571....			(Specify Drive/Non Drive & RH/LH)	
28	1	Photoeye, External, Reflective	63900001	80	1	Motor, Washdown	55250014
29	1	Limit Switch Adjustment Bracket	65000090	81	1	Entire Door Assembly	8000....
30	2	Internal Sensing System, Track only	7350....	82	1	Brake Cover	17900132
31	1	Reflector	66400001				
32	2	Internal Sensing System, Chain only	1657....	83	-		
33	1	Drive Belt Tension Spring	70700021	84	1	Cable, Assembly, I-Zone, S/F or Header	1563....
33	1	Drive Belt Tension Spring	70700045	85	1	Cable, PE, Internal, 4 PIN (>2/20/06)	1558....
		w/Counter Balance		86	1	Cable, Assembly, Control Box, i-COMM	1599....
34	2	Trolley Magnet (< 3/15/04)	55050002	87	a/r	I-Zone Detector Assembly	7622....
35	4	Trolley Wheel	75550003	88	a/r	I-Zone Detector Upgrade Kit	7636....
36	1	Drive Belt Tension Pulley	65750019	89	a/r	Cable Carrier Upgrade	1658....
37	2	Internal Sensing System, Cable only	1576....	90	1/2	Kit, P.E. Bracket, w/HDW	53700320
38	1	Collar, Hex, .630ID x .88, Painted	16850019	91	2	Trolley Wear Pad, Front (< 3/15/04)	61200003
39	1	Motor/Brake Cable	52000005	92	2	Trolley Wear Pad, Outside (< 3/15/04)	61200011
40	1	Cable Ass'y Thru-Beam	1573....	93	2	Trolley Wear Pad, Inside (< 3/15/04)	61200012
		Photoeye-S/F-Non Drive					
41	1	Cable Ass'y Thru-Beam Photoeye-Header	1574....				
42	1	Non-Drive Shroud Right Side LHD	69200021				
42	1	Non-Drive Shroud Left Side RHD	69200022				
43	1	Trolley Assembly LH	53700127				
		(internal sensing system) (< 3/15/04)					

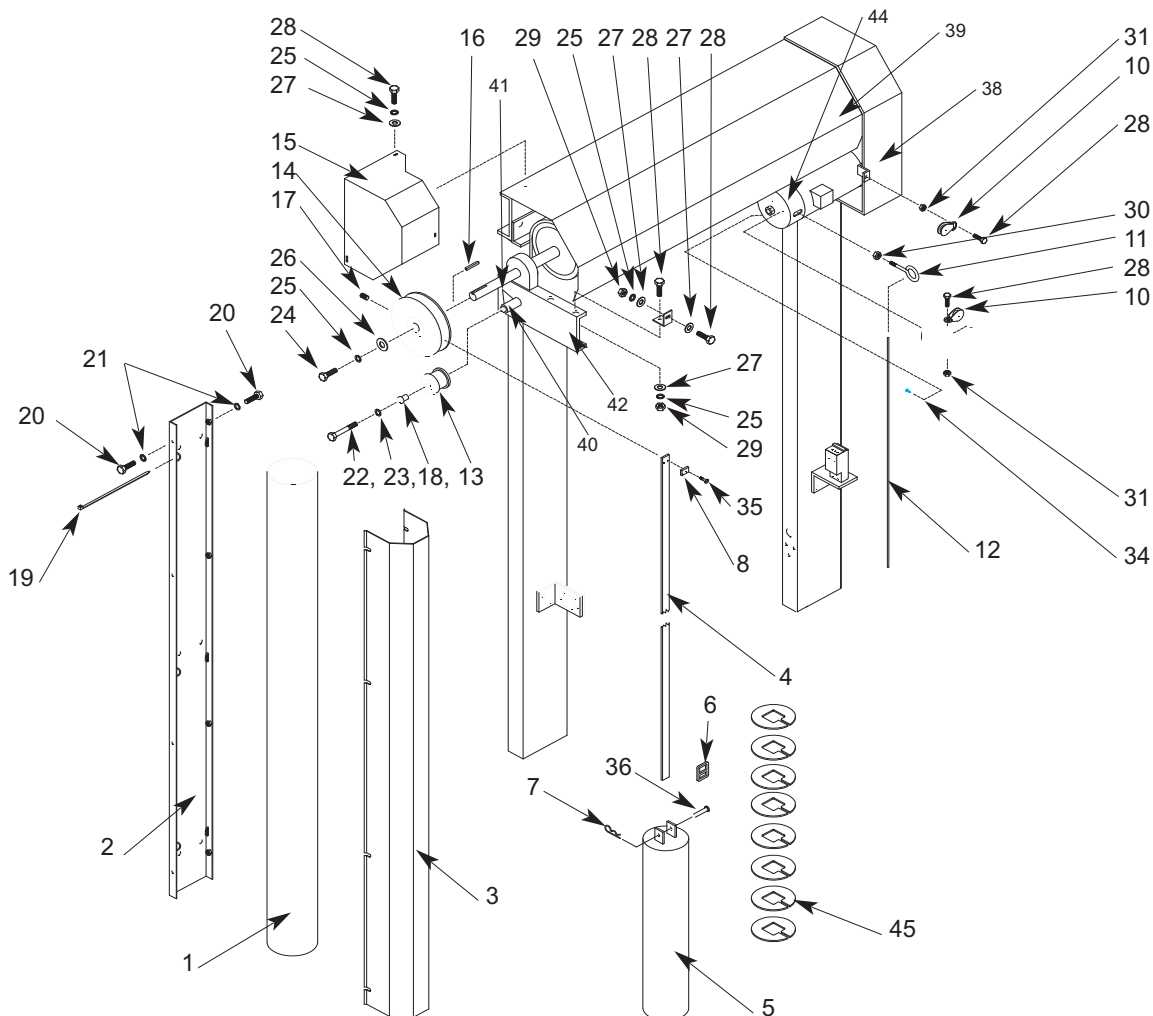
8000 CURTAIN SERVICE PARTS (= < 3/15/04)



8000 OPTIONAL THRU-WALL BRAKE RELEASE

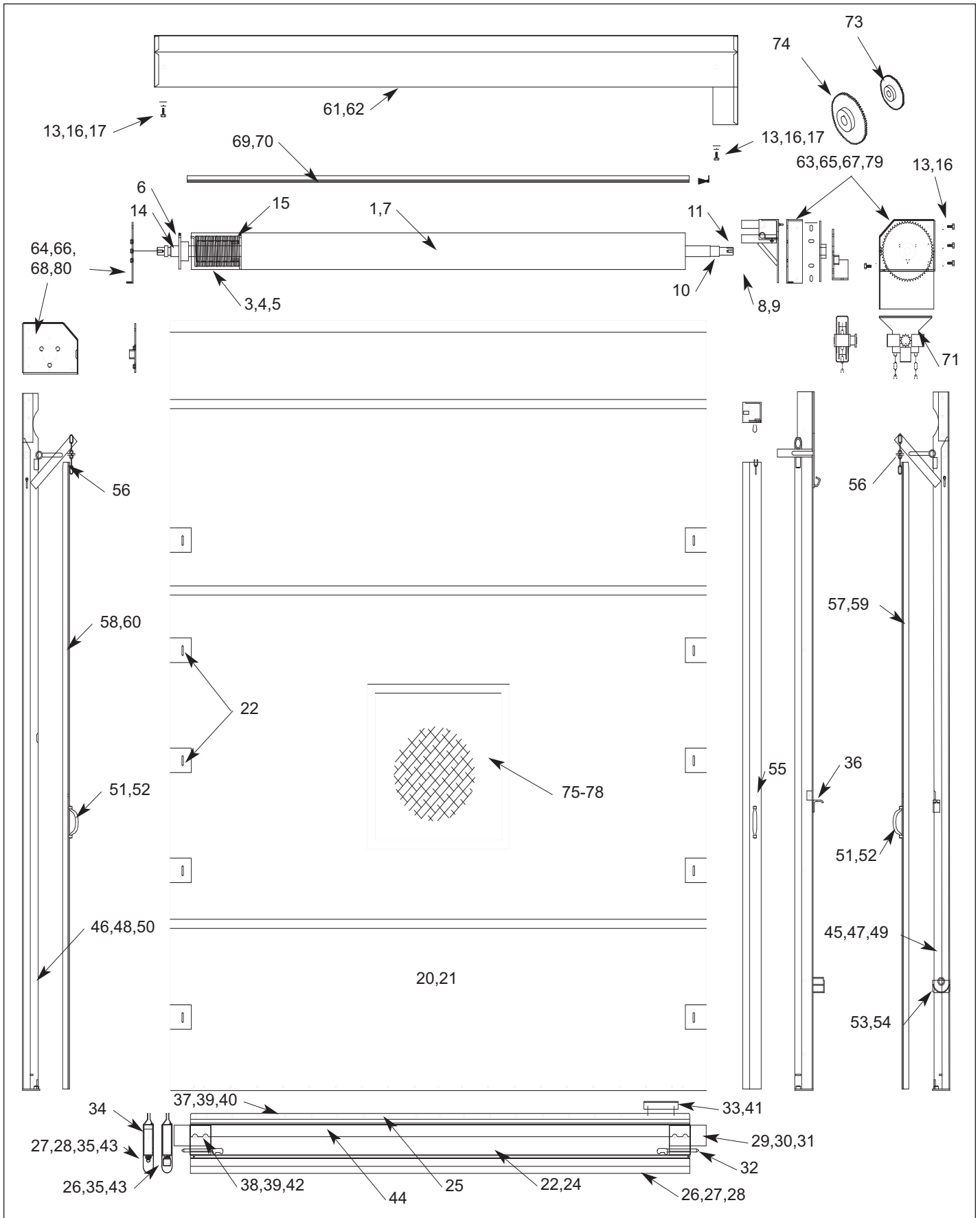


8000 NON-POWERED OPENING SERVICE PART/LIST



ITEM	QTY	DESCRIPTION	PART NUMBER	ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Pipe, PVC Weight Tube	6446....	24	1	Screw HHMS 1/4-20 x 1/2"	67860002
2	1	Channel Counterbalance	1665....	25	4	1/4" Lock Washer	74110004
3	1	Guard Counterbalance	5133....	26	1	1/4" ID x 1 1/2" OD Fender Wsr	74110002
4	1	Belting, Counterbalance	1260....	27	4	1/4"x3/4"x1/16" Flat Washer	74110001
5	1	Weight, Counterbalance	7538....	28	5	Screw HHMS 1/4-20 x 3/4"	67860003
6	1	Belt Buckle	15200002	29	2	1/4-20 Hex Nut	55160002
7	1	Clip Retaining	16800001	30	1	6M-1MM Metric Hex Nut	55680001
8	1	Clamp Belt Pressure Plate	16700010	31	1	1/4-20 Nylon Lock Nut	55610001
9	-			32	-		
10	1	Pulley Steel Single Swivel	65750013	33	-		
11	1	Eye Bolt	67930004	34	1	#8x1/2" Drill/Tap Phillips Screw	67850015
12	1	Rope Nylon	67600001	35	1	Screw FHMS Allen 1/4-20x3/4"	67860042
13	1	Idle Pulley	65750006	36	1	Clevis Pin 1/2" x 2 1/4"	64020005
14	1	Pulley Weldment C.W.	65750026	37	1	Bracket Center Shroud	14500154
15	1	Shroud Non-Drive C.W.	69200049/50	38	1	Bracket, Brake Release	14500438
16	1	Key Square 1/4" x 2 1/4"	53550006	39	1	Plate, Bearing Support LH/RH	65000108/109
17	1	Setscrew 1/4-20 x 1/4"	67860038	40	1	Idle Pulley Support C.W.	72600047
18	1	Bushing Stepped 7/8" OD	15550019	41	1	Gusset Bracket	51500002
19	1	Cable Tie 22"	73250007	42	1	Bracket, Non-Drive Support	14500157
20	1	Screw HHMS 5/16-18 x 3/4"	67870006	43	1	Upgrade Kit	1762....
21	1	5/16" Lock Washer	74120002	44	1	Brake	14800001
22	1	Screw HHMS 1/2-13 x 2 3/4"	67900012	45	8	Shim, Counterweight	65000554
23	1	1/2" Lock Washer	74150005				

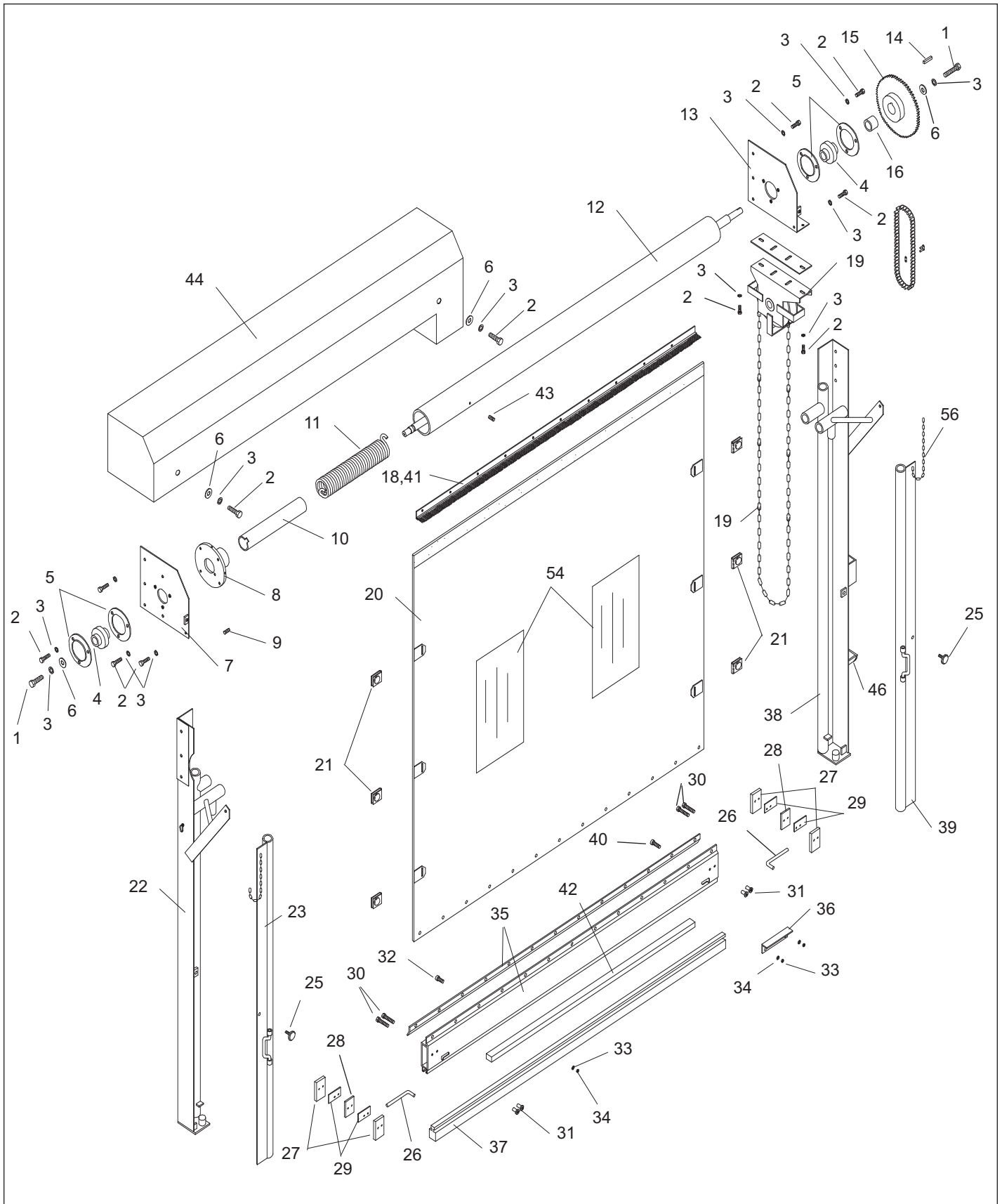
8010 DOOR SERVICE PARTS (>2/17/04)



8010 DOOR SERVICE PARTS LIST (>2/17/04)

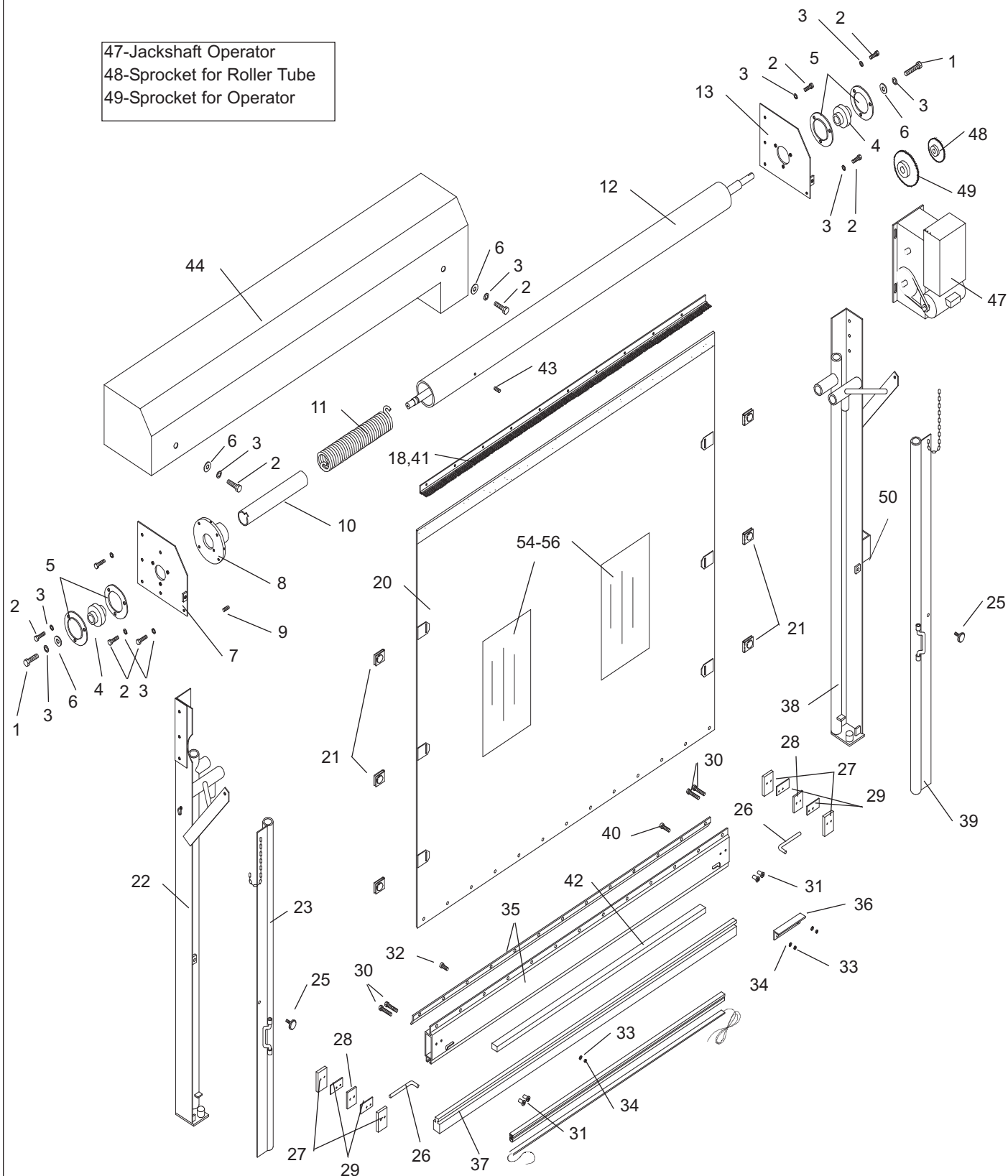
ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Roller Tube Assembly	6746....
2	-		
3	1	Roller Tube Spring, (Right side, LH Drive)	70700055
4	1	Roller Tube Spring, (Left side, RH Drive)	70700054
5	1	Roller Tube Spring Mandrel	55150053
6	1	Roller Tube Hub	52940015
7	1	Roller Tube Loop PSA 2"	74000020
8	4	Roller Tube Bearing Flange	45750001
9	2	Roller Tube Bearing	12500023
10	1	Roller Tube Drive Shaft Spacer	70450084
11	1	Roller Tube Key	53550012
12	2	Screw, HHMS, 3/8-16 x 1", GR5, znc	67880002
13	6	Screw, HHMS, 3/8-16 x 3/4", GR5, znc	67880008
14	1	Screw, Set, Sckt Cup, 3/8-16 x 3/4"	67880027
15	8	Screw, Set, Sckt Cup, 1/4-20 x 3/4"	67860055
16	8	Washer, Lock, Split, 3/8, znc	74130002
17	2	Washer, .38 x 1.44 x 11GA	74130005
20	1	Curtain Assembly, Fabric	2865....
21	1	Curtain Assembly, Screen	2865....
22	6-10	Clip, Edge Retention	16800010
22	1	Bottom Rail Assembly (Specify w/o Lock or w/Lock & R/L Drive)	1410....
23	a/r	Kit, Curtain Patch, Brown	53700651
24	1	Bottom Rail Extrusion (D.O.W. - 1")	44850159
25	1	Bottom Rail Pressure Plate (D.O.W. - 1")	44850158
26	1	Bottom Rail Seal Rubber Extrusion	68350069
27	1	Bottom Rail Sensing Edge Extrusion (D.O.W. - 1")	52930005
28	1	Bottom Rail Sensing Edge (5' thru 18')	72700014 - 0021
29	2	Bottom Rail Insert Outer	53100015
30	2	Bottom Rail Insert Inner	53100014
31	1	Bottom Rail Insert Plate	65000408
32	2	Bottom Rail Dead Bolt (Lock only)	67900037
33	1	Bottom Rail Step	55150054
34	1	Bottom Rail Weight	71530059
35	1	Bottom Rail Seal Fabric w/Lock or w/o Lock (D.O.W. Plus 1/4")	6882....
36	1	Hook, Chain, Sideframe, 8010	52900018
37	2	Nut, Hex, 5/16-18, znc	55620001
38	4	Nut, Torx head, 5/16-18 x 1/2"	55620006
39	2	Washer, Flat, 1/4 x 3/4 x 1/16", znc	74110001
40	a/r	Bolt, Carriage, 5/16-18 x 3/4", znc	67870022
41	2	Bolt, Carriage, 5/16-18 x 1", znc	67870032
42	4	Bolt, Carriage, 5/16-18 x 1 3/4", znc	67870024
43	2	Screw, PHLIP, Dr/Tap, #8 x 3/4"	67850026
44	a/r	Loop Fastener, 2" PSA	74000019
45	1	Sideframe Drive Manual w/Lid (D.O.H. 7'-10')	6817....
46	1	Sideframe Non-Drive Manual w/Lid (D.O.H. 7'-10')	6817....
47	1	Sideframe Drive Operator Ready w/Lid (D.O.H. 7'-10')	6817....
48	1	Sideframe Non-Drive Operator Ready w/Lid (D.O.H. 7'-10')	6817....
49	1	Sideframe Drive Manual S.S. w/Lid (D.O.H. 7'-10')	6817....
50	1	Sideframe Non-Drive Manual S.S. w/Lid (D.O.H. 7'-10')	6817....
51	1	Sideframe Handle, Steel	51850021
52	1	Sideframe Handle, S.S.	51850022
53	1	Sideframe Chain Lower Guide, Steel	51350067
54	1	Sideframe Chain Lower Guide, S.S.	51350068
55	2/3	Sideframe Knob (3 on >10' d.o.h.)	53800003
56	1	Sideframe Front Cover, Chain, 9 Links	16600002
57	1	Sideframe Lid, Steel, Drive Side (7' thru 10' D.O.H) (specify RH or LH drive)	3862....
58	1	Sideframe Lid, Steel, Non-Drive Side (7' thru 10' D.O.H) (specify RH or LH drive)	3862....
59	1	Sideframe Lid, S.S. Drive Side (7' thru 10' D.O.H) (specify RH or LH drive)	3862....
60	1	Sideframe Lid, S.S. Non-Drive Side (7' thru 10' D.O.H) (specify RH or LH drive)	3862....
61	1	Shroud, Center, Steel (4' thru 10') (D.O.W. Plus 15")	6935....
62	1	Shroud, Center, S.S. (4' thru 10') (D.O.W. Plus 15")	6935....
63	1	Header Bracket, RH Drive	14500816
64	1	Header Bracket, RH Non-Drive	14500817
65	1	Header Bracket, LH Drive	14500820
66	1	Header Bracket, LH Non-Drive	14500821
67	1	Header Bracket, S.S. RH Drive	14500778
68	1	Header Bracket, S.S. RH Non-Drive	14500779
69	1	Header Seal, Brush (D.O.W. -1/2")	15000007
70	1	Header Seal, Track (D.O.W. -1/2")	73450061
71	1	Chainfall5:1	53700345
72	1	Crate (not shown)	2793....
73	1	Sprocket, #50, 12T (operator ready option only)	70800016
74	1	Sprocket, #50, 17T (operator ready option only)	70800017
75	a/r	Kit, Window, Removable, Vision, 12 x 24 (>4/97 thru < 11/08)	53700357
76	a/r	Kit, Window, Removable, Opaque, 12 x 24 (>4/97 thru < 11/08)	53700358
77	a/r	Kit, Window, Removable, Screen, 12 x 24 (>4/97 thru < 11/08)	53700359
78	a/r	Kit, Window, Non-Removable, Vision, 12 x 24 (>4/97 thru < 11/08)	53700360
79	1	Header Bracket, S.S. LH Drive	14500804
80	1	Header Bracket, S.S. LH Non-Drive	14500805

8010 DOOR SERVICE PARTS (<2/17/04)



8010 DOOR SERVICE PARTS W/OPERATOR (<2/17/04)

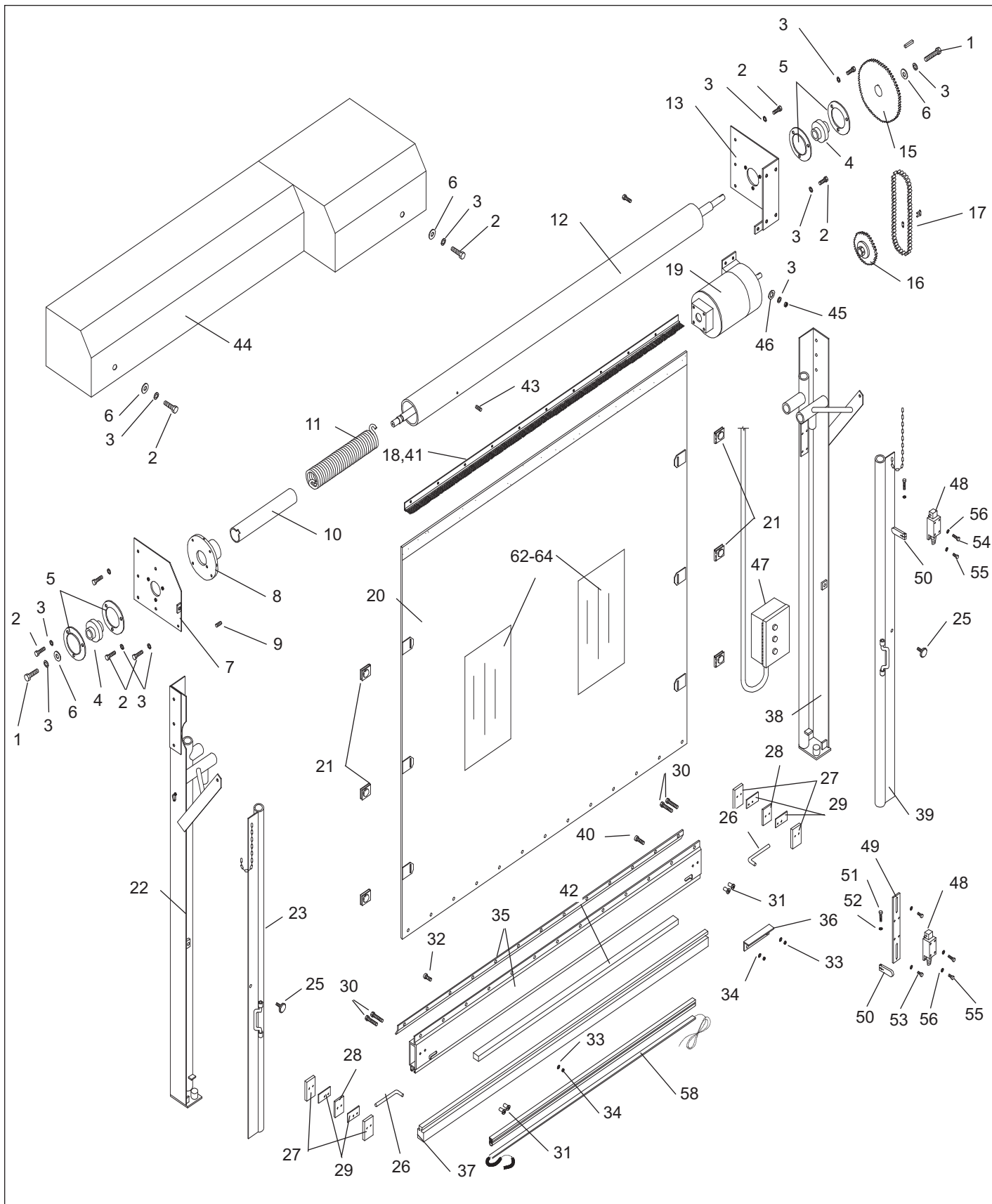
47-Jackshaft Operator
48-Sprocket for Roller Tube
49-Sprocket for Operator



8010 DOOR SERVICE PARTS LIST (<2/17/04)

ITEM	QTY	DESCRIPTION	PART NUMBER
1	6	Hex Bolt 3/8" x 1"	67880002
2	18	Hex Bolt 3/8" x 3/4"	67880008
3	24	Lockwasher 3/8"	74130002
4	2	Ball Bearing	12500023
5	4	Bearing Mtg. Flange	45750001
6	4	Flat Washer 3/8"	74130005
7	1	Non-Drive Bracket RH Drive	14500817
7	1	Non-Drive Bracket LH Drive	14500821
8	1	Spring Tension Hub	52940015
9	2	Setscrew 3/8" x 3/4"	67880027
10	1	Spring Mandrel	55150053
11	1	Torsion Spring-Right Hand (for LH Drive)	70700055
11	1	Torsion Spring-Left Hand (for RH Drive)	70700054
12	1	Roller Tube Assembly (D.O.W. 6' thru 10')	6746....
13	1	Bracket Right Hand Drive	14500816
13	1	Bracket Left Hand Drive	14500820
14	1	Square 1/4" Key	53550012
15	1	Roller Tube Sprocket (was 750-10-010)	n/a
16	1	Spacer, Drive Shaft	70450084
17	-		
18	1	Header Brush Seal 90° Track	73450061
19	1	Chain Fall 5:1 Kit, (Includes Sprocket, Connecting and Offset Link)	53700345
20	1	Curtain Assembly (D.O.W.6' x D.O.H.7' thru D.O.W.10' x D.O.H.10')	2865....
21	A/R	Edge Retention Clip	16800010
22	1	Non-Drive Side frame (D.O.H. 7' thru 10')	6817....
23	1	Non-Drive Sideframe Lid (D.O.H. 7' thru 10')	3862....
24	2	Retaining Ring 3/8"	512-00-002
25	2	Door Lock Knob	53800003
26	2	Dead Bolt Lock (optional)	67900037
27	4	Outer Insert	53100015
28	2	Plate Insert	65000408
29	4	Inner Insert	53100014
30	4	Carr. Bolt 5/16 x 1-3/4	67870024
31	4	5/16" x 1/2" TORX Nut	55620006
32	A/R	Carr. Bolt 5/16" x 3/4"	67870022
33	A/R	Flat Washer 5/16"	74110001
34	A/R	Hex Nut 5/16" - 18	55620001
35	1	Bottom Rail Assembly (D.O.W. 10' w/o lock & w/lock)	1410....
36	1	Bottom Rail Step	55150054
37	A/R	Bottom Rail Seal Rubber	68350069
38	1	Driveside Side frame Manual (D.O.H. 7' thru 10')	6817....
39	1	Drive Side frame Lid (D.O.H. 7' thru 10')	3862....
40	2	Carr. Bolt 5/16" x 1"	67870032
41	A/R	Header Seal Brush	15000007
42	A/R	Bottom Rail Weight	71530059
43	1	Setscrew 1/4" x 3/4"	67860055
44	1	Hood (D.O.W. 6' thru 10') (optional, specify Steel or S.S.)	6935....
45	1	Setscrew 1/4" x 3/4" (optional-not shown)	67860055
46	1	Lower Chain Guard	51350067
47	1	Jackshaft Operator 120V	56150002
48	1	Sprocket for Roller Tube (#50 12T 1 1/4" shaft)	70800016
49	1	Sprocket for Operator (#50 17T 1 1/4" shaft)	70800017
50	1	Chain Hook, Sideframe	52900018
51	-		
52	1	CPSII Card (not shown)	76210019
53	a/r	Loop Fastener 1" PSA (on bottom rail)	74000019
54	1	Cover, Window, Vision 12 x 24	17900103
55	1	Cover, Window, Opaque, 12 x 24	17900104
56	1	Cover, Window, Screen, 12 x 24	17900105
57	1	Bottom Rail Seal (not shown)	6882....
58	1	Crate, not shown	2793....

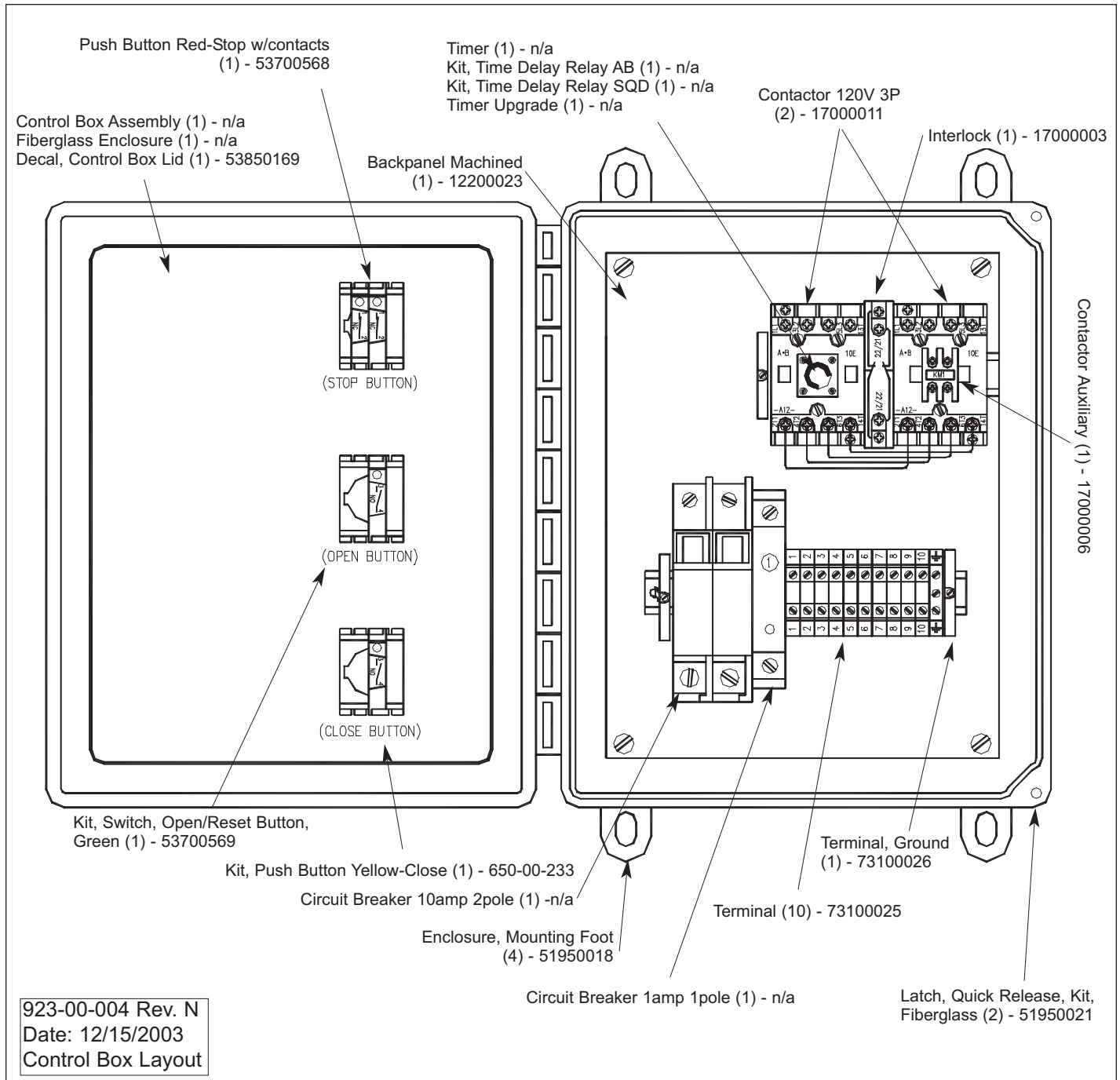
8010A DOOR SERVICE PARTS (<1/17/02)



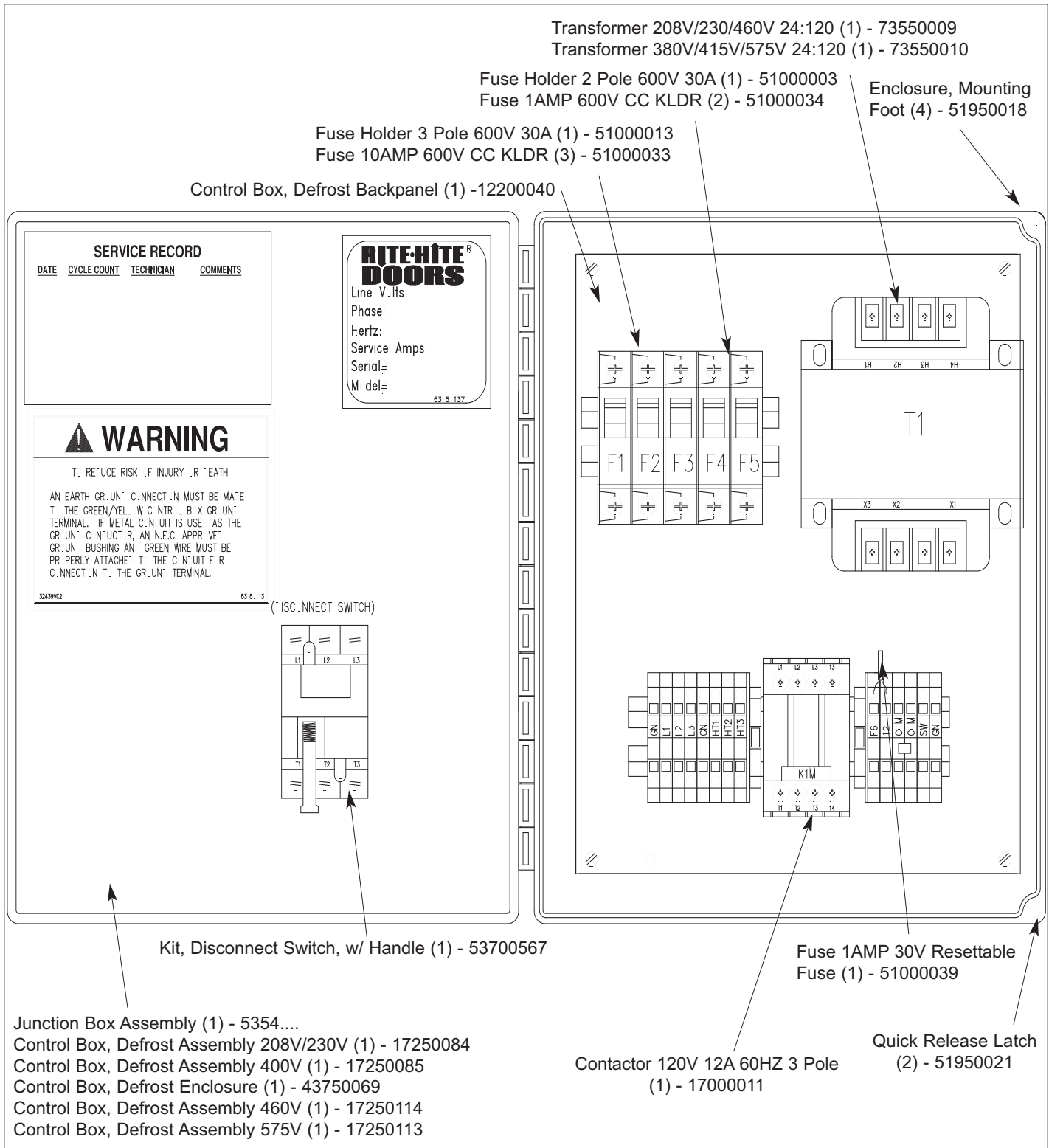
8010A DOOR SERVICE PARTS LIST (<1/17/02)

ITEM	QTY	DESCRIPTION	PART NUMBER
1	6	Hex Bolt 3/8" x 1"	67880002
2	18	Hex Bolt 3/8" x 3/4"	67880008
3	24	Lockwasher 3/8"	74130002
4	2	Ball Bearing	12500023
5	4	Bearing Mtg. Flange	45750001
6	4	Flat Washer 3/8"	74130005
7	1	Non-Drive Bracket RH Drive	14500817
7	1	Non-Drive Bracket LH Drive	14500821
8	1	Spring Tension Hub	52940015
9	2	Setscrew 3/8" x 3/4"	67880027
10	1	Spring Mandrel	55150053
11	1	Torsion Spring-Right Hand (for LH Drive)	70700055
11	1	Torsion Spring-Left Hand (for RH Drive)	70700054
12	1	Roller Tube Assembly (D.O.W. 6' thru 10')	6746....
13	1	Bracket Right Hand Drive	14500816
13	1	Bracket Left Hand Drive	14500820
14	1	Square 1/4" Key	53550012
15	1	Roller Tube Sprocket (was 750-10-010)	n/a
16	1	Torque Limiter Kit (was 650-00-163)	n/a
17	1	Kit, Drive Chain #35 (was 650-00-367)	n/a
18	1	Header Brush Seal 90° Track	73450061
19	1	Gearmotor & Brake (not available for replacement)	n/a
20	1	Curtain Assembly (D.O.W.6' x D.O.H.7' thru D.O.W.10' x D.O.H.10')	2865....
21	A/R	Edge Retention Clip	16800010
22	1	Non-Drive Side frame (D.O.H. 7' thru 10')	6817....
22	1	Non-Drive Side frame (D.O.H. 7' thru 10')	6817....
23	1	Non-Drive Sideframe Door (D.O.H. 7' thru 10')	3862....
24	2	Retaining Ring 3/8"	512-00-002
25	2	Door Lock Knob	53800003
26	2	Dead Bolt Lock	67900037
27	4	Outer Insert	53100015
28	2	Plate Insert	65000408
29	4	Inner Insert	53100014
30	4	Carr. Bolt 5/16 x 1-3/4	67870024
31	4	5/16" x 1/2" TORX Nut	55620006
32	A/R	Carr. Bolt 5/16" x 3/4"	67870022
33	A/R	Flat Washer 5/16"	74110001
34	A/R	Hex Nut 5/16" - 18	55620001
35	1	Bottom Rail Assembly (was 350-10-321 thru 326)	n/a
36	1	Bottom Rail Step	55150054
37	A/R	Bottom Rail Seal	68350069
38	1	Driveside Side frame Powered (D.O.H. 7' thru 10')	6817....
39	1	Drive Side frame Door (D.O.H. 7' thru 10')	3862....
40	2	Carr. Bolt 5/16" x 1"	67870032
41	A/R	Header Seal Brush	15000007
42	A/R	Bottom Rail Weight	71530059
43	1	Setscrew 1/4" x 3/4"	67860055
44	1	Shroud/Chain Guard (was 540-00-401 thru 405)	n/a
45	4	Hex Nut 3/8-16	55630003
46	4	Flat Washer 3/8"	74130001
47	1	Control Box Assembly (was 913-00-029)	n/a
48	2	Limit Switch, Kit	650-00-508
49	1	Adjustment Plate, L.S.	660-10-369
50	2	Limit Switch Trip Arm	660-10-371
51	2	Screw #10-24 x 3/4"	67850030
52	4	Lock Washer #10	74100001
53	2	Screw #10-24 x 1/2"	67850008
54	4	Screw #8-32 x 1"	67850027
55	4	Screw #8-32 x 3/4"	67850009
56	8	Lock Washer #8	74100005
57	-		
58	1	Reversing Edge Assembly-Includes Edge, Housing (was 926-10-021-031)	n/a
59	1	Motor Cable (not shown)	15650002
60	1	Limit Switch Cable (was 988-00-023)	n/a
61	1	Kit, Coil Cord (was 988-00-010)	n/a
62	1	Cover, Window, Vision 12 x 24	17900103
63	1	Cover, Window, Opaque, 12 x 24	17900104
64	1	Cover, Window, Screen, 12 x 24	17900105

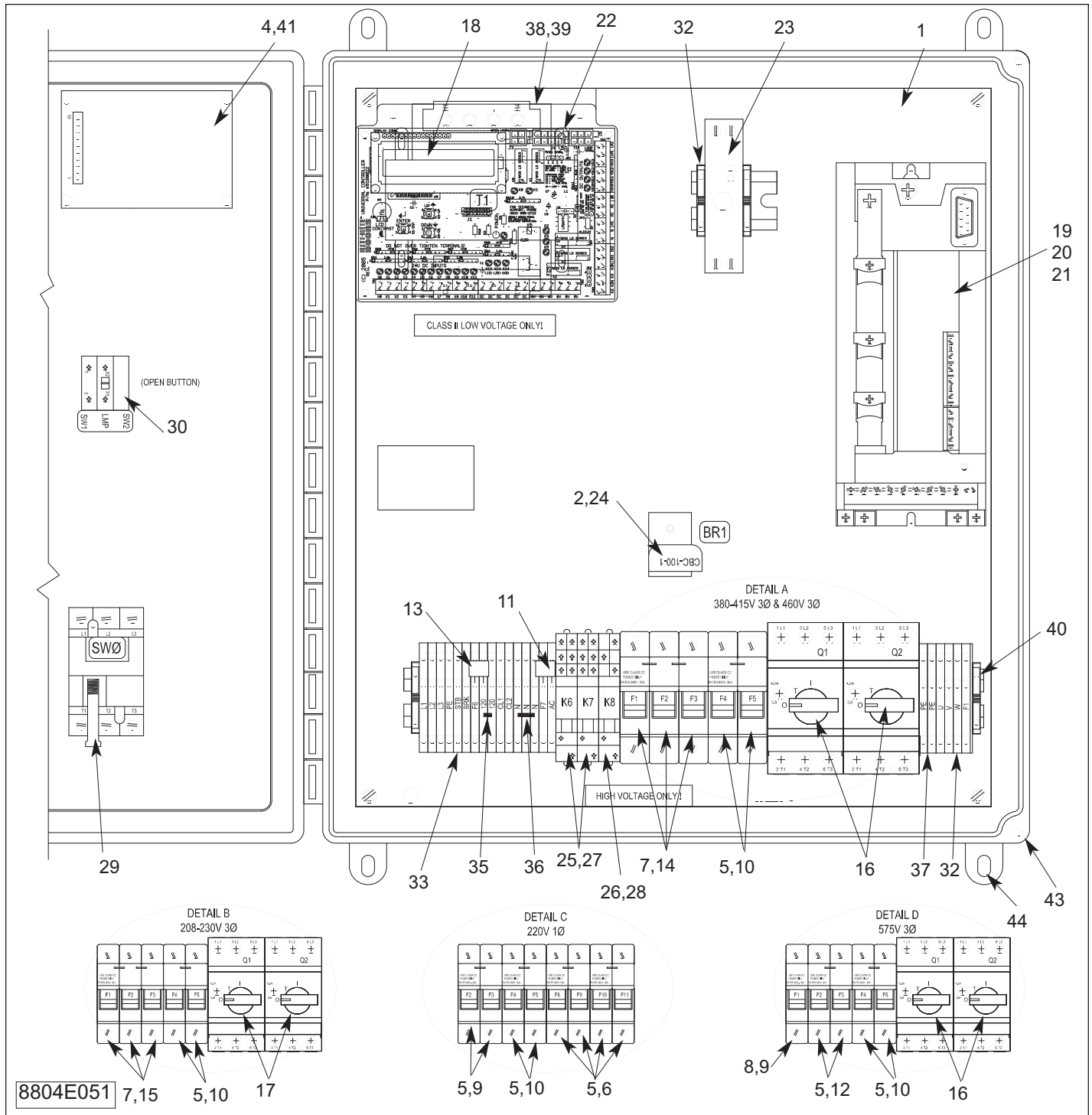
8010A CONTROL BOX SERVICE PARTS/LIST (<2/1/04)



8600 DEFROST JUNCTION BOX



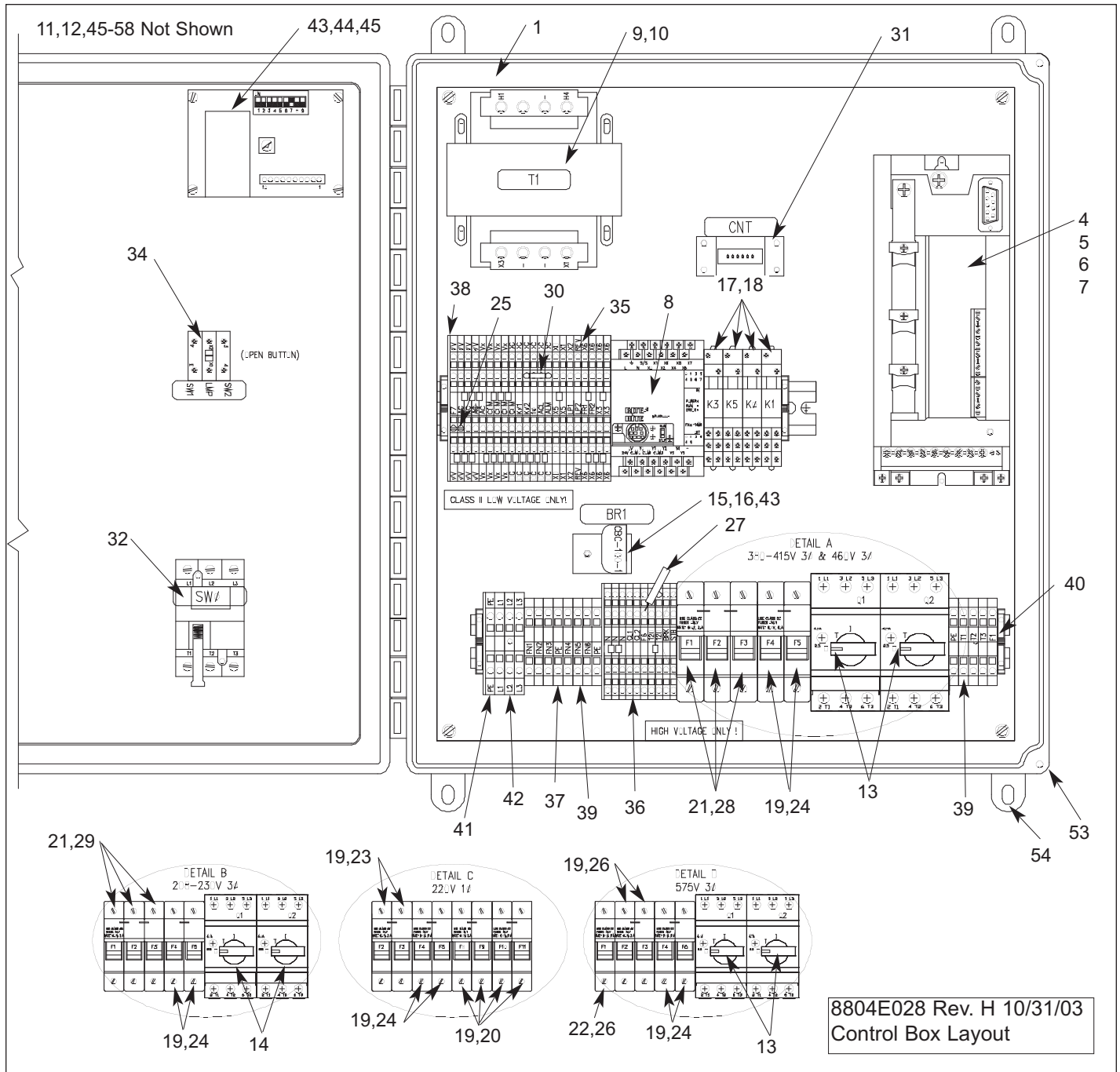
8600BP/SS CONTROL BOX SERVICE PARTS (>2/20/06)



8600BP/SS CONTROL BOX SERVICE PARTS LIST (>2/20/06)

ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Control Box (specify Enclosure, Backpanel or Assembly)	1742....
2	1	Rectifier Mounting Bracket	14500454
3	1	Resistor Kit (not shown)	15650208
4	a/r	Loop Board	17500001
5	1/2/3	Fuse Holder 2 Pole 600V 30 Amps (220V 1PH or 575V 3PH)	51000003
6	4	Fuse 5 Amp 600V CC KLDR (220V 1PH only)	51000012
7	1	Fuse Holder 3 Pole 600V 30 Amps (208-230V & 380-460V only)	51000013
8	1	Fuse Holder 1 Pole 600V 30 Amps (575V only)	51000019
9	2	Fuse 10 Amp 600V CC KLDR	51000033
10	2	Fuse 1 Amp 600V CC KLDR	51000034
11	1	Fuse 2.5 Amp 30V Re-settable	51000035
12	2	Fuse 3.5 Amp 600V CC KLDR (575V only)	51000038
13	1	Fuse, Resettable, 120V 1Amp	51000039
14	3	Fuse 4.5 Amp 600V CC KLDR (400-460V)	51000046
15	3	Fuse 7 Amp 600V CC KLDR (208-230V)	51000047
16	1/2	Motor Starter, Manual, 0.4-0.63A (380-575V 3Ø only) (1-S.S.;2-B.P.)	51950030
17	1/2	Motor Starter, Manual, 0.63-1A (208-230V 3Ø only) (1-S.S.;2-B.P.)	51950031
18	1	Kit, Display, LCD, 2-Line w/CONN	53700529
19	1	Inverter KEB Keypad	53300018
20	1	Inverter KEB 1HP 230V USA 3Ø Type B (> 3/27/2002)	53300019
21	1	Inverter KEB 1HP 460V USA 3Ø Type B (> 3/27/2002)	53300021
22	1	Kit, Controller, i-COMM	53700528
23	1	Power Supply, DIN, 24VDC, 18W	65700006
24	1	Rectifier Clutch	66270004
25	2	Relay DPDT, 24VAC5 Amp (1 optional for pre-announce)	66450003
26	1	Relay SPDT, 24VDC 10 Amp	66450014
27	2	Relay Socket 2 Pole 5 Amp (1 optional for pre-announce)	70350001
28	1	Relay Socket 1 Pole 250V, 10A	70350002
29	1	Kit, Disconnect Switch, w/ Handle	53700567
30	1	Open/Reset Button	72700107
31	-		
32	4	Terminal End Stop Screwless	73100024
33	18	Terminal WA, Cage, 20 Amp, 3 Hole	73100085
34	1	Terminal WA, Cage, 20 Amp, 3 Hole, Bar	73100086
35	1	Terminal WA, Cage, 20 Amp, Jump, 2P	73100081
36	1	Terminal WA, Cage, 20 Amp, Jump, 3P	73100082
37	3	Terminal WA, Cage, 20 Amp, 3 Hole, Gnd	73100087
38	1	Transformer 150VA 208/230/460V 24/120	73550009
39	1	Transformer 150VA 380/415/575V 24/120	73550010
40	1	Transformer 575V (not shown)	73550017
41	a/r	Kit, Loop Board	53700176
42	1	DCC, Loader, i-COMM	65100023
43	2	Latch, Quick Release, Kit, Fiberglass	51950021
44	4	Enclosure, Mounting Foot	51950018

8600BP/SS CONTROL BOX SERVICE PARTS (<2/20/06)



NOTE: PLC CONTROL BOX ASSEMBLY ON THIS PAGE IS OBSOLETE. INDIVIDUAL PARTS MAY STILL BE AVAILABLE. FOR CONTROL BOX REPLACEMENT, REFER TO i-COMM CONTROLLER REPLACEMENT.

8600BP/SS CONTROL BOX PARTS LIST (<2/20/06)

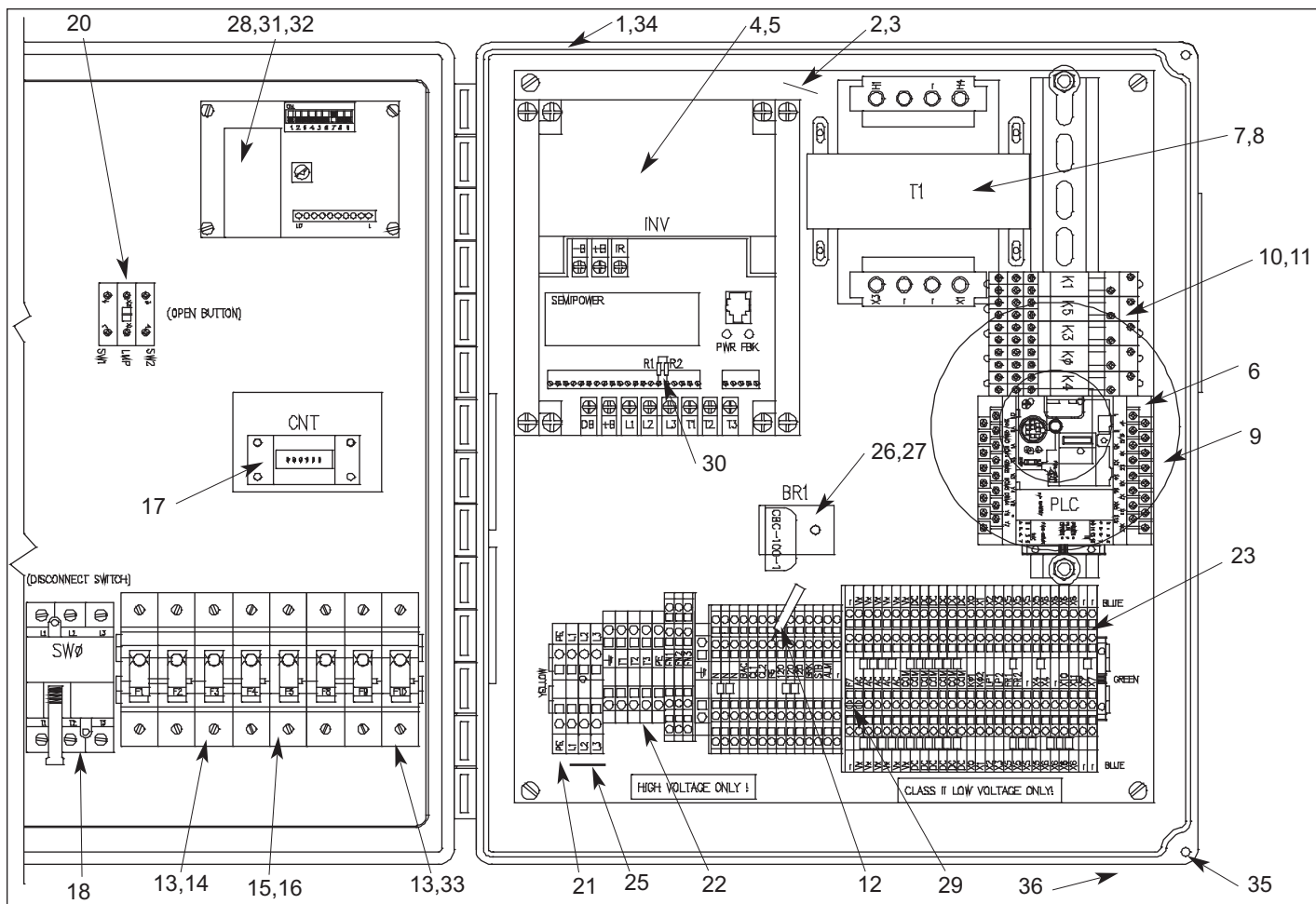
ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Control Box (specify Enclosure, Backpanel or Assembly)	1730....
4	1	Inverter KEB Keypad	53300018
5	1	Inverter KEB 1HP 230V USA 3Ø Type B (> 3-27-2002 and Serial # 22638)	53300019
6	1	Inverter KEB 1HP 460V USA 3Ø Type B (> 3-27-2002 and Serial # 22638)	53300021
7	1	Inverter KEB 1HP 400V 50/60Hz 3Ø Type G (> 3-27-2002 and Serial # 22638)	53300020
8	1	Programmable Logic Controller 14 I/O (Rite Hite) (> 3-27-2002 and Serial # 22638)	65100008
9	1	Transformer 150VA 208/230/460V 24/120	73550009
10	1	Transformer 150VA 380/415/575V 24/120	73550010
11	1	Transformer 460VA (575V only-not shown)	73550011
12	1	Transformer Mount Bracket (575V only-not shown)	14500498
13	1/2	Motor Starter, Manual, 0.4-0.63A (380-575V 3Ø only) (1-S.S.;2-B.P.)	51950030
14	1/2	Motor Starter, Manual, 0.63-1A (208-230V 3Ø only) (1-S.S.;2-B.P.)	51950031
15	1	Rectifier Clutch	66270004
16	1	Rectifier Mounting Bracket	14500454
17	4/5	Relay 24VAC DPDT 5 Amp (1 optional for pre-announce)	66450003
18	4/5	Relay Socket 2 Pole 5 Amp (1 optional for pre-announce)	70350001
19	1/2/3	Fuse Holder 2 Pole 600V 30 Amps (220V 1PH or 575V 3PH)	51000003
20	4	Fuse 5 Amp 600V CC KLDR (220V 1PH only)	51000012
21	1	Fuse Holder 3 Pole 600V 30 Amps (208-230V & 380-460V only)	51000013
22	2	Fuse Holder 1 Pole 600V 30 Amps (575V only)	51000019
23	3	Fuse 10 Amp 600V CC KLDR (220V 1PH only)	51000033
24	2	Fuse 1 Amp 600V CC KLDR	51000034
25	1	Fuse 2.5 Amp 30V Re-settable	51000035
26	2	Fuse 3.5 Amp 600V CC KLDR (575V only)	51000038
27	1	Fuse, Resettable, 120V 1Amp	51000039
28	3	Fuse 4.5 Amp 600V CC KLDR (400-460V)	51000046
29	3	Fuse 7 Amp 600V CC KLDR (208-230V)	51000047
30	1	Resistor 1K Ohm 1/4 Watt (380-415V only)	66550009
31	1	Cycle Counter	17600021
32	1	Kit, Disconnect Switch, w/ Handle	53700567
33	-		
34	1	Open/Reset Button	72700107
35	25	Terminal Double Tier Grey, 2HL	73100001
36	13	Terminal Single Tier, Grey, 4HL	73100002
37	3	Terminal Ground 2HL 12AWG	73100005
38	1	Terminal End Barrier Double Tier, 2HL	73100006
39	9	Terminal Single Tier Grey, 2HL	73100009
40	4	Terminal End Stop Screwless	73100024
41	1	Terminal Ground 2HL 10AWG	73100046
42	3	Terminal Single Tier Grey, 2HL	73100047
43	3"	Double Sided Foam Tape (Counter and Loop option)	72800036
44	a/r	Loop Board	17500001
45	a/r	Kit, Loop Board	53700176
46	-		
47	1	Line Reactor - 460V (For doors that are closed and Faulted)	55150044
48	1	Kit, KEB Upgrade (not shown) 230V from "AC" Semipower inverter (include plc hh)	53700394
48	1	Kit, KEB Upgrade (not shown) 460V from "AC" Semipower inverter (include plc hh)	53700395
49	1	Kit, KEB Upgrade (not shown) 400V from "AC" Semipower inverter (include plc hh)	53700396
50	1	Kit, Resistor 460V (KEB inverters only - not shown)	53700420
51	1	Kit, Resistor 230V (KEB inverters only - not shown)	53700421
52	1	Resistor Kit (not shown) (For doors that are slamming open)	15650208
53	2	Latch, Quick Release, Kit, Fiberglass	51950021
54	4	Enclosure, Mounting Foot	51950018

NOTE: PLC CONTROL BOX ASSEMBLY ON THIS PAGE IS OBSOLETE. INDIVIDUAL PARTS MAY STILL BE AVAILABLE. FOR CONTROL BOX REPLACEMENT, REFER TO i-COMM CONTROLLER REPLACEMENT.

8600 BP/SS PREVIOUS GENERATION PARTS

ITEM	QTY	DESCRIPTION	PART NUMBER
1P	1	Motor Assembly DC Doors (< 3-30-2001 and Serial # 17998)	5532....
2P	1	Motor 600V DC Doors (< 3-30-2001 and Serial # 17998)	55250111
3P	1	Motor 300V DC Doors (< 3-30-2001 and Serial # 17998)	55250112
4P	1	Clutch Electromagnetic 90V, UL, DC (< 2-28-01-serial#17621)	55150027
5P	2	Panel Retention Strap Follower Panel (attached to panel) (< 3-27-2002 and Serial # 22638)	72200004
6P	2/4	Panel Retention Connector Strap w/Male Snaps (attached to panel) (< 3-27-2002 and Serial # 22638)	72200003
7P	4/8	Panel Retention Connector Strap w/Female Snaps & Ring (< 3-27-2002 and Serial # 22638)	72200002
8P	1	Inverter 2HP 230V 3PH Doors Recond (< 3-27-2002 and Serial # 22638)	53300032
9P	1	Inverter 2HP 460V 3PH Doors Recond (< 3-27-2002 and Serial # 22638)	53300031
10P	1	Kit, PLC, C-Box Enclosure w/Labels & Lid Components (AC Semipower/MTS/Parker Hannifin 14" x 16" only)	53700307
11P	1	Kit, PLC, C-Box Enclosure w/Labels & Lid Components (KEB 18" x 16" only)	53700374
12P	2	Switch, Limit, Mechanical, Roller (<1/9/2001)	54300015

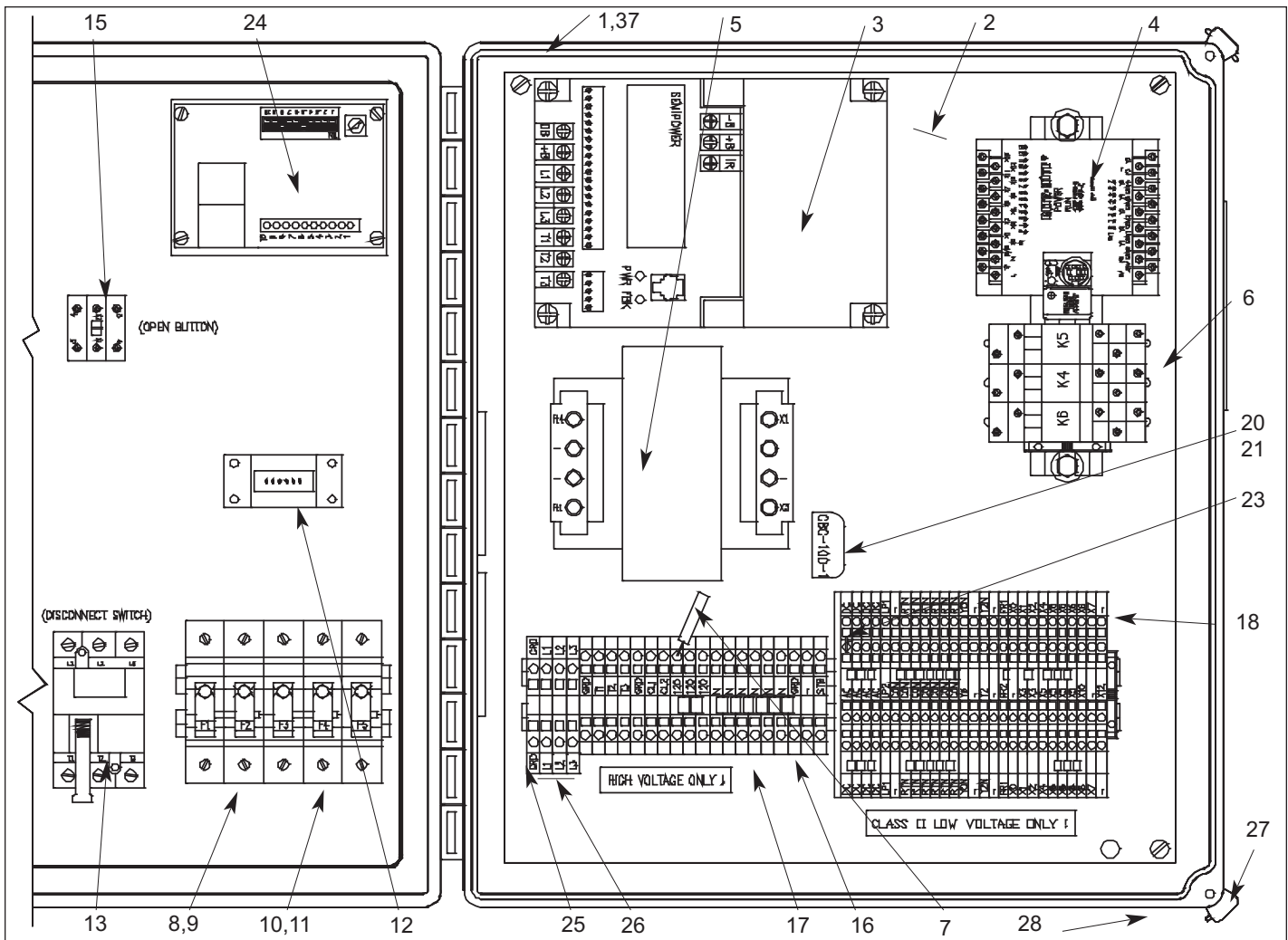
8600 CONTROL BOX SERVICE PARTS LIST (3/27/02-3/30/01)



ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Control Box Assembly	1730A....
2	1	Back Panel Assembly	1224A....
3	1	Back Panel	12200049
4	1	Inverter 2HP 230V 3PH	53300010
5	1	Inverter 2HP 460V 3PH (obsolete - 53300009)	Consult Aftermarket
6	1	Programmable Logic Controller 20 I/O (Rite Hite)	65100007
7	1	Transformer 208/230/460V 24/120	73550009
8	1	Transformer 380/415/575V 24/120	73550010
9	1	Transformer 460VA 575V	73550011
10	4/5	Relay 24VAC DPDT 5 Amp (1 optional for pre-announce)	66450003
11	4/5	Relay Socket 2 Pole 5 Amp (1 optional for pre-announce)	70350001
12	1	Fuse, Resettable, 120V 1Amp	51000039
13	2	Fuse Holder 3 Pole 30 Amps	51000013
14	3	Fuse 10 Amp 600V CC KLDR	51000033
15	1	Fuse Holder 2 Pole 600V 30 Amp	51000003
16	2	Fuse 1 Amp 600V CC KLDR	51000034
17	1	Cycle Counter	17600021
18	1	Kit, Disconnect Switch, w/ Handle	53700567
19	-		
20	1	Open/Reset Button	72700107
21	3	Terminal Ground 2HL 12AWG	73100005
22	3	Terminal Single Tier Grey, 2HL	73100009
23	27	Terminal Double Tier Grey, 2HL	73100001
24	1	Terminal Ground 2HL 10AWG	73100046
25	3	Terminal Single Tier Grey, 2HL	73100047
26	1	Rectifier Clutch	66270004
27	1	Rectifier Mounting Bracket	14500454
28	6"/9"	Double Sided Foam Tape (Counter and Loop option)	72800022
29	1	Fuse 2.5 Amp 30V Re-settable	51000035
30	2	Resistor 1.2K ohm 1 Watt	66550006
31	a/r	Loop Board	17500001
32	a/r	Kit, Loop Board	53700176
33	3	Fuse 2.5 Amp 600V CC KLDR	51000022
34	1	Kit, PLC, C-Box Enclosure w/Labels & Lid Components	53700187
35	2	Latch, Quick Release, Kit, Fiberglass	51950021
36	4	Enclosure, Mounting Foot	51950018

**NOTE: PLC CONTROL BOX ASSEMBLY
ON THIS PAGE IS OBSOLETE.
INDIVIDUAL PARTS MAY STILL BE
AVAILABLE.
FOR CONTROL BOX REPLACEMENT,
REFER TO i-COMM CONTROLLER
REPLACEMENT.**

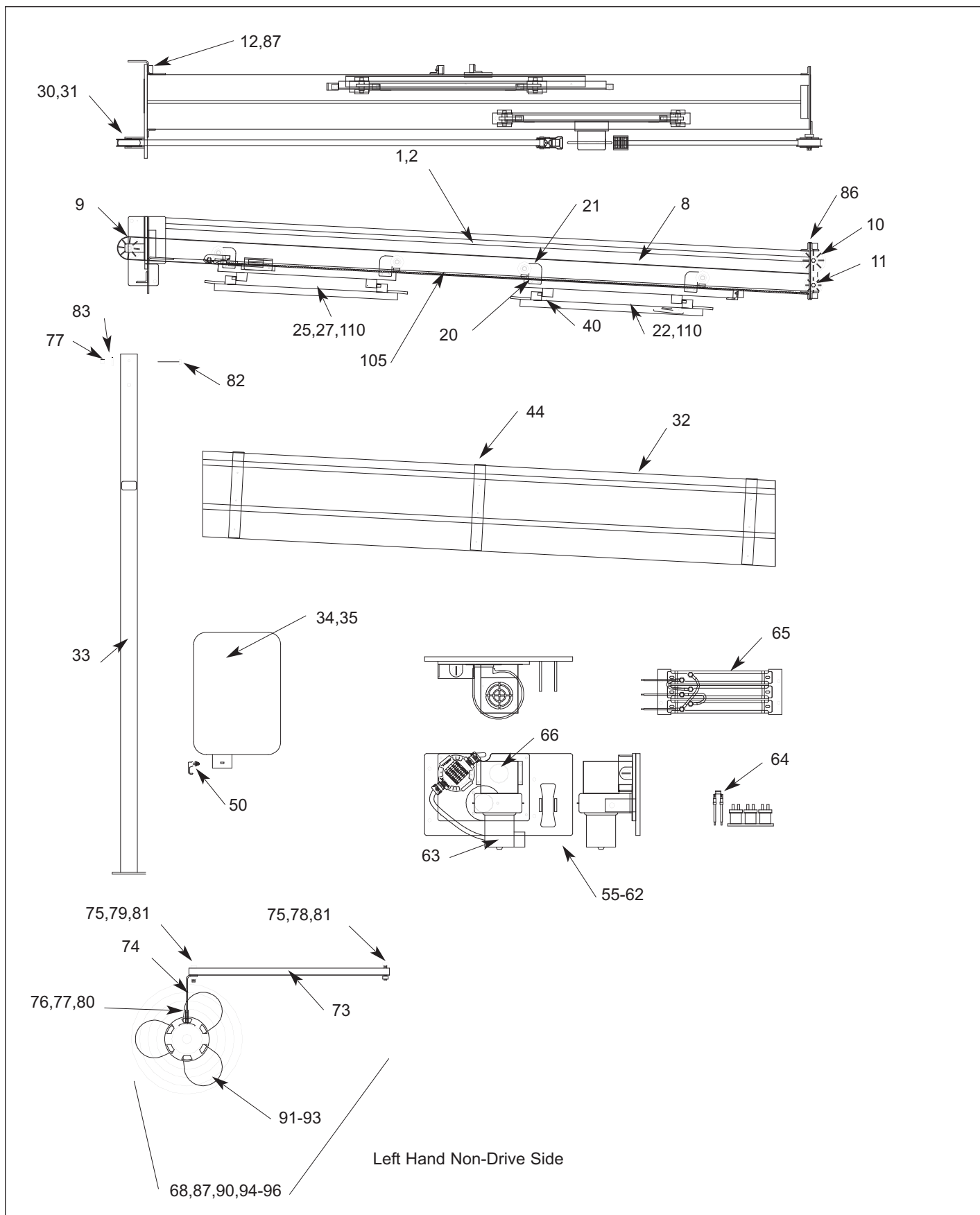
8600 CONTROL BOX SERVICE PARTS LIST - DC (<3/30/01)



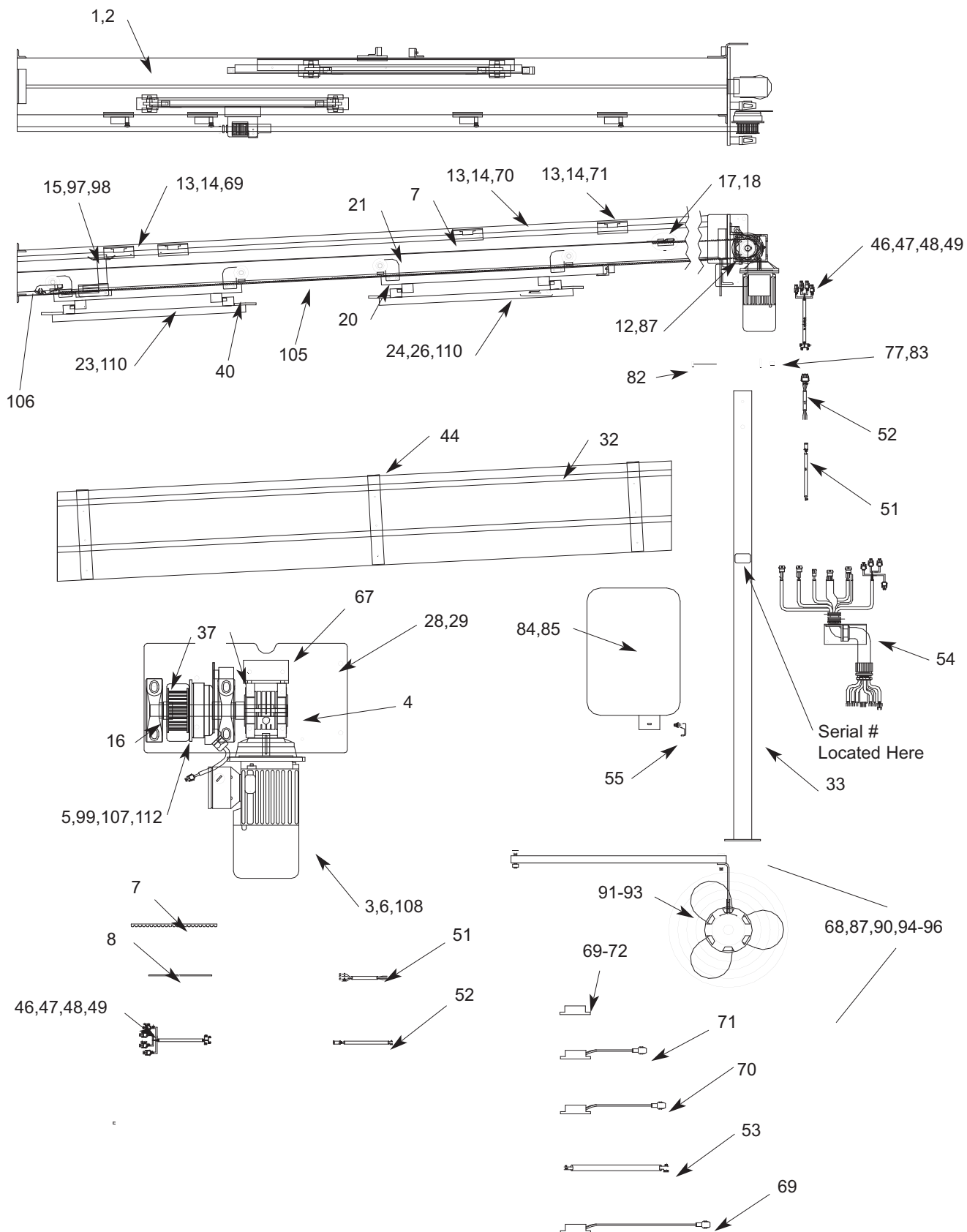
ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Control Box Assembly	1730....
2	1	Back Panel Assembly	1224....
3	1	Inverter 2HP 230V 3PH	53300010
3	1	Inverter 2HP 460V 3PH (obsolete - 53300009)	Consult Aftermarket
4	1	Programmable Logic Controller 20 I/O (Rite Hite)	65100007
5	1	Transformer 208/230/460V 24/120	73550009
6	2/3	Relay 24VAC DPDT 5 Amp	66450003
6	2/3	Relay Socket 2 Pole 5 Amp	70350001
7	1	Fuse, Resettable, 120V 1Amp	51000039
8	1	Fuse Holder 3 Pole 30 Amps	51000013
9	3	Fuse 10 Amp 600V CC KLDR	51000033
10	1	Fuse Holder 2 Pole 600V 30 Amp	51000003
11	2	Fuse 1 Amp 600V CC KLDR	51000034
12	1	Cycle Counter	17600021
13	1	Kit, Disconnect Switch, w/ Handle	53700567
14	-		
15	1	Open/Reset Button	72700107
16	3	Terminal Ground 2HL 12AWG	73100005
17	16	Terminal Single Tier Grey, 2HL	73100009
18	27	Terminal Double Tier Grey, 2HL	73100001
19	1	Kit, PLC, C-Box Enclosure w/Labels & Lid Components	53700187
20	1	Rectifier Clutch	66270004
21	1	Rectifier Mounting Bracket	14500454
22	a/r	Double Sided Foam Tape	72800022
23	1	Fuse 2.5 Amp 30V Re-settable	51000035
24	a/r	Loop Board	17500001
25	1	Terminal Ground 2HL 10AWG	73100046
26	3	Terminal Single Tier Grey, 2HL	73100047
27	2	Latch, Quick Release, Kit, Fiberglass	51950021
28	4	Enclosure, Mounting Foot	51950018

**NOTE: PLC CONTROL BOX ASSEMBLY
ON THIS PAGE IS OBSOLETE. INDIVIDUAL
PARTS MAY STILL BE AVAILABLE.
FOR CONTROL BOX REPLACEMENT,
REFER TO i-COMM CONTROLLER
REPLACEMENT.**

8600BP 4P NON-DRIVE DOOR FRAME SERVICE PARTS

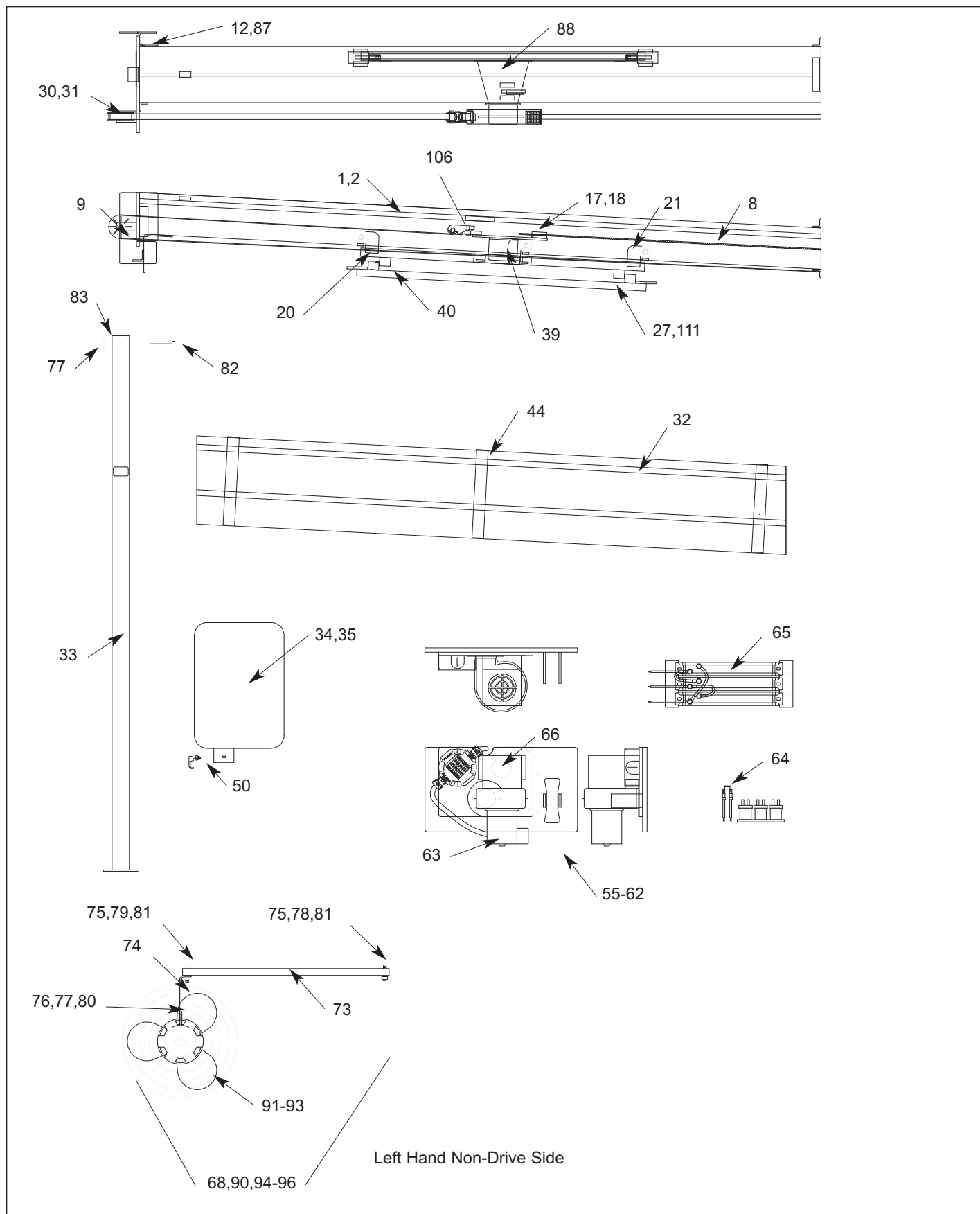


8600BP 4P DRIVE DOOR FRAME SERVICE PARTS

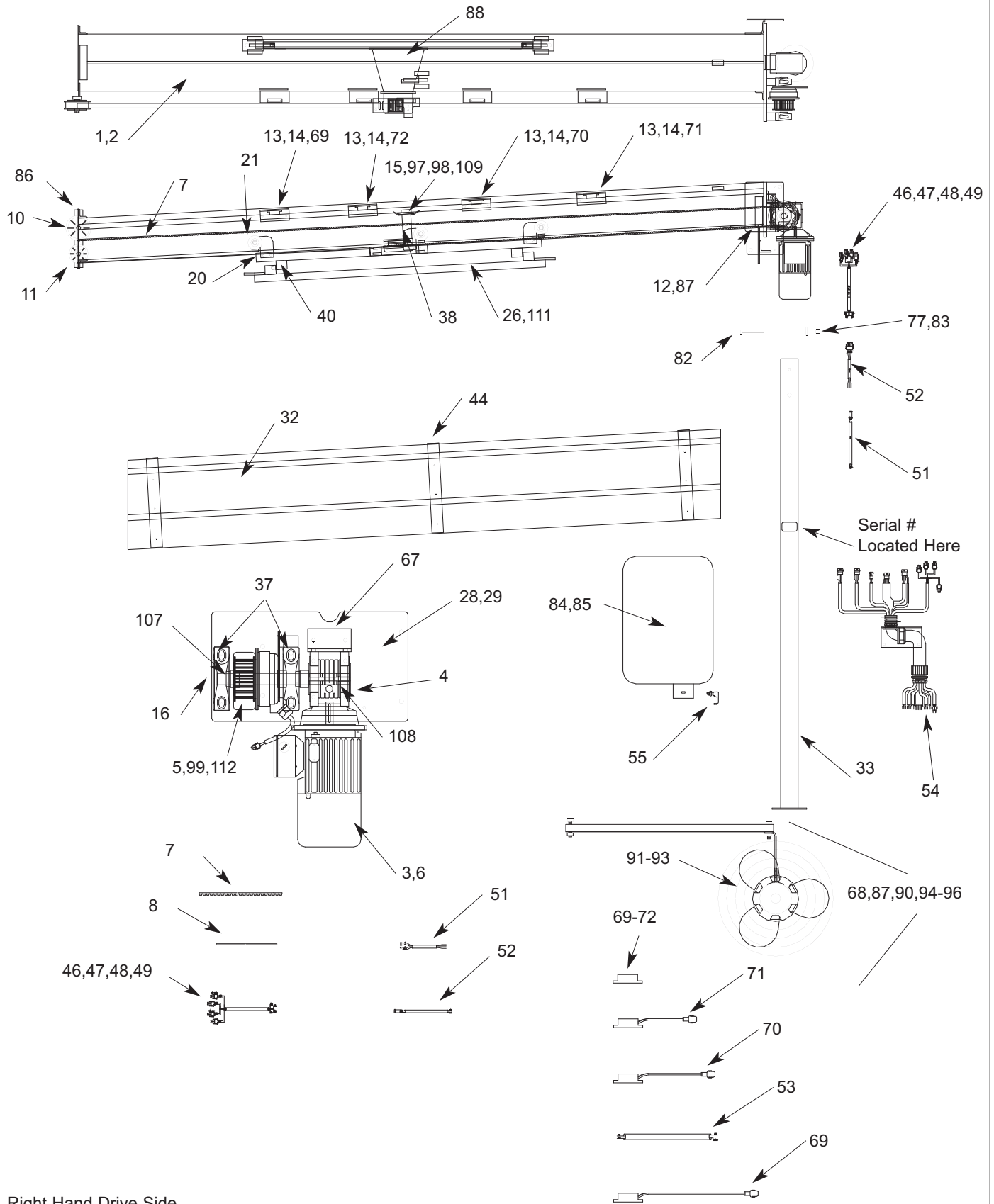


Right Hand Drive Side

8600BP 2P NON-DRIVE DOOR FRAME SERVICE PARTS



8600BP 2P DRIVE DOOR FRAME SERVICE PARTS



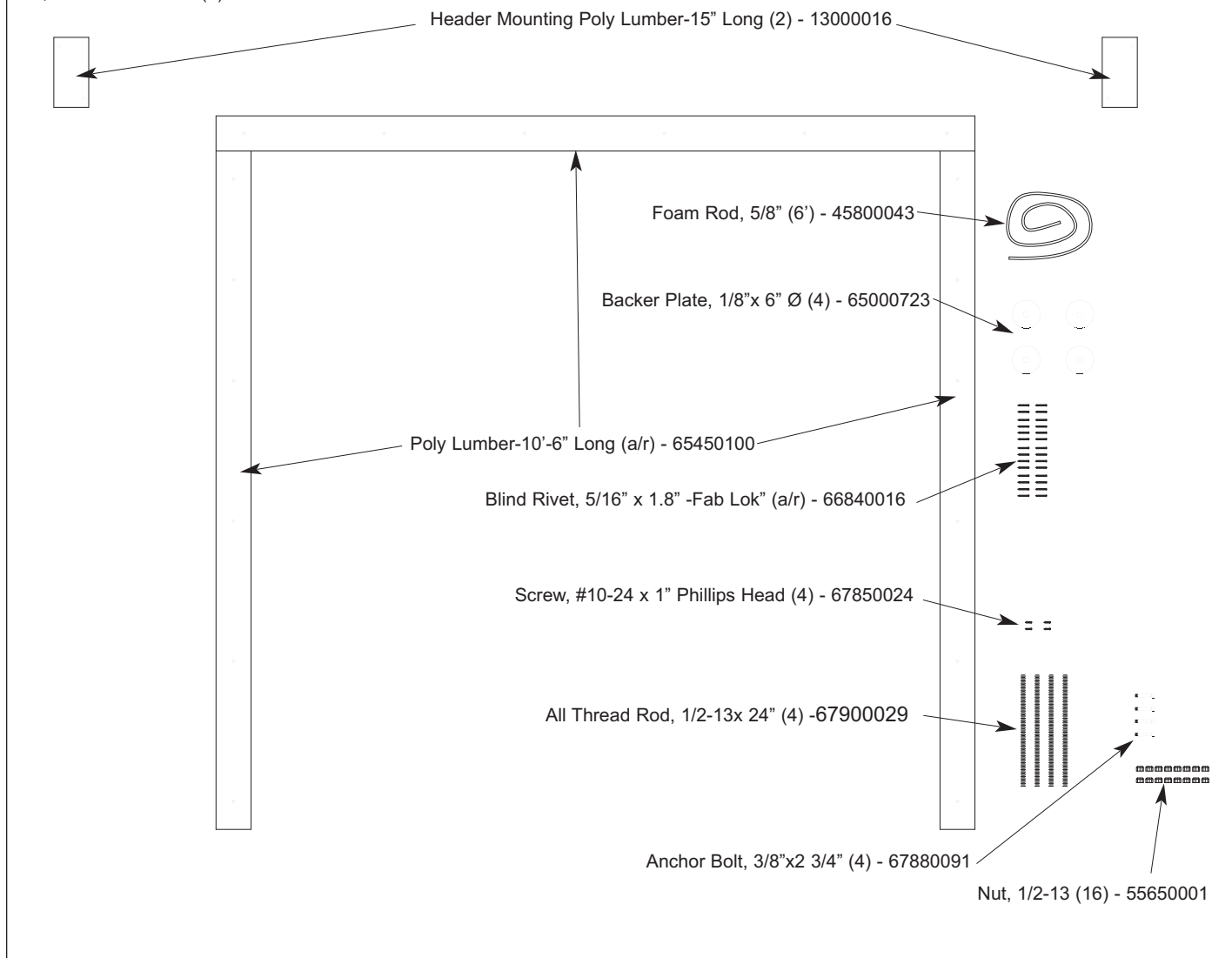
8600BP DOOR FRAME SERVICE PARTS LIST

ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Header Assembly	5214....	53	1	Brake Cable, 10', 20', 30' or 50' Lengths	15650161
2	1	Header Weldment	4639....	54	1	Cable, Control Box Conduit	1588....
3	1	Motor Assy (Specify RHD/LHD) (> 3-30-2001-serial#17998) (includes clutch, reducer, bearings, shaft, hdw)	5532....	55	1	Kit, Defrost Assembly, 230V LHD	53700191
3	1	Motor/Brk 208/230-460V (> 3-30-2001-s/n17998)	55250059	56	1	Kit, Defrost Assembly, 230V RHD	53700190
4	1	Reducer	51250014	57	1	Kit, Defrost Assembly, 400V LHD	53700193
5	1	Clutch Electromagnetic 90V, UL, CE, AC (> 2-28-01)	55150030	58	1	Kit, Defrost Assembly, 400V RHD	53700192
6	1	Brake (included w/ # 3)	n/a	59	1	Kit, Defrost Assembly, 460V LHD	53700195
7	a/r	Belt Timing Drive Side (4 Panel D.O.W. +10') (2 Panel D.O.W. +12')	1258....	60	1	Kit, Defrost Assembly, 460V RHD	53700194
8	a/r	Belt Flat Non-Drive Side (4 Panel D.O.W. +10') (2 Panel D.O.W. +12')	1259....	61	1	Kit, Defrost Assembly, 575V LHD	53700197
9	1	Pulley, Flatbelt 4.5" OD w/Crown-Non Drive	65750027	62	1	Kit, Defrost Assembly, 575V RHD	53700196
10	1	Pulley, Flatbelt 4.5" OD w/No Crown-Middle	65750028	63	1	Blower, 100CFM, 115V	13250002
11	1	Pulley, Flatbelt 3" OD-Middle	65750029	64	1	Thermal Sensor, 175° Trip	68900002
12	4	Bumper Stud Mount	15250003	65	3	Strip Heater 500W, 575V	52050013
13	3	Plate Limit Switch Adjustment	65000265	65	3	Strip Heater 500W, 460V	52050014
14	4	Plate Limit Switch	14500604	65	3	Strip Heater 500W, 400V	52050016
15	1	Limit Switch Trip Plate	65000320	65	3	Strip Heater 500W, 230V	52050015
16	1	Drive Shaft	68950106	66	1	Duct Box Defrost	43650002
17	1	Clamp Base Belting Tapped-Drive Side	16700028	67	1	Kit, Bracket "L" Gearbox Torque Arm	53700426
18	2	Plate Belting Clamp	65000250	68	1	Kit, 8600 Fan Tri-Volt 208/230V-460V (< 4-22-02-serial#17330)	53700293
19	1	Clamp Base Belting-Non Drive Side	16700027	69	1	Limit Switch Cable Assembly, Magnet, Black Connector, Closed-16' (> 1/9/2001)	72700117
20	4/8	Side Roller	67200033	70	1	Limit Switch Cable Assembly, Magnet, White Connector, Approach Open-10' (> 1/9/2001)	72700118
21	4/8	Trolley Assembly 2 or 4 Panel	53700153	71	1	Limit Switch Cable Assembly, Magnet, Red Connector, Open-6' (> 1/9/2001)	72700119
22	1	Hanger Assembly 4-Panel Lead Non-Drive	53700302	72	1	Limit Switch Cable Ass'y, Magnet, (> 1/9/2001) Orange Connector, Close-15' (Euro only)	72700123
23	1	Hanger Assembly 4-Panel Lead Drive	53700301	73	1	Fan Header Mounting Bracket	14500598
24	1	Hanger Assembly 4-Panel Follower Right	53700299	74	1	Fan Pivot Bracket	14500597
25	1	Hanger Assembly 4-Panel Follower Left	53700300	75	4	1/2" x 2" Hex Hd Bolt	67900008
26	1	Hanger Assembly 2-Panel Right Hand	53700174	76	1	3/8" x 1 1/4" Hex Head Bolt	67880004
27	1	Hanger Assembly 2-Panel Left Hand	53700175	77	1	3/8" Hex Lock Nut	55630005
28	1	Plate Weldment Motor/Bearing RH	53700205	78	1	Plate Fan Adjustment	65000315
29	1	Plate Weldment Motor/Bearing Lh	53700206	79	2	1/2" Hex Lock Nut	55620002
30	1	Plate Weldment Non-Drive RHD w/o Defrost	53700203	80	2	3/8" Lock Washer	74130007
30	1	Plate Weldment Non-Drive RHD w/ Defrost	53700226	81	2	7/16" Flat Washer	74140001
31	1	Plate Weldment Non-Drive LHD w/o Defrost	53700204	82	2	3/8" x 3" Hex Hd Bolt	78880028
31	1	Plate Weldment Non-Drive LHD w/ Defrost	53700225	83	2	3/8" Flat Washer	74130001
32	1	Facade, Header (1 or 2 Pieces)	6929....	84	1	End Cap, RH Drive Side	69200061
33	2	Side Support Post Weldment	7263....	85	1	End Cap, LH Drive Side	69200060
34	1	End Cap, Non-Drive RH Side (For LHD door)	69200044	86	1	Bracket, Guide Pulley	14500457
35	1	End Cap, Non-Drive LH Side (For RHD door)	69200051	87	2	Screw, HHMS, 1/4-20 x 1", GRD 5, znc	67860025
36	2	Ratchet Non-Drive	15200003	88	2	Kit, 2 Panel Trolley Plate	53700351
37	2	Pillow Block Bearing	12500018	89	1/2	Kit, Pressure Wheel Assembly (BP/SS/R, LD)	53700367
38	1	Kit, Bracket Assembly 2-Panel Drive-Magnet	53700298	90	1/2	Kit, 8600 Fan 575V (< 4-22-02-serial#17330)	53700346
39	1	Kit, Bracket Assembly 2-Panel Non-Drive	53700169	91	1/2	Fan 575V (motor, blades and cage)	53700379
40	4/8	Hanger Support Bolts	67880089	92	1/2	Fan 208-230/460V (motor, blades and cage)	53700380
41	1	Bracket Weldment, Panel Connector Left	14500474	93	1/2	Fan 115/220V Single Phase	53700381
42	1	Bracket Weldment, Panel Connector Right	14500473	94	1/2	Kit, 8600 Fan 575V (> 4-22-02-serial#17330)	53700382
43	2	Ratchet-Hanger Panels w/10' belting (4P) (< 3/30/01)	66200001	95	1/2	Kit, 8600 Fan 460V (> 4-22-02-serial#17330)	53700383
44	6	Screw, FHSS, #14 x 1 3/4, ZNC	67850003	96	1/2	Kit, 8600 Fan 115/220V Single Phase (> 4-22-02)	53700384
45	a/r	Strobe/Beacon Bracket	14500493	97	2	Screws	67850028
46	1	C-Box Cable Ass'y, L/S, 3 Conn Magnet 10'	15650168	98	1	Magnet	72700116
47	1	C-Box Cable Ass'y, L/S, 3 Conn Magnet 20'	15650169	99	3	Clutch Spacer	70450066
48	1	C-Box Cable Ass'y, L/S, 3 Conn Magnet 30'	15650170	100	a/r	Blower, Pancake (not shown)	13250014
49	1	C-Box Cable Ass'y, L/S, 3 Conn Magnet 40'	15650171	101	1/2	Follower Panel Stop Angle	14500860
50	2	Latch, Endcap	54150003	102	1/2	Follower Panel Stop Bumper	15250057
51	1	Cable Assembly, Motor AC 10'	15650172	103	1/2	Screw, HHMS, 3/8-16 x 1 1/4, GR5, znc	67880004
51	1	Cable Assembly, Motor AC 20'	15650173	104	1/2	Washer, Flat, 3/8 x 1 x .063, znc	74130001
51	1	Cable Assembly, Motor AC 30'	15650174	105	2	Kit, 8600, Follower Stop/Bracket, 4 Panel	53700474
51	1	Cable Assembly, Motor AC 50'	15650175	106	1	Ratchet	15200003
52	1	Cable Assembly, Clutch 10' (< 2-28-01-diff. plug)	15650125	107	1	Clutch Key	53550009
52	1	Cable Assembly, Clutch 20' (< 2-28-01-serial#17621-has diff. plug)	15650126	108	1	Gearbox Key	53550010
52	1	Cable Assembly, Clutch 30' (< 2-28-01-serial#17621-has diff. plug)	15650127	109	1	Limit Switch Trip Plate, (< 1-19-01)	65000256
52	1	Cable Assembly, Clutch 50' (< 2-28-01-serial#17621-has diff. plug)	15650128	110	a/r	Hanger, Weldment, 4P/NRW (item #22-25)	53700648
				111	a/r	Hanger, Weldment, 2P (item #26 & 27)	53700649
				112	1	Clutch Electromagnetic 90V, UL, DC (< 2-28-01)	55150027

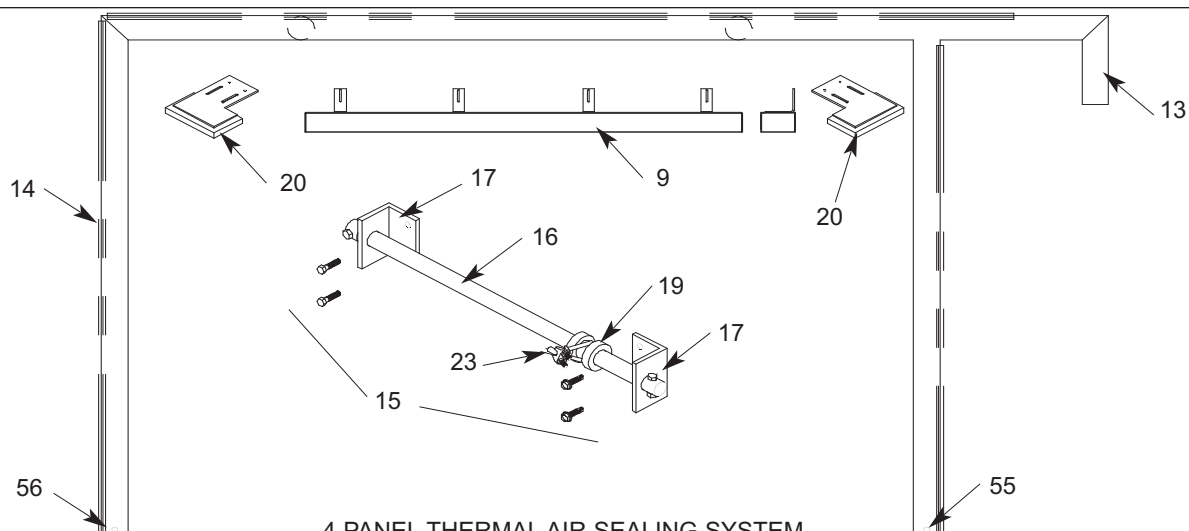
8600BP POLY LUMBER SERVICE PARTS

Not Shown:

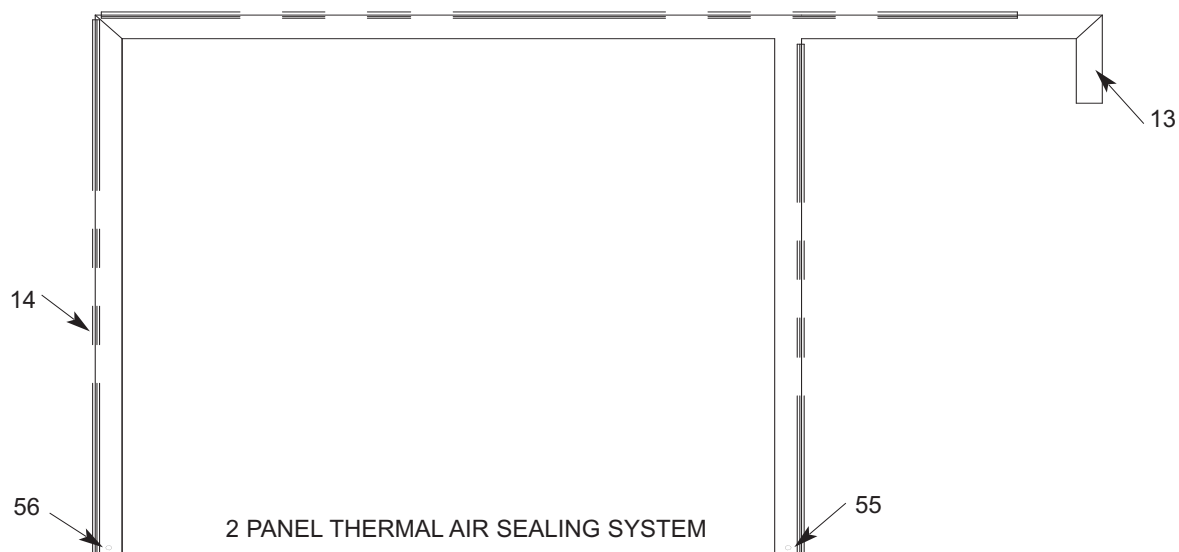
Kit, Wall Frame 8600 (1) - 5336....



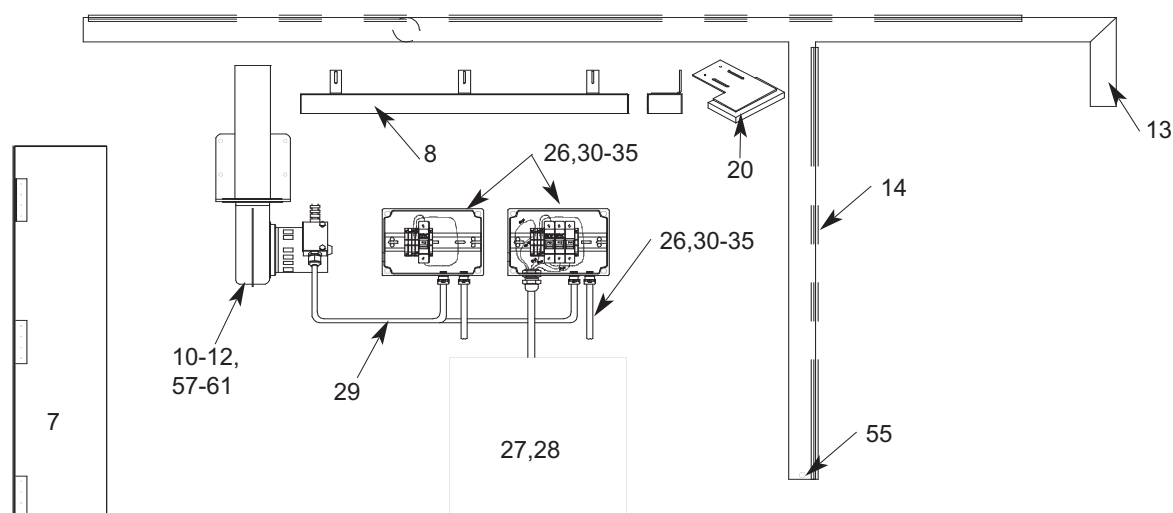
8600BP/SS T.A.S. SERVICE PARTS (> 4/26/04)



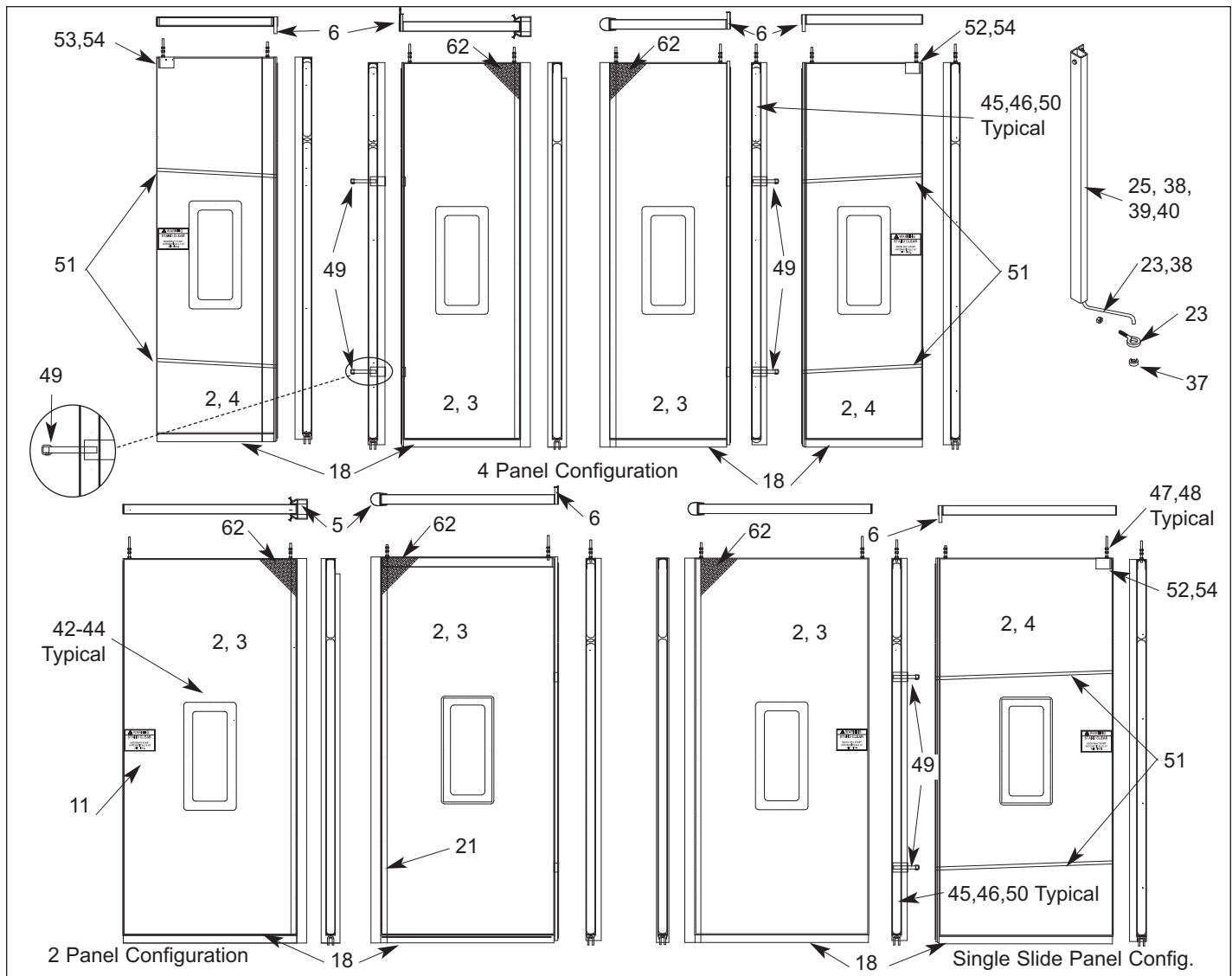
4 PANEL THERMAL AIR SEALING SYSTEM



2 PANEL THERMAL AIR SEALING SYSTEM



SS PANEL THERMAL AIR SEALING SYSTEM

8600BP/SS PANEL & THERMAL AIR SYSTEM SERVICE PARTS LIST (>4/26/04)

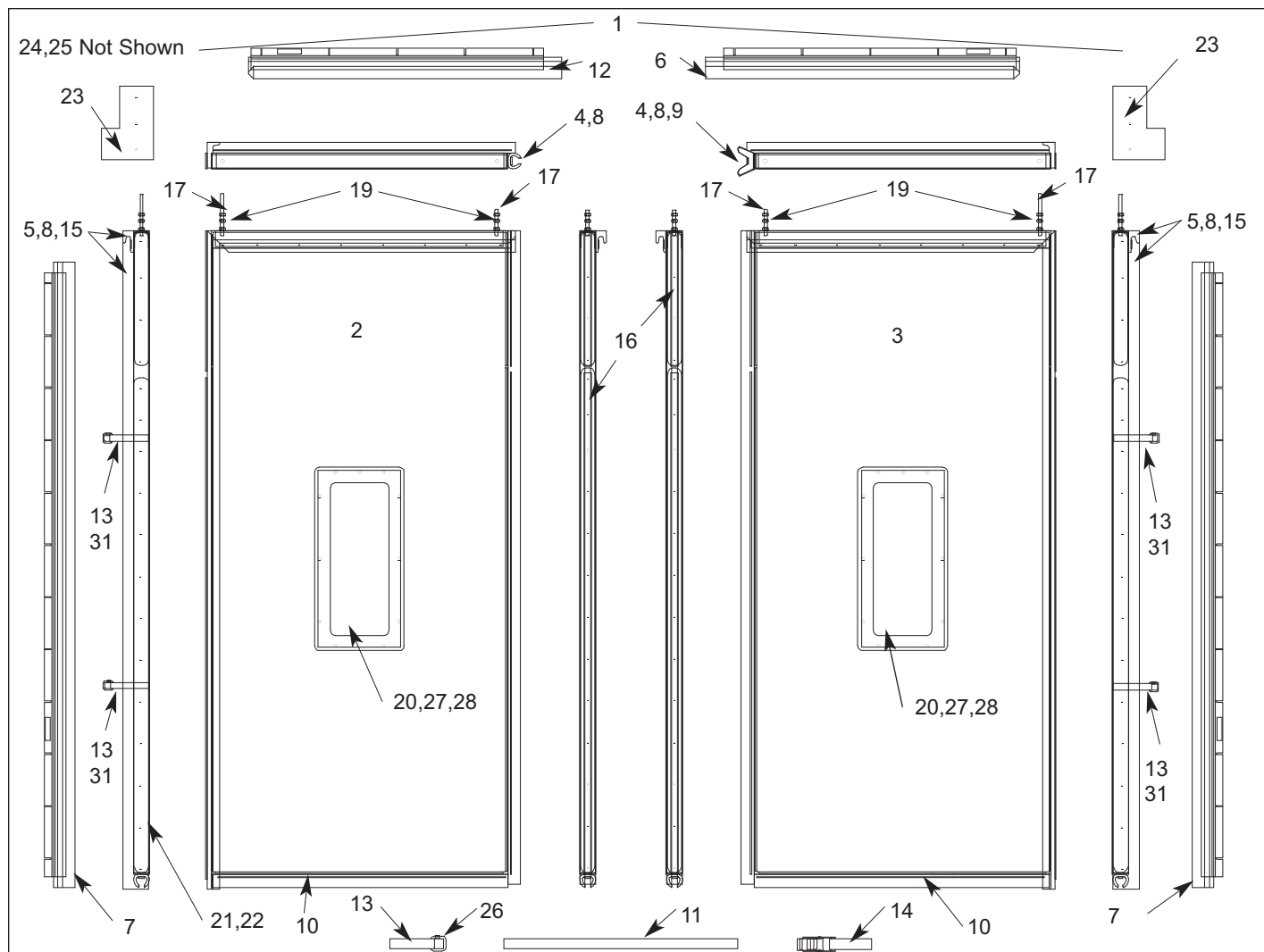
ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
2	1	Panel Assembly, Set	6352....	34	2	Fuse, 10AMP, 600V, CC KLDR	51000033
3	1	Panel Assembly, Lead	6350....	35	2	Fuse, 4.5AMP, 600V, CC KLDR	51000046
4	1	Panel Assembly, Follower	6349....	36	1	Fabric Patch Kit (not shown)	53700186
5	1	Seal, Nose, Panel	6880....	37	2	Eyebolt Ring, Retention System	67020048
6	1	Seal, Panel	6864....	38	2	Kit, Panel Retention (rope, spring)	53700460
7	1	Panel, Ass'y, End, SS	6353....	39	1	Kit, 8600, Panel Retention, Ass'y, Retro, RH	53700477
8	1	Kit, 8600, Seal, Lintel, SS	53700295	40	1	Kit, 8600, Panel Retention, Ass'y, Retro, LH	53700482
9	1	Kit, 8600, Seal, Lintel, 4Panel	53700158	41	1	Crate (not shown)	2791....
10	1	Kit, Blower, Heater, Air seal, PTC, 110V	53700760	42	a/r	Window Back w/Holes	74080013
11	a/r	Label, Stand Clear	53850263	43	a/r	Window Front w/o Holes	74080014
12	1	Kit, Blower, Heater, Air seal, PTC, 230V	53700761	44	0/2	Window 4 Pane Polycarbonate 16"x34" (OD)	74080009
13	1	Thermal Air Heating System	6884....	45	a/r	Screw, Pan Hd Sq Drive #10 x 1 3/4" S.S.	67850098
14	1	Retainer	73400002	46	a/r	Fender Washer #10ID x 1" OD S.S.	74100019
15	2	Retention System, Panel	6791....	47	12	5/8" Stainless Steel Hex Nut	55660002
16	2/4	Fiberglass Rod, 13/16" OD	45400007	48	4	Stud, Outside, Long 8"	67910025
17	4/8	Bracket, Rod Mount, Panel Retention	14501077	49	2/4	Panel Retention Strap Elastic (w/d-ring) (2 <10' d.o.h. or 4 =>10' d.o.h.)	72200028
18	1-4	Seal, Bottom (S.S. & 2P)	53700160	50	2	Pressure Strap Seal Lead & Follower Panels	7225....
18	1-4	Seal, Bottom (4P)	53700159	51	2/4	Follower Panel Retention Strap (belt only) 46 1/2" (2 <10' d.o.h. or 4 =>10' d.o.h.)	53700488
19	2	Slide, Roller, Panel Retention	70150009	51	2/4	Follower Panel Retention Strap (belt only) 65" long (1 <10' d.o.h. or 2 =>10' d.o.h.)	53700487
20	1	Stop, Lintel Follower Panel RH (not shown)	72050019	52	1	Follower Panel Bumper Assembly-RH	53700289
20	1	Stop, Lintel Follower Panel LH (not shown)	72050020	53	1	Follower Panel Bumper Assembly-LH	53700290
21	20	Plastic Rivet	16800014	54	2	FHMS 1/4-20 x 3/4"	67860069
22	1/2	Screw, Eyebolt, 1 5/6" Shaft	67850134	55	0/1	Rubber Grommet, 1" ID	51280023
23	2	Clamp, Cable, 1/8"	16700008	56	0/1	Rubber Grommet, 1 1/4" ID	51280024
24	10'	Rope, Nylon, 3/16", Poly Coat	67600008	57	1	Blower Mount Bracket (<10/06/09)	n/a
25	6	Spring, Extension	70700042	58	1	Blower Duct Reducer (<10/06/09)	n/a
26	1	Junction Box	5354....	59	1	Blower, Thermal Sensor (<10/06/09)	n/a
27	1	Transformer, 2.0 KVA, 600: 240/120	73550017	60	1	Heater 1000W, 120V, 2.375 Ø (<10/06/09)	n/a
28	1	Transformer, 2.0 KVA, 480/240: 240/120	73550024	61	1	Heater 1000W, 220V, 2.375 Ø (<10/06/09)	n/a
29	5'	Cable, 14/7, 600V, 90C	15650179	62	a/r	Kit, 8600 Panel Repair	53700514
30	1	Fuse, Holder 2 Pole, 600V, 30A	51000003	63	1	Kit, Air Seal Upgrade	5371....
31	1	Fuse, 6AMP, 600V, CC	51000016	64	a/r	Button Tie (2 per - repair nose seal)	73250017
32	1	Fuse, Holder 1 Pole, 600V, 30A	51000019				
33	1	Fuse, 12AMP, 600V, Time Delay	51000027				



8600 4P SERVICE PARTS LIST (< 4/26/04)

ITEM	QTY	DESCRIPTIONS FOR 4 PANEL DOOR	PART NUMBER
1	1	Panel, Group Entire Door 4 Panel Design	6352....
2	1	Panel, Lead LH A	6350....
3	1	Panel, Lead RH A	6350....
4	1	Panel, Follower LH B	6349....
5	1	Panel, Follower RH B	6349....
6	1	Seal, Nose, Set (Right & Left hand w/rubber, fabric)	6880....
7	2	Seal, Panel, Lead to Follower	6864....
8	2	Seal, Panel, Follower to Wall	6865....
9	2	Seal, Panel, Follower to Lead	6868....
10	a/r	Kit, Panel Corner Repair	53700514
11	2	Seal, Wall Vertical, RH or LH or Set (was 6867)	Consult Aftermarket
12	4	Seal Bottom, Kit, (Includes Seal, Strip, Hardware)	53700159
13	1	Seal, Lintel, Old Style, 4Panel (was 53700161)	Consult Aftermarket
14	1	Cover, Nose or Rear Seals (Specify Nose-rh or lh or rear seal-lead or lag)	1844....
15	2/4	Panel Retention Strap To Wall-60" (2 <10' d.o.h. or 4 =>10'd.o.h.)	72200006
16	2/4	Kit, 8600, Retention, Follower, 44", 4 Panel	53700488
17	a/r	Pressure Wheel Kit (not shown-specify Bi-Part or S.S. & Drive)	53700367
18	4/8	Panel Retention Strap Elastic (4 <10' d.o.h. or 8 =>10'd.o.h.)	72200028
19	2/4	Panel Retention Strap Buckle Assembly (2 <10' d.o.h. or 4 =>10'd.o.h.)	72200010
20	2	Pressure Strap Lead Panel to Follower	7225....
21	2	Pressure Strap Lead Panel to Nose	7226....
22	2	Pressure Strap Follower Panel to Wall	7227....
23	2	Pressure Strap Follower Panel to Lead	7228....
24	4/8	Stud, Outside, Long 8"	67910025
25	a/r	Guide, Panel, Nose, 8600 "V" Shape (not shown)	51350064
26	24	5/8" Stainless Steel Hex Nut	55660002
27	0/2/4	Window 4 Pane Polycarbonate 16"x34" (OD)	74080009
28	a/r	Screw, Pan Head Square Drive #8 x 1 3/4" S.S.	67850102
29	a/r	Fender Washer #10ID x 1" OD S.S.	74100019
30	a/r	Panel Patch Kit	53700186
31	a/r	Wind Strap Kit	53700215
32	a/r	Seal, Right Hand Nose (Specify D.O.H.)	44850110
33	2	Follower Panel End Cap	53700350
34	1	Follower Panel Bumper Assembly-RH	53700289
35	1	Follower Panel Bumper Assembly-LH	53700290
36	2/4	Guard, Rear Sleeve, 8600 (not shown)	51300051
37	4	FHMS 1/4-20 x 3/4"	67860069
38	a/r	D Ring Connector	54400009
39	1	Seal, Wall,Horizontal, RH side (was 53700404)	Consult Aftermarket
40	1	Seal, Wall,Horizontal, LH side (was 53700406)	Consult Aftermarket
41	a/r	Window Back w/Holes	74080013
42	a/r	Window Front w/o Holes	74080014
43	a/r	Label, Stand Clear	53850263
44	a/r	Kit, 8600, Strap, Wall, 4 Panel (includes: 72200006/010/28)	53700674

8600BP 2P SERVICE PARTS/LIST (< 4/26/04)



ITEM	QTY	DESCRIPTION FOR 2 PANEL DOOR	PART NUMBER
1	1	Panel, Group Entire Door 2 Panel Design	6352....
2	1	Panel, Lead-LH A	6350....
3	1	Panel, Lead-RH A	6350....
4	1	Seal, Nose, Set (Right & Left hand w/rubber, fabric)	6880....
5	2	Seal, Panel, Lead to Wall	6864....
6	1	Seal, Wall Horizontal RH side (was 53700405)	Consult Aftermarket.
7	2	Seal, Wall Vertical, RH or LH	Consult Aftermarket.
8	1	Cover, Nose or Rear Seals (Specify Nose-rh or lh or rear seal-lead or lag)	1844....
9	a/r	Seal, Right Hand Nose (Specify D.O.H.)	44850110
10	2	Seal Bottom, Kit, (Includes Seal, Strip, Hardware)	53700160
11	2/4	Panel Retention Strap To Wall-70" (2 <10' d.o.h. or 4 >=10'd.o.h.)	72200005
12	1	Seal, Wall Horizontal LH side (was 53700407)	Consult Aftermarket.
13	2/4	Panel Retention Strap Elastic (2 <10' d.o.h. or 4 >=10'd.o.h.)	72200028
14	2/4	Panel Retention Strap Buckle Assembly (2 <10' d.o.h. or 4 >=10'd.o.h.)	72200010
15	2	Pressure Strap Lead Panel to Follower	7225....
16	2	Pressure Strap Lead Panel to Nose	7226....
17	4	Stud, Outside, Long 8"	67910025
18	a/r	Guide Panel, Nose, 8600 "V" shape (not shown)	51350064
19	12	5/8" Stainless Steel Hex Nut	55660002
20	0/2	Window 4 Pane Polycarbonate 16"x34" (OD)	74080009
21	a/r	Screw, Pan Head Square Drive #10 x 1 3/4" S.S.	67850098
22	a/r	Fender Washer #10ID x 1" OD S.S.	74100019
23	2	Follower Panel End Cap Kit	53700350
24	a/r	Panel Patch Kit	53700186
25	a/r	Wind Strap Kit	53700215
26	a/r	D Ring Connector	54400009
27	a/r	Window Back w/Holes	74080013
28	a/r	Window Front w/o Holes	74080014
29	2	Guide Assembly, 2 Panel Retention (not shown)	51350065
30	a/r	Kit, Panel Corner Repair	53700514
31	a/r	Kit, 8600, Strap, Wall, 2 Panel (includes 2 each of 72200005/010/28)	53700675

8600SS POLY LUMBER SERVICE PARTS

Not Shown:

Kit, Wall Frame 8600 (1) - 5336....

Header Mounting Poly Lumber-15" Long (1) - 13000016



Foam Rod, 5/8" (6') - 45800043



Backer Plate, 1/8"x 6" Ø (4) - 65000723



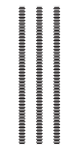
Blind Rivet, 5/16" x 1.8" -Fab Lok" (a/r) - 66840016

Poly Lumber-10'-6" Long (a/r) - 65450100

Screw, #10-24 x 1" Phillips Head (2) - 67850024



All Thread Rod, 1/2-13x 24" (4) -67900029

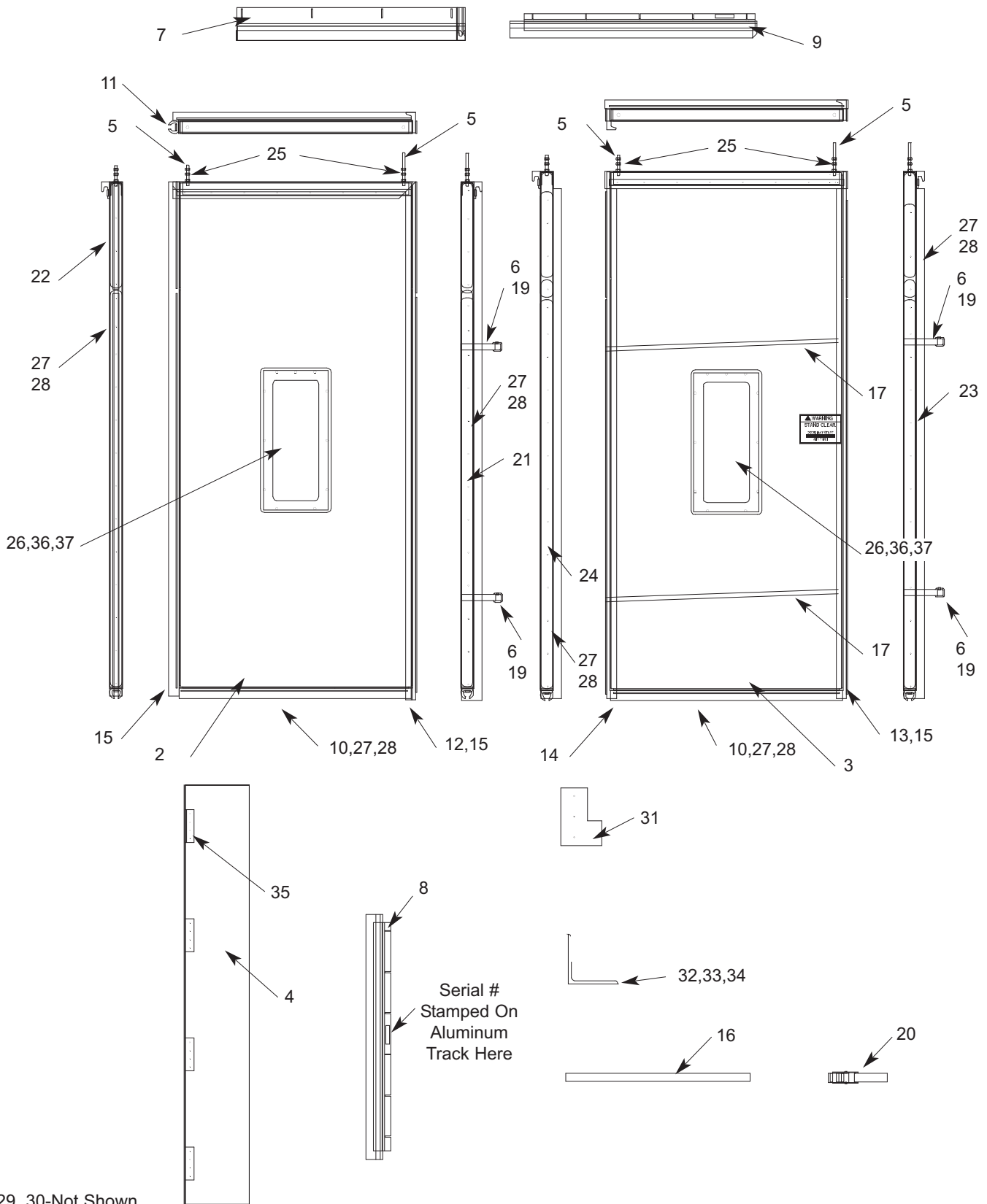


Anchor Bolt, 3/8"x2 3/4" (4) - 67880091



Nut, 1/2-13 (16) - 55650001

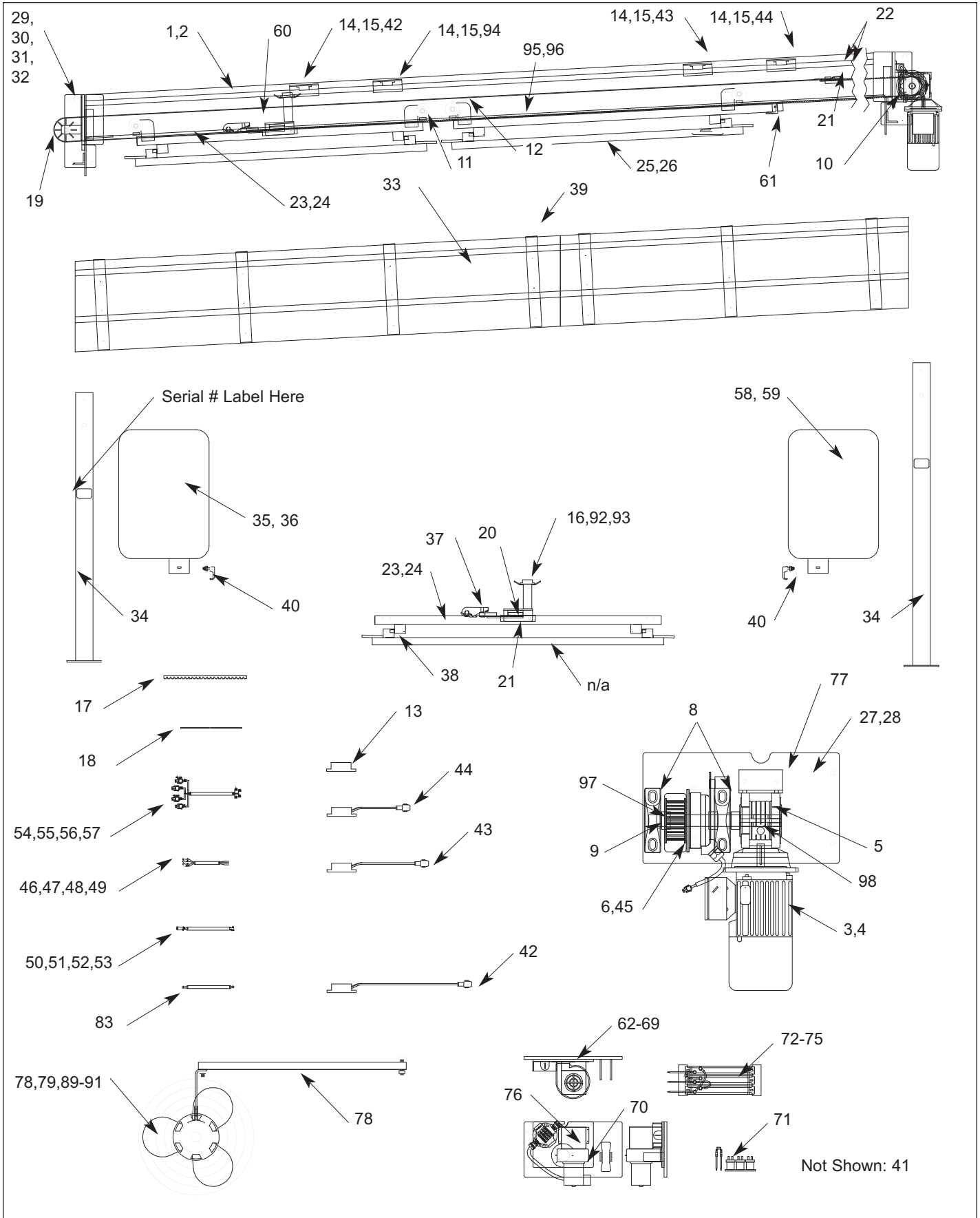
8600SS PANEL SERVICE PARTS (< 4/26/04)



8600SS PANEL SERVICE PARTS LIST (< 4/26/04)

ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Panel, Group Entire Door	6352....
2	1	Panel, RH/LH A (Lead Panel)	6350....
3	1	Panel, RH/LH B (Follower Panel)	6349....
4	1	Panel, End Seal Assembly	6353....
5	4	Stud, Outside, Long 8"	67910025
6	1/2	Guard, Rear Sleeve, 8600 (not shown)	51300051
7	1	Seal, Lintel Single Slide (Specify RHD or LHD) (was 53700296)	Consult Aftermarket
8	1	Seal, Wall, Vertical RH/LH (Drive Side)	Consult Aftermarket
9	1	Seal, Wall, Horizontal RH side (was 53700405)	Consult Aftermarket
9	1	Seal, Wall, Horizontal LH side (was 53700407)	Consult Aftermarket
10	2	Seal Bottom Kit, (Includes Seal, Fabric, Strip, Hardware)	53700160
11	1	Seal, Nose, Kit (Includes Seal, Fabric, Strip, Hardware)	6880....
12	2	Seal, Panel, Lead to Follower	6864....
13	2	Seal, Panel, Follower to Wall	6865....
14	2	Seal, Panel, Follower to Lead	6868....
15	1	Cover, Nose or Rear Seals (Specify Nose-rh or lh or rear seal-lead or lag)	1844....
16	1/2	Panel Retention Strap To Wall (70" long 1 <10' d.o.h. or 2 =>10'd.o.h.)	72200005
17	1/2	Kit, 8600, Retention, Follower, 63", SS	53700487
18	a/r	Pressure Wheel Kit (not shown-specify Bi-Part or S.S. & Drive)	53700367
19	2/4	Panel Retention Strap Elastic (2 <10' d.o.h. or 4 =>10'd.o.h.)	72200028
20	1/2	Panel Retention Strap Buckle Assembly (1 <10' d.o.h. or 2 =>10'd.o.h.)	72200010
21	1	Pressure Strap Lead Panel to Follower	7225....
22	1	Pressure Strap Lead Panel to Nose	7226....
23	1	Pressure Strap Follower Panel to Wall	7227....
24	1	Pressure Strap Follower Panel to Lead	7228....
25	12	5/8" Stainless Steel Hex Nut	55660002
26	1/2	Window 4 Pane Polycarbonate 16"x34" (OD)	74080009
27	a/r	Screw, Pan Head Square Drive #10 x 1 3/4" S.S.	67850098
28	a/r	Fender Washer #10 ID x 1" OD S.S.	74100019
29	a/r	Panel Patch Kit (not shown)	53700186
30	a/r	Wind Strap Kit (not shown)	53700215
31	1	Follower Panel End Cap Kit	53700350
32	1	Follower Panel Bumper Assembly-RH Open/Storage	53700289
33	1	Follower Panel Bumper Assembly-LH Open/Storage	53700290
34	2	FHMS 1/4-20 x 3/4"	67860069
35	4	Side Panel Angle	14500613
36	a/r	Window Back w/Holes	74080013
37	a/r	Window Front w/o Holes	74080014
38	a/r	Kit, Panel Corner Repair	53700514

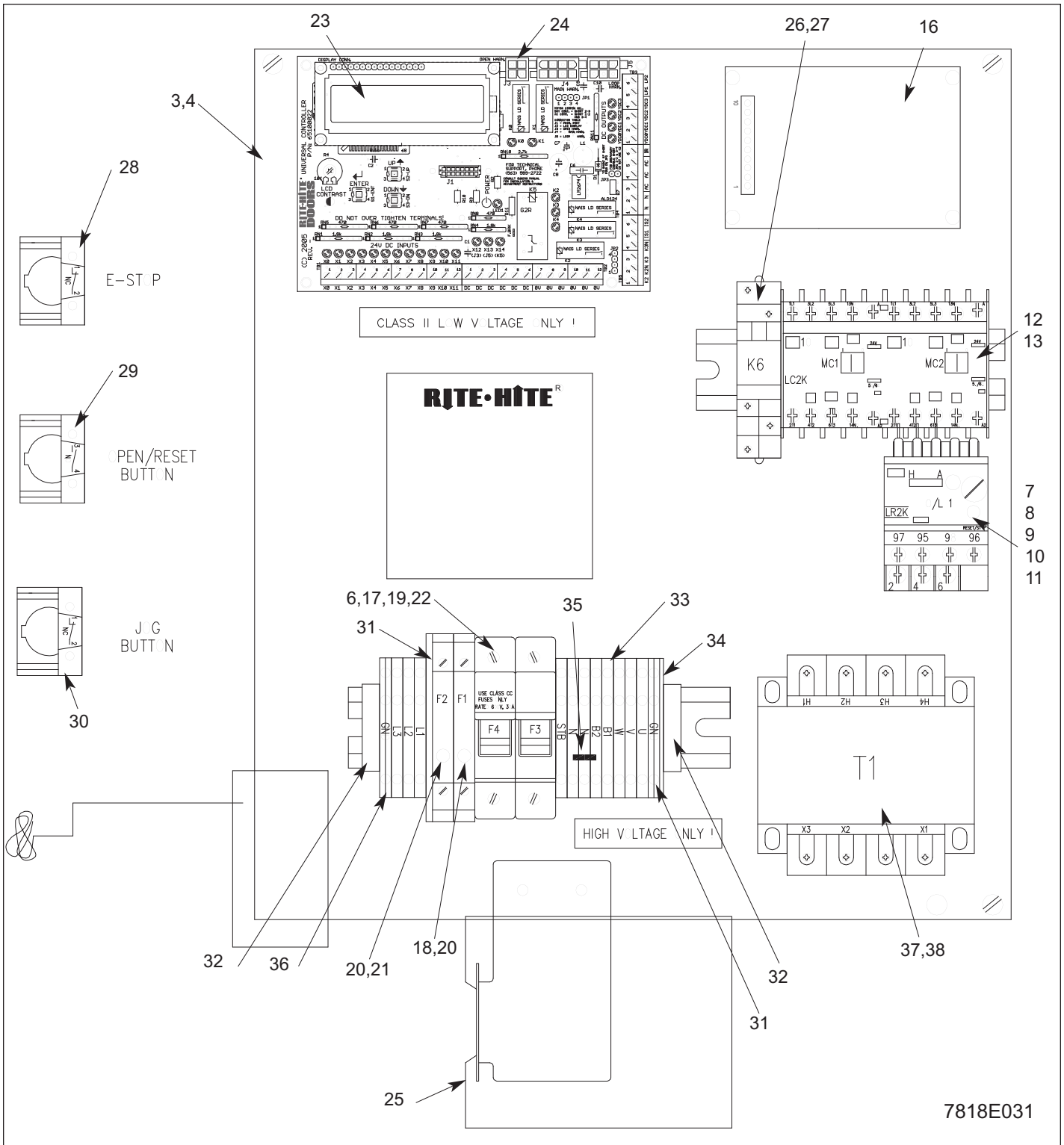
8600SS DOOR FRAME SERVICE PARTS



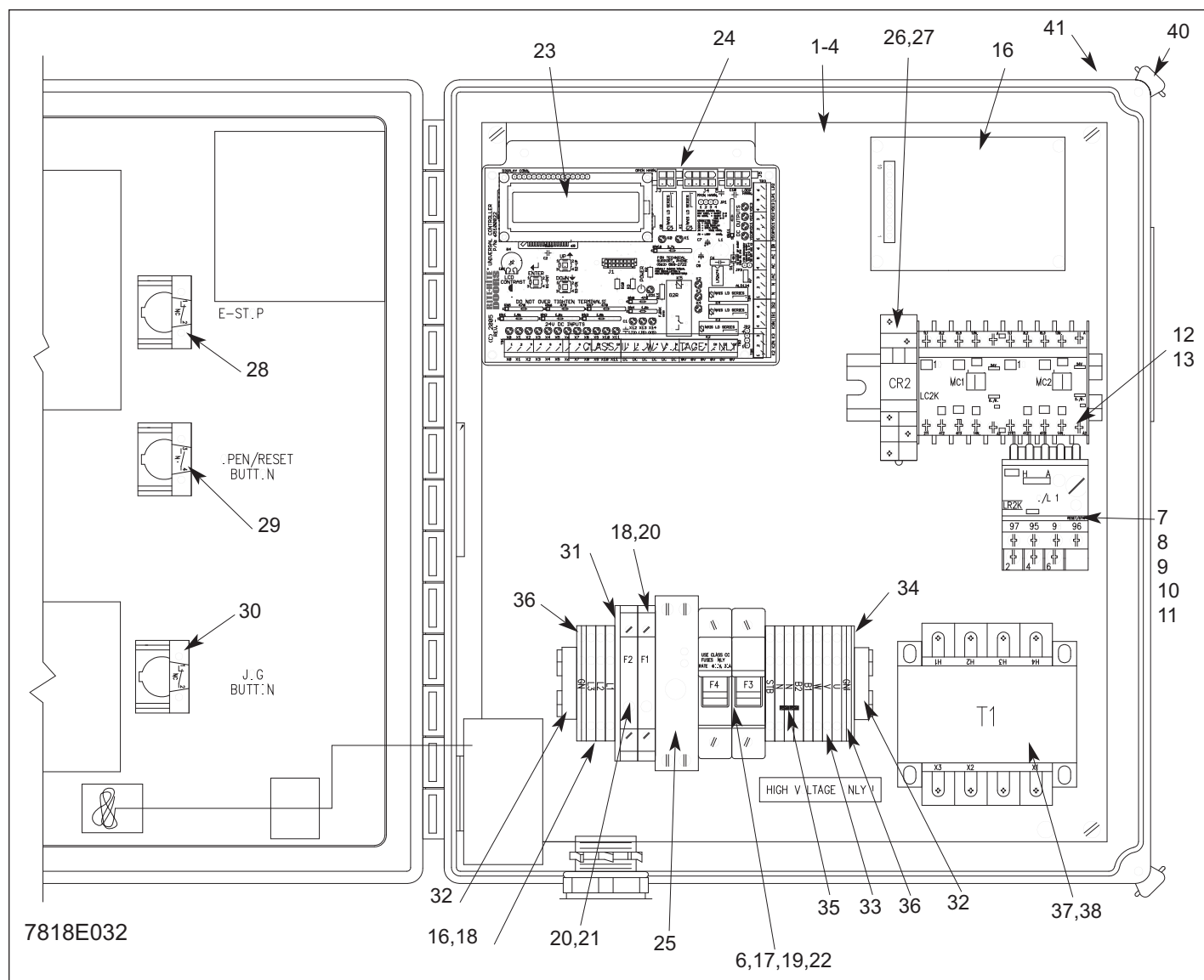
8600SS DOOR FRAME SERVICE PARTS LIST (>4/26/04)

ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Entire Door Assembly	8600....	53	1	Control Box Cable Assembly, Clutch 50' (< 2-28-01-serial#17621-has diff. plug)	15650128
1	1	Header Assembly	5214....	54	1	Cbox Cable Ass'y, L/S, 3 Conn Mag 10' (>1-19-01)	15650168
2	1	Header Weldment	4639....	55	1	Cbox Cable Ass'y, L/S, 3 Conn Mag 20' (>1-19-01)	15650169
3	1	Motor Assembly (Specify RHD/LHD) (includes clutch, reducer, bearings, shaft, hdw)	5532....	56	1	Cbox Cable Ass'y, L/S, 3 Conn Mag 30' (>1-19-01)	15650170
4	1	Motor/Brake 208/230-460V	55250059	57	1	Cbox Cable Ass'y, L/S, 3 Conn Mag 50' (>1-19-01)	15650171
5	1	Reducer	51250014	58	1	End Cap, RH Drive	69200061
6	1	Clutch Electromagnetic 90V, UL, DC (< 2-28-01-serial#17621)	55150027	59	1	End Cap, LH Drive	69200060
6	1	Clutch Electromagnetic 90V, UL, CE, AC (> 2-28-01-serial#17621)	55150030	60	1	Bracket, Belt Tension-LHD only	14500571
7	1	Brake (included w/# 3)	n/a	61	1	Bracket, Follower Panel Bumper	14500601
8	2	Pillow Block Bearing	12500018	62	1	Kit, Defrost Assembly, 230V LHD	53700191
9	1	Drive Shaft	68950106	63	1	Kit, Defrost Assembly, 230V RHD	53700190
10	4	Bumper Stud Mount	15250003	64	1	Kit, Defrost Assembly, 400V LHD	53700193
11	4	Side Roller	67200033	65	1	Kit, Defrost Assembly, 400V RHD	53700192
12	4	Trolley Assembly	53700153	66	1	Kit, Defrost Assembly, 460V LHD	53700195
13	1	Magnet (Included w/ # 42-45)	72700116	67	1	Kit, Defrost Assembly, 460V RHD	53700194
14	4	Plate Limit Switch Adjustment	65000265	68	1	Kit, Defrost Assembly, 575V LHD	53700197
15	4	Plate Limit Switch	14500604	69	1	Kit, Defrost Assembly, 575V RHD	53700196
16	1	Limit Switch Trip Plate	65000320	70	1	Blower, 100CFM, 115V-Header	13250002
17	a/r	Belt Timing Drive Side (D.O.W. plus 7'-4")	1258....	71	1	Thermal Sensor, 175° Trip	68900002
18	a/r	Belt Flat Non-Drive Side (D.O.W. plus 7'-6")	1259....	72	1	Strip Heater 500W, 575V	52050013
19	1	Pulley, Flatbelt 4.5" OD w/Crown-Non Drive	65750027	73	1	Strip Heater 500W, 460V	52050014
20	1	Clamp Base Belting Tapped-Drive Side	16700028	74	1	Strip Heater 500W, 400V	52050016
21	2	Plate Belting Clamp	65000250	75	1	Strip Heater 500W, 230V	52050015
22	3	Plate, Belting Pressure, Single Slide	65000325	76	1	Duct Box Defrost	43650002
23	1	Kit, Hanger Assembly Lead RHD-Single Slide	53700281	77	1	Kit, Bracket "L" Gearbox Torque Arm	53700426
24	1	Kit, Hanger Assembly Lead LHD-Single Slide	53700282	78	2	Kit, 8600 Fan Tri-Volt Single Slide (< 4-22-02-serial#17330)	53700297
25	1	Kit, Hanger Assembly Follower Panel RHD-SS	53700283	79	1	Kit, 8600 Fan 575V Single Slide (< 4-22-02-serial#17330)	53700347
26	1	Kit, Hanger Assembly Follower Panel LHD-SS	53700284	80	2	Blockout Bracket (optional)	65000298
27	1	Plate Weldment Motor/Bearing RHD	53700205	81	a/r	Square Tubing For Blockout Support Posts	71560055
28	1	Plate Weldment Motor/Bearing LHD	53700206	82	2	Offset Support Post Plugs	65300008
29	1	Plate Weldment Non-Drive RHD w/o Defrost	53700203	83	1	Brake Cable, 10', 20', 30' or 50' lengths	15650161
30	1	Plate Weldment Non-Drive RHD w/ Defrost	53700226	84	a/r	Cable, Control Box w/Conduit	1588....
31	1	Plate Weldment Non-Drive LHD w/o Defrost	53700204	85	1	Kit, Pressure Wheel Assembly (Specify BP, SS & RH or LH Drive)	53700367
32	1	Plate Weldment Non-Drive LHD w/ Defrost	53700225	86	1	Fan 575V	53700379
33	1	Facade, Header (2 pieces)	6929....	87	1	Fan 460V	53700380
34	2	Support Post Weldment	7263....	88	1	Fan 115/220V Single Phase	53700381
34	2	Support Post Weldment-European	7263....	89	1	Kit, 8600 Fan 575V (> to 4-22-02-serial#17330)	53700382
35	1	End Cap, RH Side Non-Drive (LH Drive)	69200044	90	1	Kit, 8600 Fan 460V (> to 4-22-02-serial#17330)	53700383
36	1	End Cap, LH Side Non-Drive (RH Drive)	69200051	91	1	Kit, 8600 Fan 115/220V Single Phase (> to 4-22-02-serial#17330)	53700384
37	2	Ratchet Non-Drive	15200003	92	2	Screws	67850028
38	4/8	Hanger Support Bolts	67880089	93	1	Magnet	72700116
39	6	Screw, FHSS, #14 x 1 3/4, ZNC	67850003	94	1	Limit Switch Cable Ass'y, Magnet, Orange Connector, Close-15' (Euro only)	72700123
40	0/2	Latch, Endcap	54150003	95	1	Kit, 8600, Follower Stop/Bracket, SS, RH	53700475
41	a/r	Strobe/Beacon Bracket	14500493	96	1	Kit, 8600, Follower Stop/Bracket, SS, LH	53700476
42	1	Limit Switch Cable Assembly, Magnet, Black Connector, Closed-16'	72700117	97	1	Clutch Key	53550009
43	1	Limit Switch Cable Assembly, Magnet, White Connector, Approach Open-10'	72700118	98	1	Gearbox Key	53550010
44	1	Limit Switch Cable Assembly, Magnet, Red Connector, Open-6'	72700119				
45	3	Clutch Spacer	70450066				
46	1	Control Box Cable Assembly, Motor AC 10'	15650172				
47	1	Control Box Cable Assembly, Motor AC 20'	15650173				
48	1	Control Box Cable Assembly, Motor AC 30'	15650174				
49	1	Control Box Cable Assembly, Motor AC 50'	15650175				
50	1	Control Box Cable Assembly, Clutch 10' (< 2-28-01-serial#17621-has diff. plug)	15650125				
51	1	Control Box Cable Assembly, Clutch 20' (< 2-28-01-serial#17621-has diff. plug)	15650126				
52	1	Control Box Cable Assembly, Clutch 30' (< 2-28-01-serial#17621-has diff. plug)	15650127				

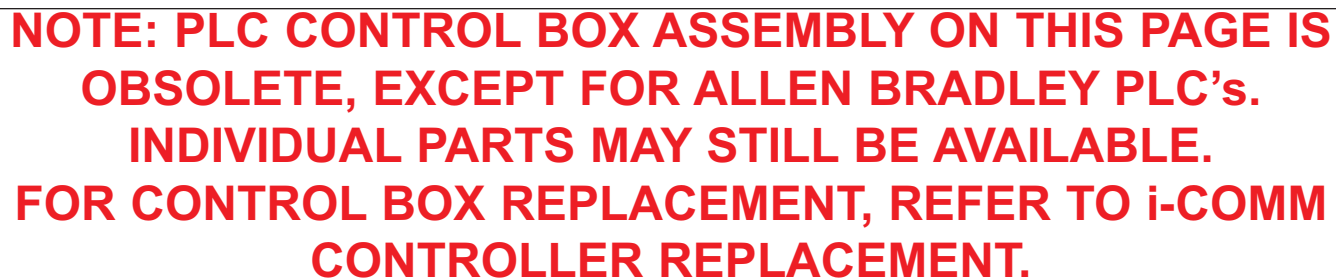
8910/20/PL INTEGRAL PANEL SERVICE PARTS (>2/20/06)



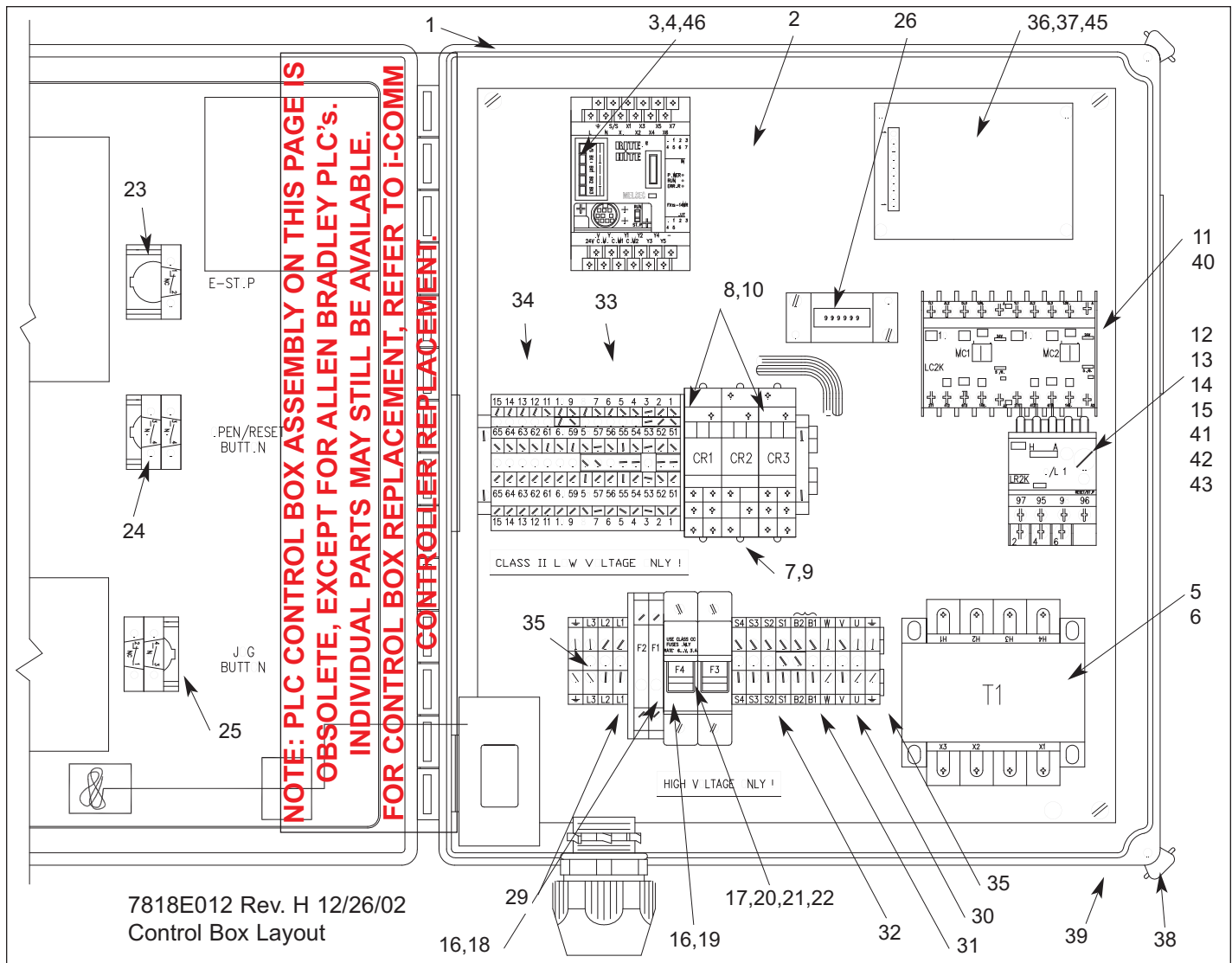
8910/20/PL CONTROL BOX SERVICE PARTS (>2/20/06)



ITEM	QTY	DESCRIPTION	PART NUMBER	ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Control Box Assembly, i-COMM (>2/20/06)	1740....	21	1	Fuse 2Amp 250V Time Delay	51000005
2	1	Control Box Assembly Allen Bradley PLC	Consult Aft	22	2	Fuse 1Amp 600V CC Time Delay (208V-240V)	51000023
3	1	Backpanel Assembly, i-COMM	1228....	23	1	Kit, Display, LCD, 2-Line w/CONN	53700529
4	1	Backpanel Assembly, (<2/20/06)	1226....	24	1	Kit, Controller, i-COMM	53700528
5	1	Alarm, Audible, 24AC/DC, 22.5MM	11050007	25	1	Power Supply, DIN, 24VDC, 18W	65700006
6	1	Circuit Breaker 2-Pole 1 Amp (400V 50Hz)	16660006	26	1	Relay SPDT 10Amp 24VDC (Strobe/Beacon)	66450014
7	1	O/L 230V-240V 2.6-3.7 Amp (8910/20)	16660016	27	1	Relay Socket, Single Pole 10Amp 250V	70350002
8	1	O/L 380V-480V 1.8-2.6 Amp (8910/20)	16660017	28	1	E-Stop Button w/contacts	53700568
9	1	Overload 575V 1.2-1.8 Amp (8910/20 only)	16660018	29	1	Kit, Switch, Open/Reset Button, Green	53700569
10	1	Overload 208V 3.8-5.5 Amp (8910/20 only)	16660019	30	1	Kit, Switch, Jog, Button, Black	53700570
11	1	O/L 230V-240V 5.5-8.0 Amp (8920PL)	16660020	31	1	Terminal End Barrier, Fuse Holder	73100019
12	1	Contactor (8910/20 only)	17000015	32	2	Terminal End Stop Screwless	73100024
13	1	Contactor (8920PL only)	17000016	33	11	Terminal WA, Cage, 20 Amp, 3 Hole	73100085
14	-			34	1	Terminal WA, Cage, 20 Amp, 3 Hole, Bar	73100086
15	-			35	1	Terminal WA, Cage, 20 Amp, Jump, 3P	73100082
16	1	Loop Board 24VDC	17500001	36	2	Terminal WA, Cage, 20 Amp, 3 Hole, Gnd	73100087
17	2	Fuse 1/2Amp 600V Time Delay (380V-575V)	51000001	37	1	Transformer 208/230/460V	73550029
18	1	Fuse 1Amp 250V Time Delay	51000002	38	1	Transformer 380/415/575V	73550030
19	1	Fuse Holder Double Pole, 30Amp 600V	51000003	39	1	DCC, Loader, i-COMM	65100023
20	2	Fuse Holder Single Pole, 12Amp 300V	51000004	40	2	Latch, Quick Release, Kit, Fiberglass	51950021
				41	4	Enclosure, Mounting Foot	51950018

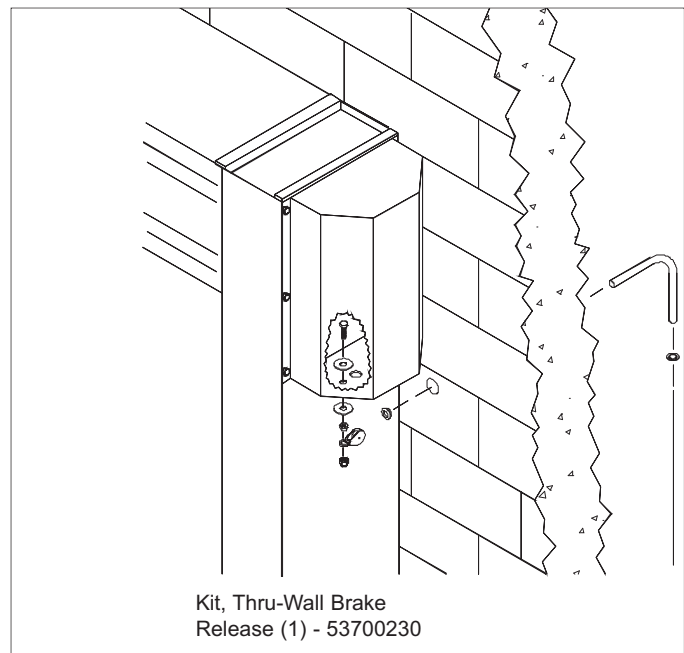
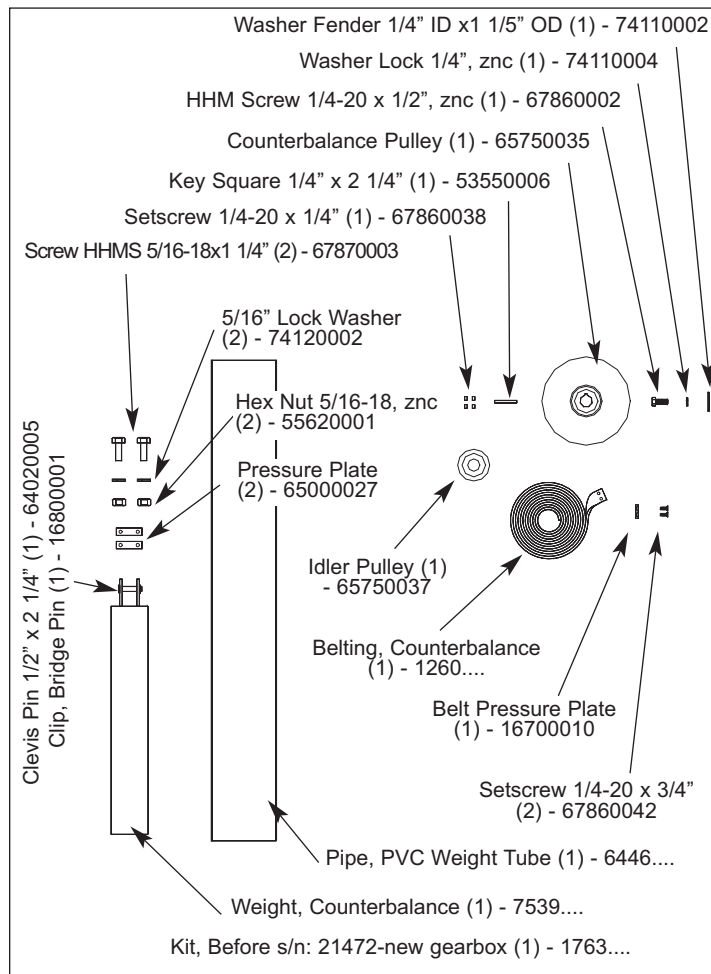


8910/20/PL CONTROL BOX SERVICE PARTS (<2/20/06)



ITEM	QTY	DESCRIPTION	PART NUMBER	ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Control Box Assembly (need 1740....)	Consult Aft	24	1	Kit, Switch, Open/Reset Button, Green	53700569
2	1	Backpanel Assembly	1226....	25	1	Kit, Switch, Jog, Button, Black	53700570
3	1	Programmable Logic Controller (Rite-Hite)	65100008	26	1	Counter	17600021
4	1	PLC - (A.B. < 11/1/02 s/n: 25255)	65100005	27	-		
4	1	PLC - (A.B. > 11/1/02 s/n: 25255)	65100012	28	-		
5	1	Transformer 208/230/460V	73550029	29	3	Black Power Terminal	73100014
6	1	Transformer 380/415/575V	73550030	30	3	Gray Motor Terminal	n/a
7	1	Relay Socket, Single Pole 10Amp 250V	70350002	31	2	Yellow Terminal	73100015
8	1/2	Relay Socket, Double Pole 5Amp 250V	70350001	32	4	Orange Terminal	73100016
9	1	Relay SPDT 10Amp 24VAC	66450004	33	4	Red Terminal	n/a
10	1/2	Relay DPDT 5Amp 24VAC	66450003	34	6-9	Blue Terminal	n/a
11	1	Contactor (8910/20 only)	17000015	35	2	Ground Terminal	n/a
12	1	Overload 208V 3.8-5.5 Amp (8910/20 only)	16660019	36	1	Loop Board 24VDC	17500001
13	1	Overload 230V-240V 2.6-3.7 Amp (8910/20 only)	16660016	37	1	Induction Loop Harness	15650015
14	1	Overload 380V-480V 1.8-2.6 Amp (8910/20 only)	16660017	38	2	Latch, Quick Release, Kit, Fiberglass	51950021
15	1	Overload 575V 1.2-1.8 Amp (8910/20 only)	16660018	39	4	Enclosure, Mounting Foot	51950018-
16	2	Fuse Holder Single Pole, 12Amp 300V	51000004	40	1	Contactor (8920PL only)	17000016
17	1	Circuit Breaker 2-Pole 1 Amp (400V opt)	16660006	41	1	Overload 230V-240V 5.5-8.0 Amp (8920PL)	16660020
18	1	Fuse 2Amp 250V Time Delay	51000005	42	1	Overload 380V-480V 2.6-3.7 Amp (8920PL)	16660016
19	1	Fuse 1Amp 250V Time Delay	51000002	43	1	Overload 575V 1.8-2.6 Amp (8920PL only)	16660017
20	1	Fuse Holder Double Pole, 30Amp 600V	51000003	44	-		
21	2	Fuse 1/2Amp 600V Time Delay (380V-575V)	51000001	45	-		
22	2	Fuse 1Amp 600V CC Time Delay (208V-240)	51000023	46	1	PLC (Rite-Hite-Alt Open option only)	65100007
23	1	Kit, E-Stop Button w/contacts	53700568				

8910/20 COUNTER BALANCE/THRU-WALL BRAKE RELEASE PART/LIST

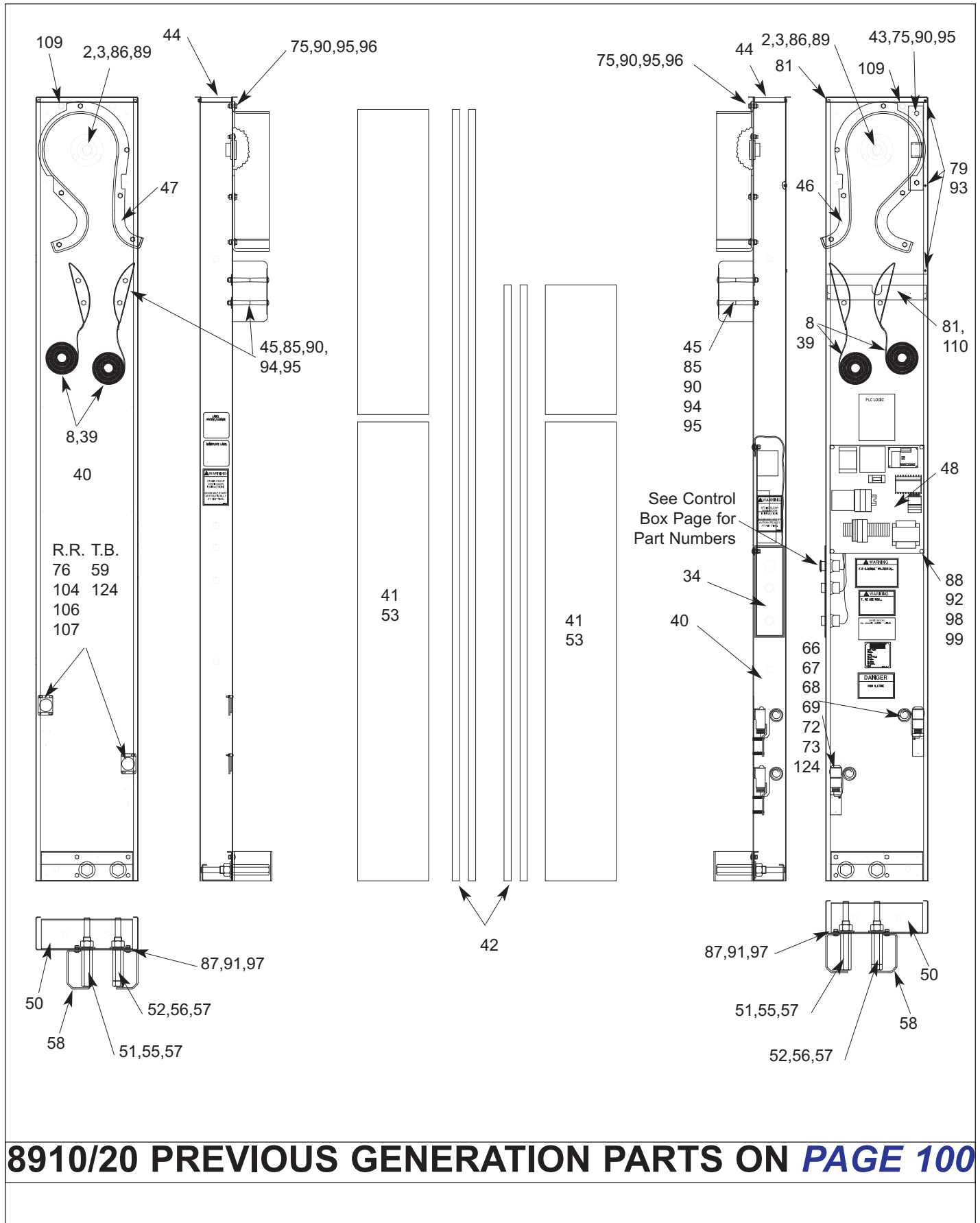


8910/20 PREVIOUS GENERATION SERVICE PARTS

ITEM	QTY	DESCRIPTION	PART NUMBER
1	2	Sideframe Assembly (< 12/12/01 & s/n: 21472)	6814....
2	2	Sideframe Bottom Plate (< 12/12/01 & s/n: 21472)	65000311
3	4	Sideframe Tension Pin Guards Short (< 12/12/01 & s/n: 21472)	51300027
4	4	Sideframe Tension Pin Guards Long (< 12/12/01 & s/n: 21472)	51300028 (8290 only)
5	2	Photoeye w/Cable S/F (Retro-reflective w/Reflector) (< 12/12/01 & s/n: 21472)	63900019
6	2	Photoeye w/Cable S/F (Thru-Beam w/Source) (< 12/12/01 & s/n: 21472)	63900023
7	2	Photoeye w/Cable C-Box (Retro-reflective w/Reflector) (< 12/12/01 & s/n: 21472)	63900022
8	2	Photoeye w/Cable C-Box (Thru-Beam w/Source) (< 12/12/01 & s/n: 21472)	63900021
9	2/4	Photoeye Mount Bracket (< 12/12/01 & s/n: 21472)	14500557
10	6/12	Photoeye Adjustment Spring (< 12/12/01 & s/n: 21472)	70700009
11	1	Drive Shroud (< 12/12/01 & s/n: 21472)	69200059



8910 DOOR SIDEFRAME SERVICE PARTS

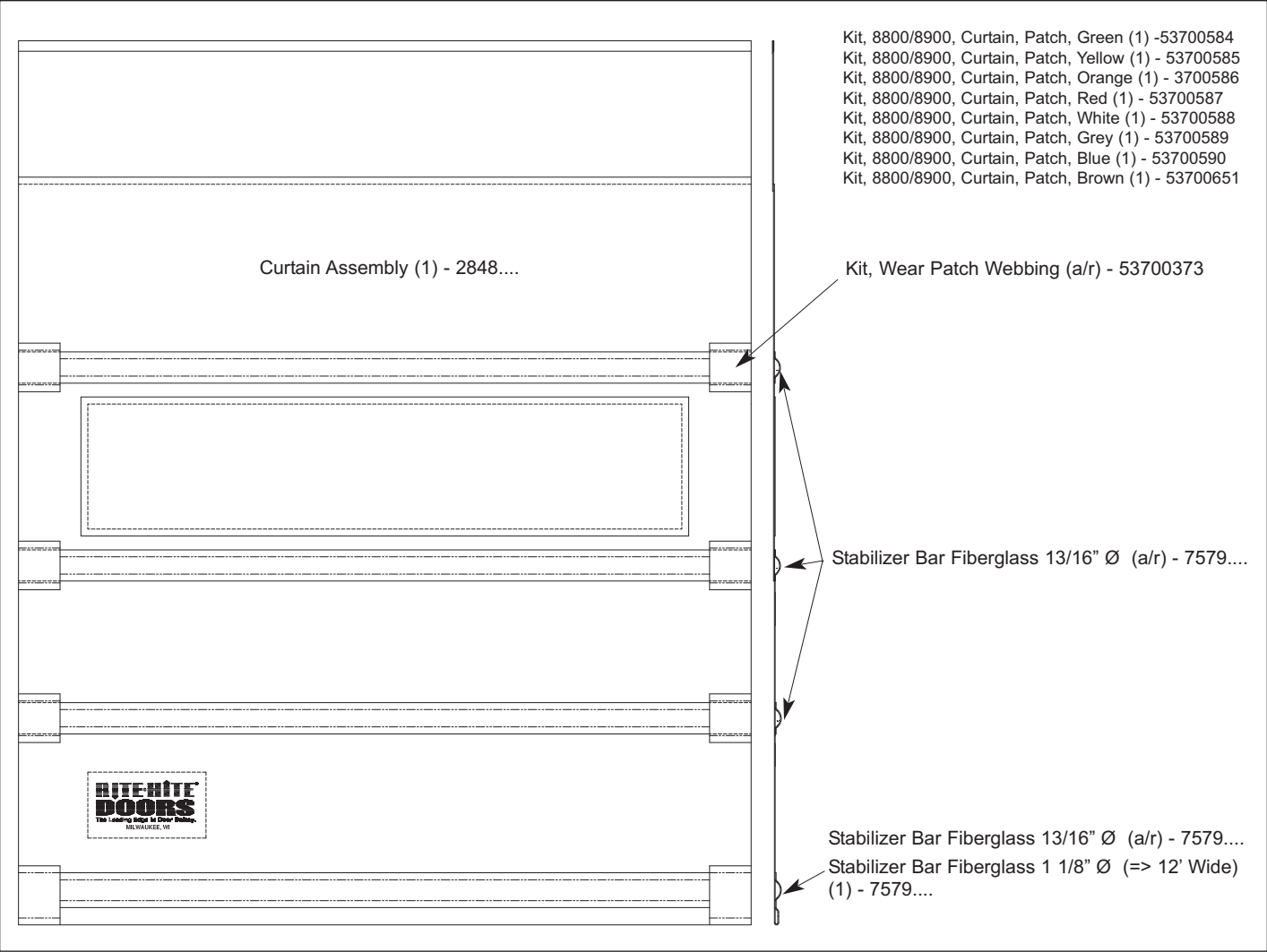


8910/20 PREVIOUS GENERATION PARTS ON **PAGE 100**

8910 DOOR SERVICE PARTS LIST

ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Roller Tube Assembly (Specify paint finish)	6742....	66	2	Photoeye Retro-Reflective, S/F (> serial# 21472 12/12/01)	63900002
2	4	Roller Tube Bearing Flange	45750001	67	2	Photoeye T.B. Receiver, S/F (> serial# 21472 12/12/01)	63900005
3	2	Roller Tube Bearing (Includes Lock Collars)	12500023	68	2	Photoeye Retro-Reflective, C-Box (> serial# 21472 12/12/01)	63900034
4	1	Brake, 105VDC, 12FT/LB	14800011	69	2	Photoeye T.B. Receiver, C-Box (> serial# 21472 12/12/01)	63900035
5	1	Brake, Rectifier	66270009	70	1	Photoeye Cable, TB, C-Box option w/3 conn	1586....
6	1	Roller Tube Retaining Ring	67020016	71	1	Photoeye Cable, TB, S/F option w/2 conn	1586....
7	1	Roller Tube Hook Fastener PSA 2" (one way=d.o.w.; two way=d.o.w.+10")	74000020	72	2/4	Photoeye Mount Bracket	14500025
8	4	Curtain Guide V-Flex Strap Sleeves	1878....	73	6/12	Photoeye Adjustment Spring	70700023
9	1	Header Brace Rear (w/Hardware & Hook Fastener PSA 1 1/2")	1668....	74	4	Hex Nut 1/4-20, Nylon Lock, znc	55610001
10	1	Header Brace Front (w/Hardware & Hook Fastener PSA 1 1/2")	1668....	75	28	Screw, HHMS 3/8-16 x 1" GR5, znc	67880002
11	1	Header Top Cover (Steel)	1855....	76	4	Screw, FHMS, Phillips #8-32 x 7/8", znc	67850041
12	1	Header Top Cover with or w/o extrusion (Two-Way=D.O.W.; One-Way=D.O.W.+12")	65450076	77	4	Carriage Bolt 1/4-20 x 3/4" GR5, znc (On gearmotor)	67860023
13	2	Header Cover Extrusion Retainer (D.O.H. +29" Non-Drive Side, +5" Drive)	44850147	78	6/12	Screw, PHMS, Phillips #10-32 x 2", s.s.	67850039
14	1	Motor Drive Shroud	69200096	79	a/r	Screw, FHMS, Phillips #10-24 x 1/2", znc	67850033
15	8	Header Brace to Sideframe Mount	14500562	80	1	Screw, Self Tap/Drill Phillips #8 x 1/2", znc	67850015
16	1	Header Brace Center Bracket	14500553	81	a/r	Screw, Self Tap/Drill Hex Hd #12-14 x 3/4"	67850004
17	1	Header Top Seal	6869....	82	4	Screw, PHMS, Phillips #10-32 x 1 1/2", znc	67850111
18	2	Spacer, Gearbox (not on counterweight doors) (> s/n: 27208 5/20/03 & upgraded doors)	70450095	83	4	Screw, Set, 1/4-20 x 1/4" (On gearmotor)	67860038
19	1	Gearmotor, Limit Switch, Assembly	5523....	84	8	Carriage Bolt M6-1.0x16mm, GR8, znc (On gearmotor)	67930006
20	-			85	8	Carriage Bolt 3/8-16 x 5 1/2", znc	67880093
21	-			86	6	Carriage Bolt 3/8-16 x 1", znc	67880092
22	-			87	8	Carriage Bolt 5/16-18 x 1", znc	67870032
23	2	Gearmotor Rubber Bumpers	15250057	88	4	Carriage Bolt 1/4-20 x 1 1/4", GR5, znc (Internal Controls)	67860024
24	1	Key, 1/4" x 3/16" x 4 1/2" (included w/gearbox)	n/a	89	6	Hex Nut 3/8-16, Nylon Lock, znc	55630005
25	1	Gearmotor Anti-Rotation Plate (all versions)	65000395	90	36	Hex Nut 3/8-16, znc	55630003
26	1	Limit Switch Ass'y (2 position-standard)	53700227	91	8	Hex Nut 5/16-18, znc	55620001
27	1	Limit Switch Ass'y (4 position-alternate open)	53700292	92	4	Hex Nut 1/4-20, znc	55610002
28	a/r	I-Zone Detecdor, Assembly	7622....	93	3	Hex Nut #10-24, Nylon Lock, znc	55600004
29	a/r	I-Zone Detecdor, Upgrade Kit	7636....	94	8	Washer Fender, 3/8", znc	74130006
30	1	Limit Switch Bracket	14500551	95	36	Washer Lock, 3/8", znc	74130002
31	1	Limit Switch Chain RHD (17.25")	53700414	96	24	Washer Flat, 3/8", znc	74130001
32	1	Limit Switch Chain LHD (18.75")	53700415	97	8	Washer Lock, 5/16", znc	74120002
33	a/r	Cable, Assembly, I-Zone, Drive or Non-Drive	1561....	98	12	Washer Lock, 1/4", znc	74110004
34	1	Label, Control Panel, 8900	53850287	99	1	Washer Flat, 1/4", znc	74110001
35	1	Limit Switch Chain Connector Link	54400008	100	1	Washer Lock, #10 Int/Ext (Control Box Only)	74100004
36	1	Limit Switch Chain Connector Offset Link	54400002	101	2	Stand Clear Warning Labels	53850058
37	1	Limit Switch Sprocket 30 tooth (r/t shaft)	70800013	102	12'	Nylon Rope Solid Braid 5/32" (c.w. option only)	67600001
38	1	Limit Switch Sprocket 10 tooth (l/s shaft)	70800012	103	1	Rubber Grommet (counter weight option only)	51280004
39	4	Sideframe V-Flex Strap Guides	7230....	104	4	Hex Nut #8-32, znc	55600002
40	1	Sideframe Ass'y Set (> serial# 21472 12/12/01)	6814....	105	d.o.h.-12"	Cable, Limit Switch-Control Station (Standard)	15650154
41	2	Sideframe Cover Plastic with or w/o extrusion	1854....	106	2	Photoeye Reflector (> serial# 21472 12/12/01)	66400001
42	2	Sideframe Cover Extrusion Retainer (Fold door D.O.H. +29" Non-Drive Side, +5" Drive)	44850147	107	4	Spacer, #12-3/8OD x 5/16" (> serial# 21472 12/12/01)	70450036
43	1	Sideframe Bracket-Anti-Rotation	14500550	108	3	Screw, FHMS, PHLP, #10-24 x 3/4", znc	67850116
44	2	Sideframe Top Caps (not on interior doors)	16200025	109	4	Rubber Grommet (T.B. option only)	51280002
45	4	Sideframe Guide Curtain Lower	51350045	110	1	Conduit Mounting Bracket	14500764
46	1	Sideframe Guide Omega RH	51350046	111	-		
47	1	Sideframe Guide Omega LH	51350047	112	-		
48	1	Sideframe Backpanel Cover (Integral Controls only)	17900080	113	-		
49	1	Sideframe Conduit Bracket (Control Box only)	14500764	114	1	Kit, 8910/20, M/B/G,WM,RH,230/460V (no c.w.)	53700428
50	2	Sideframe Bottom Plate (> serial# 21472 12/12/01)	65000355	115	1	Kit, 8910/20, M/B/G,WM,RH,400V (no c.w.)	53700429
51	2	Tension Pin Short Right Hand Threads	73000009	116	1	Kit, 8910/20, M/B/G,WM,RH,575V (no c.w.)	53700430
52	2	Tension Pin Short Left Hand Threads (w/groove)	73000013	117	1	Kit, 8910/20, M/B/G,WM,LH,230/460V (no c.w.)	53700431
53	2	Sideframe Cover Steel	1875....	118	1	Kit, 8910/20, M/B/G,WM,LH,400V (no c.w.)	53700432
54	-			119	1	Kit, 8910/20, M/B/G,WM,LH,575V (no c.w.)	53700433
55	2	Tension Pin Right Hand Nut	55670006	120	1	Kit, 8910/20, M/B/G,BVL,230/460V (c.w.)	53700368
56	2	Tension Pin Left Hand Nut	55670007	121	1	Kit, 8910/20, M/B/G,BVL,400V (c.w.)	53700369
57	4	Tension Pin Washers	74150013	122	1	Kit, 8910/20, M/B/G,BVL,575V (c.w.)	53700370
58	4	Tension Pin Guards-Short (> serial# 21472 12/12/01)	51300039	123	1	Entire Door Assembly	8910....
59	2	Photoeye T.B. Source (> serial# 21472 12/12/01)	63900036	124	a/r	Kit, P.E. Bracket, w/HDW	53700320
60	1	Cable, Control Box (> 2/20/06)	1557....				
60	1	Cable, Control Box A.B.PLC & RH PLC(<2/20/06)	1585....				
61	1	Cable, Motor/Brake-Control Box	15650156				
62	d.o.h.-12"	Cable, Motor/Brake-Control Station	15650019				
63	1	Cable, Limit Switch-CBox-w/o Alt Open L/S	15650155				
64	d.o.h.-12"	Cable, L/Switch-Control Station-w/ Alt Open L/S	15650022				
65	1	Cable, Limit Switch-Control Box-w/ Alt Open Limit Switch-36"	15650160				

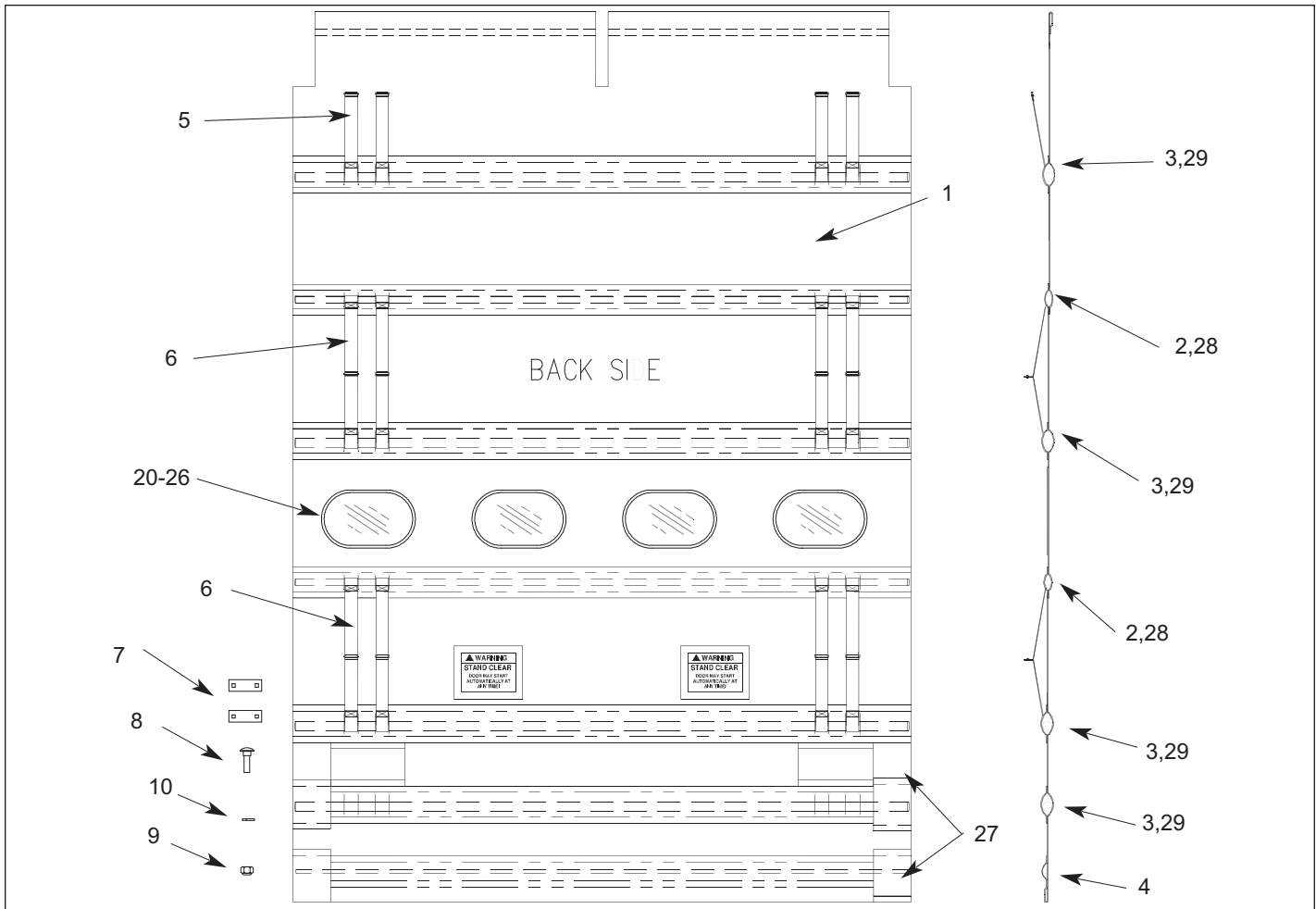
8910 CURTAIN SERVICE PARTS/LIST



ROLL DOOR STABILIZER BAR CONFIGURATION

DOOR OPENING HEIGHT	STABILIZER BARS	OVERALL CURTAIN HEIGHT
7'-0"	4	132"
8'-0"	4	132"
9'-0"	5	158"
10'-0"	5	158"
11'-0"	5	166"
12'-0"	6	189"

8920 CURTAIN SERVICE PARTS/LIST



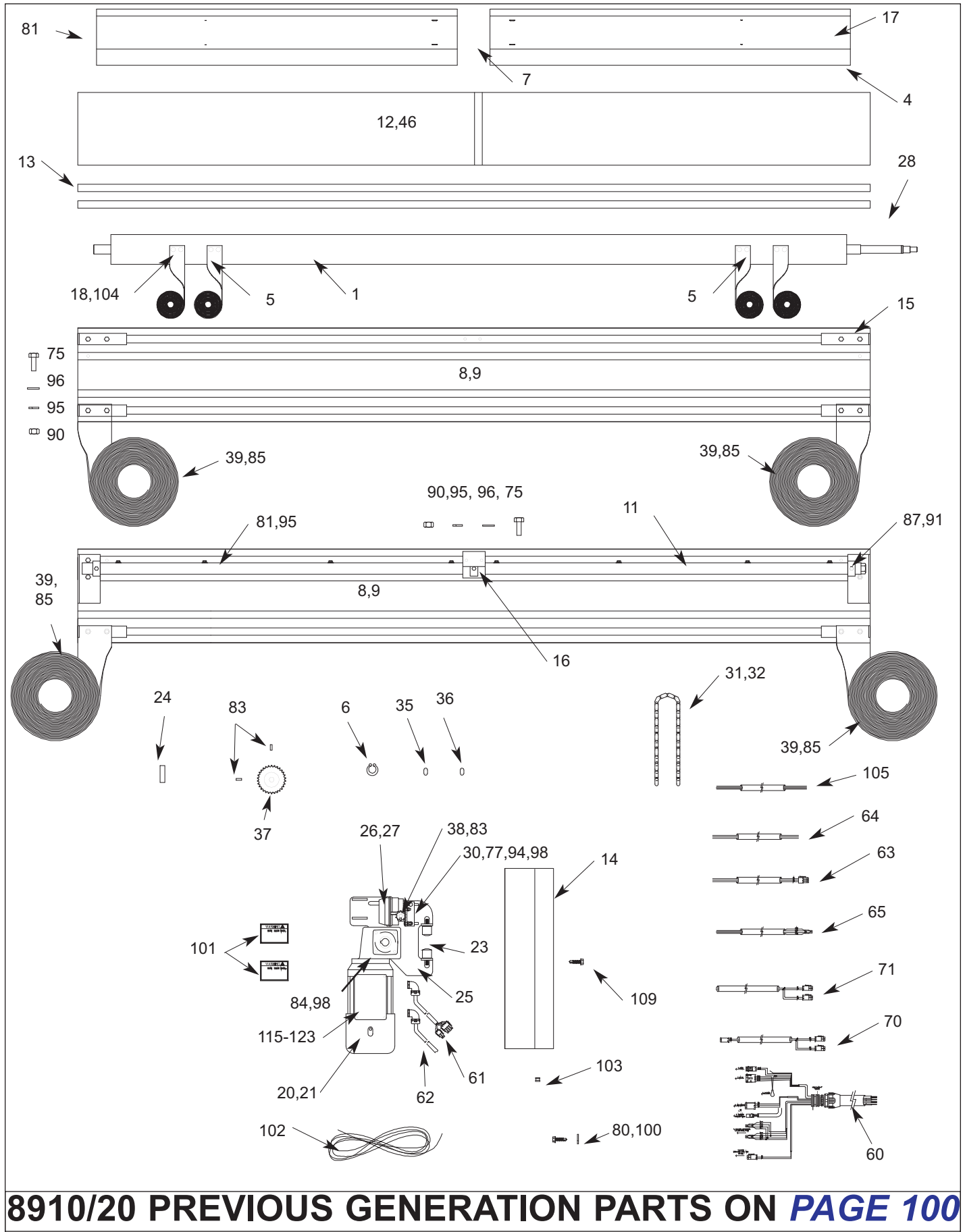
ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Fold Curtain Ass'y (w/ or w/o Stabilizer Bars)	2847....	17	1	Kit, 8800/8900, Curtain, Patch, Blue	53700590
2	1-4	Stabilizer Bars Upper 1 1/8" OD	7579....	18	a/r	Kit, Wear Patch Webbing	53700373
3	3-5	Stabilizer Bars Upper 1 1/2" OD	7579....	19	1	Kit, 8800/8900, Curtain, Brown	53700651
4	1	Stabilizer Bar 13/16" Dia Fiberglass	7579....	20	1	Kit, 8920, Oval Vision, Blue	53700690
5	0/4	Strap Lifting Upper	72200016	21	1	Kit, 8920, Oval Vision, Green	53700691
6	a/r	Strap Lifting Double	72200015	22	1	Kit, 8920, Oval Vision, Grey	53700692
7	8	Strap Pressure Plate Curved	65000309	23	1	Kit, 8920, Oval Vision, Orange	53700693
8	8	Carriage Bolt 5/16-18 x 1", zinc	67870032	24	1	Kit, 8920, Oval Vision, Red	53700694
9	8	Hex Nut 5/16-18, zinc	55620001	25	1	Kit, 8920, Oval Vision, White	53700695
10	8	Lock Washer 5/16, zinc	74120002	26	1	Kit, 8920, Oval Vision, Yellow	53700696
11	1	Kit, 8800/8900, Curtain, Patch, Green	53700584	27	a/r	Patch, Wear Pad, Large, 8920	55150029
12	1	Kit, 8800/8900, Curtain, Patch, Yellow	53700585	28	a/r	Plug, Plastic, Black, 1 1/8"	65300005
13	1	Kit, 8800/8900, Curtain, Patch, Orange	53700586	29	a/r	Plug, Plastic, Black, 1 1/2"	65300006
14	1	Kit, 8800/8900, Curtain, Patch, Red	53700587				
15	1	Kit, 8800/8900, Curtain, Patch, White	53700588				
16	1	Kit, 8800/8900, Curtain, Patch, Grey	53700589				

FOLD DOOR STABILIZER BAR CONFIGURATION

DOOR OPENING HEIGHT	DOUBLE STRAP	UPPER STRAP	1 1/8"Ø STAB. BARS	1 1/2"Ø STAB. BARS
7'-0"	4	4	1	3
8'-0"	8	0	2	3
9'-0"	8	0	2	3
10'-0"	8	4	2	4
11'-0"	8	4	2	4
12'-0"	12	0	3	4
13'-0"	12	0	3	4
14'-0"	12	4	3	5
15'-0"	12	4	3	5
16'-0"	16	0	4	5

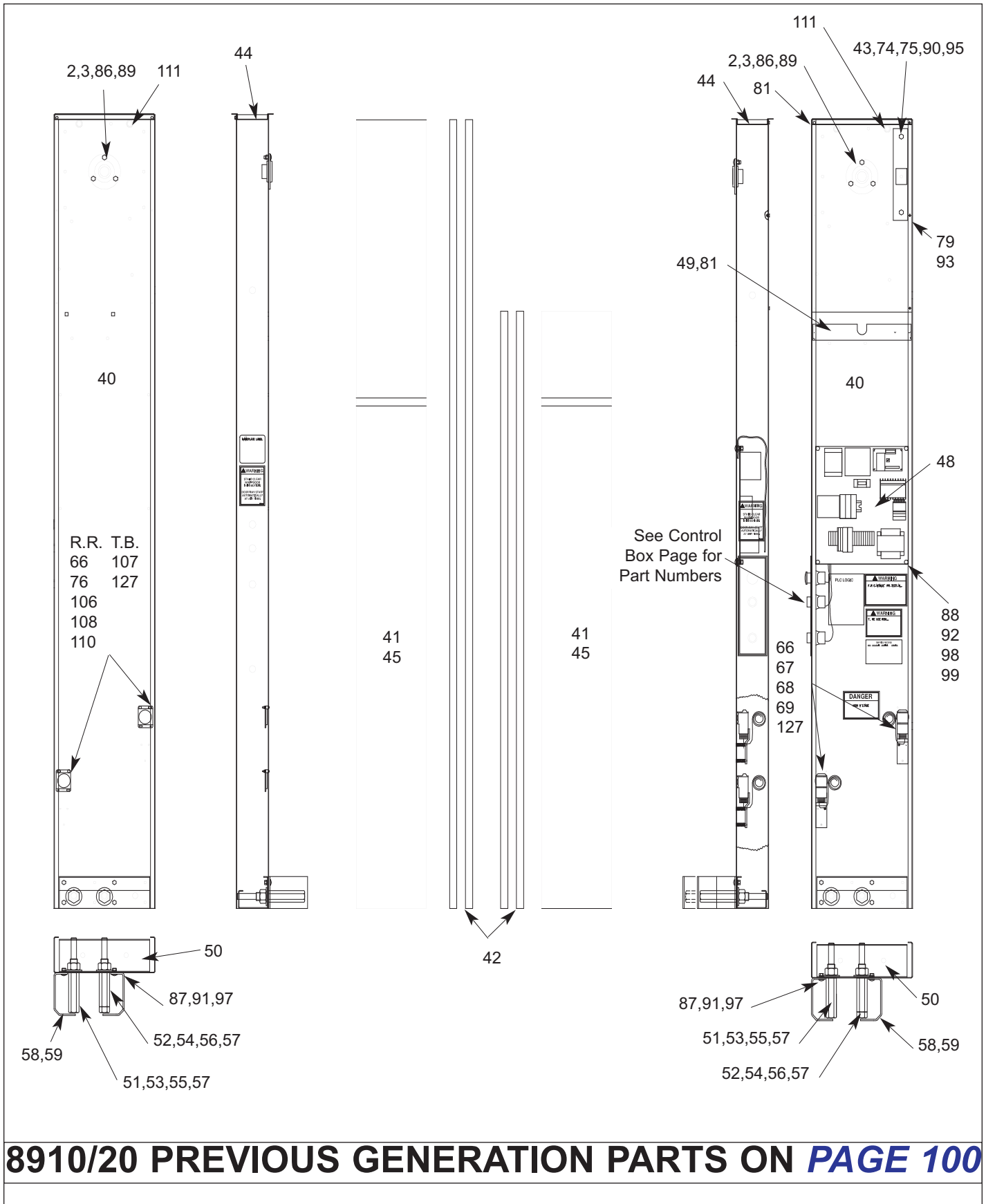
8910/20 PREVIOUS GENERATION PARTS ON [PAGE 100](#)

8920 DOOR SERVICE PARTS



8910/20 PREVIOUS GENERATION PARTS ON **PAGE 100**

8920 DOOR SERVICE PARTS

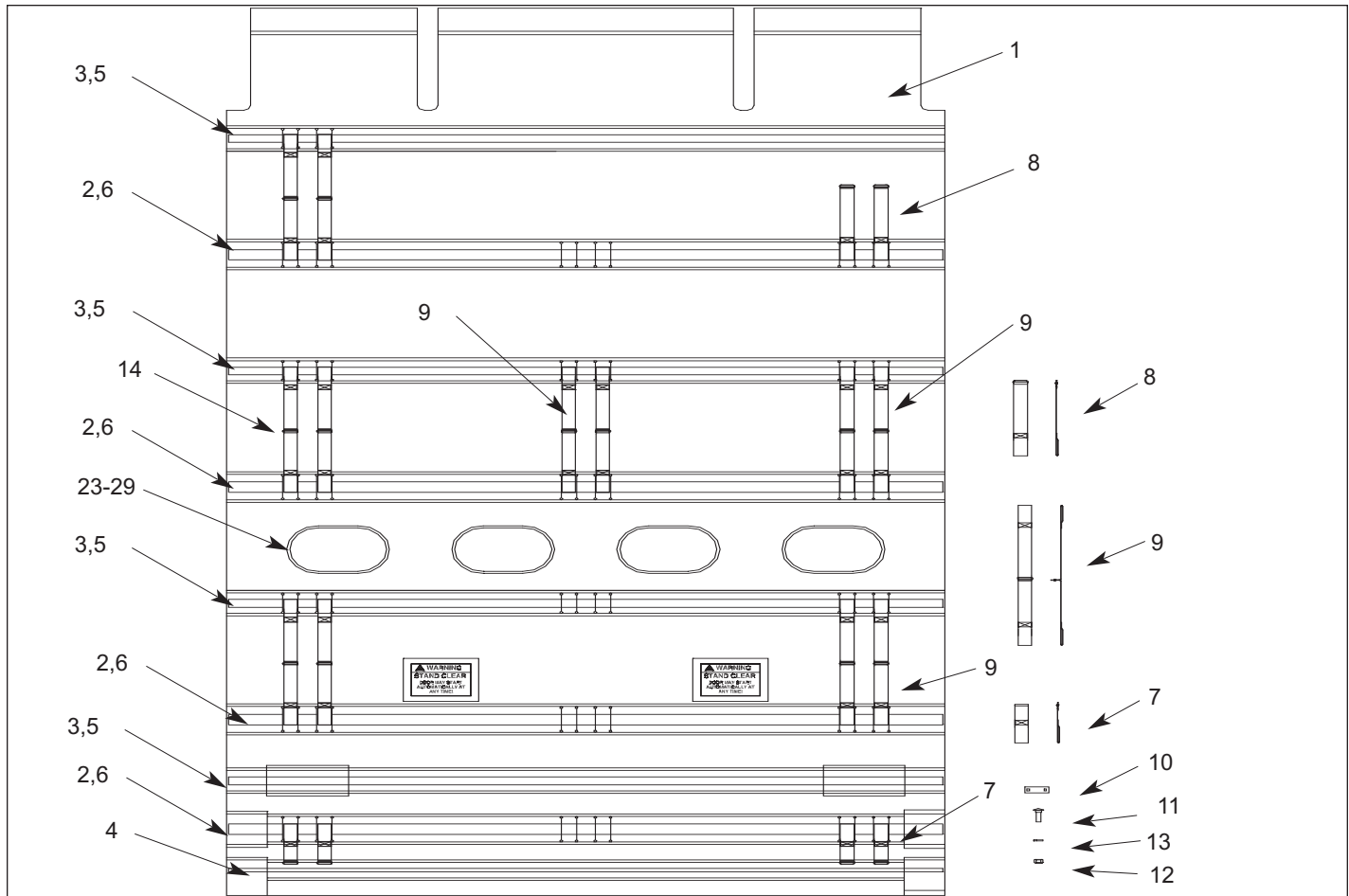


8910/20 PREVIOUS GENERATION PARTS ON *PAGE 100*

8920 DOOR SERVICE PARTS LIST

ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Roller Tube Assembly (Specify paint finish)	6742....	67	2	Photoeye w/Cable (T.B. Receiver) S/F Option w/o connector (> serial# 21572 12/18/01)	63900005
2	4	Roller Tube Bearing Plate	45750001	68	2	Photoeye w/Cable (Retro-Reflective) C-Box option w/connector (> serial# 21572 12/18/01)	63900034
3	2	Roller Tube Bearing (Includes Lock Collars)	12500023	69	2	Photoeye w/Cable (T.B. Receiver) C-Box option w/connector (> serial# 21572 12/18/01)	63900035
4	2	Header Sloped Shroud Support End	14500707	70	1	Photoeye Cable (TB) C-Box option w/3 conn	1586....
5	4	Roller Tube Lifting Strap (O.D.H. plus 5')	7231....	71	1	Photoeye Cable (TB) S/F option w/2 conn	1586....
6	1	Roller Tube Retaining Ring	67020016	72	2/4	Photoeye Bracket (> serial# 21572 12/18/01)	14500025
7	1	Header Sloped Shroud Support Center	14500708	73	6/12	Photoeye Spring (> serial# 21572 12/18/01)	70700023
8	2	Header Assembly	5215....	74	1	Screw, HHMS 3/8-16 x 3" GR5, znc	67880028
9	1	Header Brace Rear, Front, or Sloped Shroud	1668....	75	40	Screw, HHMS 3/8-16 x 1" GR5, znc	67880002
10	a/r	Cable, Assembly, I-Zone, Drive or Non-Drive	1561....	76	4	Screw, FHMS, Phillips #8-32 x 7/8", znc	67850041
11	1	Header Curtain Adjustment Bar	1040....	77	4	Carriage Bolt 1/4-20 x 3/4" GR5, znc (L/S Bracket)	67860023
12	1	Header Top Cover with or w/o extrusion (Two-Way=D.O.W.; One-Way=D.O.W.+12")	1855....	78	6/12	Screw, PHMS, Phillips #10-32 x 2", s.s.	67850039
13	2	Header Cover Extrusion (Fold D.O.H. +29" Non-Drive Side, +5" Drive)	1855....	79	3	Screw, FHMS, Phillips #10-24 x 1/2", znc	67850033
14	1	Header Drive Shroud-ABS	69200096	80	1	Screw, Self Tap/Drill Phillips #8 x 1/2"	67850015
15	6	Header Brace to Sideframe Mount	14500552	81	a/r	Screw, Self Tap/Drill Hex Hd #12-14 x 3/4"	67850004
16	1	Header Brace Center Bracket Top	14500554	82	4	Screw, PHMS, Phillips #10-32 x 1 1/2", znc	67850111
17	1	Header Sloped Shroud (Specify Right or Left)	6932....	83	4	Screw, Set, 1/4-20 x 1/4" (On gearmotor)	67860038
18	4	Plate, Lifting Strap	65000338	84	8	Carriage Bolt M6-1.0x16mm, GR8, znc (On gearmotor)	67930006
19	1	Gearmotor, Limit Switch, Ass'y (> 12/18/01 & < 5/20/03)	5523....	85	4	Cover, Curtain Guide V-Flex Straps	1878....
20	1	Brake, 105VDC, 12FT/LB	14800011	86	8	Carriage Bolt 3/8-16 x 1", znc	67880092
21	1	Brake Rectifier	66270009	87	8	Carriage Bolt 5/16-18 x 1", znc	67870032
22	-			88	4	Carriage Bolt 1/4-20 x 1 1/4", GR5, znc (Internal Controls)	67860024
23	2	Gearmotor Rubber Bumpers	15250057	89	6	Hex Nut 3/8-16, Nylon Lock, znc	55630005
24	1	Key, 1/4" x 3/16" x 4 1/2" (Included w/gearbox)	n/a	90	47	Hex Nut 3/8-16, znc	55630003
25	1	Gearmotor Anti-Rotation Plate (all versions)	65000395	91	8	Hex Nut 5/16-18, znc	55620001
26	1	Limit Switch Assembly (2 position-standard)	53700227	92	4/8	Hex Nut 1/4-20, znc	55610002
27	1	Limit Switch Assembly (4 position-alternate open)	53700292	93	3	Hex Nut #10-24, Nylon Lock, znc	55600004
28	2	Spacer, Gearbox (not on counterweight doors) (> 5/20/03 & upgrades)	70450095	94	4	Hex Nut 1/4-20, Nylon Lock, znc	55610001
30	1	Limit Switch Bracket	14500551	95	42	Washer Lock, 3/8", znc	74130002
31	1	Limit Switch Chain RHD (17.25")	53700414	96	28	Washer Flat, 3/8", znc	74130001
32	1	Limit Switch Chain LHD (18.75")	53700415	97	8	Washer Lock, 5/16", znc	74120002
35	1	Limit Switch Chain Connector Link	54400008	98	4/8	Washer Lock, 1/4", znc	74110004
36	1	Limit Switch Chain Connector Offset Link	54400002	99	9	Washer Flat, 1/4", znc	74110001
37	1	Limit Switch Sprocket 30 tooth (roller tube shaft)	70800013	100	2	Washer Lock, #10 Int/Ext (Control Box Only)	74100004
38	1	Limit Switch Sprocket 10 tooth (limit switch shaft)	70800012	101	2	Stand Clear Warning Labels	53850058
39	4	Sideframe V-Flex Strap Guides (d.o.h. + 3')	7230....	102	12'	Nylon Rope Solid Braid 5/32"	67600001
40	1	Sideframe Assembly (>12/18/01)	6814....	103	1	Rubber Grommet	51280004
41	2	Sideframe Cover Plastic with or w/o extrusion (Fold door D.O.H. +29" Non-Drive Side, +5" Drive)	1854....	104	8	Screw, FHMS, Allen 1/4-20 x 3/4", znc	67860042
42	2	Sideframe Cover Extrusion (Fold D.O.H. +29" Non-Drive Side, +5" Drive)	44850147	105	d.o.h.-12'	Cable, Limit Switch-Control Station (Standard)	15650154
43	1	Sideframe Bracket-Anti-Rotation	14500550	106	2	Photoeye Reflector	66400001
44	2	Sideframe Top Caps (not on interior doors)	16200025	107	2	Photoeye w/Cable (Thru-Beam Source) w/connector (> 12/18/01)	63900036
45	2	Sideframe Cover Steel (Fold D.O.H. +29" Non-Drive Side, +5" Drive)	1875....	108	4	Spacer, #12-3/8OD x 5/16" (> 12/18/01)	70450036
46	1	Header Cover Top (Steel)	1855....	109	3	Screw, FHMS, PHLP, #10-24 x 3/4", znc	67850116
47	-			110	4	Hex Nut #8-32, znc	55600002
48	1	Sideframe Backpanel Cover (Integral Controls only)	17900080	111	4	Rubber Grommet	51280002
49	1	Sideframe Conduit Mounting Bracket (Control Box only)	14500764	112	-		
50	2	Sideframe Bottom Plate (> 12/18/01)	65000355	113	-		
51	2	Tension Pin Short RH Threads	73000009	114	-		
52	2	Tension Pin Short LH Threads w/Groove	73000013	115	1	Kit, 8910/20, M/B/G,WM,RH,230/460V (no c.w.)	53700428
53	2	Tension Pin Long RH Threads-High Wind	73000010	116	1	Kit, 8910/20, M/B/G,WM,RH,400V (no c.w.)	53700429
54	2	Tension Pin Long LH Threads-High Wind	73000014	117	1	Kit, 8910/20, M/B/G,WM,RH,575V (no c.w.)	53700430
55	2	Tension Pin RH Nut	55670006	118	1	Kit, 8910/20, M/B/G,WM,LH,230/460V (no c.w.)	53700431
56	2	Tension Pin LH Nut	55670007	119	1	Kit, 8910/20, M/B/G,WM,LH,400V (no c.w.)	53700432
57	4	Tension Pin Washers	74150013	120	1	Kit, 8910/20, M/B/G,WM,LH,575V (no c.w.)	53700433
58	4	Tension Pin Guards-Short (> 12/18/01)	51300039	121	1	Kit, 8910/20, M/B/G,BVL,230/460V (c.w.)	53700368
59	4	Tension Pin Guards-Long-High Wind (> 12/18/01)	51300040	122	1	Kit, 8910/20, M/B/G,BVL,400V (c.w.)	53700369
60	1	Cable, Control Box (> 2/20/06)	1557....	123	1	Kit, 8910/20, M/B/G,BVL,575V (c.w.)	53700370
60	1	Cable, Control Box A.B.PLC & RH PLC(<2/20/06)	1585....	124	a/r	I-Zone Detecdor, Assembly	7622....
61	1	Cable, Motor/Brake-Control Box	15650156	125	a/r	I-Zone Detecdor, Upgrade Kit	7636....
62	d.o.h.-12"	Cable, Motor/Brake-Control Station	15650019	126	1	Entire Door Assembly	8920....
63	1	Cable, Limit Switch-C Box w/o Alt Open L/S	15650155	127	a/r	Kit, P.E. Bracket, w/HDW	53700320
64	d.o.h.-12"	Cable, L/S-Control Station w/ Alt Open L/S	15650022				
65	1	Cable, Limit Switch-CBox w/ Alt Open L/S-36"	15650160				
66	2	Photoeye w/Cable (Retro-Reflective) S/F Option w/o connector (> serial# 21572 12/18/01)	63900002				

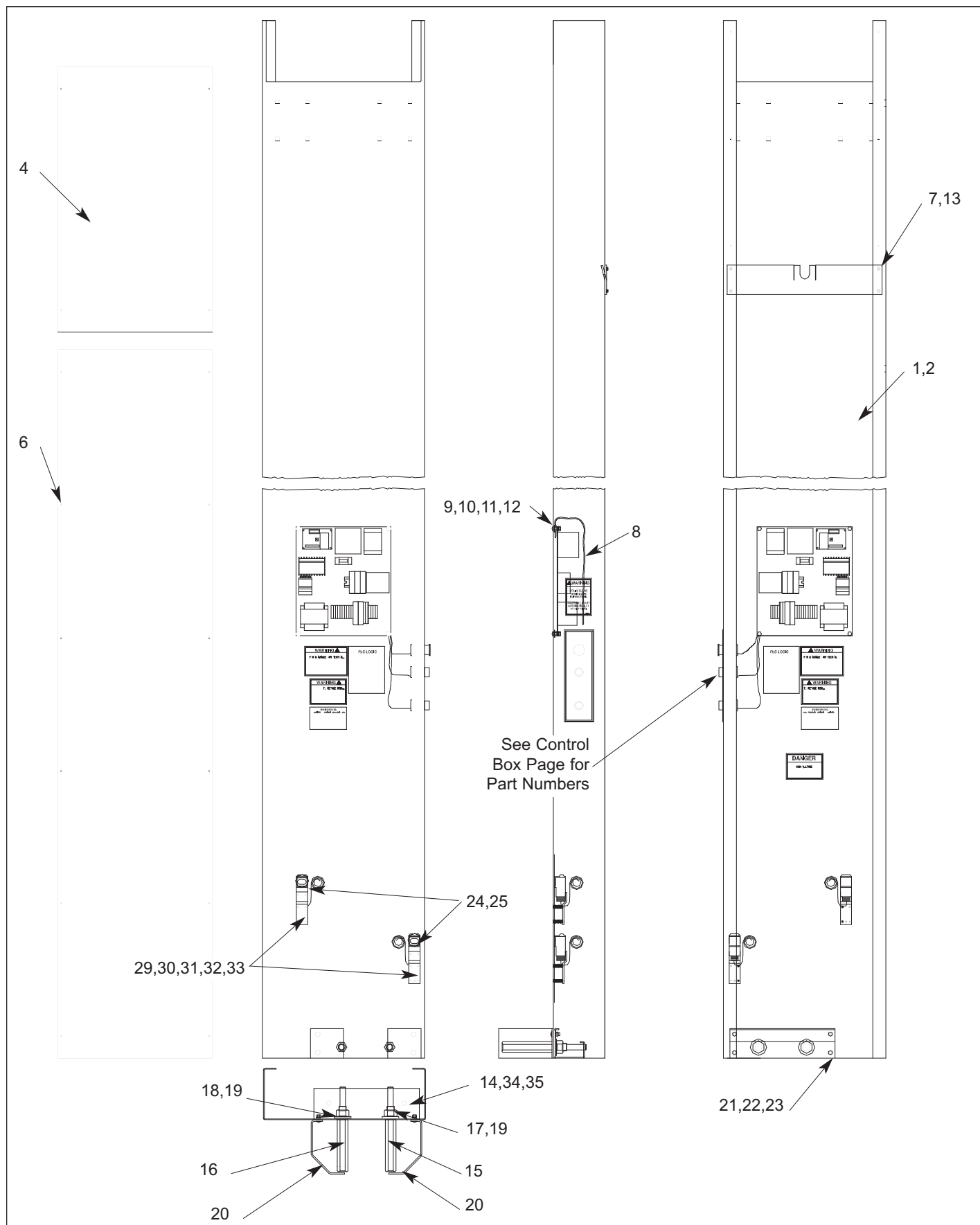
8920PL CURTAIN SERVICE PARTS



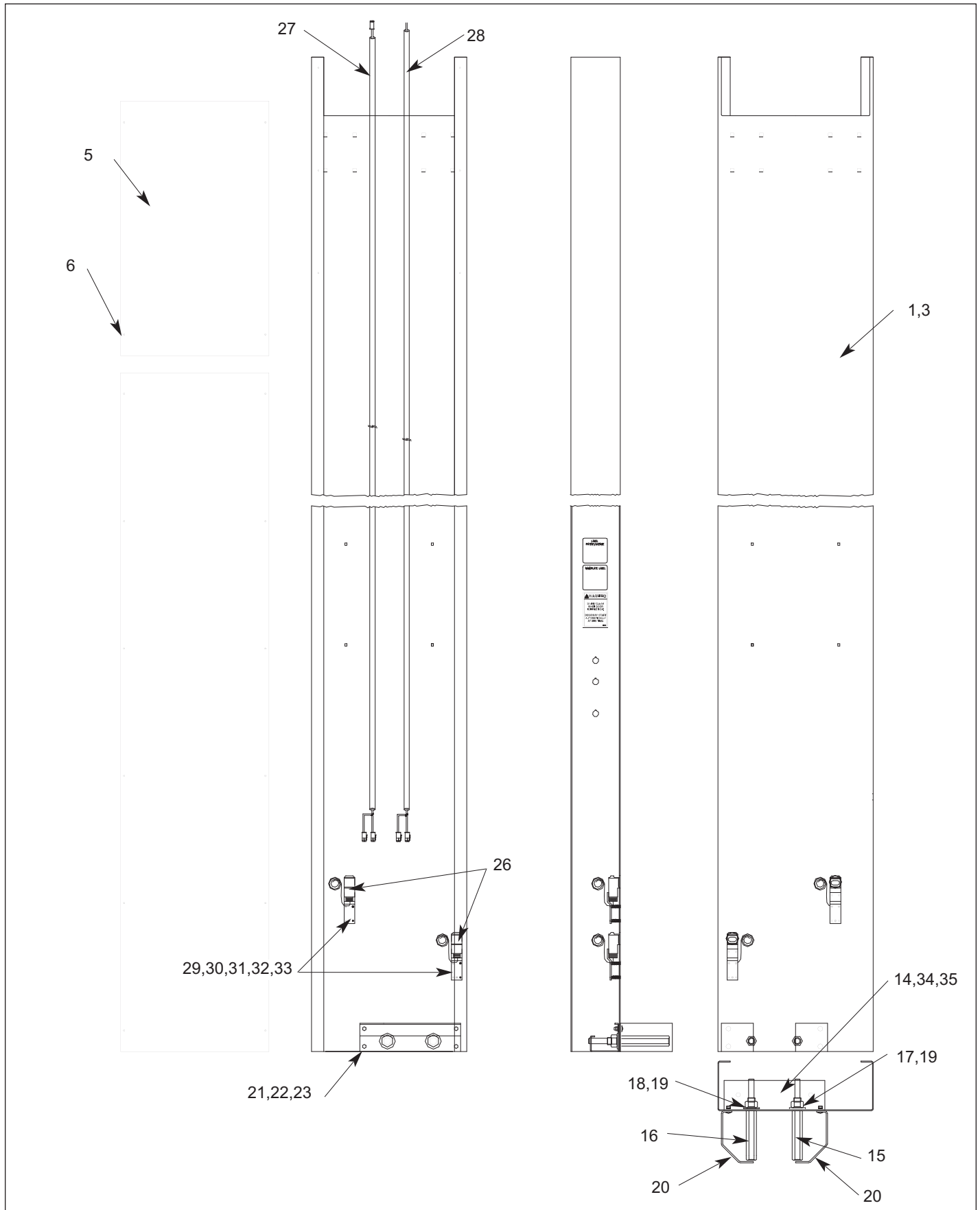
ITEM	QTY	DESCRIPTION	P/N	ITEM	QTY	DESCRIPTION	P/N
1	1	Curtain Ass'y (w/ or w/o Stabilizer Bars)	2850....	17	1	Kit, 8800/8900, Curtain, Patch, Orange	53700586
2	a/r	Stabilizer Bars 2" OD (16 GA Galv)	7580....	18	1	Kit, 8800/8900, Curtain, Patch, Red	53700587
3	a/r	Stabilizer Bars 1 1/2" OD (14 GA Galv)	7580....	19	1	Kit, 8800/8900, Curtain, Patch, White	53700588
4	1	Stabilizer Bar 13/16" OD Fiberglass	7580....	20	1	Kit, 8800/8900, Curtain, Patch, Grey	53700589
5	a/r	Plastic Plug 1 1/2" Dia.	65300006	21	1	Kit, 8800/8900, Curtain, Patch, Blue	53700590
6	a/r	Plastic Plug 2" Dia.	65300007	22	1	Kit, 8800/8900, Curtain, Brown	53700651
7	4/6	Strap Lifting Lower (qty 6 if > 21' H)	72200021	23	1	Kit, 8920, Oval Vision, Blue	53700690
8	0/4	Strap Lifting Upper	72200020	24	1	Kit, 8920, Oval Vision, Green	53700691
9	8/12	Strap Lifting Double	72200019	25	1	Kit, 8920, Oval Vision, Grey	53700692
10	8/12	Strap Pressure Plate Curved (> 21' = 12 pcs)	65000309	26	1	Kit, 8920, Oval Vision, Orange	53700693
11	8/12	Carriage Bolt 5/16-18 x 1", znc	67870032	27	1	Kit, 8920, Oval Vision, Red	53700694
12	8/12	Hex Lock Nut 5/16-18, znc	55620001	28	1	Kit, 8920, Oval Vision, White	53700695
13	8/12	Lock Washer 5/16, znc	74120002	29	1	Kit, 8920, Oval Vision, Yellow	53700696
14	a/r	Webbing Ring 2"	67020041				
15	1	Kit, 8800/8900, Curtain, Patch, Green	53700584				
16	1	Kit, 8800/8900, Curtain, Patch, Yellow	53700585				

D.O.H.	DBL STRAP	DBL STRAP >=21'dow	UPPER STRAP	UPR STRAP >=21'dow	1 1/2" Ø BARS	2" Ø BARS
7'-0"	4	6	4	6	2	3
8'-0"	4	6	4	6	2	3
9'-0"	8	12	0	0	3	3
10'-0"	8	12	0	0	3	3
11'-0"	8	12	4	6	3	4
12'-0"	8	12	4	6	3	4
13'-0"	12	18	0	0	4	4
14'-0"	12	18	4	6	4	5
15'-0"	12	18	4	6	4	5
16'-0"	16	24	0	0	5	5
17'-0"	16	24	0	0	5	5
18'-0"	16	24	4	6	5	6
19'-0"	16	24	4	6	5	6
20'-0"	20	30	0	0	6	6
21'-0"	20	30	0	0	6	6
22'-0"	20	30	4	6	6	7
23'-0"	20	30	4	6	6	7
24'-0"	20	30	4	6	6	7

8920PL DRIVE SIDEFRAME SERVICE PARTS

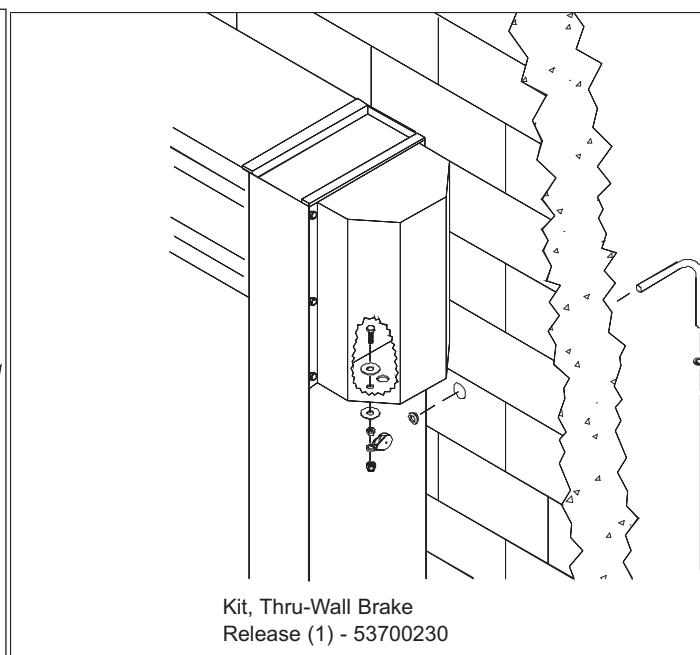
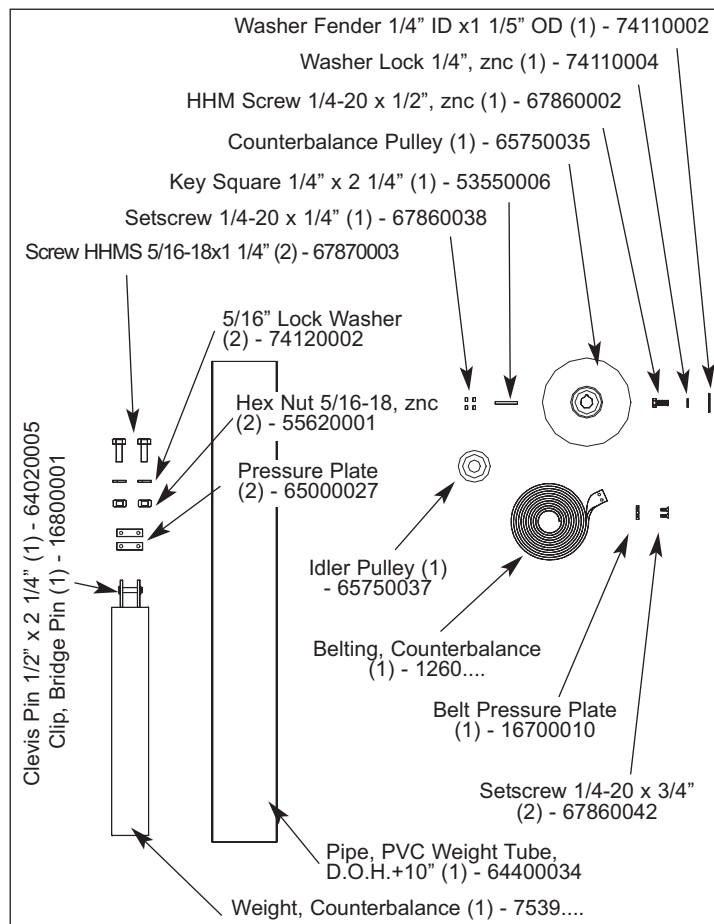


8920PL NON-DRIVE SIDEFRAME SERVICE PARTS

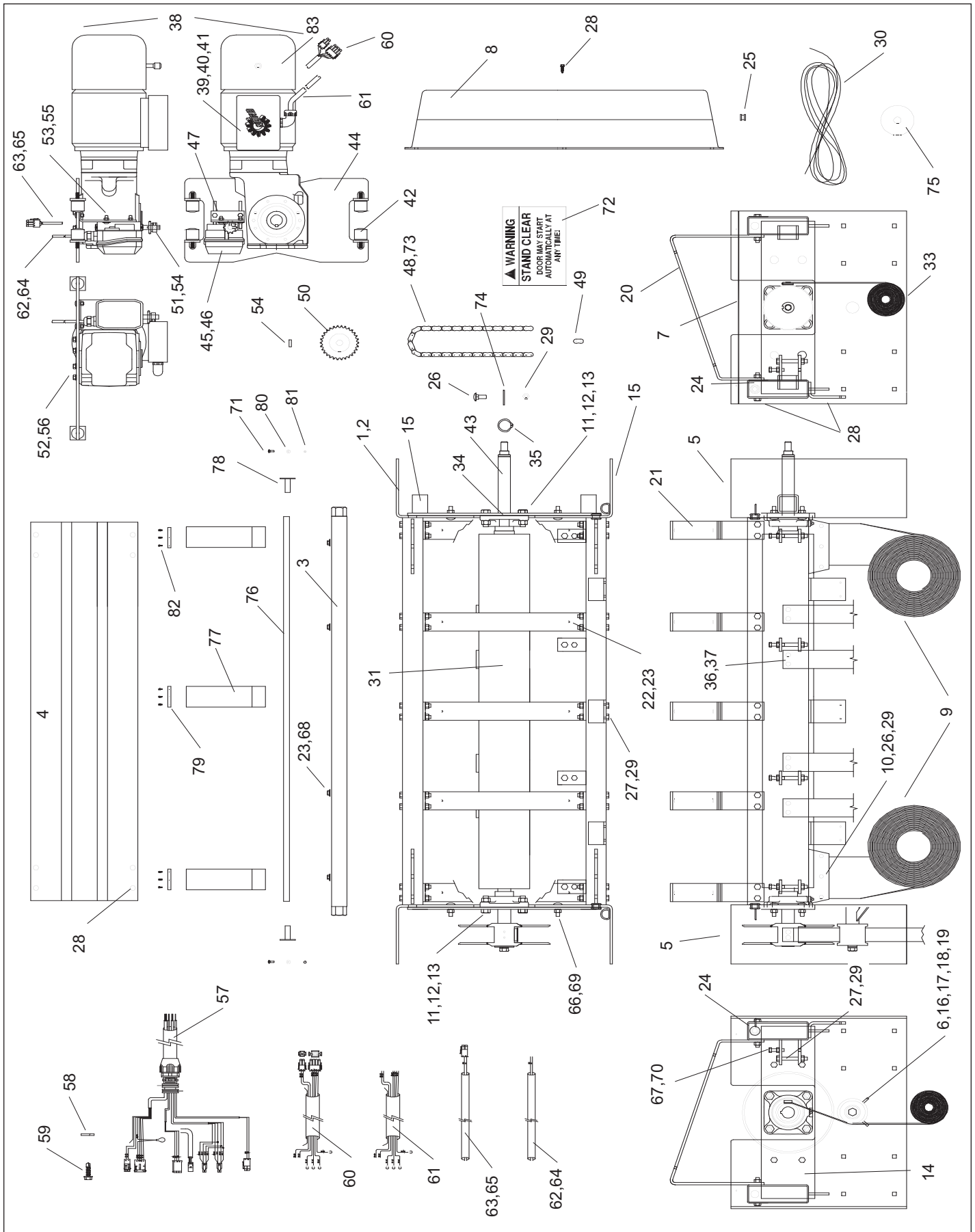


8920PL SIDEFRAME SERVICE PARTS LIST

ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Sideframe Assembly Set (<i>Tension Pin Modification > 1/25/01</i>)	6815....
2	1	Sideframe Drive Side (Specify Right or Left)	4645....
3	1	Sideframe Non-Drive Side (Specify Right or Left)	4645....
4	1	Sideframe Cover Drive Side	1864....
5	1	Sideframe Cover Non-Drive Side	1864....
6	a/r	Screw, Self Tap/Drill Hex Hd #14 x 3/4"	67860094
7	1	Bracket, Conduit Mount	14500705
8	1	Sideframe Backpanel Cover (Integral Controls only)	70210089
9	4	Carriage Bolt 1/4-20 x 1 1/4", GR5, znc	67860024
10	4	Washer Lock, 1/4", znc	74110004
11	4	Washer Flat, 1/4", znc	74110001
12	8	Hex Nut 1/4-20, znc	55610002
13	4	Screw, HWH, Self Tap/Drill 1/4-14 x 1 1/4"	67860001
14	2	Sideframe Bottom Plate (<i>> 11/20/01</i>)	65000342
15	2	Tension Pin Long Right Hand	73000010
16	2	Tension Pin Long Left Hand	73000014
17	2	Tension Pin Right Hand Nut	55670006
18	2	Tension Pin Left Hand Nut	55670007
19	4	Tension Pin Washers	74150013
20	4	Tension Pin Guard-Long (<i>> 1/25/01- < 51300028</i>)	51300040
21	8	Bolt 5/16-18 x 1", znc	67870032
22	8	Washer Lock, 5/16", znc	74120002
23	8	Hex Nut 5/16-18, znc	55620001
24	2	Photoeye Thrubeam Receiver w/plug-Control Box (drive side)	63900035
25	2	Photoeye Thrubeam Receiver-Sideframe Controls (Drive Side)	63900005
26	2	Photoeye Thrubeam Source-Control Box or Sideframe Controls (Non-Drive Side)	63900036
27	1	Photoeye Cable Non-Drive Thrubeam (Control Box)	1586....
28	1	Photoeye Cable Non-Drive Thrubeam (Sideframe Controls)	1586....
29	4	Photoeye Mount Bracket, Kit (includes bracket, springs, screws)	53700320
30	4	Photoeye Mount Bracket	14500025
31	8	Screw, PHMS, Phillips #10-32 x 1 1/2", znc	67850111
32	12	Screw, FHMS, Phillips #10-32 x 2", S.S.	67850039
33	6	Photoeye Adjustment Spring	70700023
34	2	Sideframe Bottom Plate - Rev. "B" 14 1/4" Long (<i>9/25/01-11/20/01</i>)	65000387
35	2	Sideframe Bottom Plate - Rev. "A" 13 1/4" Long (<i>< 9/24/01</i>)	65000388
36	4	Cover, Curtain Guide Straps	1878....
37	a/r	I-Zone Detector Assembly	7622....
38	a/r	I-Zone Detector Upgrade Kit	7636....
39	a/r	Cable, Assembly, I-Zone, Drive or Non-Drive	1561....
40	1	Entire Door Assembly	8920PL....



8920PL HEADER SERVICE PARTS



8920PL HEADER SERVICE PARTS LIST

ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Header Assembly	5217....
2	1	Header Weldment	4647....
3	1	Header Curtain Adjustment Bar	1040....
4	1	Header Cover Front	1864....
5	2	Header Sideframe Top Caps (Interior Mount)	17900094
6	1	Idler Pulley Spacer	70450085
7	1	Header Cover Top (Interior Mount)	1864....
8	1	Header Drive Shroud	69200069
9	4	Header V-Flex Strap Guides	7230....
10	4	Header V-Flex Pressure Plate	65000335
11	2	Header Flange Bearing	12500026
12	8	Screw, HHMS 1/2-13 x 1 1/2" GR5, znc	67900005
13	8	Hex Nut 1/2-13, Nylon Lock	55650004
14	1	Header Plate Bearing Mount	65000346
15	1	Header Plate Bearing Mount Drive Side	65000350
16	1	Header Counter Weight Idler Pulley	65750037
17	1	Header Stepped Bushing 7/8" OD	15550019
18	1	Screw, HHMS 1/2-13 x 3" GR5, znc	67900004
19	1	Washer Lock, 1/2", znc	74150005
20	1	Header Sloped Shroud	6937....
21	4/5	Header Sloped Shroud Bracket	14500687
22	a/r	Screw, HHMS 1/4-20 x 3/4" GR5, znc	67860003
23	a/r	Washer Flat, 1/4", znc	74110001
24	2	Rubber Grommet 1/2" ID x 1" OD	51280019
25	1	Rubber Grommet 1/4" ID x 15/32" OD	51280004
26	36	Carriage Bolt 3/8-16 x 1 1/4", znc	67880099
27	16/20	Screw, HHMS 3/8-16 x 2 3/4" GR5, znc	67880098
28	a/r	Screw, Self Tap/Drill Hex Hd #14 x 3/4"	67860094
29	36/40	Hex Nut 3/8-16, Nylon Lock, znc	55630005
30	a/r	Rope, Nylon 3/16"	67600008
31	1	Roller Tube Assembly (Specify paint finish)	6742....
32	1	Cable, Assembly, Non-Drive Thru-Beam Photoeye	1586....
33	4/6	Roller Tube Lifting Strap (O.D. H. plus 5") (qty 6 if > 21' W)	7231....
34	1	Roller Tube Retaining Ring 1.25 Shaft	64020043
35	1	Roller Tube Retaining Ring 1.1875 Shaft	64020042
36	4/6	Roller Tube Lifting Strap Plate	65000338
37	8/12	Screw, FHMS, Allen, 1/4-20 x 3/4"	67860042
38	1	Gearmotor, Limit Switch, Assembly	5523....
39	1	Gearmotor 208-230/460V 2 HP	55250068
40	1	Gearmotor 400V 2 HP	55250069
41	1	Gearmotor 575V 2 HP	55250070
42	4	Gearmotor Rubber Bumpers	15250057
43	1	Gearmotor Key, 1/4" x 3/16" x 4 1/2" (included w/gearbox)	n/a
44	1	Gearmotor Anti-Rotation Plate	65000341
45	1	Limit Switch Assembly (2 position-standard)	53700227
46	1	Limit Switch Assembly (4 position-alternate open)	53700321
47	1	Limit Switch Bracket	14500551
48	1	Limit Switch Chain, RHD	53700316
49	1	Limit Switch Chain Connector Link	54400008
50	1	Limit Switch Sprocket 30 tooth (roller tube shaft)	70800013
51	1	Limit Switch Sprocket 10 tooth (limit switch shaft)	70800012
52	8	Bolt M8x20mm, GR5, znc (On gearmotor)	67930007
53	4	Carriage Bolt 1/4-20 x 3/4" GR2, znc (On gearmotor)	67860023
54	4	Screw, Set, 1/4-20 x 1/4" (2 On gearmotor, 2 On 30 Tooth Sprocket)	67860038
55	4	Hex Nut 1/4-20, Nylon Lock, znc	55610001
56	8	Washer Lock, 5/16, znc	74120002
57	1	Cable, Control Box Assembly (>2/20/06)	1557....
57	1	Cable, Control Box Assembly, Allen Bradley PLC & Rite-Hite PLC (<2/20/06)	1585....
58	2	Washer Lock, #10 Int/Ext (Control Box Only)	74100004
59	1	Screw, Self Tap/Drill Phillips #8 x 1/2"	67850015
60	1	Cable, Motor/Brake-Control Box w/ Plugs	15650178
61	d.o.h.-12"	Cable, Motor/Brake-Sideframe Controls	15650179
62	d.o.h.-12"	Cable, Limit Switch-Sideframe Controls-w/o Alt Open Limit Switch	15650019
63	1	Cable, Limit Switch-Control Box-w/o Alt Open Limit Switch	15650155
64	d.o.h.-12"	Cable, Limit Switch-Sideframe Controls-w/ Alt Open Limit Switch	15650022
65	1	Cable, Limit Switch-Control Box-w/ Alt Open Limit Switch	15650160
66	8	Nut, Hex, 1/2"-13 Lock Jamb	55650002
67	4	Screw, HHMS 5/16-18 x 1 1/4" GR5, znc (curtain adjustment bar)	67870003
68	a/r	Screw, Self Tap/Drill Hex Hd #12-14 x 3/4" (curtain adjustment bar)	67850004
69	8	Screw, HHMS 1/2-13 x 1" GR5, znc	67900003
70	4	Hex Nut 5/16-18, znc (curtain adjustment bar)	55620001
71	4	Carriage Bolt 3/8" x 1", znc GR 5	67880092
72	2	Stand Clear Warning Labels	53850058
73	1	Limit Switch Chain, LHD	53700317
74	16	Washer, Flat, 3/8" x 1" x .063, znc	74130001
75	1	Magnet	55050004
76	1	Kit, Curtain Retention Assembly	7264....
77	2/3/4	Belt, Curtain Retention	12550022
78	2	Bracket, Curtain Retention	14500754
79	2/3/4	Plate, Curtain Retention	65000380
80	a/r	Washer, Lock, 3/8", znc	74130002
81	a/r	Nut, Hex, 3/8"-16, znc	55630003
82	a/r	Screw, Self Tap/Drill Hex Hd #12-14 x 1 1/4" (curtain retention)	67850005
83	1	Brake, 105VDC, 12FT/LB	14800011

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ARBON EQUIPMENT 13230 Evening Creek Drive, So Suite 210 San Diego, CA 92128 (858) 486-0129 www.arbonequipment.com	KENTUCKY McCORMICK EQUIPMENT CO. 102-6 Supply Court Georgetown, KY 40324 (502) 868-7668 www.mccequip.com	NEW YORK ARBON EQUIPMENT 4025 Walden Avenue Lancaster, NY 14086-1514 (716) 684-6690 www.arbonequipment.com	TENNESSEE ARBON EQUIPMENT 461 Harding Industrial Drive Nashville, TN 37211 (615) 833-9990 www.arbonequipment.com	ARBON EQUIPMENT 4123 Terminal Dr., Suite 205 McFarland, WI 53558 (608) 838-5162 www.arbonequipment.com	JOHNSONEQUIPMENT COMPANY 72 Enterprise Way Sunshine West, VIC 3020 (800) 4-ARBON www.arbonequipment.com
ARBON EQUIPMENT 13230 Evening Creek Drive, So Suite 210 San Diego, CA 92128 (858) 486-0129 www.arbonequipment.com	MAINE ARBON EQUIPMENT 170 John Roberts Rd, Unit 17 South Portland, ME 04106 (207) 761-3852 www.arbonequipment.com	ARBON EQUIPMENT 173 Newton Road Plainville, NY 11803 (516) 293-0900 www.arbonequipment.com	ARBON EQUIPMENT 203-H Perimeter Park Road Knoxville, TN 37922 (423) 531-3771 www.arbonequipment.com	AUSTRALIA ARBON EQUIPMENT Pty Limited Unit 2, 47 Prime Drive Seven Hills, NSW 2147 (800) 4-ARBON www.arbonequipment.com	JOHNSONEQUIPMENT COMPANY 801 Nolana, Suite 225 McAllen (Reynosa), TX 78504 (956) 661-0505 www.jequp.com
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ARBON EQUIPMENT 6702 Benjamin Road, Suite 500 Tampa, FL 33634 (813) 249-0281 www.arbonequipment.com	MASSACHUSETTS FROMMELT DOCK AND DOOR 184 Main Street PO Box 10 North Reading, MA 01864 (978) 664-9205	ARBON EQUIPMENT 173 Newton Road Plainville, NY 11803 (516) 293-0900 www.arbonequipment.com	ARBON EQUIPMENT 203-H Perimeter Park Road Knoxville, TN 37922 (423) 531-3771 www.arbonequipment.com	ARBON EQUIPMENT 203-H Perimeter Park Road Knoxville, TN 37922 (423) 531-3771 www.arbonequipment.com	JOHNSONEQUIPMENT COMPANY 801 Nolana, Suite 225 McAllen (Reynosa), TX 78504 (956) 661-0505 www.jequp.com
GEORGIA ARBON EQUIPMENT 2150-E Northmont Parkway Duluth, GA 30096 (770) 623-5678 www.arbonequipment.com	MASSACHUSETTS FROMMELT DOCK AND DOOR 184 Main Street PO Box 10 North Reading, MA 01864 (978) 664-9205	ARBON EQUIPMENT 173 Newton Road Plainville, NY 11803 (516) 293-0900 www.arbonequipment.com	ARBON EQUIPMENT 203-H Perimeter Park Road Knoxville, TN 37922 (423) 531-3771 www.arbonequipment.com	ARBON EQUIPMENT 203-H Perimeter Park Road Knoxville, TN 37922 (423) 531-3771 www.arbonequipment.com	JOHNSONEQUIPMENT COMPANY 801 Nolana, Suite 225 McAllen (Reynosa), TX 78504 (956) 661-0505

PARTS AND MANUAL INFORMATION

PLC, INVERTER, i-COMM, LOADER, HAND-HELD.

When ordering the above parts, place the serial number or job number and serial number in the Header Text on the Sales Order Line.

The job number alone is not sufficient, as there may be multiple doors per order with different options, requiring different programming.

All orders are placed on Hold at a 470 status automatically until we can verify the proper serial number is documented so the proper program can be loaded. Without this information, the shipment will be delayed.

STEPS TO FIND DOOR PART BOOKS IN THE E-TRUNK

1. Rite-Hite Electronic Trunk.
2. By Doc Type
3. Manual - Parts
4. Doors
5. Rite-Hite Door Corporation

Item # 4161 - Door Current Production Models w/Exploded View

Item # 6838 - Door Configured Parts Price Book

Item # 6843 - Door Piece Parts Price Book

Item # 6980 - Door Out of Production Models w/Exploded View

Item # 7053 - Door Current Individual Models w/Exploded View

Item # 7759 - Door Out of Prod Individual Models w/Exploded View

Item # 7510 - New Door Price List



Rite-Hite Electronic Trunk

- By Prod Description
- By Model No.
- By Doc Type
- By Division
- By Prod Type
- By Subject
- By Expiration Date
- Expired Documents
- Expire in 1 Month

Print	Edit	New Document	Archive		Product	Prod Description	Item Number	Item Description
- Manual - Installation & Instructions - Manual - Owners Manual - Manual - Parts - Aftermarket - Doors - Rite Hite Aftermarket Corporation - Rite Hite Door Corporation - Aftermarket - Door FasTrax,FasTrax FR,Protecdoor,Trakline Fold,Trakline Roll,Trakline PLUS,Iso Tek 4161 Door Part Number Manual, Publication PartListK, January 2010 - Aftermarket - Door Door Products,Aftermarket Products 6838 2010 Rite-Hite Aftermarket Dock, Door, Seal & Accessories Price Book (Effective May 14, 2010) - Aftermarket - Door Door Products,Aftermarket Products 6843 2010 Power Door And Impact Door Parts Price Book (Listed Numerically - Effective February 23, 2010) - Aftermarket - Door Door Products,Aftermarket Products 6980 Door Part Number Manual, Publication PartListPrevGenC, January 2010 - Aftermarket - Door FasTrax,FasTrax FR,Protecdoor,Trakline Fold,Trakline Roll,Trakline PLUS,Iso Tek 7053 Door Part Number Manual with Individual Models, Publication PartListK, January 2010 - Aftermarket - Door Door Products,Aftermarket Products 7759 Door Part Number Manual with Individual Models, Publication PreviousGenC, January 2010 - Doors - All Products Door Products 7510 Rite-Hite Doors Current Price List - Effective September 23, 2010 (Supercedes All Previous)								